

LAYING OF 3LPE COATED CARBON STEEL PIPELINE IN BAREILLY, KANPUR & UNNAO AND JHANSI GA IN THE STATE OF UTTAR PRADESH

Project No. P.014714
Document No. P.014714 G 11031 R005
Tender No. P.014714 G 11031 R005
E-Tender ID 50456

CENTRAL UP GAS LIMITED (CUGL)
KANPUR | INDIA

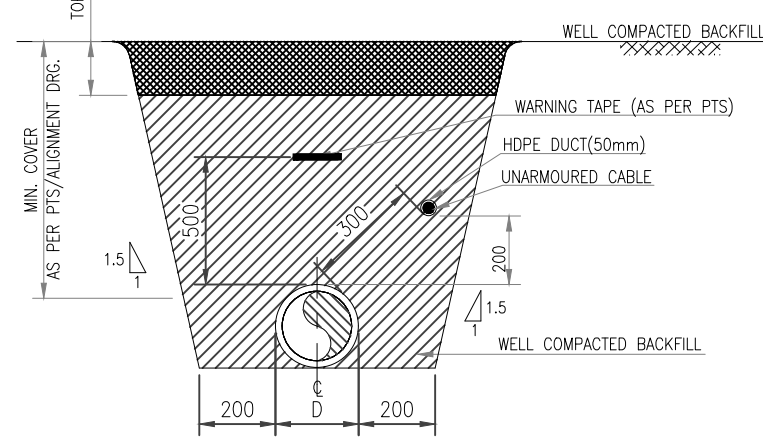
PUBLIC

14 May 2021

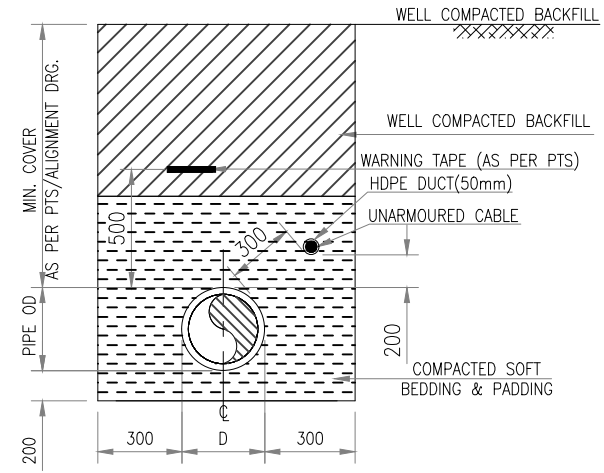
TECHNICAL DOCUMENTATION
Technical, Vol II of II-Part 2, Rev. 0

			MAIN TABLE OF CONTENTS LAYING OF 3 LPE COATED CARBON STEEL PIPELINE IN BAREILLY, KANPUR & UNNAO AND JHANSI GA IN THE STATE OF UP			P.014714 G 11031 R005
S.NO.	DESCRIPTION		DOCUMENT / DRAWING No.	REV. No.	PAGES	PAGE No.
	NIT					
I	SECTION A - COMMERCIAL (VOLUME I OF II)					
1	SECTION-I	INVITATION FOR BID (IFB)	P.014714 G 11077 R005	1		Page 1 to 106
2	SECTION-II	INSTRUCTION TO BIDDERS (ITB)				
3	SECTION-III	GENERAL CONDITIONS OF CONTRACT (GCC)				
4	SECTION-IV	SPECIAL CONDITIONS OF CONTRACT (SCC)				
5	SECTION-V	FORMS AND FORMAT				
6	SECTION-VI	SCHEDULE OF RATES (SOR)				
II	SECTION B - TECHNICAL (VOLUME IIA OF II)					
1	PTS	CONSTRUCTION OF NATURAL GAS CS PIPELINE	P.014714 G 11077 M001	0	60	4
2	PTS	HDD	P.014714 G 11077 M002	0	13	64
3	PTS	QUALITY ASSURANCE / QUALITY CONTROL	P.014714 G 11077 M003	0	12	77
4	PTS	THIRD PARTY INSPECTION AGENCY	P.014714 G 11077 M004	0	5	89
5	PTS	HEALTH, SAFETY & ENVIRONMENT	P.014714 G 11077 M005	0	23	94
6	PTS	TEMPORARY CATHODIC PROTECTION SYSTEM	P.014714 G 11077 M006	0	26	117
7	PTS	ELECTROFUSION FOR PE PIPES & FITTINGS	P.014714 G 11077 M007	0	9	143
8	PTS	FITTING & FLANGES	P.014714 G 11077 M008	0	26	152
9	PTS	MDPE FITTINGS & VALVES	P.014714 G 11077 M009	0	7	178
10	PTS	PIPELINE VALVE	P.014714 G 11077 M010	0	15	185
11	PTS	INSULATING JOINTS	P.014714 G 11077 M011	0	20	200
12	PTS	PAINTING SYSTEM & COLOUR CODE FOR FINAL LAYER	P.014714 G 11077 M012	0	2	220
13	PTS	PIPING CLASS	P.014714 G 11077 M013	0	5	222
14	PTS	SHALLOW HDD	P.014714 G 11077 M014	0	5	227
15	PTS	PIPING FABRICATION AND ERECTION	P.014714 G 11077 M015	0	14	232
16	PTS	CIVIL CONSTRUCTION	P.014714 G 11077 C016	0	24	246
17	DATA SHEET	PRESSURE GAUGE	P.014714 G 11087 M001	0	1	270
18	DATA SHEET	BALL VALVE (VBA-3C1 & 3CIU)	P.014714 G 11087 M002	0	4	271
19	DATA SHEET	GLOBE VALVE (VGA-3C1 & 3CIU)	P.014714 G 11087 M003	0	4	275
20	DATA SHEET	INSULATING JOINTS (IJ-3C1)	P.014714 G 11087 M004	0	1	279
21	QAP	FITTINGS	P.014714 G 11013 M001	0	3	280
22	QAP	BALL VALVES	P.014714 G 11013 M002	0	5	283
23	QAP	FLANGES	P.014714 G 11013 M003	0	3	288
24	QAP	GLOBE & CHECK VALVE	P.014714 G 11013 M004	0	4	291
25	QAP	MDPE FITTINGS	P.014714 G 11013 M005	0	2	295
26	QAP	MDPE VALVES	P.014714 G 11013 M006	0	2	297
27	QAP	INSULATING JOINT	P.014714 G 11013 M007	0	4	299
28	PIPING SPECIFICATION - 3C1		P.014714 G 11076 M001	0	6	303
29	PIPING SPECIFICATION - 3CIU		P.014714 G 11076 M002	0	6	309
30	LIST OF RECOMMENDED VENDORS		P.014714 G 11040 M001	0	4	315
31	STANDARD / PROJECT DRAWING					319
31.1	TYPICAL TRENCH DETAILS		GGNG-D-20707-002	0	1	319
31.2	TYPICAL ROAD CASED CROSSING (B + C) - TYPE I		GGNG-D-20707-004-A	0	1	320
31.3	TYPICAL ROAD CASED CROSSING (B + C) - TYPE II		GGNG-D-20707-004-B	0	1	321
31.4	TYPICAL MECHANICAL PROTECTION CONCRETE SLAB DETAILS		GGNG-D-20707-007	0	1	322
31.5	TYPICAL UNDERGROUND CABLE CROSSING DETAILS		GGNG-D-20707-008	0	1	323
31.6	TYPICAL OVERHEAD POWER LINE CROSSING DETAILS		GGNG-D-20707-009	0	1	324
31.7	TYPICAL CONCRETE COATING		GGNG-D-20707-010	0	1	325
31.8	TYPICAL RAILWAY CASED CROSSING (B + C) - TYPE I		GGNG-D-20707-012-A	0	1	326
31.9	TYPICAL RAILWAY CASED CROSSING (B + C) - TYPE II		GGNG-D-20707-012-B	0	1	327
31.10	TYPICAL EXISTING PIPE LINE CROSSING		GGNG-D-20707-014	0	1	328
31.11	POLE MARKER WITH FOUNDATION		GGNG-D-20707-053	0	1	329
31.12	PIPING GENERAL ARRANGEMENT DRAWING FOR SV STATION WITHOUT VENTING ARRANGEMENT (LONG STEM EXTENDED ACTUATED VALVES)		P.014714 G 20749 004	0	2	330
31.13	GENERAL ARRANGEMENT DRAWING FOR FUTURE TAP - OFF POINTS		P.014714 G 20749 001	0	1	332
31.14	STANDARD SKETCH FOR TRENCH CROSS STEEL AND MDPE PIPE		P.014714 G 20728 010	0	1	333

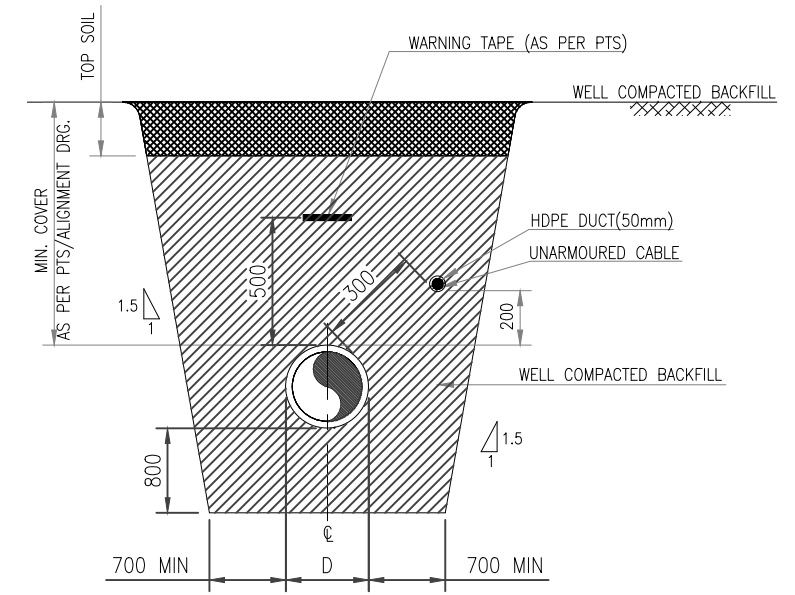
			MAIN TABLE OF CONTENTS			P.014714 G 11031 R005		
LAYING OF 3 LPE COATED CARBON STEEL PIPELINE IN BAREILLY, KANPUR & UNNAO AND JHANSI GA IN THE STATE OF UP								
S.NO.	DESCRIPTION		DOCUMENT / DRAWING No.	REV. No.	PAGES	PAGE No.		
31.15	PIPING GENERAL ARRANGEMENT DRAWING FOR CONNECTIVITY TO RO / CNG STATIONS		P.014714 G 20749 002	0	1	334		
31.16	PIPING GENERAL ARRANGEMENT DRAWING FOR 4" SV VALVE CHAMBER WITH VENT AND WITH TAP OFF ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS		P.014714 G 20749 M151	0	1	335		
31.17	PIPING GENERAL ARRANGEMENT DRAWING FOR 4" SV VALVE CHAMBER WITH VENT ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS		P.014714 G 20749 M151	0	1	336		
31.18	PIPING GENERAL ARRANGEMENT DRAWING FOR 4" TAP OFF CHAMBER ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS		P.014714 G 20749 M151	0	1	337		
31.19	PIPING GENERAL ARRANGEMENT DRAWING FOR 6" SV VALVE CHAMBER WITH VENT AND WITH TAP OFF ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS		P.014714 G 20749 M151	0	1	338		
31.20	PIPING GENERAL ARRANGEMENT DRAWING FOR 6" SV VALVE CHAMBER WITH VENT ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS		P.014714 G 20749 M151	0	1	339		
31.21	PIPING GENERAL ARRANGEMENT DRAWING FOR 6" TAP OFF CHAMBER ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS		P.014714 G 20749 M151	0	1	340		
31.22	TYPICAL DETAIL OF FENCING		P.014714 G 21028 004	0	1	341		
31.23	TYPICAL DETAILS OF GATE		P.014714 G 21028 005	0	1	342		
31.24	TYPICAL DETAILS OF PIPE SUPPORT		P.014714 G 21028 006	0	1	343		
31.25	TYPICAL DETAILS OF RCC ROUTE MARKER		P.014714 G 21028 007	0	1	344		
31.26	TYPICAL DETAILS OF BARRICADING		P.014714 G 21028 009	0	1	345		
31.27	TYPICAL DETAILS OF CAUTION BOARD		P.014714 G 21028 008	0	1	346		
31.28	TYPICAL DETAILS FOR 4" SV VALVE CHAMBER WITH VENT & WITH TAP-OFF ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS		P.014714 G 20730 010	A	1	347		
31.29	TYPICAL DETAILS FOR 4" SV VALVE CHAMBER WITH VENT ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS		P.014714 G 20730 011	A	1	348		
31.30	TYPICAL DETAILS FOR 4" TAP-OFF CHAMBER ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS		P.014714 G 20730 012	A	1	349		
31.31	TYPICAL DETAILS FOR 6" SV VALVE CHAMBER WITH VENT & WITH TAP-OFF ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS		P.014714 G 20730 013	A	1	350		
31.32	TYPICAL DETAILS FOR 6" SV VALVE CHAMBER WITH VENT ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS		P.014714 G 20730 014	A	1	351		
31.33	TYPICAL DETAILS FOR 6" TAP-OFF CHAMBER ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS		P.014714 G 20730 015	A	1	352		
31.34	IMPRESSED CURRENT CATHODIC PROTECTION SCHEMATIC		GGNG-E-20712-321	0	1	353		
31.35	FABRICATION & INSTALLATION DETAILS OF Cu/CuSO4 REFERENCE ELECTRODES		GGNG-E-20712-322	0	1	354		
31.36	FABRICATION & INSTALLATION DETAILS OF CABLE LAYING (TYPICAL) FOR CATHODIC PROTECTION		GGNG-E-20712-323	0	1	355		
31.37	FABRICATION & INSTALLATION DETAILS OF DEEP ANODE GROUND BED		GGNG-E-20712-324	0	1	356		
31.38	TEST LEAD POINTS & JUNCTION BOX WITH FOUNDATION DETAILS		GGNG-E-20712-325	0	1	357		
31.39	TEST STATION CONNECTION SCHEME (TYPICAL) DETAILS		GGNG-E-20712-326	0	5	358		
31.4	FABRICATION & INSTALLATION DETAILS OF CABLE ROUTE MARKER		GGNG-E-20712-327	0	1	363		
31.41	TEMPORARY CATHODIC PROTECTION SCHEMATIC		GGNG-E-20712-328	0	1	364		
31.42	TYPICAL CATODIC PROTECTION SCHEME FOR CASED CROSSINGS		GGNG-E-20712-329	0	1	365		
31.43	INSTALLATION DETAILS OF VERTICAL SHALLOW ANODE BED		GGNG-E-20712-330	0	1	366		
31.44	CABLE TO PIPE CONNECTION BY PIN BRAZING		GGNG-E-20712-331	0	1	367		
31.45	SPARK GAP ARRESTOR INSTALLATION		GGNG-E-20712-332	0	1	368		
31.46	TYPICAL INSTALLATION DETAILS OF SHALLOW HORIZONTAL ANODE BED		GGNG-E-20712-333	0	1	369		
31.47	THERMIT WELDING DETAILS		GGNG-E-20712-334	0	1	370		
31.48	CONSTRUCTION DETAILS OF ZINC GROUNDING CELL (20KG)		GGNG-E-20712-335	0	1	371		
31.49	TYPICAL INSTALLATION AND CONNECTION DETAILS OF EXTERNAL ER PROBE WITH TEST STATION		GGNG-E-20712-336	0	1	372		
II	SECTION B - TECHNICAL (VOLUME IIB OF II)					373		
32	GTS FOR CONSTRUCTION OF GAS PIPELINES & ACCESSORIES (70000 740 GTS / 502)		70000 740 GTS/0502			373		
33	GTS	PART-1		SITE OCCUPATION	1	4	373	
34	GTS	PART-4		DELIVERY & HANDLING OF THE MATERIAL	1	10	377	
35	GTS	PART-6		WELDING	1	14	387	
36	GTS	PART-7		INSPECTION & TESTING OF PRODUCTION WELDS	1	9	401	
37	GTS	PART-9		COATING	1	11	410	
38	GTS	PART-10		EARTHWORKS	1	18	421	
39	GTS	PART-11		LOWERING - IN AND BALLASTING	1	5	439	
40	GTS	PART-14		TESTING , CLEANING AND DRYING	1	14	444	
41	GTS	PART-15		SITE REINSTATEMENT AND MARKING OUT	1	10	458	
42	GTS	PART-16		PARTICULAR CONSTRUCTION TECHNIQUES	1	27	468	
43	GTS	PART-18		PAINTWORK	1	58	495	
44	GTS	HORIZONTAL DIRECTIONAL DRILLING (GTS 740 501)		GTS 740 501	4	17	553	
45	GTS	PIPELINE VALVE (70000 740 GTS / 0402)		70000 740 GTS/0402	7	34	570	
46	GTS	PE ACCESSORIES FOR UNDERGROUND NETWORK FOR NATURAL GAS DISTRIBUTION		70000 740 GTS/0011	C	25	604	
47	GTS	PE COMPOUNDS FOR MANUFACTURE OF PIPES AND FITTINGS FOR UNDERGROUND NETWORKS FOR NATURAL GAS DISTRIBUTION - ACCEPTANCE PROCEDURE		70000 740 GTS/0012	C	11	629	
48	GTS	PE VALVES FOR NATURAL GAS DISTRIBUTION UNDERGROUND NETWORK		70000 740 GTS/0015	A	19	640	
49	GTS	GTS- SOIL INVESTIGATION		Z/02 0022	1	12	659	
50	GTS	GTS-BRICK MASONRY		Z/02 0026	2	7	671	
51	GTS	GTS-EXCAVATION, BACKFILLING, COMPACTION		Z/02 0006	1	12	678	
52	GTS	GTS-ROUTE SURVEY		Z/02 0034	1	46	690	
53	GTS	GTS-STRUCTURAL CONCRETE		Z/02 0004	2	42	736	
54	GTS	GTS-STRUCTURAL STEEL WORK		Z/02 0023	1	25	778	



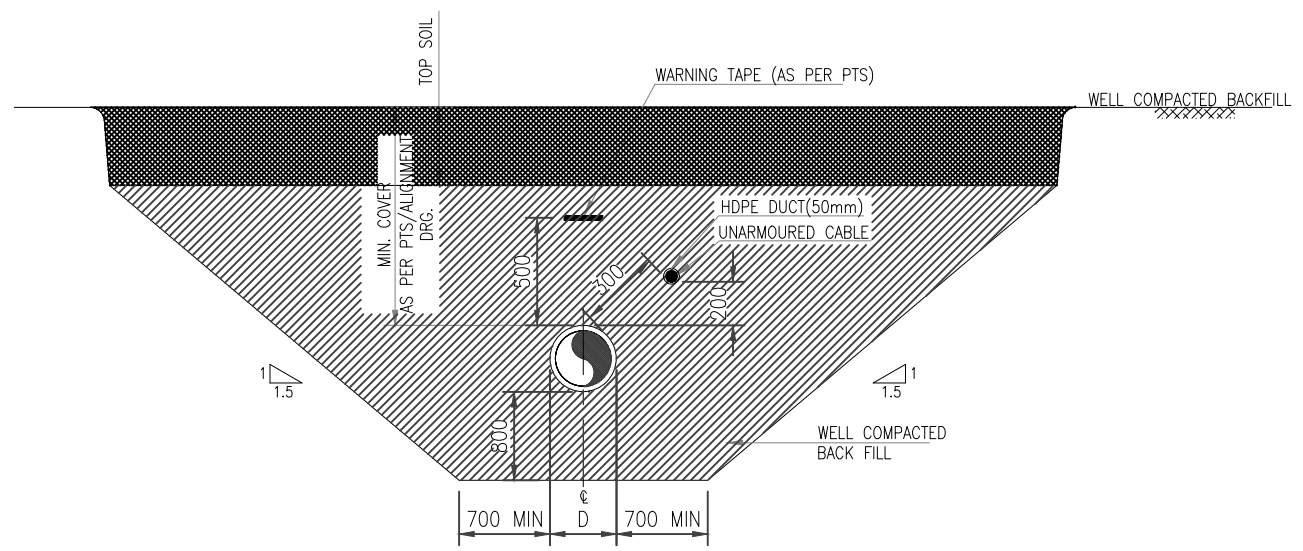
TYPICAL TRENCH DETAILS IN NORMAL SOIL
TYPE-1



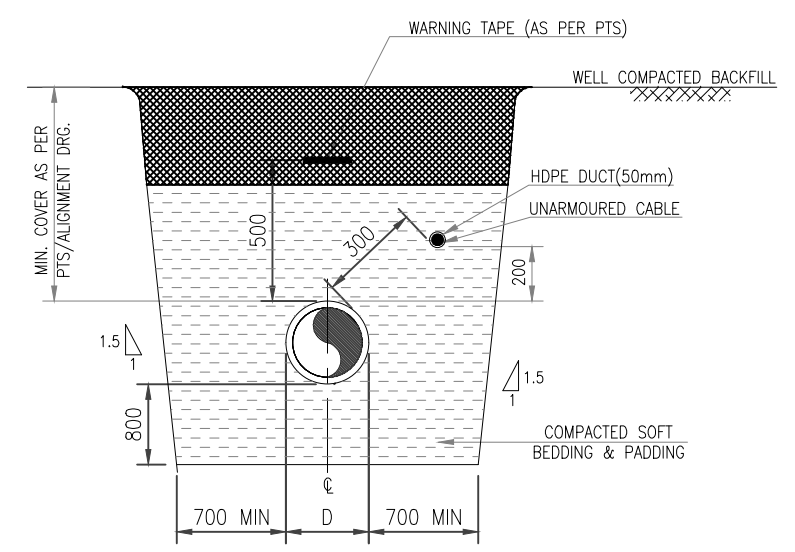
TYPICAL TRENCH DETAILS IN ROCK AREA
TYPE-2



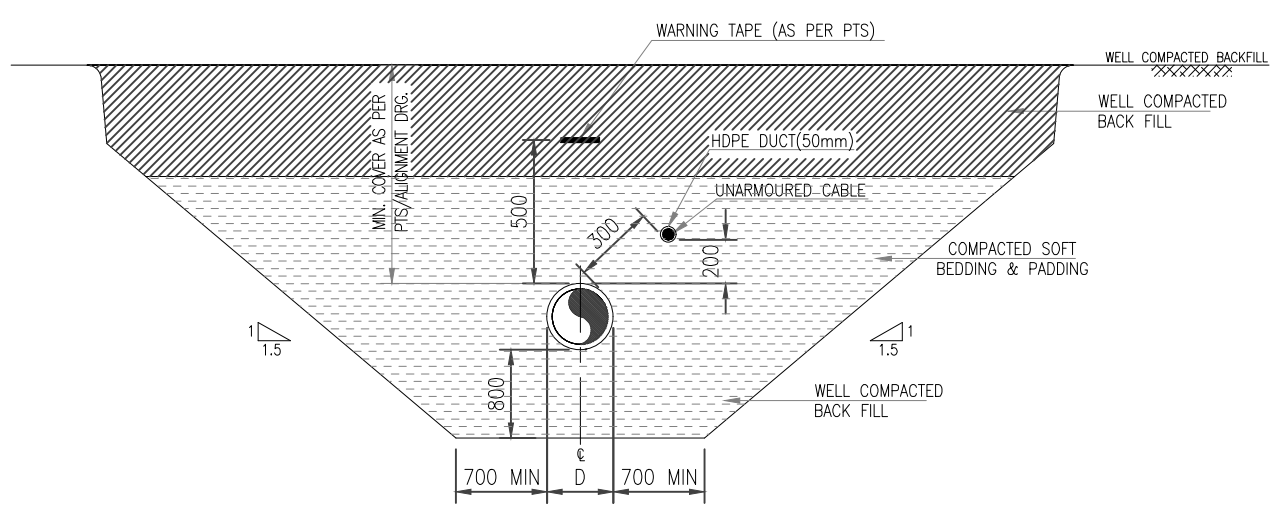
TYPICAL TRENCH DETAILS FOR REVERSE SLIP FAULT (IN NORMAL SOIL) AREAS
TYPE-3



TYPICAL TRENCH DETAILS FOR SLIP FAULT (IN NORMAL SOIL) AREAS
TYPE-4




TYPICAL TRENCH DETAILS FOR REVERSE SLIP FAULT (IN ROCK) AREAS
TYPE-5



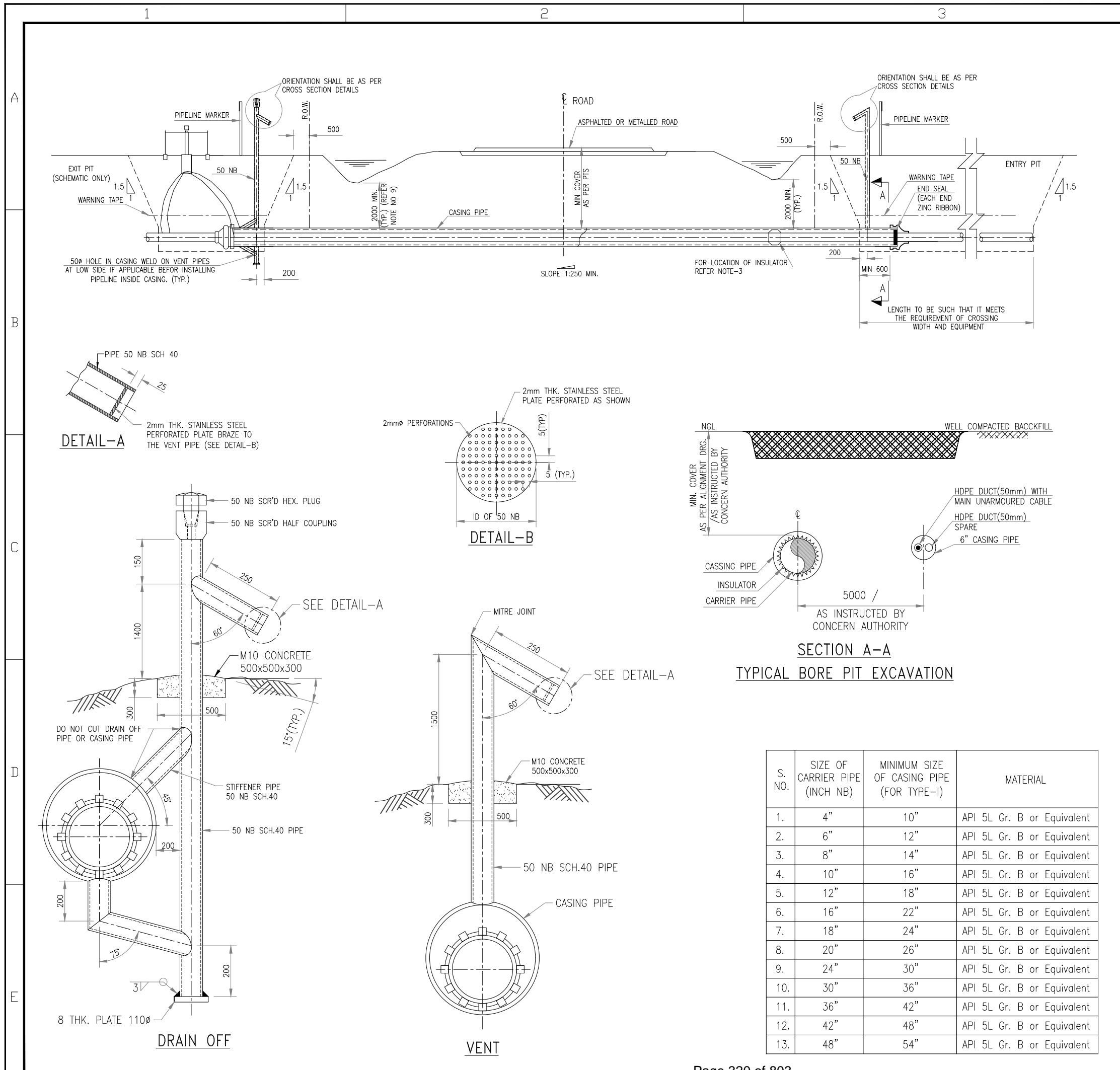
TYPICAL TRENCH DETAILS FOR SLIP FAULT (IN ROCK) AREAS
TYPE-6

NOTES:-

- ALL DIMENSIONS ARE IN MM UNLESS NOTED OTHERWISE.
- MINIMUM COVER OVER LINEPIPE SHALL BE AS PER PTS, ALIGNMENT SHEET AND REQUIREMENT OF CONCERNED AUTHORITY.
- THIS SKETCH IS INDICATIVE ONLY.
- IF, AS PER SPECIFICATION, OFC IS TO BE PROVIDED, IT WILL BE LAID ALONGWITH LINEPIPE AS PER THE APPROVED PROCEDURE REFER DRAWING NO: GGNG-D-20707-2038 FOR OFC INSTALLATION.
- TYPE OF TRENCHING TO BE USED SHALL BE AS PER PTS AND APPROVED PROCEDURE.
- ALL TYPICAL CROSS SECTIONS MUST BE VIEWED LOOKING IN THE DIRECTION OF FLOW.

ND	0	16.04.21	APPROVED FOR CONSTRUCTION.	KS	MKS	MS	KNS
	Rev.	D M Y	Modifications	Drawn	Checked	Approved	Validated
WITH	SUBJECT						
	TYPICAL TRENCH DETAILS						
OF	TRACTEBEL			Size	Scale	Sheet	
				A3	NTS	01	of 01
	TRACTEBEL Engineering pvt. Ltd.			Drawing No.	Rev.		
				GGNG-D-20707-002			0

THIS document is the property of TRACTEBEL ENGINEERING INDIA. A



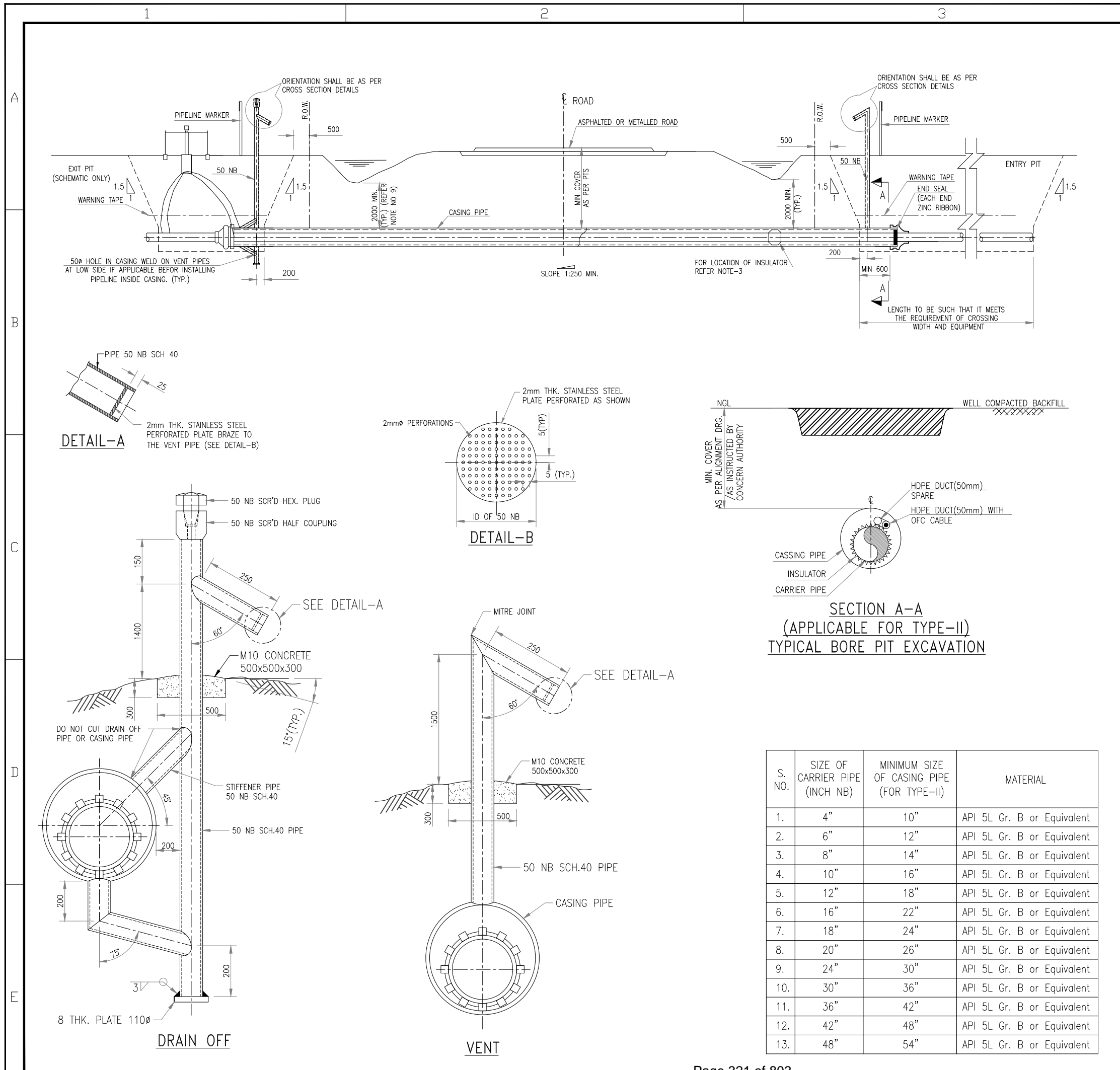
NOTES

- ALL DIMENSIONS ARE IN MM UNLESS NOTED OTHERWISE.
- THE CROSSING WORKS SHALL BE EXECUTED IN ACCORDANCE WITH API RECOMMENDED PRACTICE 1102 LATEST EDITION.
- 500mm AWAY FROM BOTH ENDS, TWO NOS. INSULATORS SHALL BE PLACED. IN BALANCE LENGTH MAX. SPACING OF INSULATORS SHALL BE 2000 mm.
- ELECTRICAL INSULATION BETWEEN THE CASSING AND CARRIER PIPE SHALL BE CHECKED WITH A SUITABLE MEGGER.
- MATERIAL OF THE CASSING INSULATORS SHALL BE HDPE. END SEALS SHALL BE HEAT SHRINKABLE TYPE (MAKE RAYCHEM OR EQUIVALENT), CONTRACTOR SHOULD TAKE PRIOR APPROVAL FOR MATERIAL OF CONSTRUCTION FOR END SEAL & SHALL SUBMIT MATERIAL CERTIFICATES TO OWNER/ CONSULTANT FOR APPROVAL.
- 1:250 SLOPE TO BE PROVIDED FOR DRAINING DURING INSTALLATION OF CASSING PIPE.
- CASSING PIPE SHOULD EXTEND MIN. 600mm BEYOND THE TOE OF THE SLOPE OR BASE GRADE, OR MIN 900mm BEYOND THE BOTTOM OF THE DRAINAGE DITCH, WHICHEVER IS MORE.
- CONTRACTOR SHOULD SUBMIT DETAILED WORK PROCEDURE ALONG WITH SKETCHES AND MATERIAL TEST CERTIFICATES FOR APPROVAL.
- THE CROSSING SHALL BE CARRIED OUT WITH PIPE SIZE AND MINIMUM THICKNESS GIVEN IN THE PTS & DESIGN BASIS, THE SIZES GIVEN IN THIS SHEET ARE MINIMUM INDICATIVE ONLY.
- FILLING OF ANNULAR SPACE BETWEEN CASSING AND CARRIER PIPE SHALL BE AS PER PROJECT SPECIFICATION.
- CROSSING MAY BE CARRIED OUT PRIOR TO MAINLINE ACTIVITIES ADDITIONAL ROU, IF REQUIRED, FOR APPROACH TO CROSSING, PIPELINE STRINGING, HYDROTESTING, WORKING PIT FOR CROSSING, TO AVOID CAVING OF SOIL, SHALL BE PROCURED BY CONTRACTOR WITHOUT ANY COST IMPLICATION.
- CATHODIC PROTECTION :- ALL CASSING PIPES FOR RAILWAY CROSSING SHALL BE C.P. PROTECTED, USING SACRIFICIAL ANODE.
- TEST STATION ON BOTH SIDE OF CROSSING.
- THE LOCATION OF ENTRY AND EXIT PIT SHALL BE DECIDED AT SITE TO SUIT THE SITE REQUIREMENT.
- AT EACH CROSSING, PIPELINE CROSSING WARNING SIGN SHALL BE INSTALLED ON EITHER SIDE OF CROSSING. THE WARNING PLATE MAY BE MOUNTED ON THE VENT/DRAIN OFF PIPE.
- ALL CARRIER PIPELINE JOINTS SHALL BE RADIOGRAPHED.
- PIPELINE SECTION SHALL BE PRETESTED HYDROSTATICALLY SEPARATELY FROM THE MAIN LINE TESTING WHEN REQUIRED BY CONCERNED AUTHORITIES OR AS DIRECTED BY CLIENT.
- THE CASSING PIPE SHALL BE PROVIDED WITH MINIMUM 50 MM DIAMETER VENT PIPE FOR FILLING THE FILLER MATERIAL, IF REQUIRED AS PER PROJECT SPECIFICATION. AFTER FILLING, VENT PIPE AT BOTH ENDS SHALL BE TRIMMED AND PLUGGED/SEALED WITH END CAPS.
- IN ANY CASE, THE MINIMUM LENGTH OF CASSING PIPE SHALL BE 72M FOR NATIONAL HIGHWAY CROSSING, AND 60M FOR ALL STATE HIGHWAY/MDR CROSSING.
- THICKNESS OF CASSING PIPE SHALL BE CALCULATED AS PER API RP 1102 AND SUBMITTED FOR APPROVAL.

S. NO.	SIZE OF CARRIER PIPE (INCH NB)	MINIMUM SIZE OF CASSING PIPE (FOR TYPE-I)	MATERIAL
1.	4"	10"	API 5L Gr. B or Equivalent
2.	6"	12"	API 5L Gr. B or Equivalent
3.	8"	14"	API 5L Gr. B or Equivalent
4.	10"	16"	API 5L Gr. B or Equivalent
5.	12"	18"	API 5L Gr. B or Equivalent
6.	16"	22"	API 5L Gr. B or Equivalent
7.	18"	24"	API 5L Gr. B or Equivalent
8.	20"	26"	API 5L Gr. B or Equivalent
9.	24"	30"	API 5L Gr. B or Equivalent
10.	30"	36"	API 5L Gr. B or Equivalent
11.	36"	42"	API 5L Gr. B or Equivalent
12.	42"	48"	API 5L Gr. B or Equivalent
13.	48"	54"	API 5L Gr. B or Equivalent

1	16.04.21	REVISED AND RE-ISSUED.	KS	MKS	MS	KNS
0	29.09.16	APPROVED FOR CONSTRUCTION.	JV	MS	NC	SKH
Rev.	D M Y	Modifications	Drawn	Checked	Approved	Validated

SUBJECT						
TYPICAL ROAD CASSED CROSSING (B+C)						
TYPE - I						
SEPARATE CASSING FOR CARRIER AND OFC						
Size		Scale		Sheet		
A3		NTS		01 of 01		
Drawing No.		GGNG-D-20707-004-A		Rev.		
1						



NOTES

- ALL DIMENSIONS ARE IN MM UNLESS NOTED OTHERWISE.
- THE CROSSING WORKS SHALL BE EXECUTED IN ACCORDANCE WITH API RECOMMENDED PRACTICE 1102 LATEST EDITION.
- 500mm AWAY FROM BOTH ENDS, TWO NOS. INSULATORS SHALL BE PLACED. IN BALANCE LENGTH MAX. SPACING OF INSULATORS SHALL BE 2000 mm.
- ELECTRICAL INSULATION BETWEEN THE CASING AND CARRIER PIPE SHALL BE CHECKED WITH A SUITABLE MEGGER.
- MATERIAL OF THE CASING INSULATORS SHALL BE HDPE. END SEALS SHALL BE HEAT SHRINKABLE TYPE (MAKE RAYCHEM OR EQUIVALENT), CONTRACTOR SHOULD TAKE PRIOR APPROVAL FOR MATERIAL OF CONSTRUCTION FOR END SEAL & SHALL SUBMIT MATERIAL CERTIFICATES TO OWNER/ CONSULTANT FOR APPROVAL.
- 1:250 SLOPE TO BE PROVIDED FOR DRAINING DURING INSTALLATION OF CASING PIPE.
- CASING PIPE SHOULD EXTEND MIN. 600mm BEYOND THE TOE OF THE SLOPE OR BASE GRADE, OR MIN 900mm BEYOND THE BOTTOM OF THE DRAINAGE DITCH, WHICHEVER IS MORE.
- CONTRACTOR SHOULD SUBMIT DETAILED WORK PROCEDURE ALONG WITH SKETCHES AND MATERIAL TEST CERTIFICATES FOR APPROVAL.
- THE CROSSING SHALL BE CARRIED OUT WITH PIPE SIZE AND MINIMUM THICKNESS GIVEN IN THE PTS & DESIGN BASIS, THE SIZES GIVEN IN THIS SHEET ARE MINIMUM INDICATIVE ONLY.
- FILLING OF ANNULAR SPACE BETWEEN CASING AND CARRIER PIPE SHALL BE AS PER PROJECT SPECIFICATION.
- CROSSING MAY BE CARRIED OUT PRIOR TO MAINLINE ACTIVITIES ADDITIONAL ROU, IF REQUIRED, FOR APPROACH TO CROSSING, PIPELINE STRINGING, HYDROTESTING, WORKING PIT FOR CROSSING, TO AVOID CAVING OF SOIL, SHALL BE PROCURED BY CONTRACTOR WITHOUT ANY COST IMPLICATION.
- CATHODIC PROTECTION :- ALL CASING PIPES FOR RAILWAY CROSSING SHALL BE C.P. PROTECTED, USING SACRIFICIAL ANODE.
- TEST STATION ON BOTH SIDE OF CROSSING.
- THE LOCATION OF ENTRY AND EXIT PIT SHALL BE DECIDED AT SITE TO SUIT THE SITE REQUIREMENT.
- AT EACH CROSSING, PIPELINE CROSSING WARNING SIGN SHALL BE INSTALLED ON EITHER SIDE OF CROSSING. THE WARNING PLATE MAY BE MOUNTED ON THE VENT/DRAIN OFF PIPE.
- ALL CARRIER PIPELINE JOINTS SHALL BE RADIOGRAPHED.
- PIPELINE SECTION SHALL BE PRETESTED HYDROSTATICALLY SEPARATELY FROM THE MAIN LINE TESTING WHEN REQUIRED BY CONCERNED AUTHORITIES OR AS DIRECTED BY CLIENT.
- THE CASING PIPE SHALL BE PROVIDED WITH MINIMUM 50 MM DIAMETER VENT PIPE FOR FILLING THE FILLER MATERIAL, IF REQUIRED AS PER PROJECT SPECIFICATION. AFTER FILLING, VENT PIPE AT BOTH ENDS SHALL BE TRIMMED AND PLUGGED/SEALED WITH END CAPS.
- IN ANY CASE, THE MINIMUM LENGTH OF CASING PIPE SHALL BE 72M FOR NATIONAL HIGHWAY CROSSING, AND 60M FOR ALL STATE HIGHWAY/MDR CROSSING.
- THICKNESS OF CARING PIPE SHALL BE CALCULATED AS PER API RP 1102 AND SUBMITTED FOR APPROVAL.

S. NO.	SIZE OF CARRIER PIPE (INCH NB)	MINIMUM SIZE OF CASING PIPE (FOR TYPE-II)	MATERIAL
1.	4"	10"	API 5L Gr. B or Equivalent
2.	6"	12"	API 5L Gr. B or Equivalent
3.	8"	14"	API 5L Gr. B or Equivalent
4.	10"	16"	API 5L Gr. B or Equivalent
5.	12"	18"	API 5L Gr. B or Equivalent
6.	16"	22"	API 5L Gr. B or Equivalent
7.	18"	24"	API 5L Gr. B or Equivalent
8.	20"	26"	API 5L Gr. B or Equivalent
9.	24"	30"	API 5L Gr. B or Equivalent
10.	30"	36"	API 5L Gr. B or Equivalent
11.	36"	42"	API 5L Gr. B or Equivalent
12.	42"	48"	API 5L Gr. B or Equivalent
13.	48"	54"	API 5L Gr. B or Equivalent

1

16.04.21

REVISED AND RE-ISSUED.

KS

MKS

MS

KNS

0

29.09.16

APPROVED FOR CONSTRUCTION.

JV

MS

NC

SKH

Rev.

D M Y

Modifications

Drawn

Checked

Approved

Validated

SUBJECT

TYPICAL ROAD CASED CROSSING (B+C)

TYPE - II

COMMON CASING - OFC BUNDLED WITH CARRIER (WITHOUT CS CONDUIT)

TRACTEBEL

TRACTEBEL Engineering pvt. Ltd.

Size

A3

Scale

NTS

Sheet

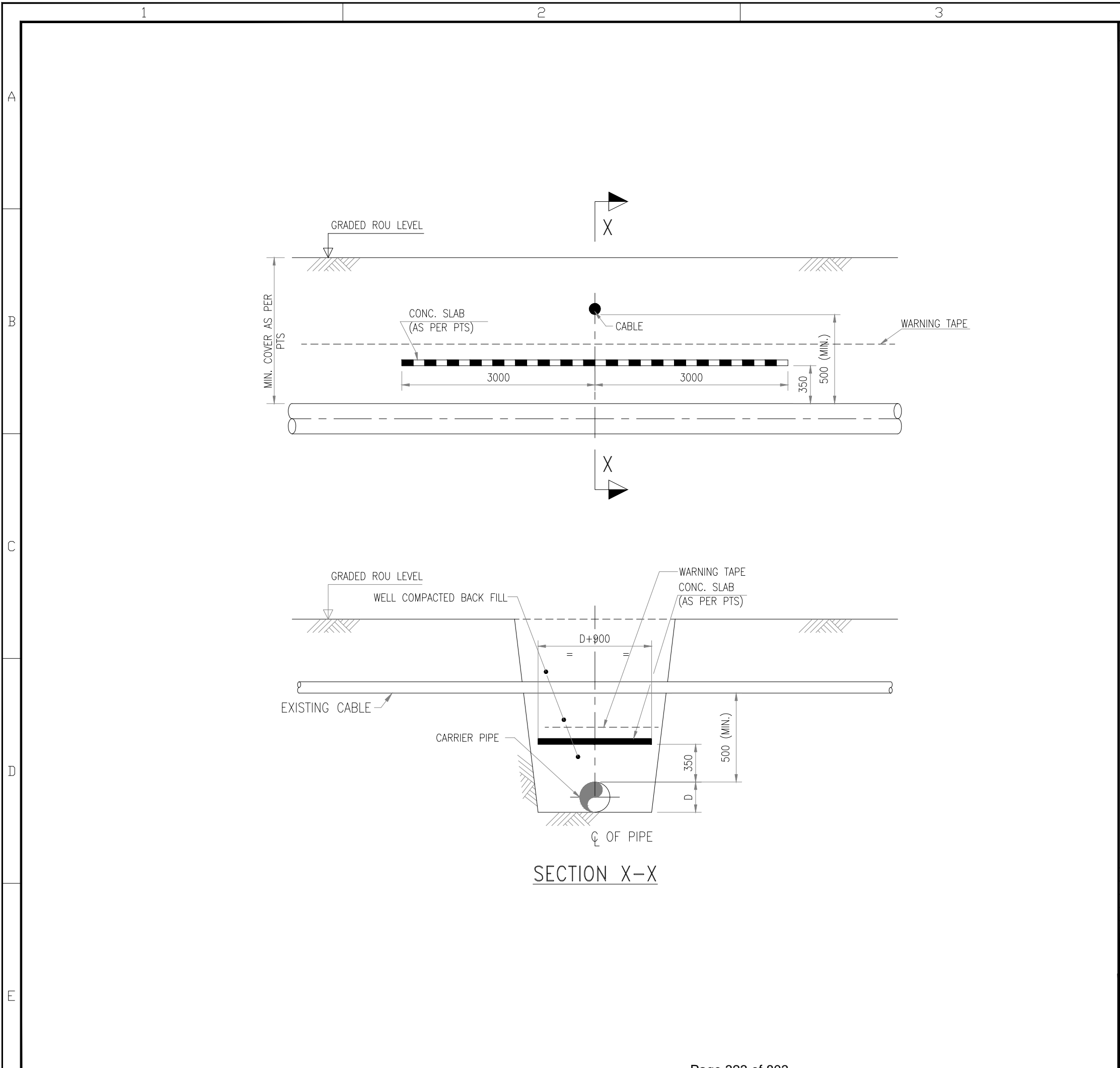
01 of 01

Drawing No.

GGNG-D-20707-004-B

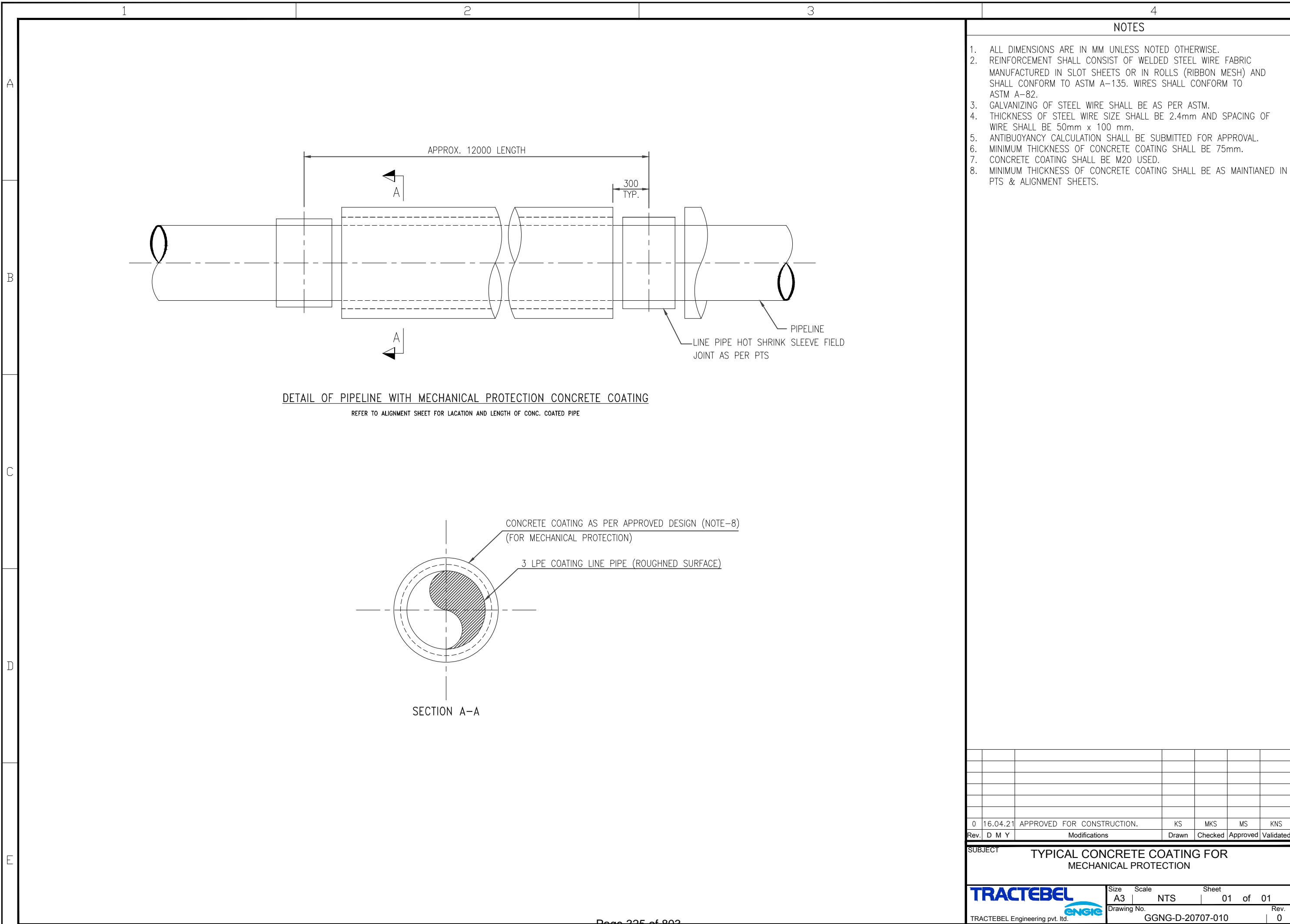
Rev.

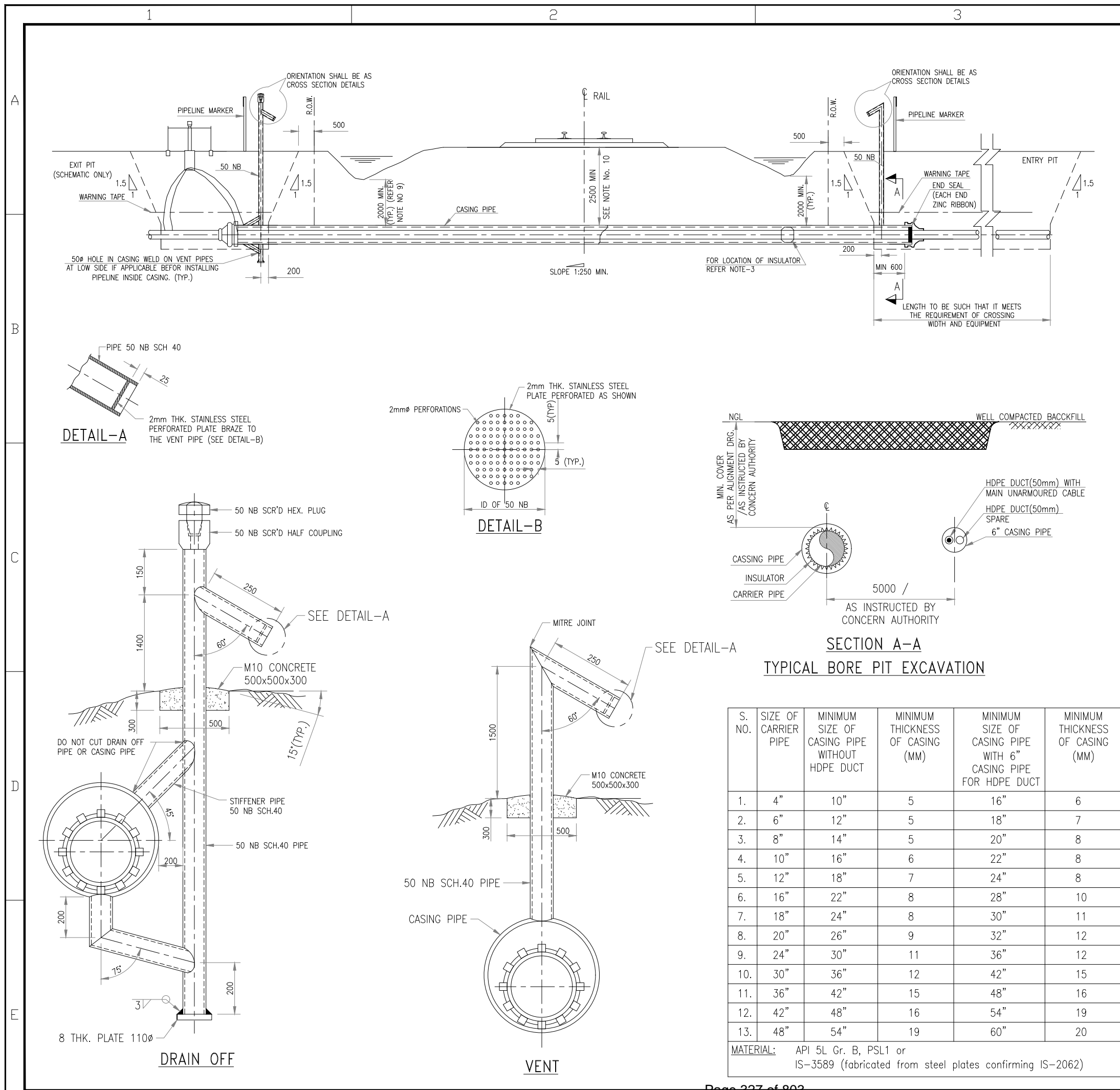
1



- NOTES
1. ALL DIMENSIONS ARE IN MM UNLESS NOTED OTHERWISE.
 2. A MODIFIED PIPELINE WARNING SIGN SHALL BE INSTALLED CLOSE TO THE CROSSING.
 3. IN CASE OF UNARMoured CABLE, C.P. BONDING IS TO BE PROVIDED BETWEEN PIPELINE AND CABLE ARMOUR. IN CASE OF UNARMoured CABLE, ARRANGEMENT FOR SHIELDING (BY PROVIDING CASING ON EITHER SIDE OF THE PIPELINE OR CABLE) SHALL BE CONSIDERED.
 4. APPROVAL OF THE CROSSING SHALL BE OBTAINED FROM CONCERNED AUTHORITIES.
 5. FOR CONCRETE SLAB, REFER STD. DRG No. GGNG-D-20707-007.

0	16.04.21	APPROVED FOR CONSTRUCTION.	KS	MKS	MS	KNS
Rev.	D M Y	Modifications	Drawn	Checked	Approved	Validated
SUBJECT			TYPICAL UNDERGROUND CABLE CROSSING DETAILS			
TRACTEBEL			Size	Scale	Sheet	
			A3	NTS	01 of 01	
TRACTEBEL Engineering pvt. Ltd.			Drawing No.	GGNG-D-20707-008		Rev.
						0





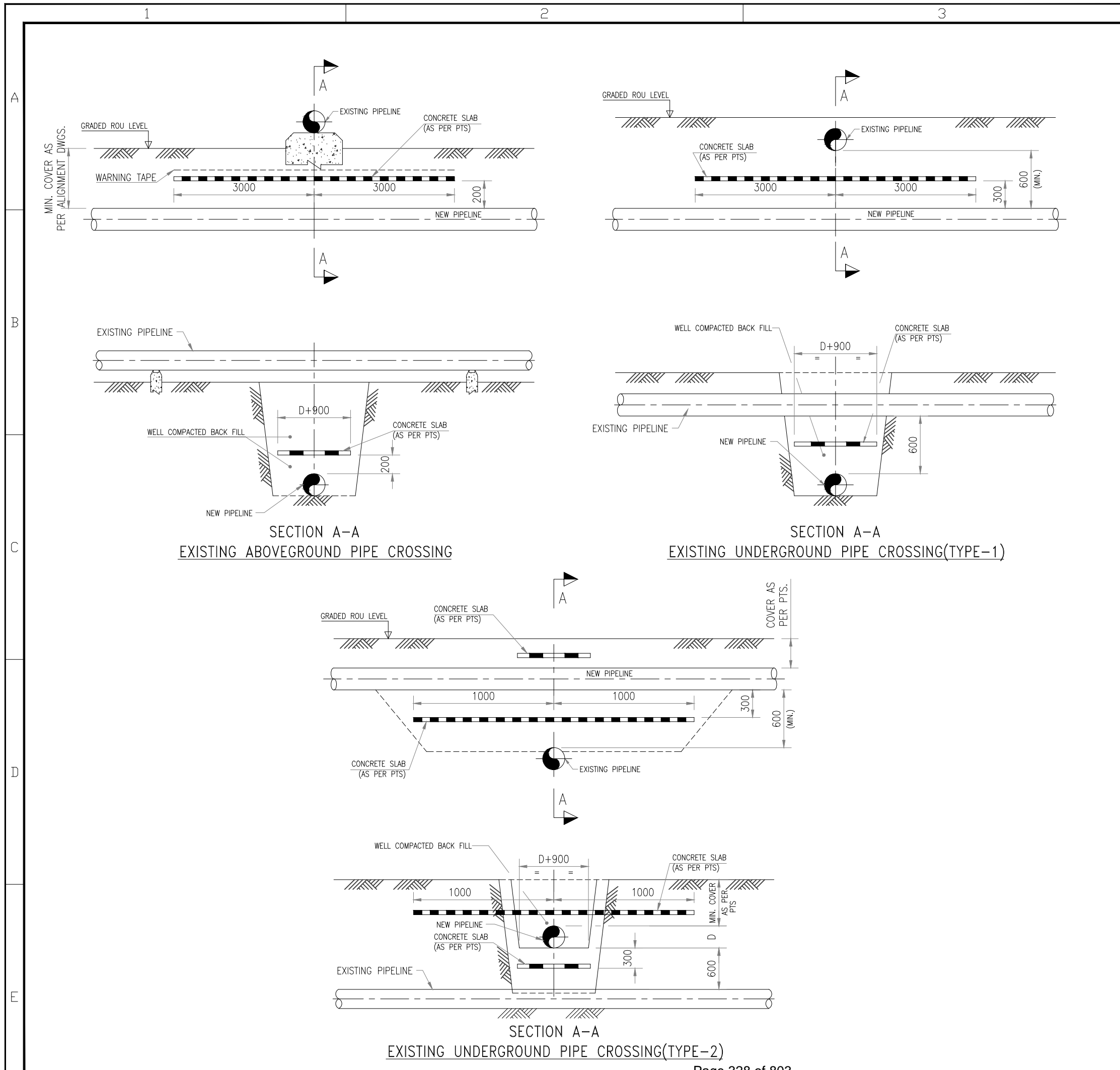
NOTES

- ALL DIMENSIONS ARE IN MM UNLESS NOTED OTHERWISE.
- THE CROSSING WORKS SHALL BE EXECUTED IN ACCORDANCE WITH API RECOMMENDED PRACTICE 1102 LATEST EDITION.
- 500mm AWAY FROM BOTH ENDS, TWO NOS. INSULATORS SHALL BE PLACED. IN BALANCE LENGTH MAX. SPACING OF INSULATORS SHALL BE 2000 mm.
- ELECTRICAL INSULATION BETWEEN THE CASING AND CARRIER PIPE SHALL BE CHECKED WITH A MEGGER.
- MATERIAL OF THE CASING INSULATORS SHALL BE HDPE. END SEALS SHALL BE HEAT SHRINKABLE TYPE, CONTRACTOR SHOULD TAKE PRIOR APPROVAL FOR MATERIAL OF CONSTRUCTION FOR END SEAL & SHALL SUBMIT MATERIAL CERTIFICATES TO OWNER/CONSULTANT FOR APPROVAL.
- 1:250 SLOPE TO BE PROVIDED TOWARDS DRAIN DURING INSTALLATION OF CASING PIPE.
- CONTRACTOR SHOULD SUBMIT DETAILED WORK PROCEDURE ALONG WITH SKETCHES AND MATERIAL TEST CERTIFICATES FOR APPROVAL.
- THE MINIMUM 2.5M COVERAGE SHALL BE MAINTAINED BETWEEN TOP SURFACE OF CASING PIPE AND BOTTOM OF RAIL UNLESS OTHERWISE STATED IN PTS OR REQUIRED BY RAILWAY AUTHORITIES.
- AT EACH CROSSING, PIPELINE CROSSING WARNING SIGN SHALL BE INSTALLED ON EITHER SIDE OF CROSSING. THE WARNING PLATE MAY BE MOUNTED ON THE VENT/DRAIN OFF PIPE.
- ALL CARRIER PIPELINE JOINTS SHALL BE RADIOGRAPHED.
- PIPELINE SECTION SHALL BE PRETESTED HYDROSTATICALLY SEPARATELY FROM THE MAIN LINE TESTING WHEN REQUIRED BY CONCERNED AUTHORITIES/OR AS DIRECTED BY CLIENT.
- CASING PIPE SHOULD EXTEND A MIN OF 600MM BEYOND THE TOE OF THE SLOPE OR BASE GRADE, OR 900MM BEYOND THE BOTTOM OF THE DRAINAGE DITCH WHICHEVER IS GREATER.
- CROSSING SHALL BE CARRIED OUT WITH CASING PIPE SIZE & THICKNESS GIVEN IN PTS & DESIGN BASIS. THE SIZES & THICKNESS GIVEN IN THIS SHEET ARE MINIMUM REQUIREMENT AND INDICATIVE ONLY.
- CROSSING MAY BE CARRIED OUT PRIOR TO MAINLINE ACTIVITIES ADDITIONAL ROU, IF REQUIRED, FOR APPROACH TO CROSSING, PIPELINE STRING, HYDROTESTING, WORKING PIT FOR CROSSING, TO AVOID CAVING OF SOIL, SHALL BE PROCURED BY CONTRACTOR WITHOUT ANY COST IMPLICATION.
- CATHODIC PROTECTION :- ALL CASING PIPES FOR RAILWAY CROSSING SHALL BE C.P. PROTECTED.
- TEST STATION ON BOTH SIDE OF CROSSING.
- BENTONITE FILLING PROCEDURE SHALL BE DONE AS PER OWNER/CONSULTANTS INSTRUCTIONS.
- THE LOCATION OF ENTRY AND EXIT PIT SHALL BE DECIDED AT SITE TO SUIT THE SITE REQUIREMENT.
- THE CASING PIPE SHALL BE PROVIDED WITH MINIMUM 50 MM DIAMETER VENT PIPE FOR FILLING BENTONITE. AFTER FILLING OF BENTONITE, VENT PIPE AT BOTH ENDS SHALL BE TRIMMED AND PLUGGED/SEALED WITH END CAPS.
- MINIMUM LENGTH OF THE CASING SHALL BE AS INDICATED IN ALIGNMENT SHEET OR 60M WHICHEVER IS MORE.
- THICKNESS OF CASING PIPE SHALL BE CALCULATED AS PER API RP 1102 AND SUBMITTED FOR APPROVAL.

S. NO.	SIZE OF CARRIER PIPE	MINIMUM SIZE OF CASING PIPE WITHOUT HDPE DUCT	MINIMUM THICKNESS OF CASING (MM)	MINIMUM SIZE OF CASING PIPE WITH 6" CASING PIPE FOR HDPE DUCT	MINIMUM THICKNESS OF CASING (MM)
1.	4"	10"	5	16"	6
2.	6"	12"	5	18"	7
3.	8"	14"	5	20"	8
4.	10"	16"	6	22"	8
5.	12"	18"	7	24"	8
6.	16"	22"	8	28"	10
7.	18"	24"	8	30"	11
8.	20"	26"	9	32"	12
9.	24"	30"	11	36"	12
10.	30"	36"	12	42"	15
11.	36"	42"	15	48"	16
12.	42"	48"	16	54"	19
13.	48"	54"	19	60"	20

MATERIAL: API 5L Gr. B, PSL1 or IS-3589 (fabricated from steel plates confirming IS-2062)

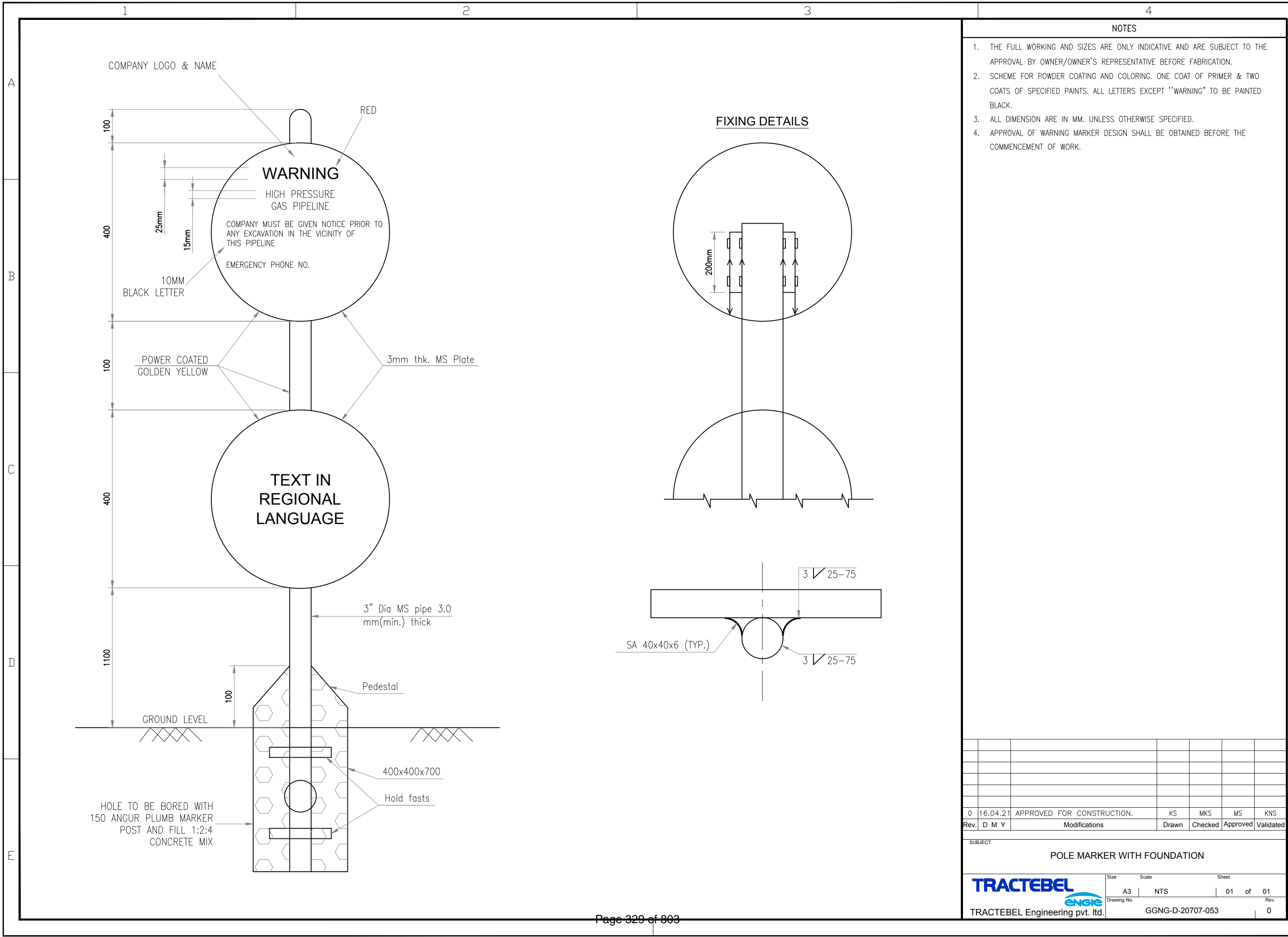
1	16.04.21	REVISED AND RE-ISSUED.	KS	MKS	MS	KNS
0	29.09.16	APPROVED FOR CONSTRUCTION.	JV	MS	NC	SKH
Rev.	D M Y	Modifications	Drawn	Checked	Approved	Validated
SUBJECT TYPICAL RAILWAY Cased CROSSING (B+C) TYPE-II						
COMMON CSING - OFC BUNDLED WITH CARRIER (WITHOUT CS CONDUIT)						
TRACTEBEL			Size	Scale	Sheet	
			A3	NTS	01 of 01	
			Drawing No.		Rev.	
TRACTEBEL Engineering pvt. Ltd.			GGNG-D-20707-012-B		1	

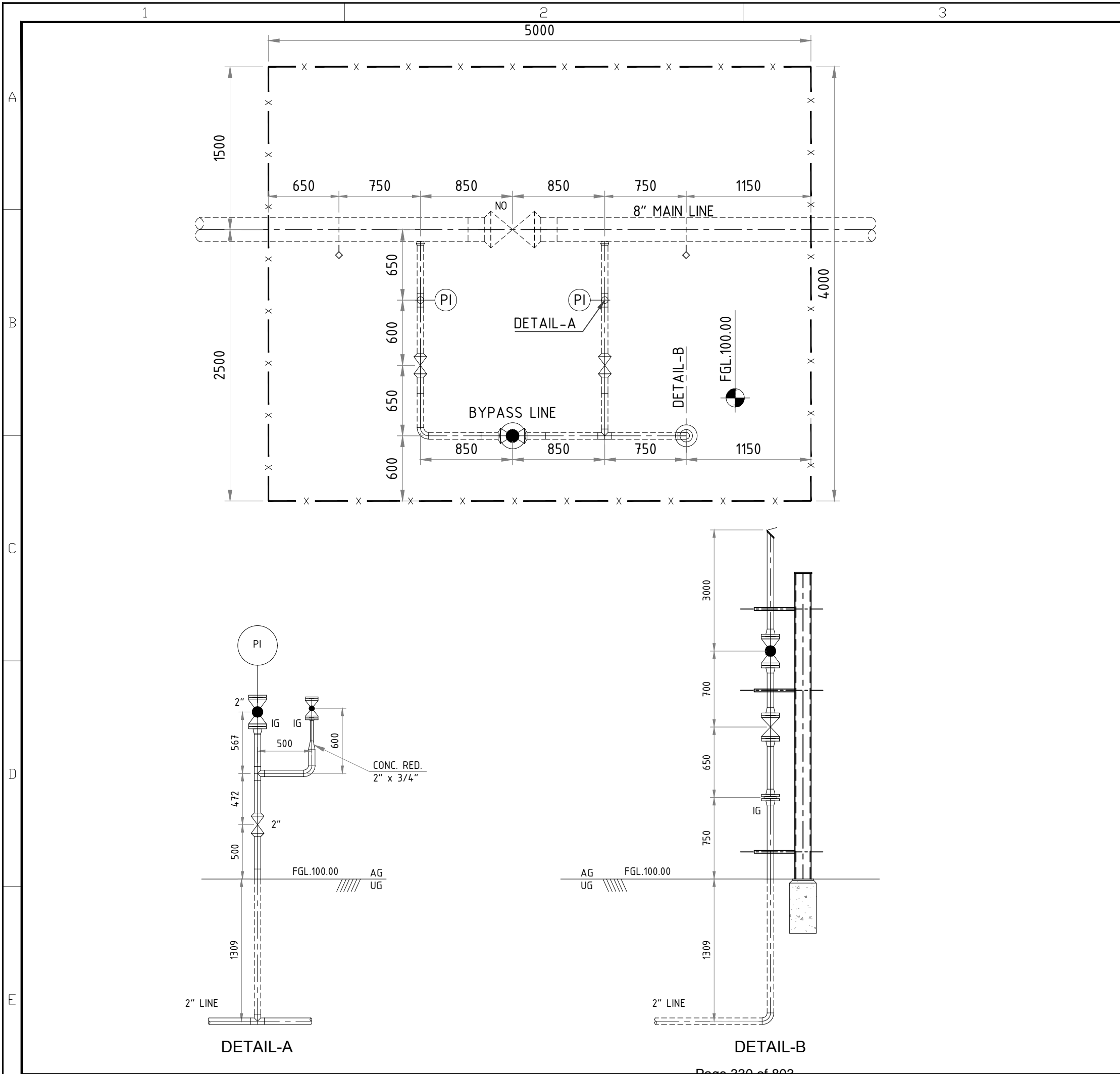


NOTES

1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE STATED.
2. A MODIFIED PIPELINE WARNING SIGN SHALL BE INSTALLED WHERE THE PIPELINE CROSSES AN EXISTING PIPELINE CARRYING HAZARDOUS FLUID.
3. FOR CONCRETE SLAB REFER DWG. No. GGNG-D-20707-007.
4. SUITABLE CATHODIC PROTECTION BONDING SHALL BE PROVIDED BETWEEN CROSSING PIPELINES. IN SOME CASES THE NEW PIPELINE MAY REQUIRE ELECTRICAL ISOLATION.
5. TRENCH DIMENSIONS SHALL BE IN ACCORDANCE WITH RELEVANT STANDARDS/SPECIFICATIONS.
6. APPROVAL OF THE CROSSING SHALL BE OBTAINED FROM CONCERNED AUTHORITIES.

0	16.04.10	APPROVED FOR CONSTRUCTION.	KS	MKS	MS	KNS
Rev.	D	M	Y	Modifications	Drawn	Checked
SUBJECT						
TYPICAL EXISTING PIPE LINE CROSSING						
Size		Scale	Sheet			
A3		NTS	01 of 01			
Drawing No.		Rev.				
GGNG-D-20707-014		0				





REFERENCE DRAWING

S. NO.	DRAWING TITLE	DRAWING NO.
1	-	-

NOTES

1. ALL DIMENSIONS ARE IN MM OR LEVELS ARE IN M.

2. DRAWING ARE INDICATED & SUBJECT TO CHANGE DURING DETAIL ENGG.

3. LAYING OF PIPELINE AND STATION PIPING, VENDOR SHALL MAINTAIN SPECIFIED COVER OF PIPELINE.

4. MAINLINE VALVE IS ACTUATED VALVE.

5. ALL UG VALVE AND BURRIED VALVES WHICH WILL BE OPERATED FROM GROUND LEVEL. HENCE MAINLINE & BYPASS LINE VALVE IS LONG STEM EXTENDED VALVES.

LEGENDS

⊗

BALL VALVE

⊙

GLOBE VALVE

◇

TIE-IN POINT

▼

CENTER LINE OF PIPE

— x —

CENTER LINE OF PIPE

NG - NATURAL GAS

PIPELINE

MAIN LINE	BYPASS LINE	BRANCH CONNECTION	REMARKS
4"	NO BYPASS LINE	-	-
6"	2"	WELDOLET	-
8"	2"	WELDOLET	-
10"	4"	WELDOLET	-
12"	4"	WELDOLET	-
16"	6"	WELDOLET	-

Rev.	D	M	Y	Modifications	Drawn	Checked	Approved
0	16.04.21			ISSUED FOR APPROVAL.	KS	MKS	KNS

CUSTOMER

CENTRAL U. P. GAS LIMITED

PROJECT

CITY GAS DISTRIBUTION PROJECT

SUBJECT

PIPING GENERAL ARRANGEMENT DRAWING
FOR SV STATION WITH VENTING ARRANGEMENT
(LONG STEM EXTENDED ACTUATED VALVES)

TRACTEBEL

engie

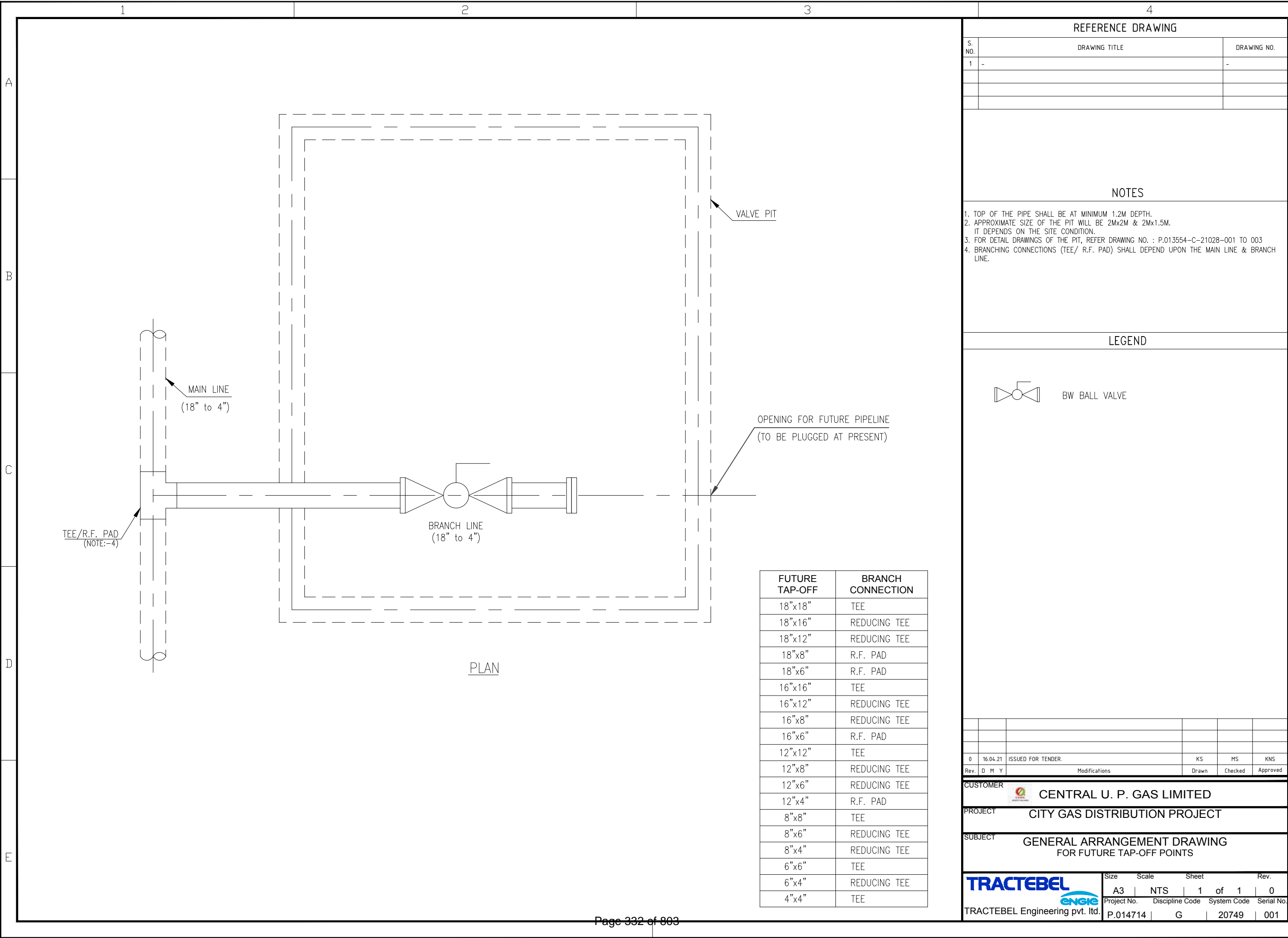
TRACTEBEL Engineering pvt. ltd.

Size	Scale	Sheet	Rev.
A3	1:35	1 of 2	0

Project No.	Discipline Code	System Code	Serial No.
P.014714	G	20749	004

Page 330 of 803

This document is the property of TRACTEBEL ENGINEERING INDIA, any duplication or transmission to third parties is forbidden without its prior approval.



STEEL PIPE LAYING WITH OFC DUCT & MDPE PIPE



STEEL PIPE LAYING

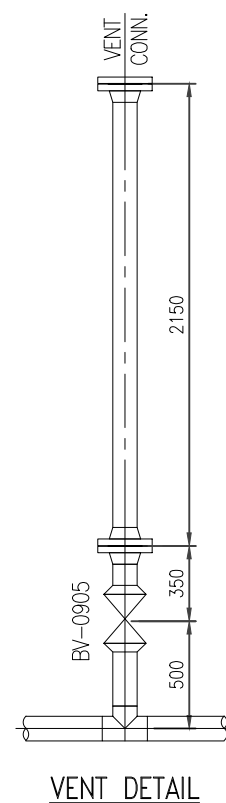
MDPE PIPE LAYING

STEEL PIPE LAYING WITH OFC DUCT

OFC PIPE LAYING WITH MDPE DUCT

- | NOTES | |
|-------|--|
| 1. | ALL DIMENSIONS ARE IN MM UNLESS NOTED OTHERWISE. |
| 2. | FOLLOW WRITTEN DIMENSION ONLY, DO NOT SCALE. |
| 3. | PRECAST SLAB SHALL BE AS PER PCC 1:2:4. |

0	16.04.21	ISSUED FOR APPROVAL.	KS	TBS/MKS	MS
Rev.	D M Y	Modifications	Drawn By	Checked By	Approved By
CUSTOMER		 CENTRAL U. P. GAS LIMITED			
PROJECT		CITY GAS DISTRIBUTION PROJECT			
SUBJECT		STANDARD SKETCH FOR TRENCH CROSS STEEL & MDPE PIPE			
 TRACTEBEL Engineering pvt. ltd.		Size	Scale	Sheet	Rev.
		A3	NTS	01	0
		Project No.	Discipline Code	System Code	Serial No.
		P.014714	G	20728	010



DETAIL-A

DETAIL - B

DETAIL-C

4" SV VALVE CHAMBER WITH VENT & WITH TAP-OFF

SECTION-AA

REFERENCE DRAWING

S. NO.	DRAWING TITLE	DRAWING NO.
1	TYPICAL DETAILS FOR 4" SV STATION RCC VALVE CHAMBER	P.014714-G-20930-023A (SHT. 1 OF 2)

NOTES

1. ALL DIMENSIONS ARE IN MM AND LEVELS ARE IN M UNLESS OTHERWISE MENTIONED.
2. PIPELINE COVER OR LEVELS SHALL BE MAINTAINED AS MENTIONED IN TENDER.
3. VALVE CHAMBER PROJECTION ABOVE FGL SHALL BE 150MM-300MM SUITED AS PER SITE CONDITIONS.

LEGENDS

BV	BALL VALVE	NG - NATURAL GAS
GV	GLOBE VALVE	PIPELINE
IG	INSULATING GASKET	
—	TIE-IN POINT	
▼	CENTER LINE OF PIPE	

[illegible]

CLIENT

CENTRAL U. P. GAS LIMITED

PROJECT

CITY GAS DISTRIBUTION PROJECT

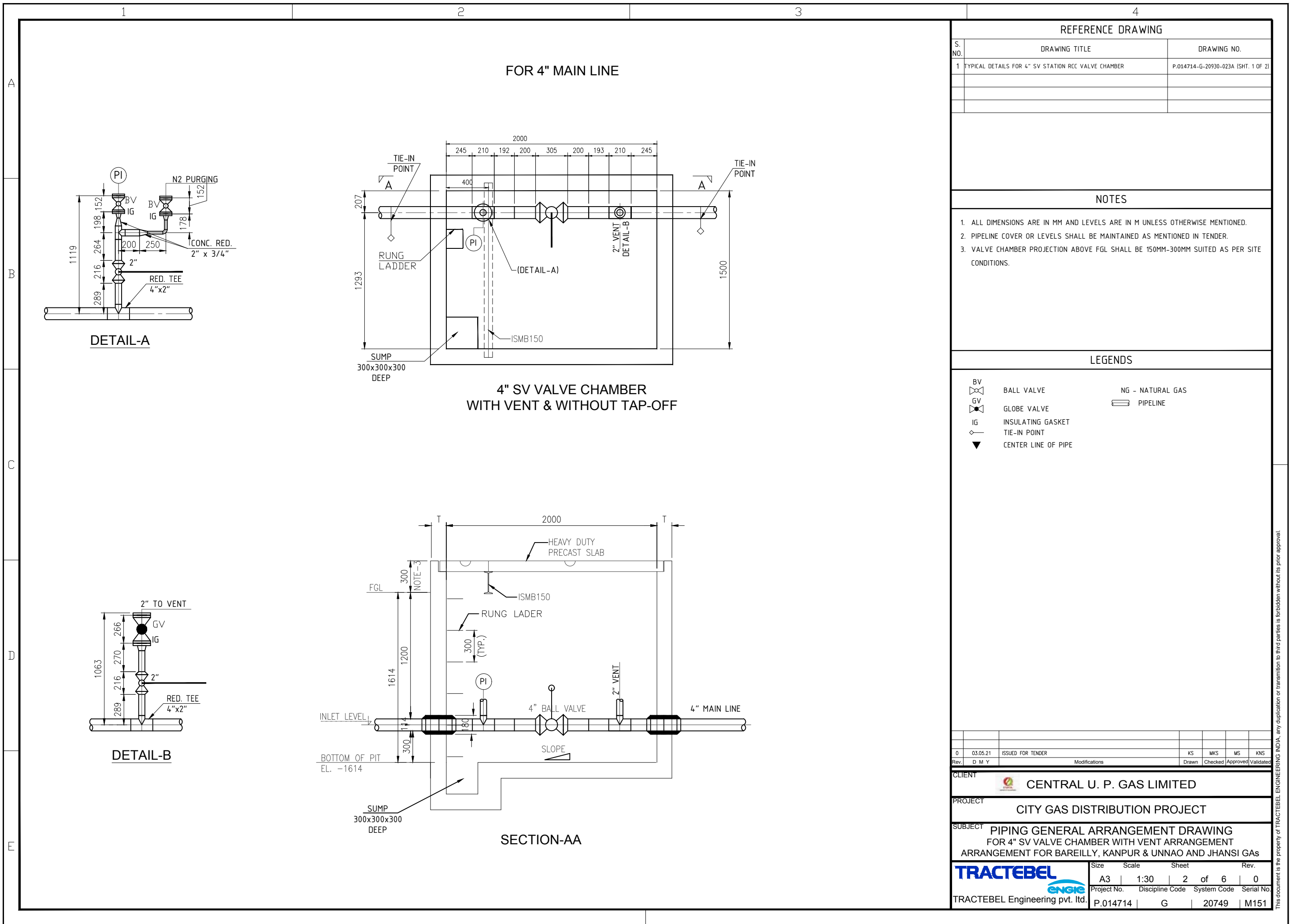
SUBJECT

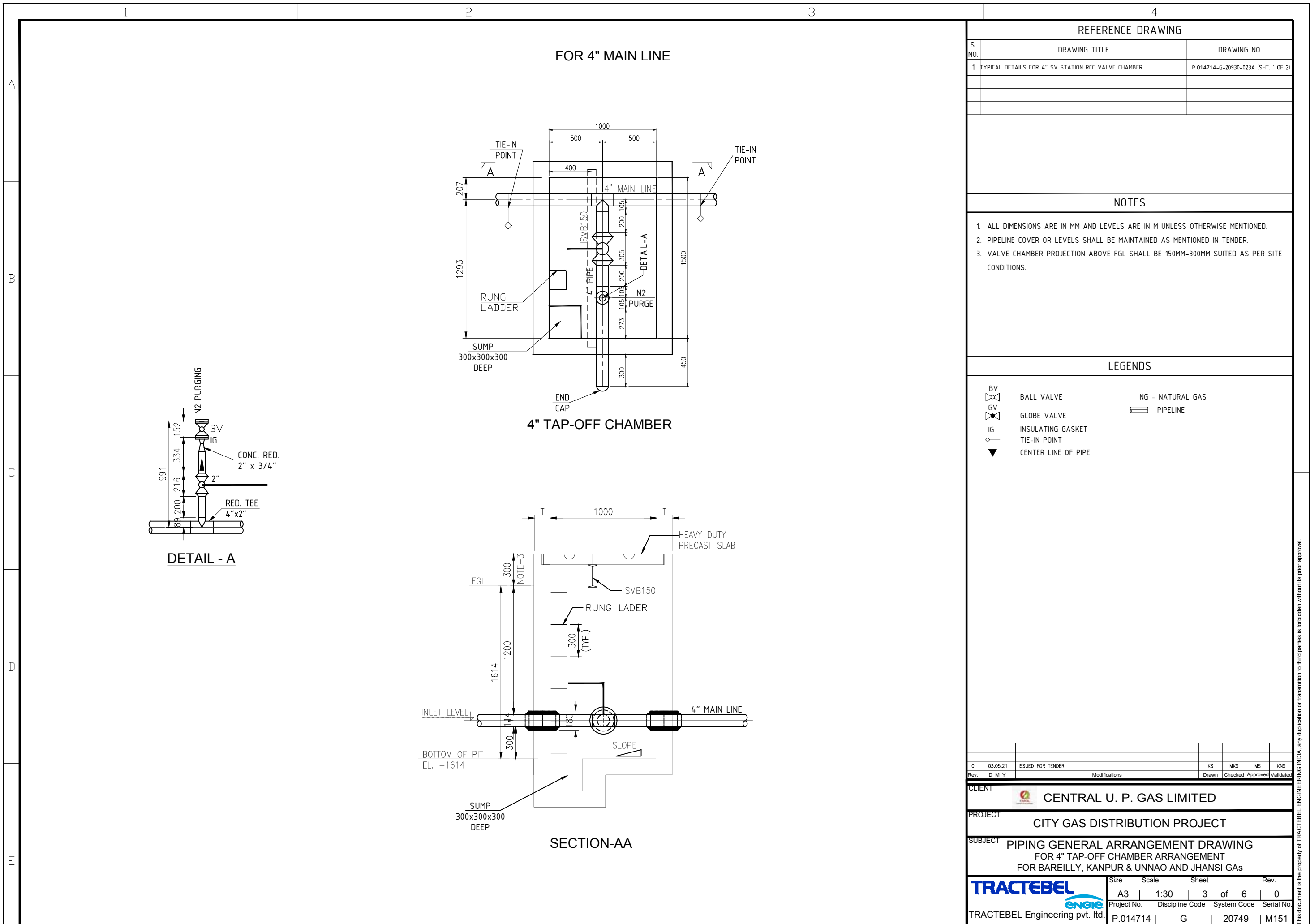
CT PIPING GENERAL ARRANGEMENT DRAWING
FOR 4" SV VALVE CHAMBER WITH VENT & WITH TAP-OFF ARRANGEMENT
FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAs

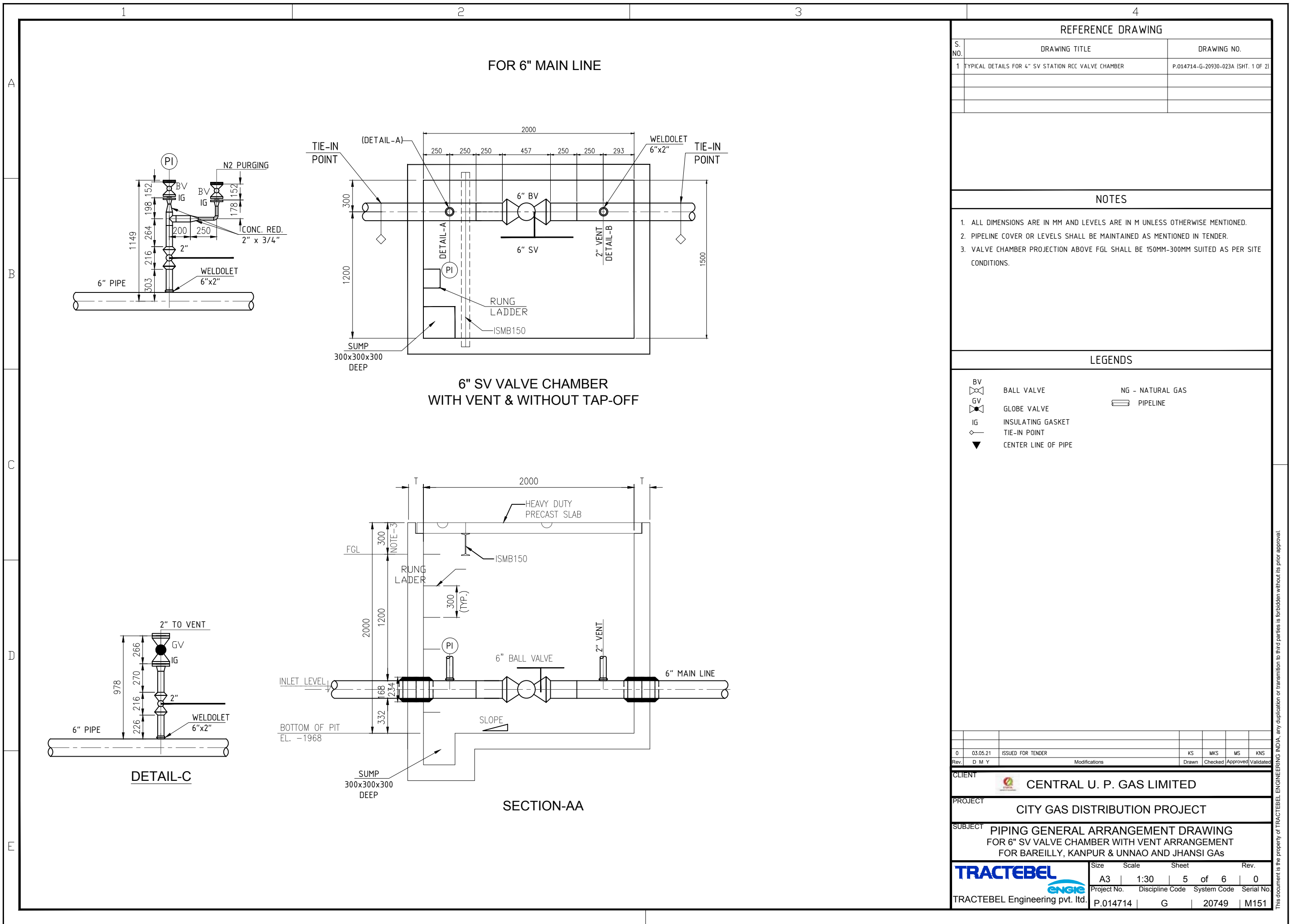
TRACTEBEL

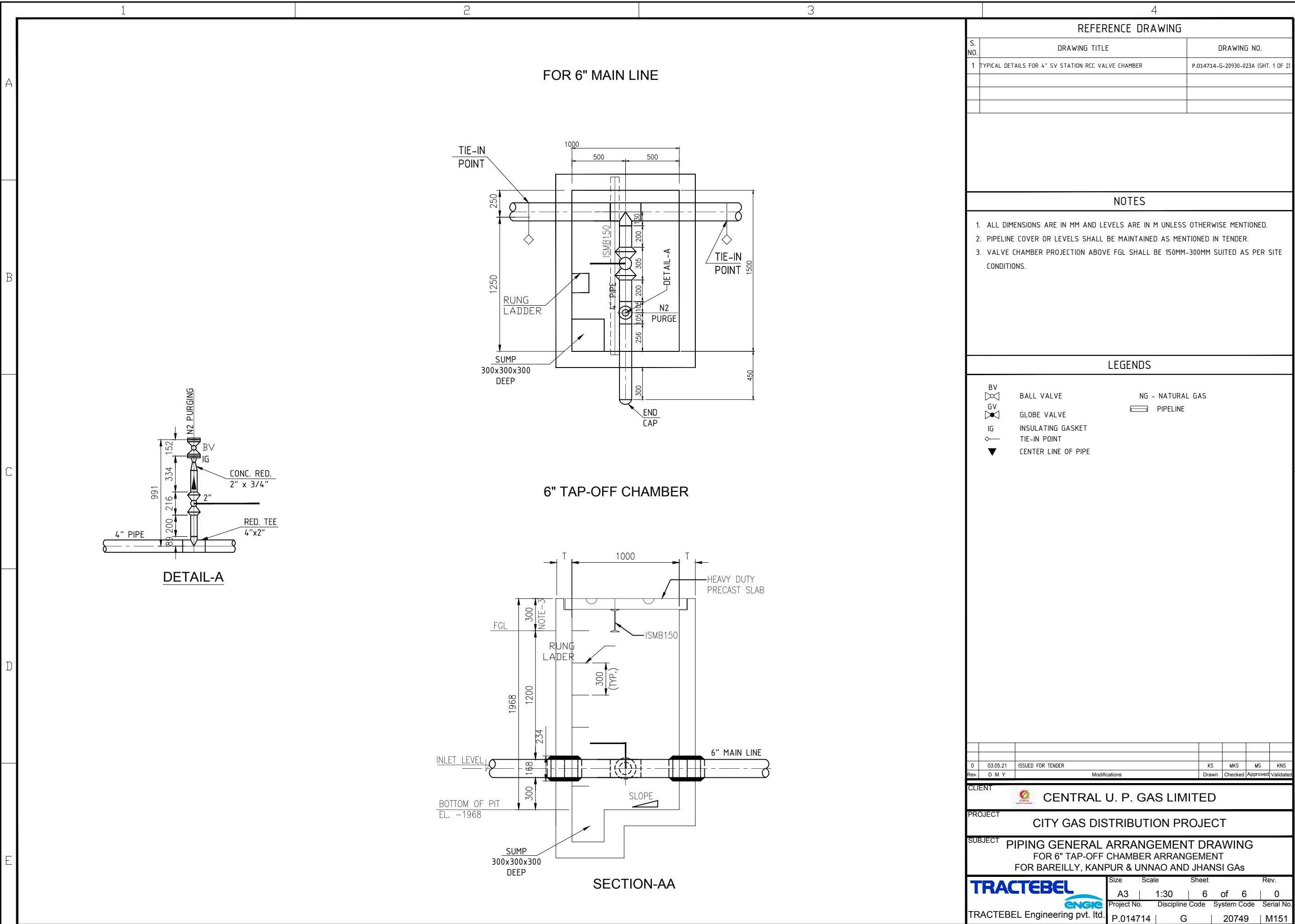
TRACTEBEL Engineering pvt. Ltd

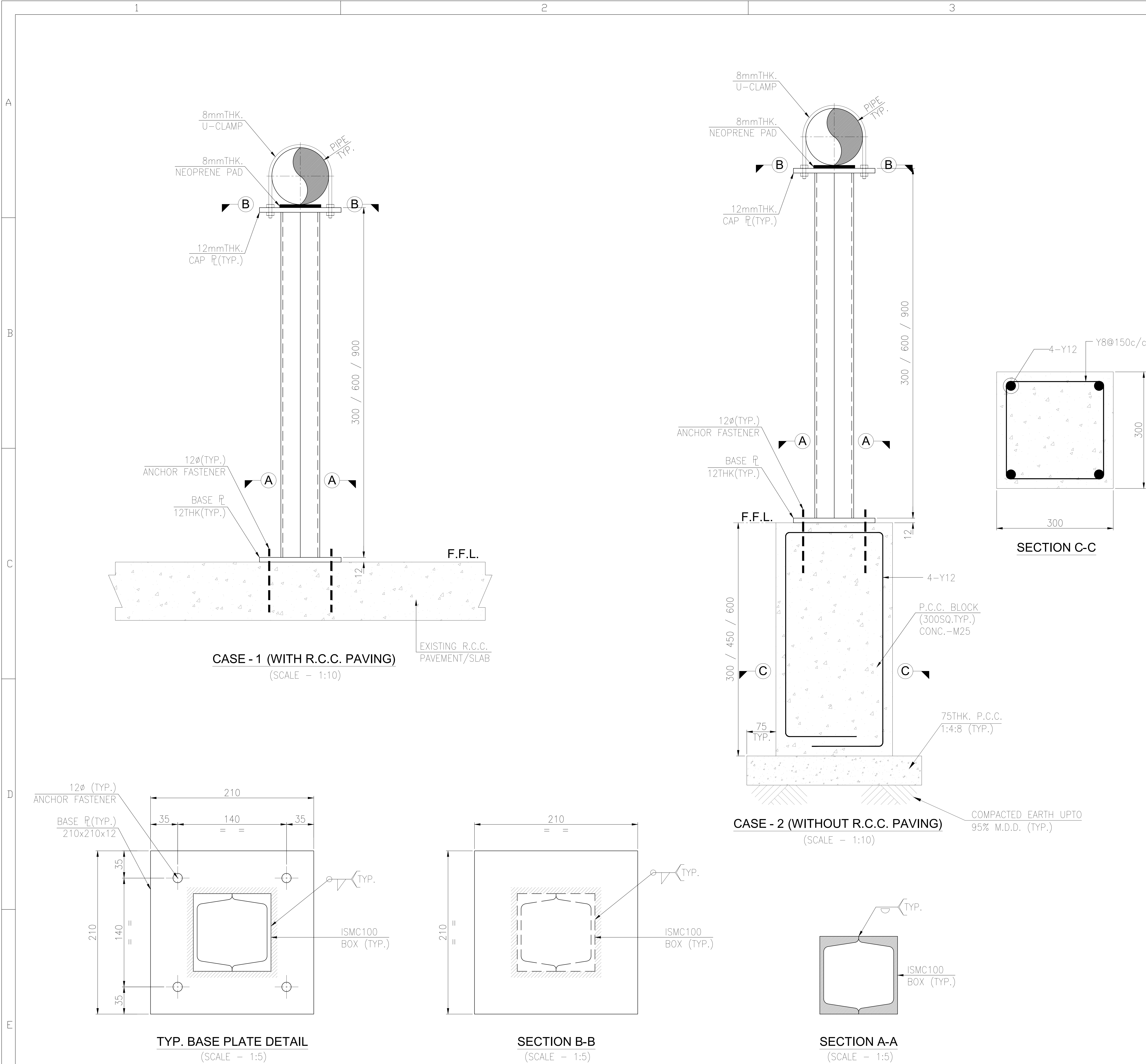
Size	Scale	Sheet	Rev.
A3	1:30	1 of 6	0
Project No.	Discipline Code	System Code	Serial No.
P 014714	G	20749	M151





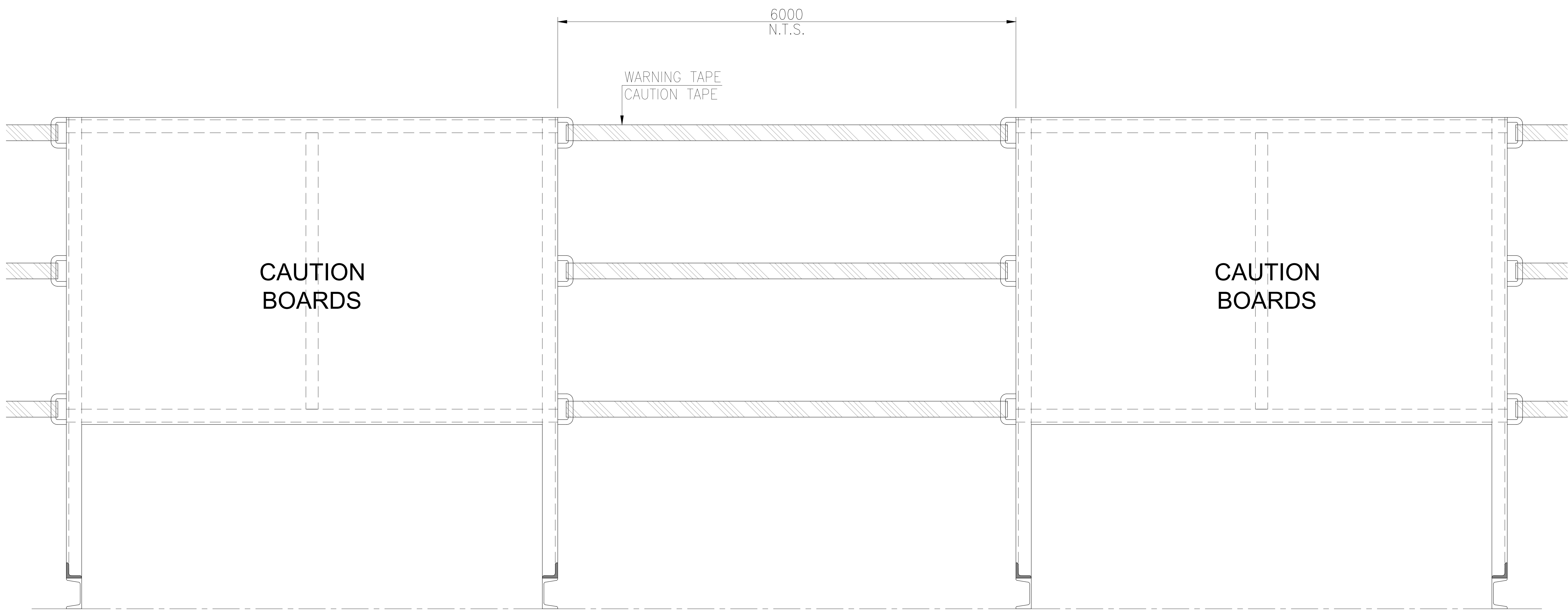
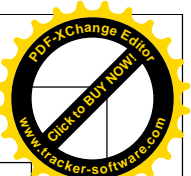






- NOTES**
- ALL DIMENSIONS ARE IN MILLIMETERS UNLESS NOTED OTHERWISE.
 - FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE THE DIMENSIONS.
 - THE PIPE SUPPORTS (CASE-1 & CASE-2) IS APPLICABLE UP TO 8"Ø PIPE ONLY.


0	08.03.19	ISSUED FOR TENDER	Sumit	AMK	MS
Rev.	D M Y	Modifications	Drawn By	Checked By	Approved By
CUSTOMER					
CENTRAL U. P. GAS LIMITED					
PROJECT					
CITY GAS DISTRIBUTION PROJECT					
SUBJECT					
TYPICAL DETAILS OF PIPE SUPPORT					
TRACTEBEL					
TRACTEBEL Engineering pvt. Ltd.					
Size	Scale	Sheet	Rev.		
A1	NTS	01 of 01	0		
Project No.	Discipline Code	System Code	Serial No.		
P.014714	G	21028	006		



SCHEMATIC LAYOUT OF CAUTION BOARDS AND BARRICADDING

NOTES

- 1. ALL DIMENSIONS ARE IN MM. UNLESS OTHERWISE SPECIFIED.
- 2. FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE.

0	08.03.19	ISSUED FOR TENDER	Sumit	AMK	MS
Rev.	D M Y	Modifications	Drawn By	Checked By	Approved By
CUSTOMER					
			CENTRAL U. P. GAS LIMITED		
PROJECT			CITY GAS DISTRIBUTION PROJECT		
SUBJECT			TYPICAL DETAIL OF BARRICADING		
		Size	Scale	Sheet	Rev.
		A1	NTS	01 of 01	0
TRACTEBEL Engineering pvt. ltd.		Project No.	Discipline Code	System Code	Serial No.
		P.014714	G	21028	009

This document is the property of TRACTEBEL ENGINEERING INDIA. any duplication or transmission to third parties is forbidden without its prior approval.



BILL OF MATERIAL						
Item Mkd.	Section	Width	Length	item Qty.	Weight	In Kgs
				(All Marks)	Kgs./M, M2	Total Weight
1	PL 1.6 Thk.	1600	1000	1	12.56	20.10
2	ISMC 100	--	800	2	9.20	14.72
3	L50x50x6	--	625	4	4.50	11.25
4	L50x50x6	--	1500	2	4.50	13.50
5	Flat 3 Thk.	40	900	1	0.94	0.03
6	10Ø Rod	--	200	6	0.62	0.74
7	L50x50x6	--	1600	2	4.50	14.40
				Grand Total (Kg)		74.74

NOTES

1. ALL DIMENSIONS ARE IN MM. UNLESS OTHERWISE SPECIFIED.
2. FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE.

0	08.03.19	ISSUED FOR TENDER	Submit	AMK	MS
Rev.	D M Y	Modifications	Drawn By	Checked By	Approved By

CUSTOMER

CENTRAL U. P. GAS LIMITED

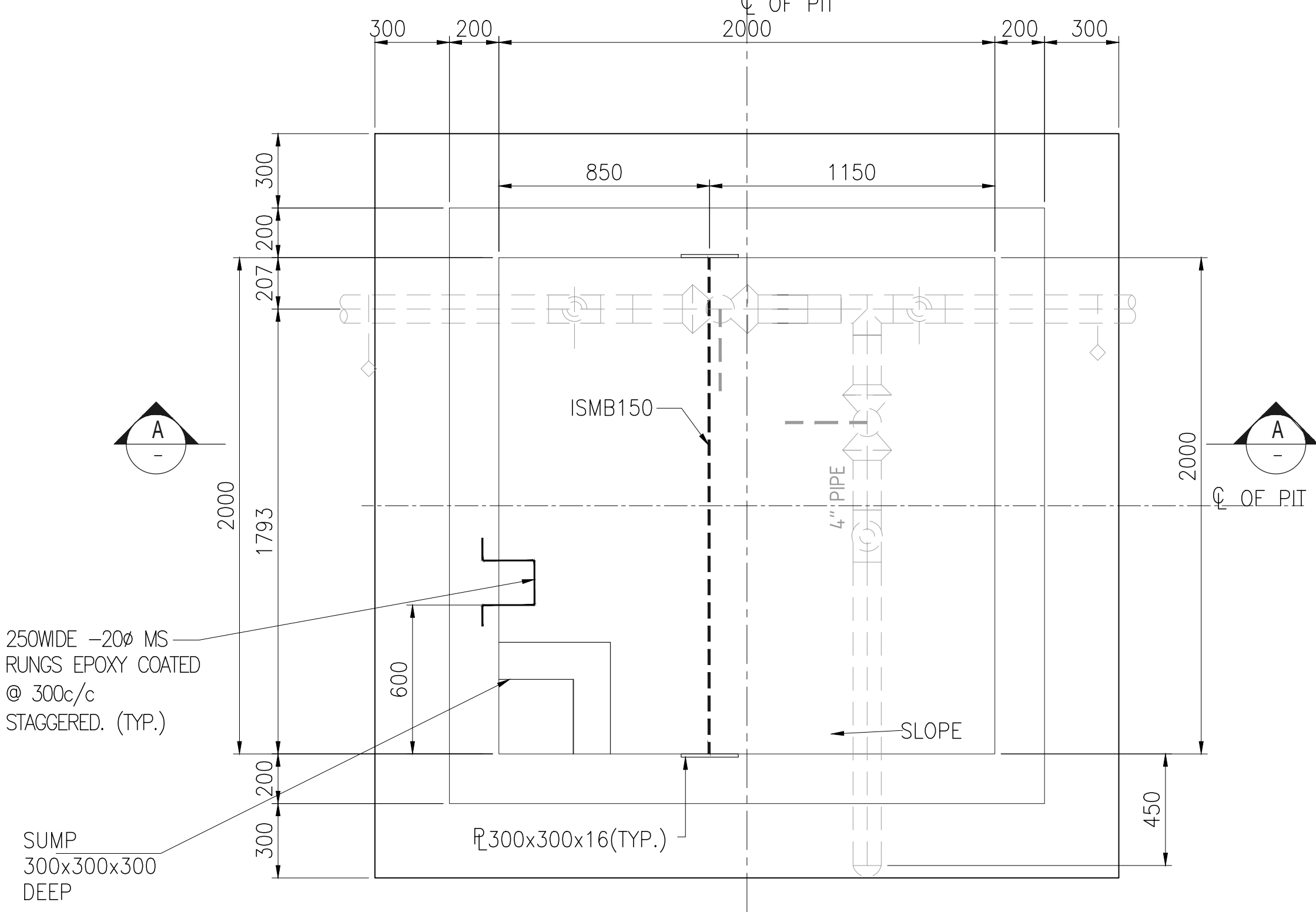
CITY GAS DISTRIBUTION PROJECT

SUBJECT

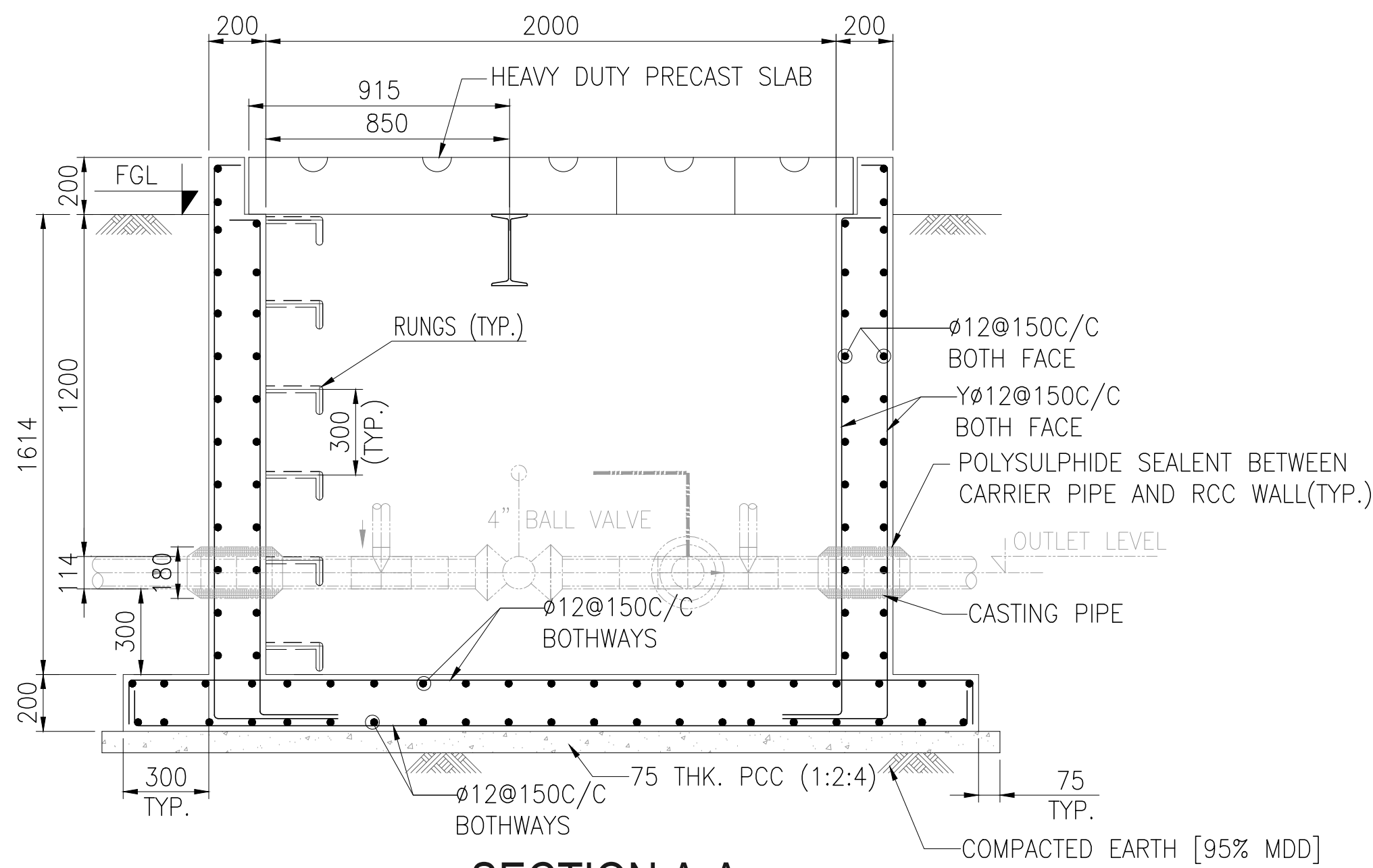
TYPICAL DETAIL OF CAUTION BOARD

<p style="margin-top: 10px;">TRACTABEL Engineering pvt. ltd.</p>	Size	Scale	Sheet	Rev.
	A1	NTS	01	0
	Project No.	Discipline Code	System Code	Serial No.
	P.014714	G	21028	008

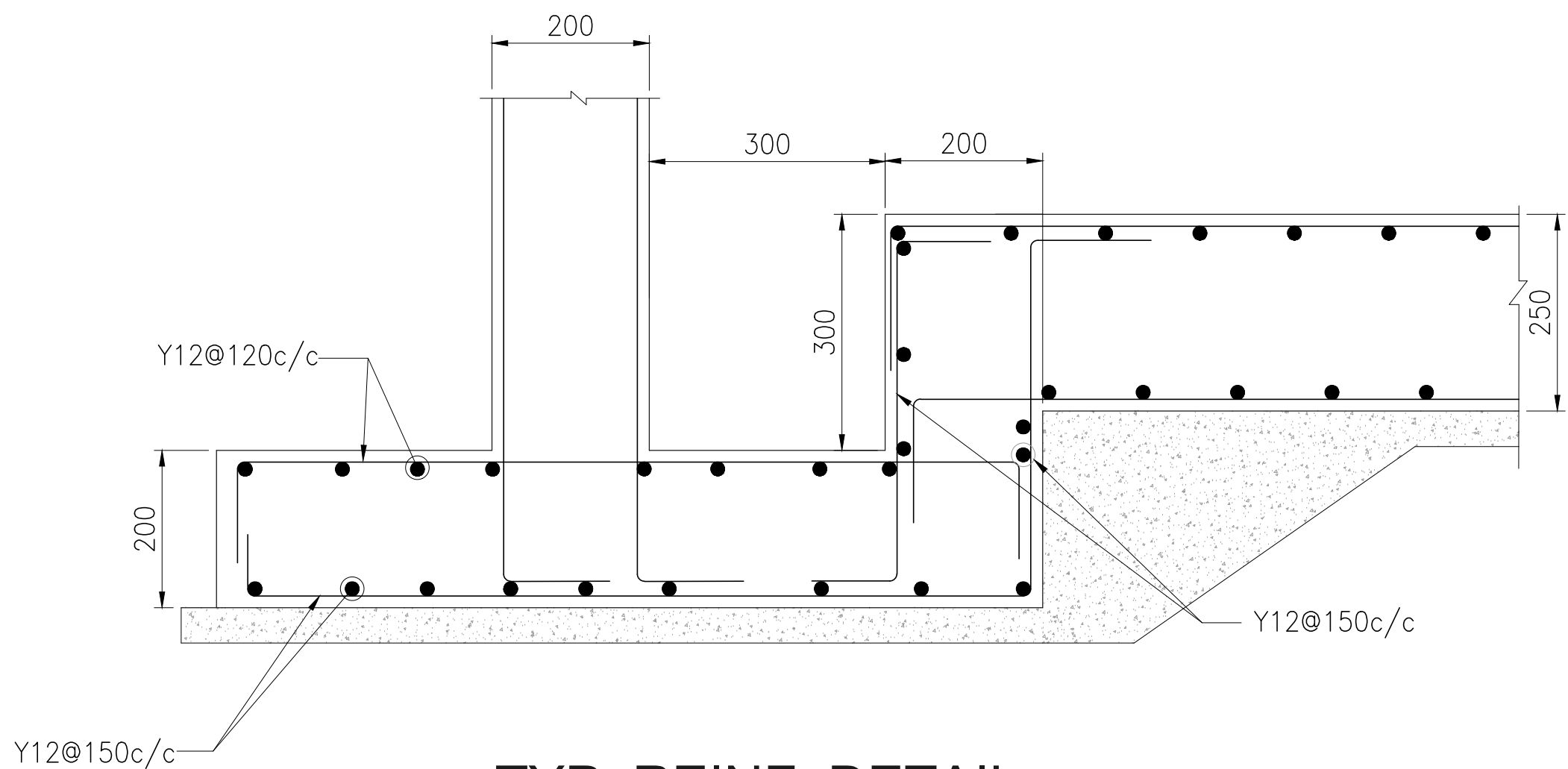
FOR 4" SV VALVE CHAMBER WITH VENT
& WITH TAP-OFF



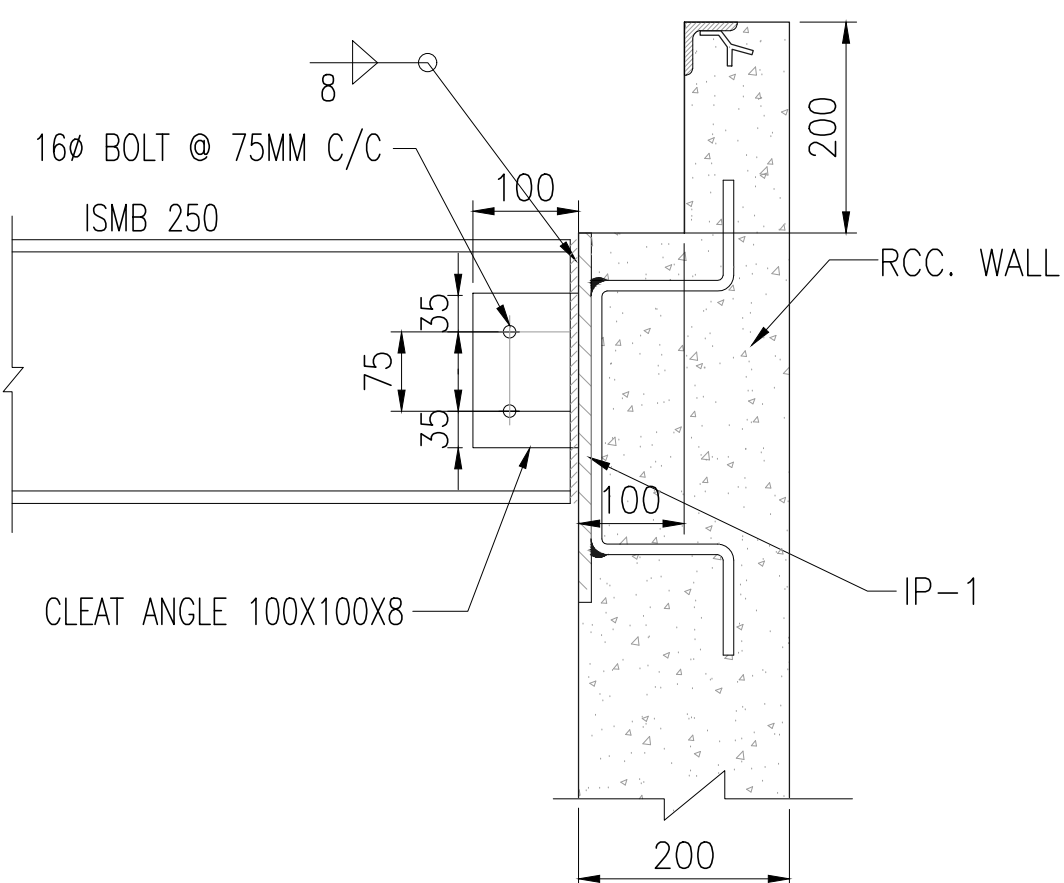
VALVE PIT BOTTOM PLAN
(SCALE 1:25)



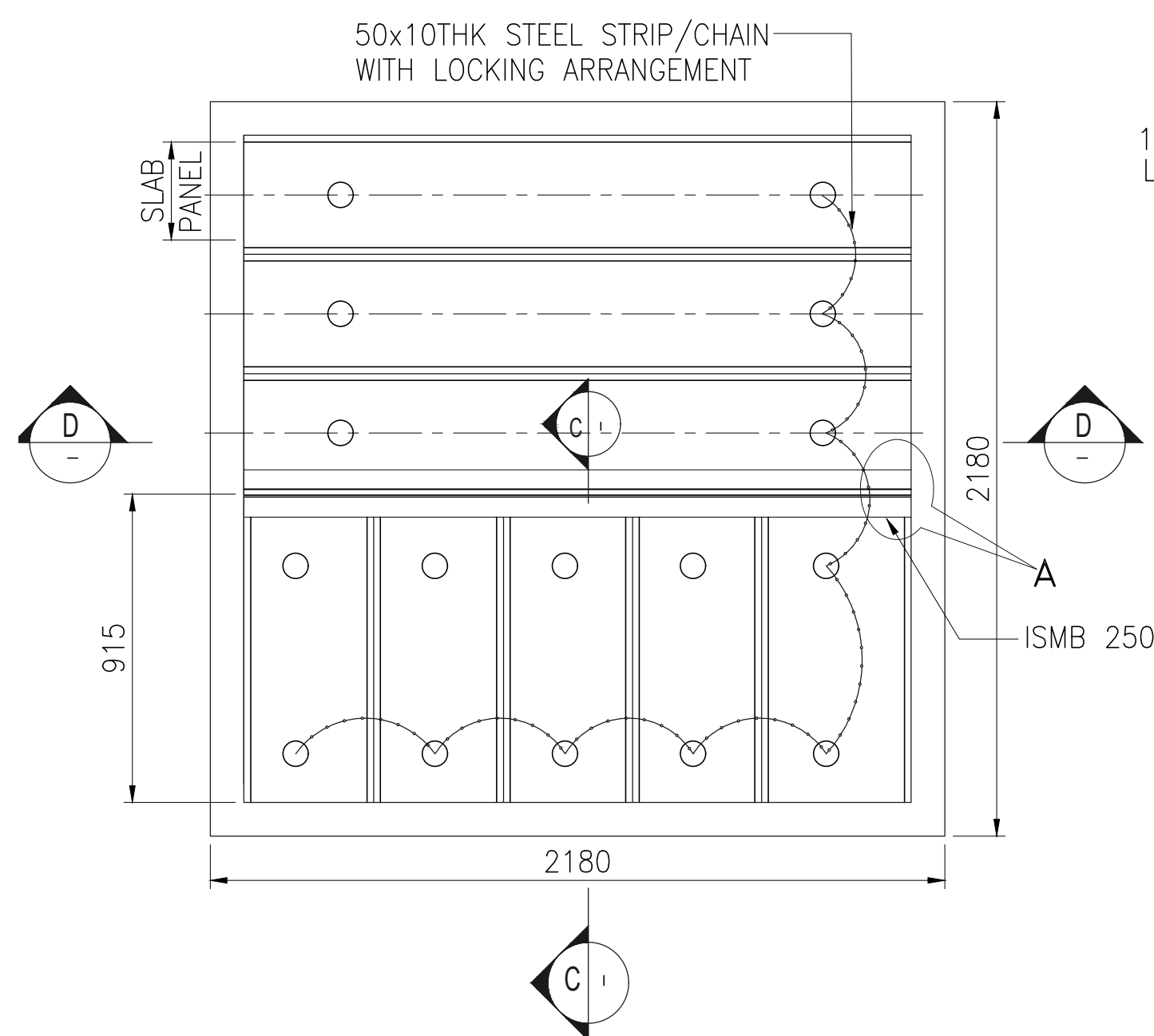
SECTION A-A
(SCALE 1:25)



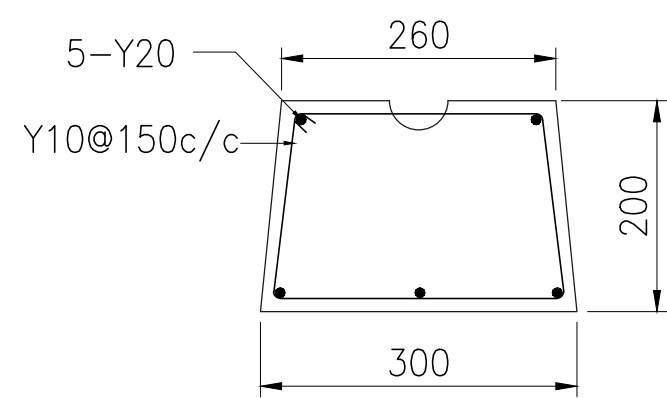
TYP. REINF. DETAIL
FOR SUMP
(SCALE 1:10)



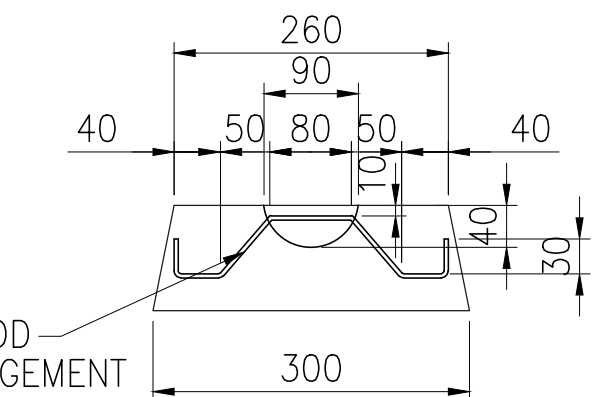
DETAIL-A
(SCALE 1:10)



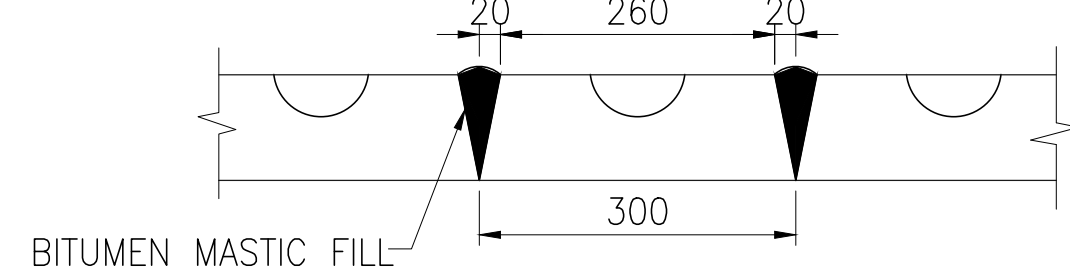
LOCKING ARRANGEMENT OF
PRECAST COVER SLAB
(SCALE 1:25)



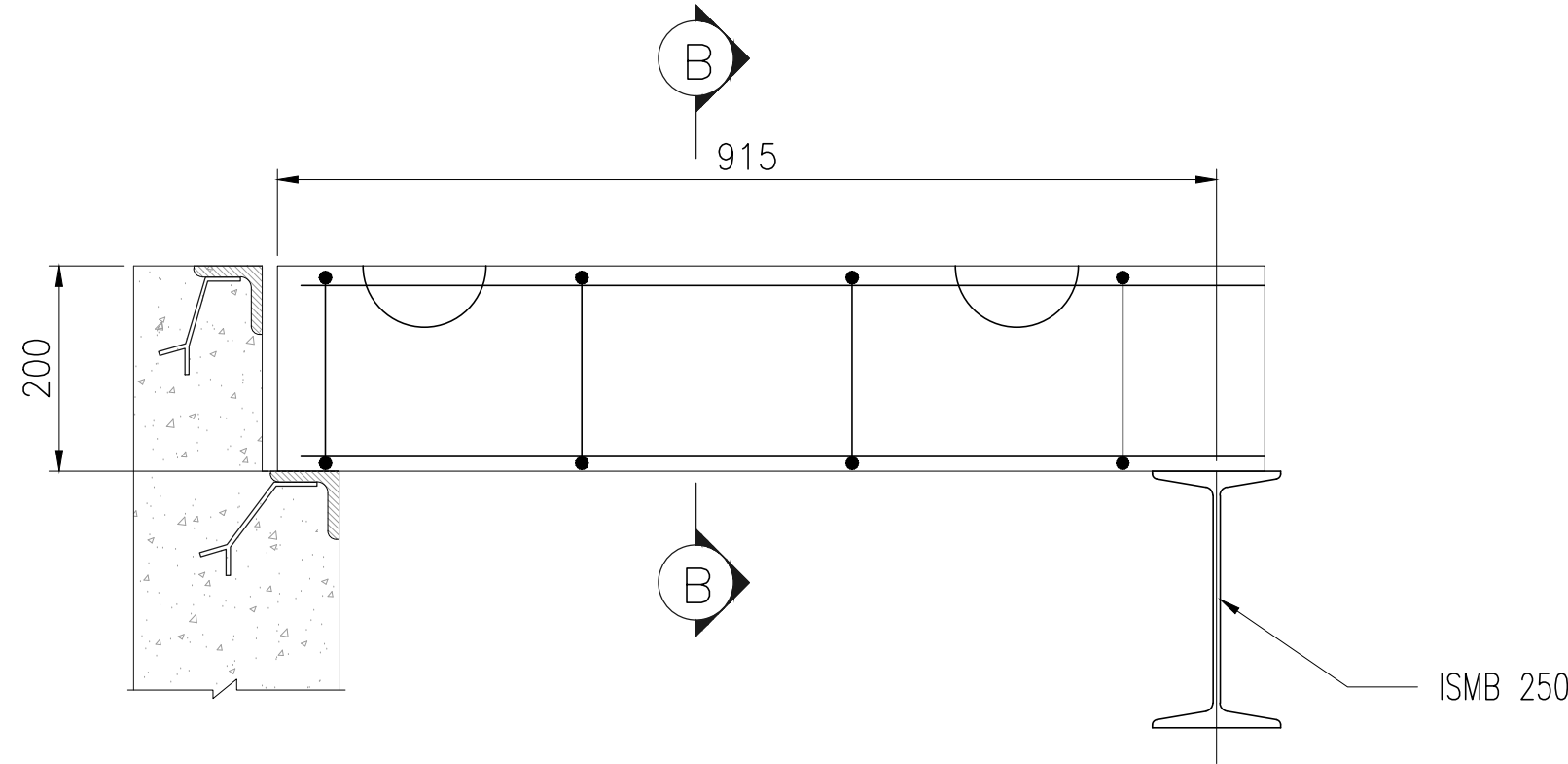
SECTION B-B
(SCALE 1:10)



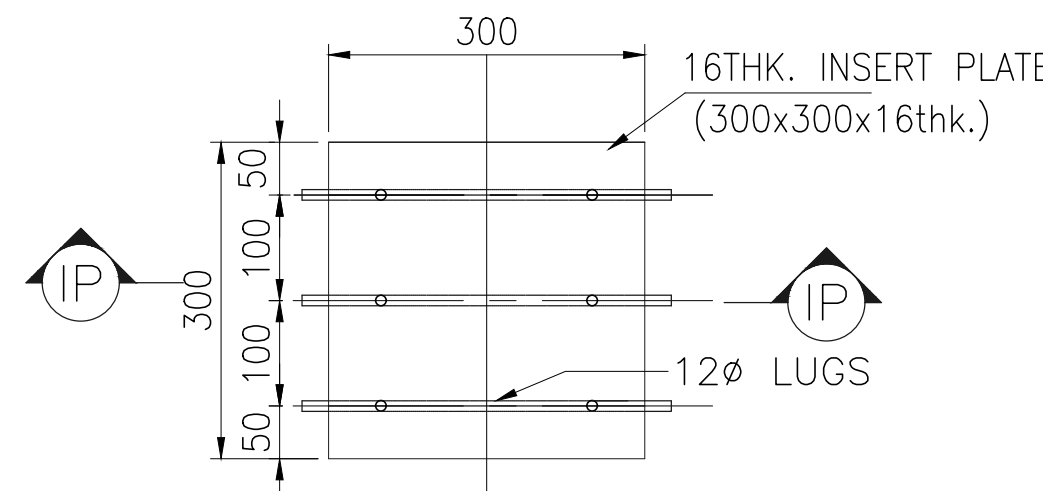
DETAIL OF HOOK
(SCALE 1:10)



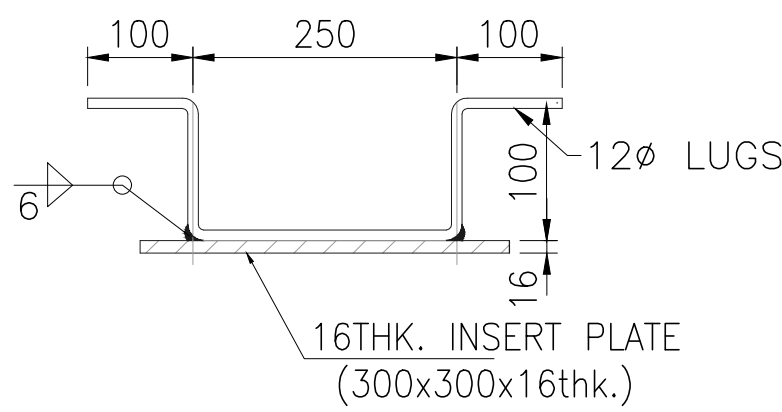
JOINTING DETAIL OF PRECAST
COVER SLAB
(SCALE 1:10)



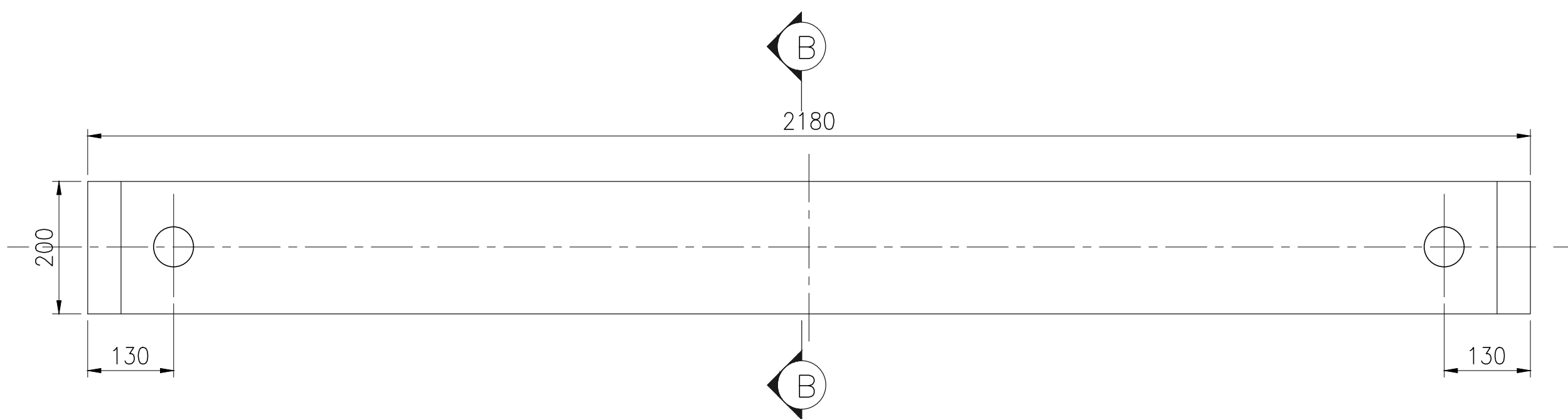
SECTION C-C
(SCALE 1:10)



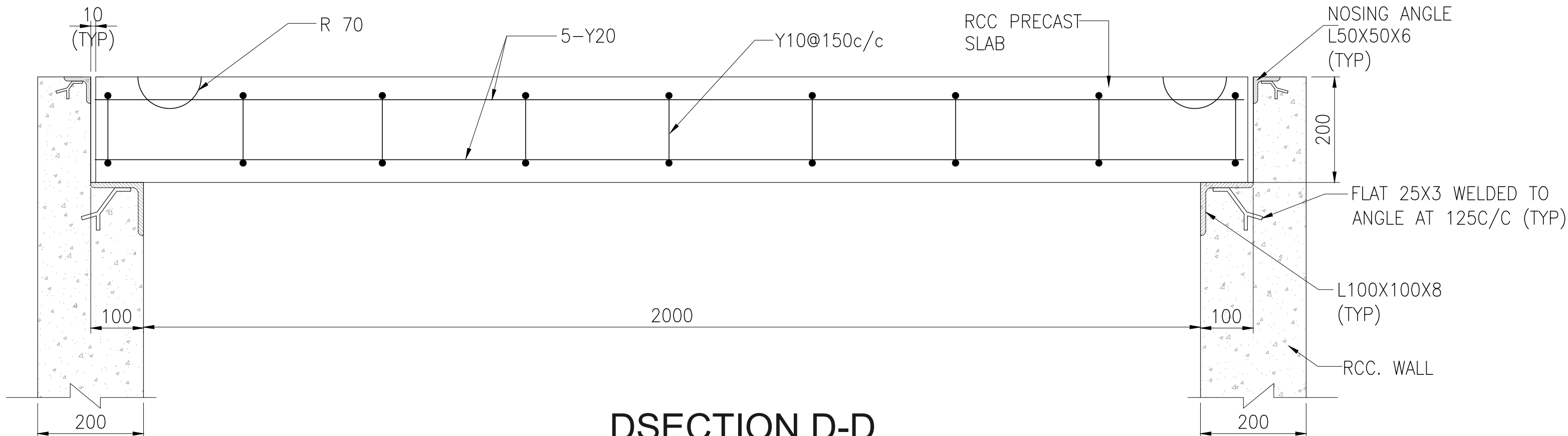
INSERT PLATE IP1
(SCALE 1:10)



SECTION IP-IP
(SCALE 1:10)



PLAN OF PRECAST COVER SLAB
(FOR VEHICLE MOVING AREA)
(SCALE 1:10)



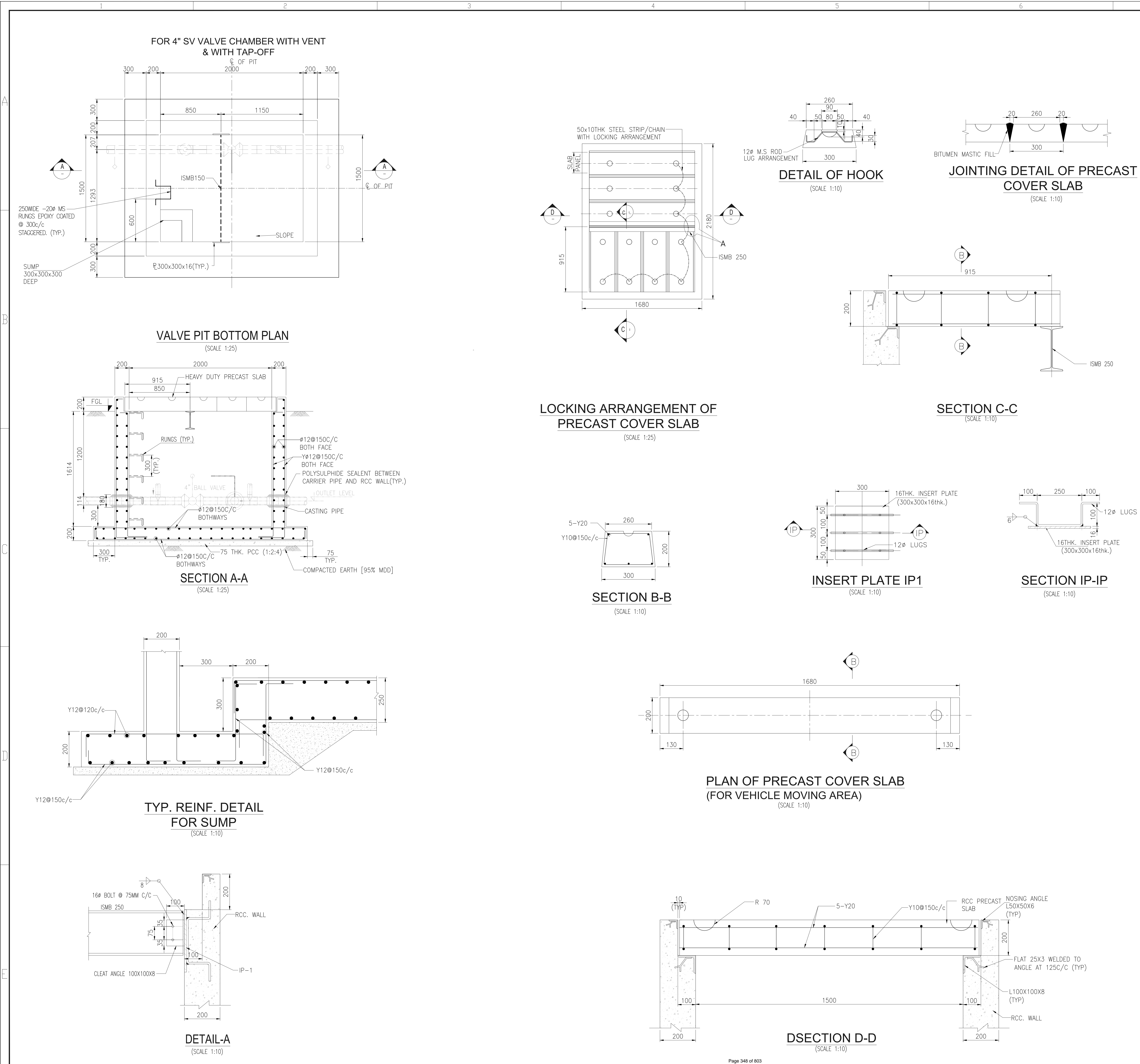
DSECTION D-D
(SCALE 1:10)

NOTES

- ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS UNLESS NOTED OTHERWISE.
- DO NOT MEASURE DIMENSIONS ON THE DRAWING. ONLY WRITTEN DIMENSION SHOULD BE FOLLOWED..
- GRADE OF CONCRETE SHALL M25.
- ALL REINFORCEMENT SHALL BE HIGH YIELD STRENGTH DEFORMED (HYSD) BAR OF GRADE FE500D CONFORMING TO IS:1786
- MIN. NOMINAL COVER TO REINFORCEMENT IS AS FOLLOWS
BOTTOM TOP SIDE
RAFT - 50 50 50
TOP SLAB - 30 30 30
WALL - 50 (OUTER) 30 (INNER)
- LAP LENGTH SHALL BE 50 TIME DIA OF THE SMALLER BAR NOT MORE THAN 50% OF BARS SHALL BE LAPPED AT ANY SECTION.
- DEVELOPMENT LENGTH (Ld) SHALL BE 45 TIMES DIA OF THE BAR.
- NET SAFE BEARING CAPACITY AT 1.500M. BELOW FGL IS CONSIDERED AS 50 kN/M² FROM STRUCTURAL LOADS ONLY.
- FOR RCC WALL AND BASE SLAB WATER PROOFING COMPOUND SHALL BE WELL MIX WITH DRY CEMENT IN PROPORTION OF 1% BY WEIGHT OF CEMENT OR AS RECOMMENDED BY MANUFACTURER.
- EXTERNAL SURFACE IN CONTACT WITH SOIL (BELOW NGL) FOR ALL WALL & RAFT SHALL BE PROVIDED WITH MINIMUM TWO COATS OF BITUMINOUS PAINTING OF GRADE 85/25 CONFORMING TO IS:702 @ 1.7 KG/SQ.M (MINIMUM) FOR WATER/DAMP PROOFING AS PER SPECIFICATION.

ISSUED FOR TENDER

Rev.	A	05.05.2020	ISSUED FOR TENDER	Modifications	DSH	ISH	MS	KNS
Rev.	D	M	Y		Drawn	Checked	Approved	Validated
CLIENT	CENTRAL U. P. GAS LIMITED							
PROJECT	CITY GAS DISTRIBUTION PROJECT							
SUBJECT	TYPICAL DETAILS FOR 4" SV VALVE CHAMBER WITH VENT & WITH TAP-OFF ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS							
TRACTEBEL	Size	Scale	Sheet	Rev.				
Project No.	A1	1:50	01 of 06	A	Discipline Code	System Code	Serial No.	
TRACTEBEL Engineering pvt. Ltd.	P.014714	G	20730	010				



NOTES									
1. ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS UNLESS NOTED OTHERWISE.									
2. DO NOT MEASURE DIMENSIONS ON THE DRAWING. ONLY WRITTEN DIMENSION SHOULD BE FOLLOWED..									
3. GRADE OF CONCRETE SHALL M25.									
4. ALL REINFORCEMENT SHALL BE HIGH YIELD STRENGTH DEFORMED (HYSD) BAR OF GRADE FE500D CONFORMING TO IS:1786									
5. MIN. NOMINAL COVER TO REINFORCEMENT IS AS FOLLOWS									
BOTTOM TOP SIDE									
RAFT - 50 50 50									
TOP SLAB - 30 30 30									
WALL - 50 (OUTER) 30 (INNER)									
6. LAP LENGTH SHALL BE 50 TIME DIA OF THE SMALLER BAR NOT MORE THAN 50% OF BARS SHALL BE LAPPED AT ANY SECTION.									
7. DEVELOPMENT LENGTH (Ld) SHALL BE 45 TIMES DIA OF THE BAR.									
8. NET SAFE BEARING CAPACITY AT 1.500M. BELOW FGL IS CONSIDERED AS 50 kN/M² FROM STRUCTURAL LOADS ONLY.									
9. FOR RCC WALL AND BASE SLAB WATER PROOFING COMPOUND SHALL BE WELL MIX WITH DRY CEMENT IN PROPORTION OF 1% BY WEIGHT OF CEMENT OR AS RECOMMENDED BY MANUFACTURER.									
10. EXTERNAL SURFACE IN CONTACT WITH SOIL (BELOW NGL) FOR ALL WALL & RAFT SHALL BE PROVIDED WITH MINIMUM TWO COATS OF BITUMINOUS PAINTING OF GRADE 85/25 CONFORMING TO IS:702 @ 1.7 KG/SQ.M (MINIMUM) FOR WATER/DAMP PROOFING AS PER SPECIFICATION.									
ISSUED FOR TENDER									
CLIENT									
CENTRAL U. P. GAS LIMITED									
PROJECT									
CITY GAS DISTRIBUTION PROJECT									
SUBJECT									
TYPICAL DETAILS FOR 4" SV VALVE CHAMBER WITH VENT ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS									
TRACTEBEL									
TRACTEBEL Engineering pvt. Ltd.									
Size Scale Sheet Rev.									
A1 1:50 02 of 06 A									
Project No. Discipline Code System Code Serial No.									
P.014714 G 20730 011									



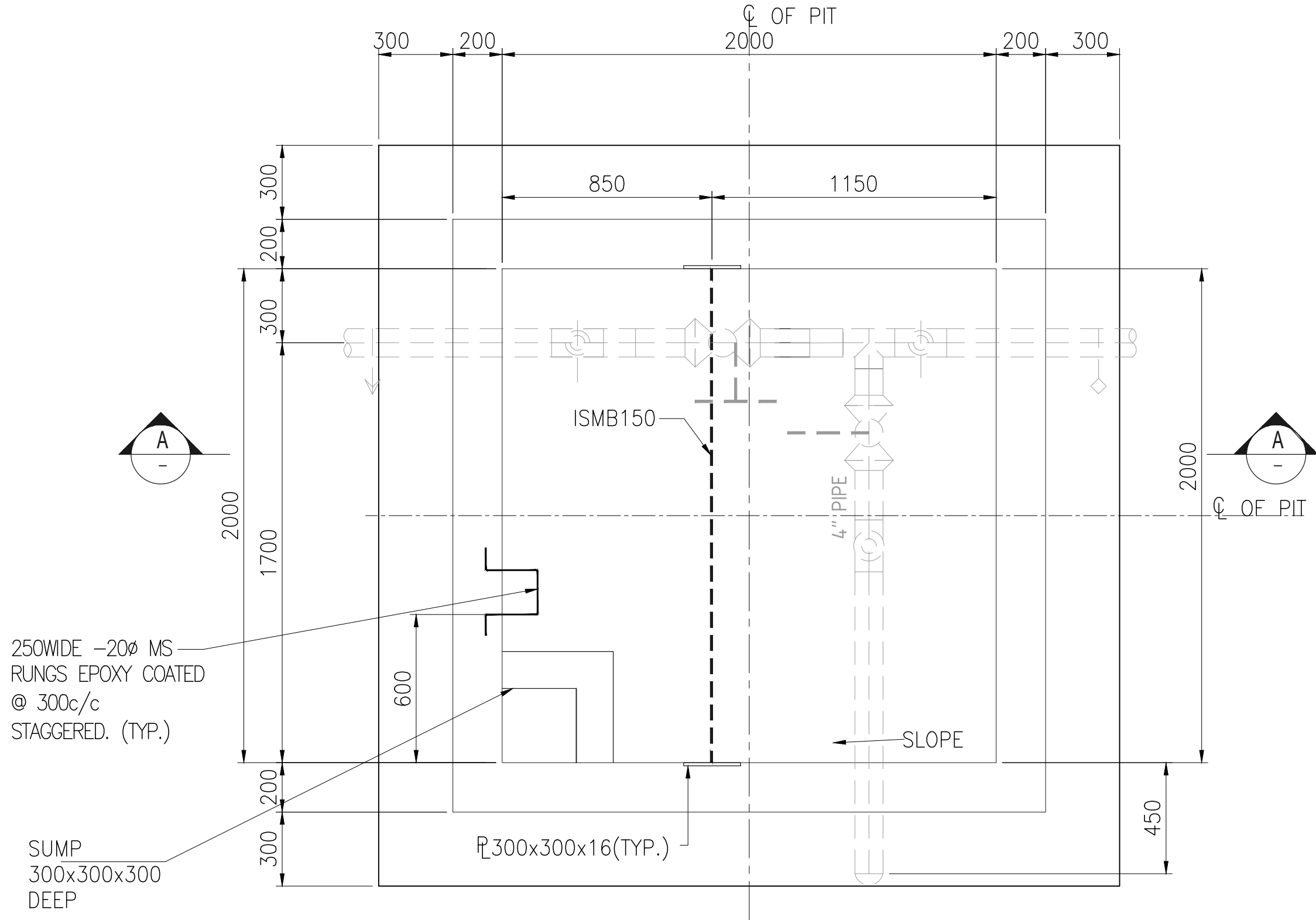
1. ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS UNLESS NOTED OTHERWISE.
2. DO NOT MEASURE DIMENSIONS ON THE DRAWING. ONLY WRITTEN DIMENSION SHOULD BE FOLLOWED..
3. GRADE OF CONCRETE SHALL M25.
4. ALL REINFORCEMENT SHALL BE HIGH YIELD STRENGTH DEFORMED (HYSD) BAR OF GRADE FE500D CONFORMING TO IS:1786
5. MIN. NOMINAL COVER TO REINFORCEMENT IS AS FOLLOWS

	BOTTOM	TOP	SIDE
RAFT	- 50	50	50
TOP SLAB	- 30	30	30
WALL	- 50 (OUTER)	30 (INNER)	
6. LAP LENGTH SHALL BE 50 TIME DIA OF THE SMALLER BAR NOT MORE THAN 50% OF BARS SHALL BE LAPPED AT ANY SECTION.
7. DEVELOPMENT LENGTH (Ld) SHALL BE 45 TIMES DIA OF THE BAR.
8. NET SAFE BEARING CAPACITY AT 1.500M. BELOW FGL IS CONSIDERED AS 50 kN/M² FROM STRUCTURAL LOADS ONLY.
9. FOR RCC WALL AND BASE SLAB WATER PROOFING COMPOUND SHALL BE WELL MIX WITH DRY CEMENT IN PROPORTION OF 1% BY WEIGHT OF CEMENT OR AS RECOMMENDED BY MANUFACTURER.
10. EXTERNAL SURFACE IN CONTACT WITH SOIL (BELOW NGL) FOR ALL WALL & RAFT SHALL BE PROVIDED WITH MINIMUM TWO COATS OF BITUMINOUS PAINTING OF GRADE 85/25 CONFORMING TO IS:702 @ 1.7 KG/SQ.M (MINIMUM) FOR WATER/DAMP PROOFING AS PER SPECIFICATION.

ISSUED FOR TENDER

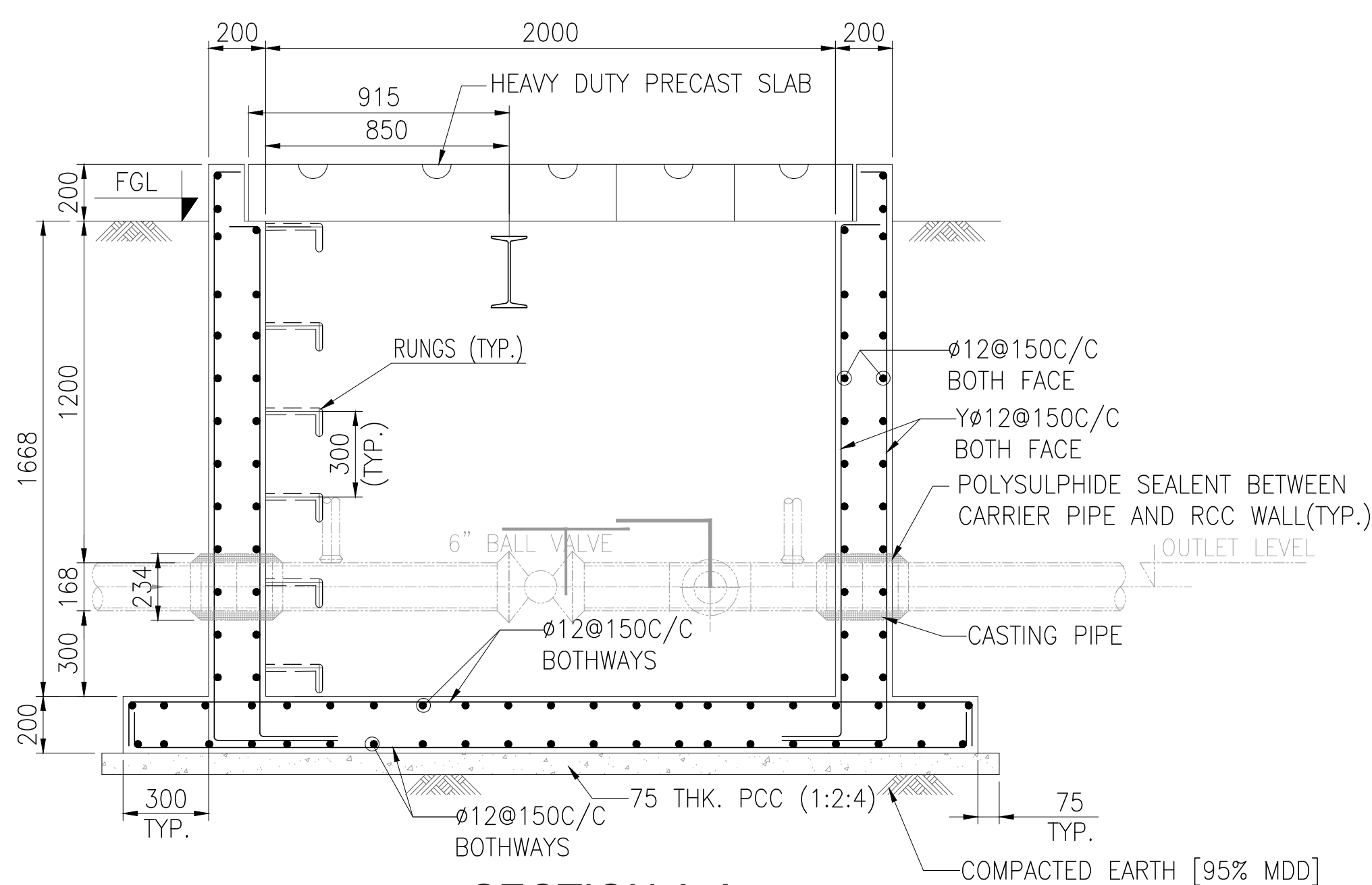
[illegible]

FOR 6" SV VALVE CHAMBER WITH VENT
& WITH TAP-OFF



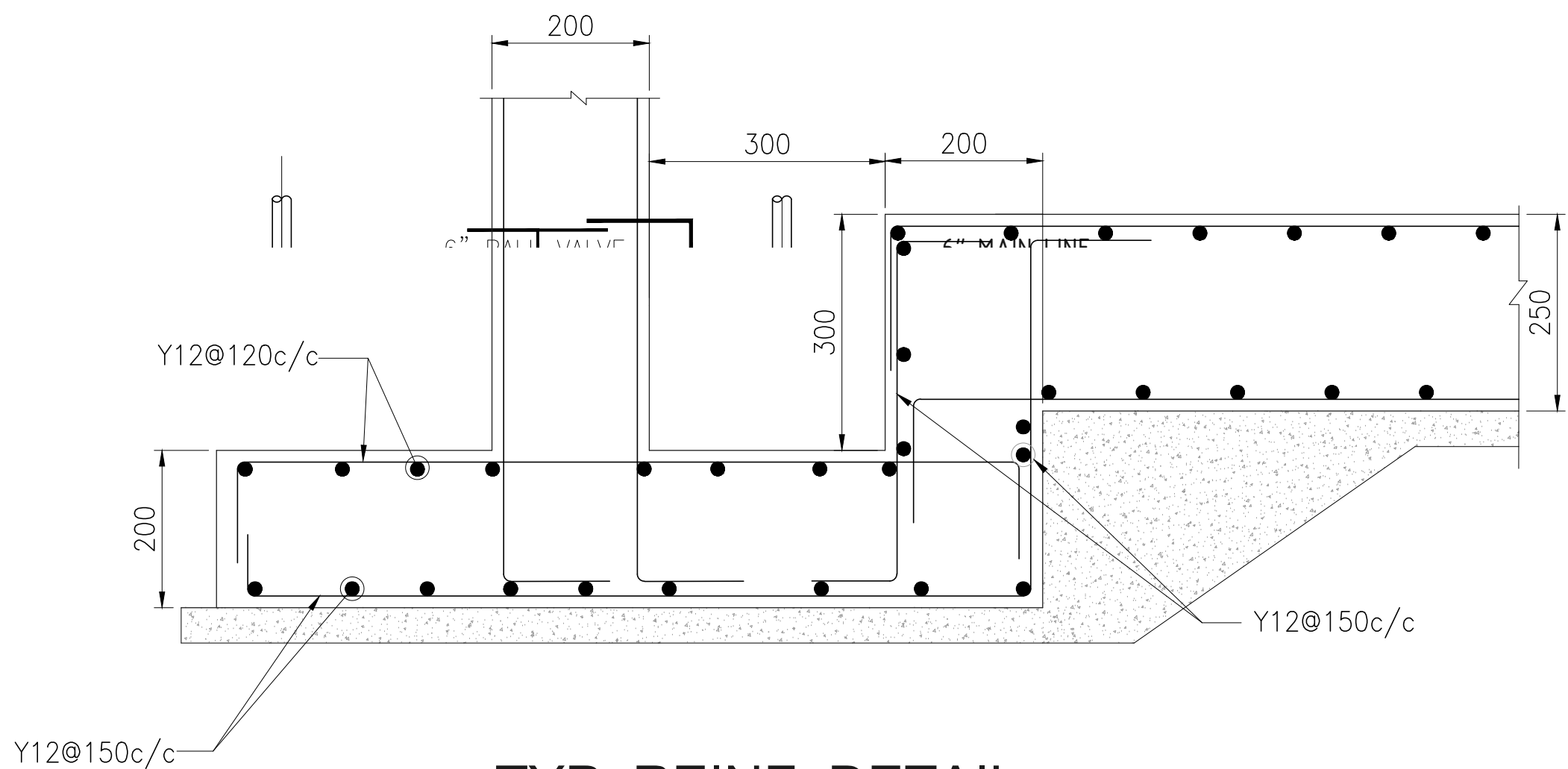
VALVE PIT BOTTOM PLAN

(SCALE 1:25)



SECTION A-A

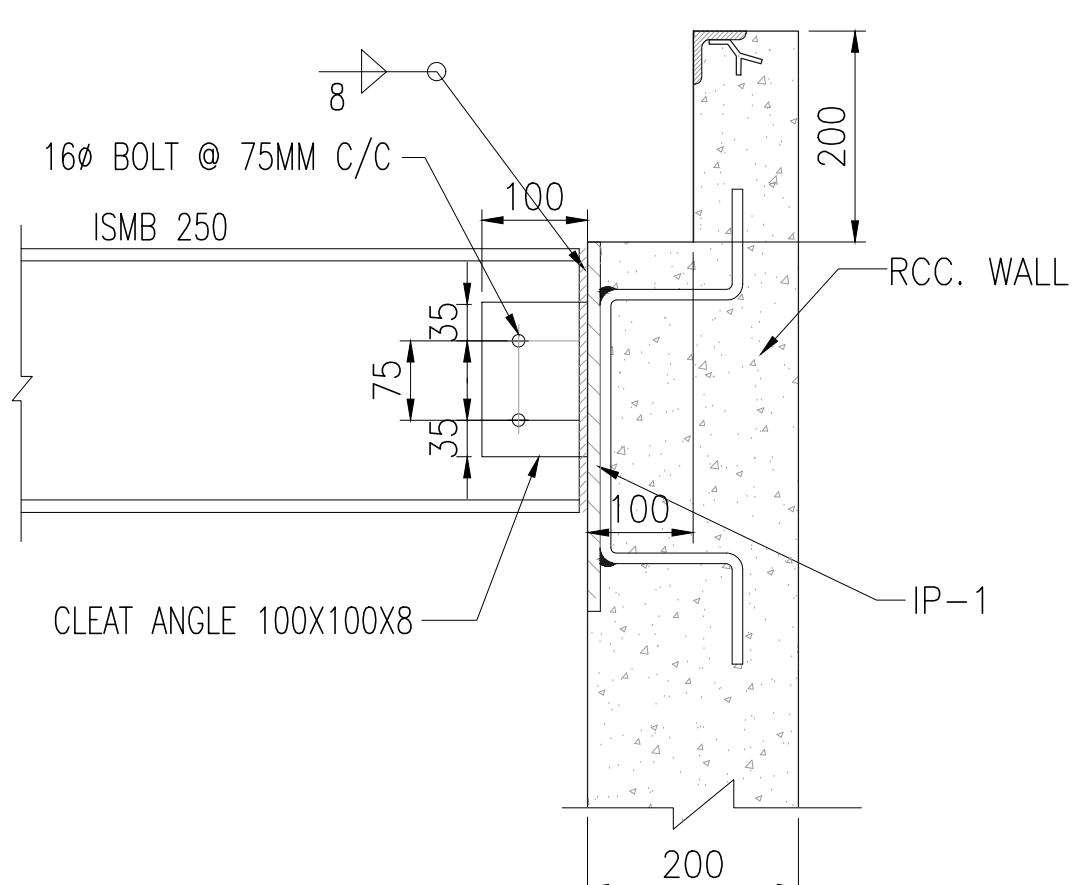
(SCALE 1:25)



TYP. REINF. DETAIL

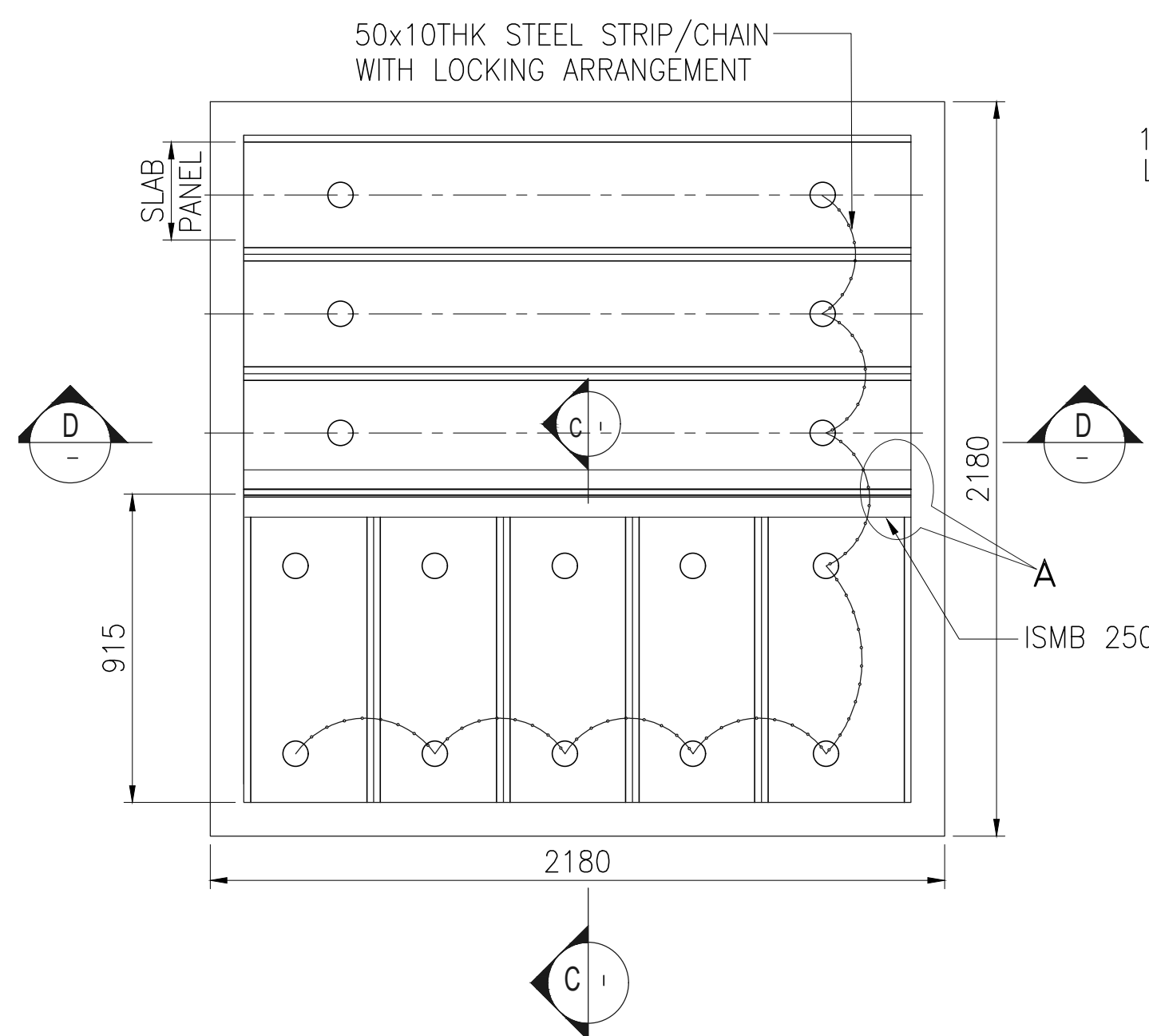
FOR SUMP

(SCALE 1:10)



DETAIL-A

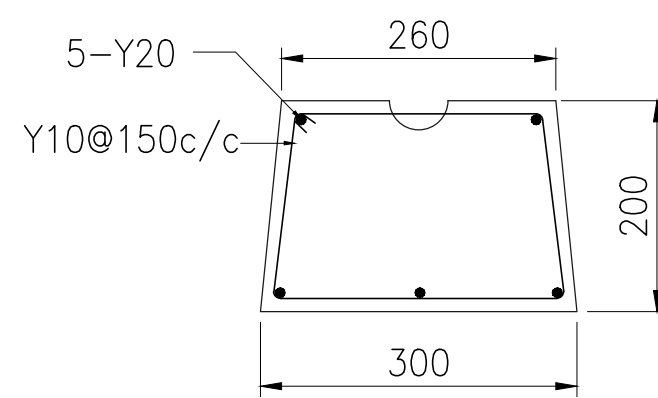
(SCALE 1:10)



LOCKING ARRANGEMENT OF

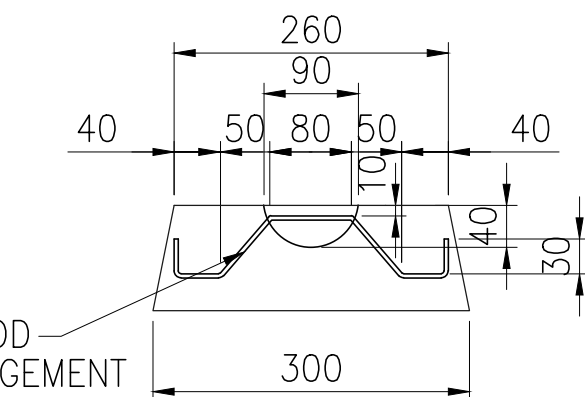
PRECAST COVER SLAB

(SCALE 1:25)



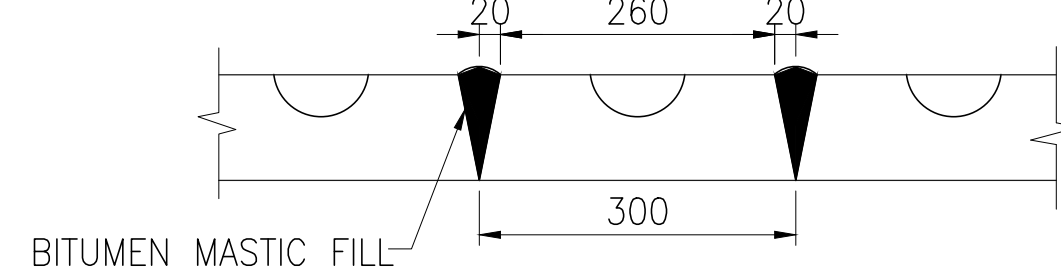
SECTION B-B

(SCALE 1:10)



DETAIL OF HOOK

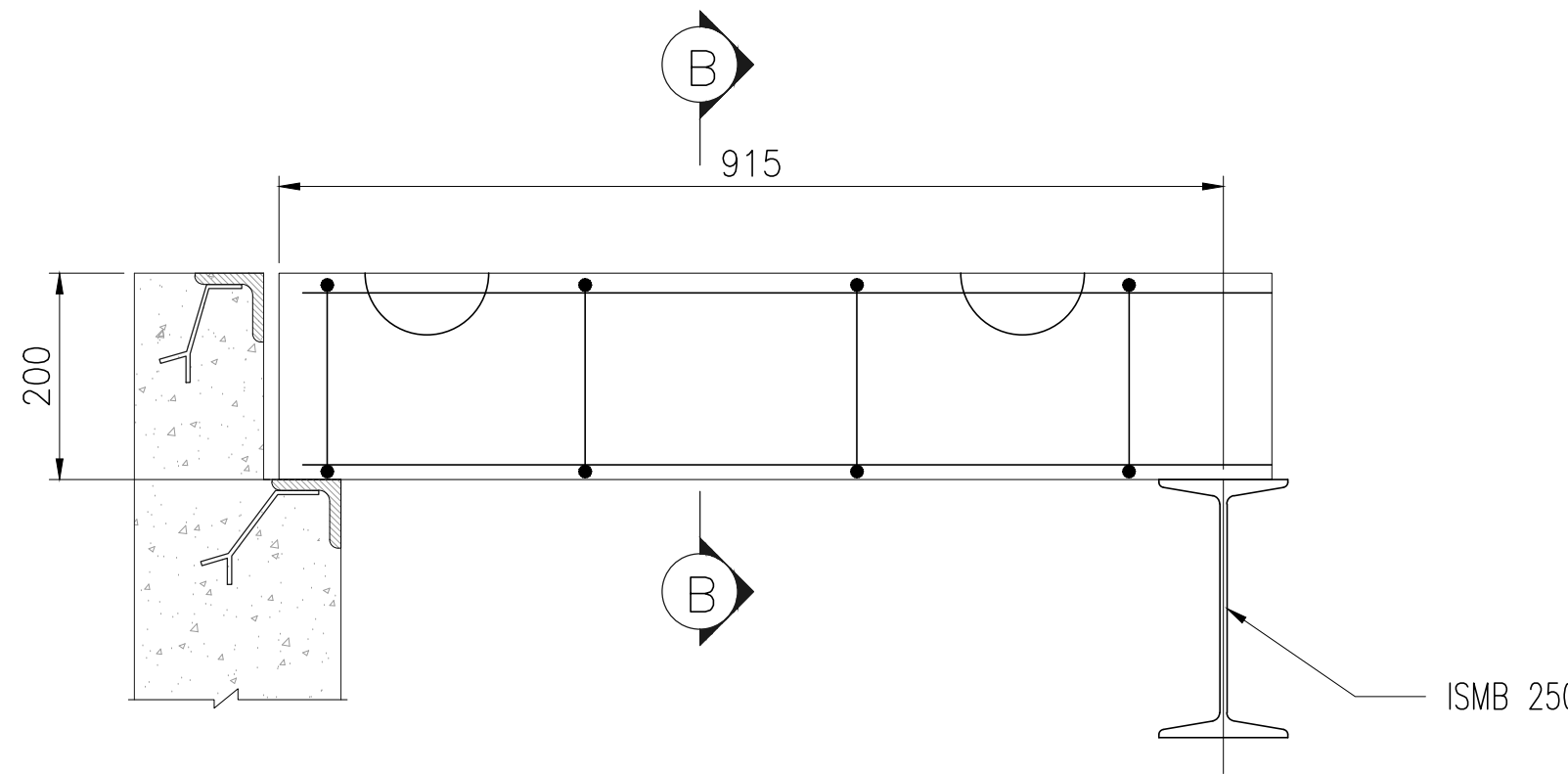
(SCALE 1:10)



JOINTING DETAIL OF PRECAST

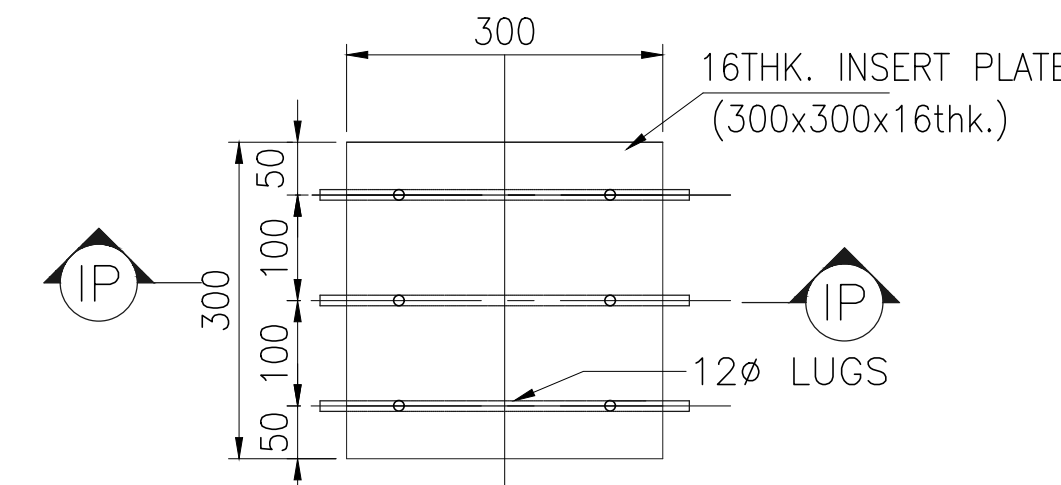
COVER SLAB

(SCALE 1:10)



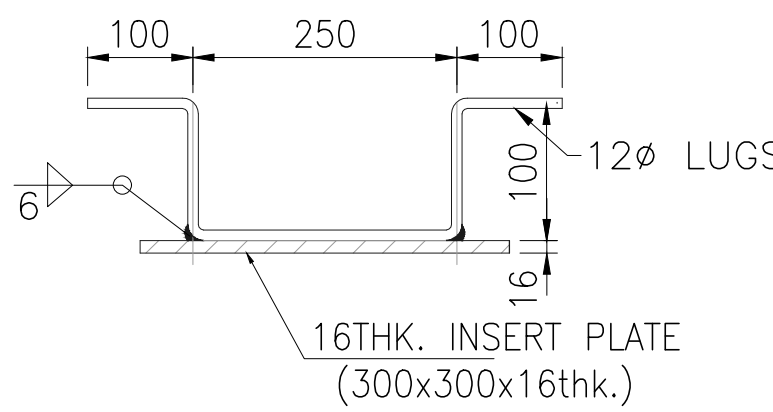
SECTION C-C

(SCALE 1:10)



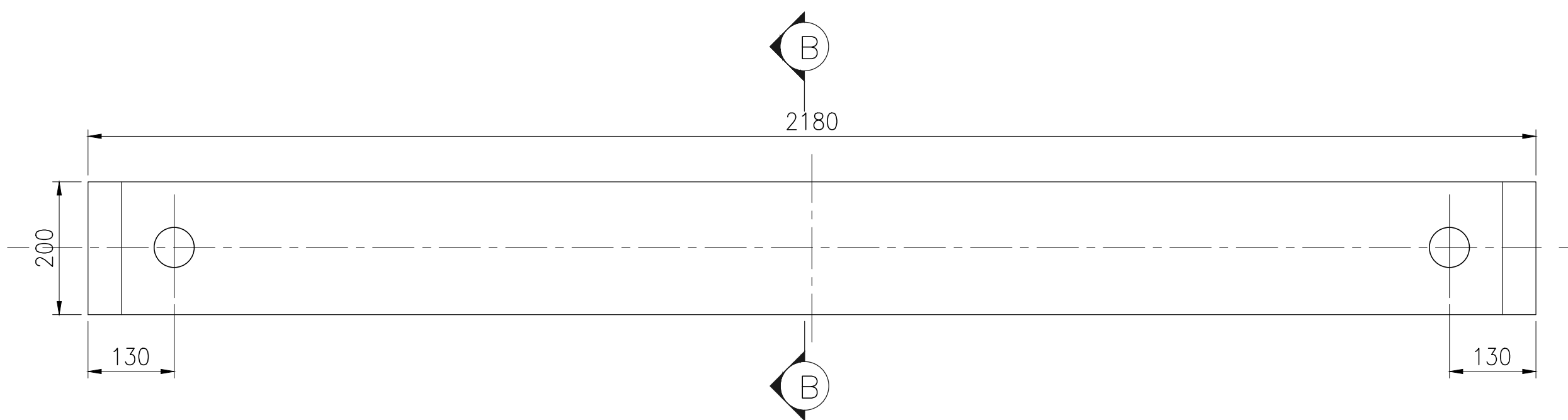
INSERT PLATE IP1

(SCALE 1:10)



SECTION IP-IP

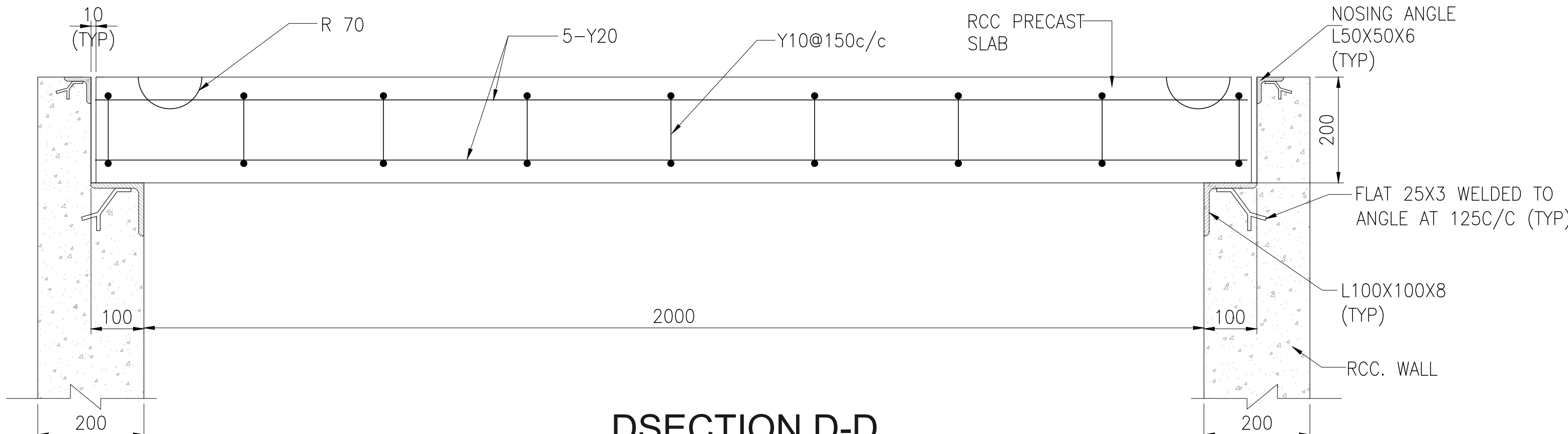
(SCALE 1:10)



PLAN OF PRECAST COVER SLAB

(FOR VEHICLE MOVING AREA)

(SCALE 1:10)



DSECTION D-D

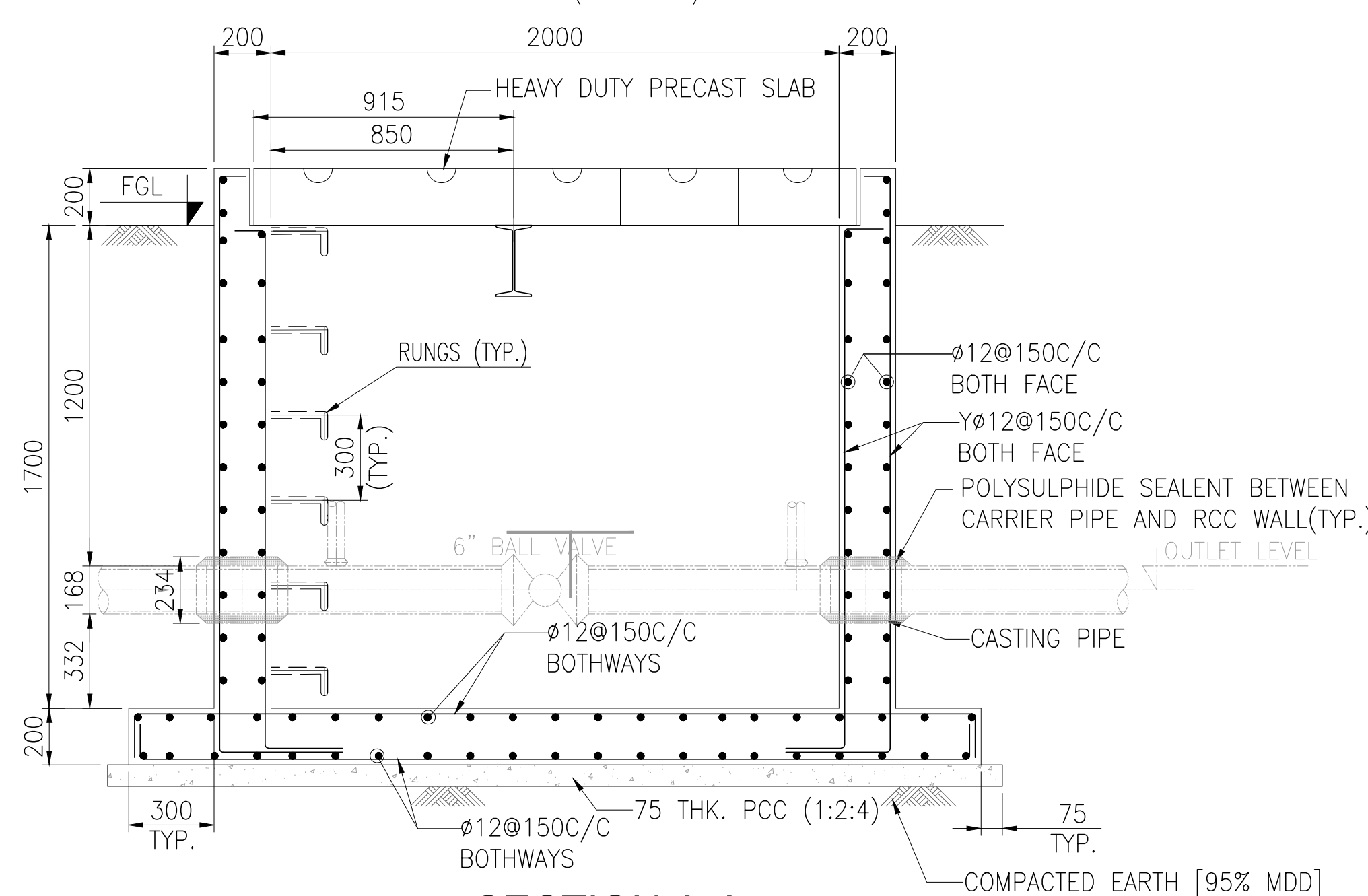
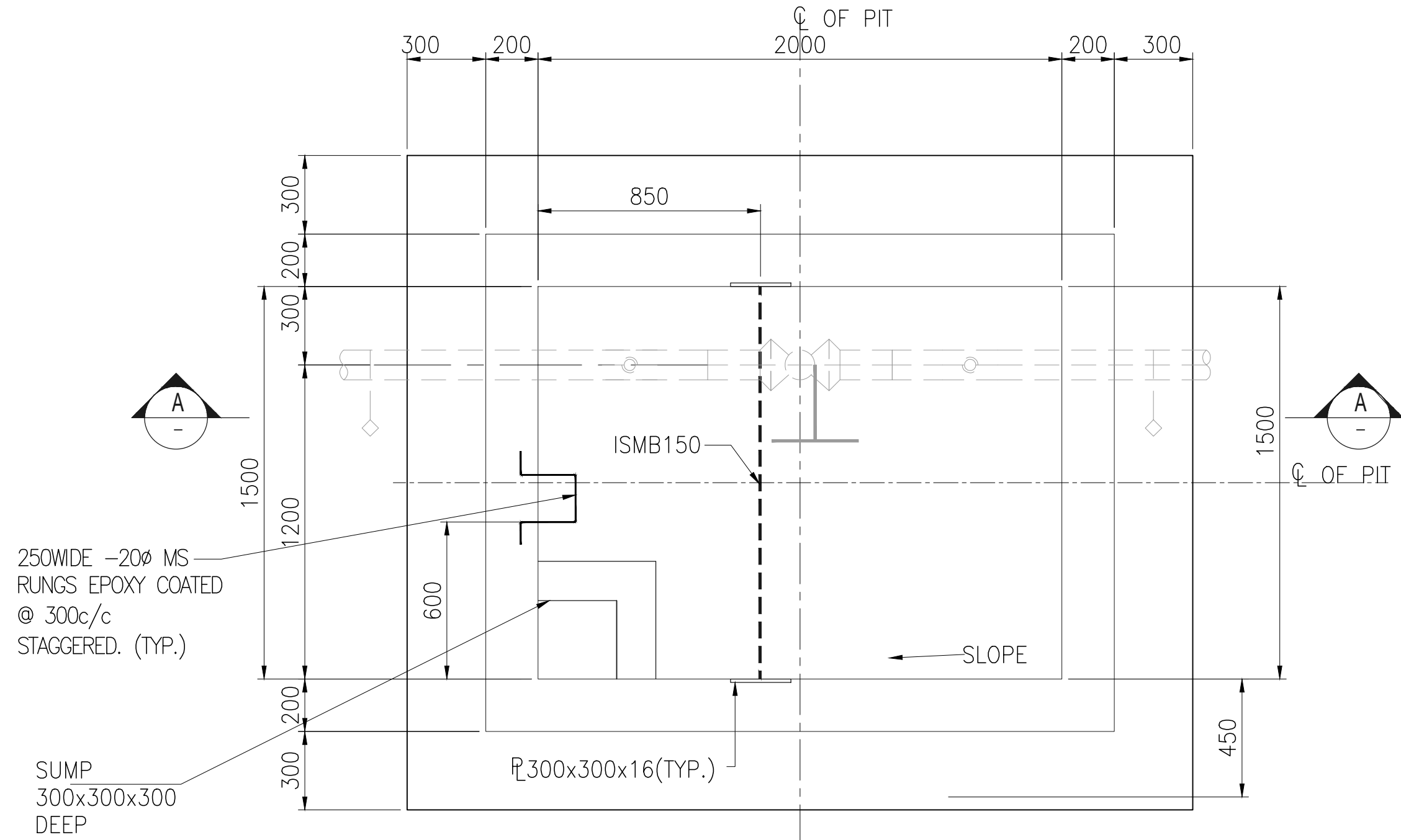
(SCALE 1:10)

NOTES

1. ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS UNLESS NOTED OTHERWISE.
2. DO NOT MEASURE DIMENSIONS ON THE DRAWING. ONLY WRITTEN DIMENSION SHOULD BE FOLLOWED..
3. GRADE OF CONCRETE SHALL M25.
4. ALL REINFORCEMENT SHALL BE HIGH YIELD STRENGTH DEFORMED (HYSD) BAR OF GRADE FE500D CONFORMING TO IS:1786
5. MIN. NOMINAL COVER TO REINFORCEMENT IS AS FOLLOWS
BOTTOM TOP SIDE
RAFT - 50 50 50
TOP SLAB - 30 30 30
WALL - 50 (OUTER) 30 (INNER)
6. LAP LENGTH SHALL BE 50 TIME DIA OF THE SMALLER BAR NOT MORE THAN 50% OF BARS SHALL BE LAPPED AT ANY SECTION.
7. DEVELOPMENT LENGTH (Ld) SHALL BE 45 TIMES DIA OF THE BAR.
8. NET SAFE BEARING CAPACITY AT 1.500M. BELOW FGL IS CONSIDERED AS 50 kN/M² FROM STRUCTURAL LOADS ONLY.
9. FOR RCC WALL AND BASE SLAB WATER PROOFING COMPOUND SHALL BE WELL MIX WITH DRY CEMENT IN PROPORTION OF 1% BY WEIGHT OF CEMENT OR AS RECOMMENDED BY MANUFACTURER.
10. EXTERNAL SURFACE IN CONTACT WITH SOIL (BELOW NGL) FOR ALL WALL & RAFT SHALL BE PROVIDED WITH MINIMUM TWO COATS OF BITUMINOUS PAINTING OF GRADE 85/25 CONFORMING TO IS:702 @ 1.7 KG/SQ.M (MINIMUM) FOR WATER/DAMP PROOFING AS PER SPECIFICATION.

ISSUED FOR TENDER

Rev.	A	05.05.2020	ISSUED FOR TENDER	Modifications	DSH	ISH	MS	KNS	
Rev.	D	M	Y		Drawn	Checked	Approved	Validated	
CLIENT	CENTRAL U. P. GAS LIMITED								
PROJECT	CITY GAS DISTRIBUTION PROJECT								
SUBJECT	TYPICAL DETAILS FOR 6" SV VALVE CHAMBER WITH VENT & WITH TAP-OFF ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS								
TRACTEBEL		Size	Scale	Sheet	Rev.				
A1		1:50	04	of	06	A			
Project No.		Discipline Code		System Code		Serial No.			
P.014714		G		20730		013			



SECTION A-A
(SCALE 1:25)



- ## NOTES
1. ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS UNLESS NOTED OTHERWISE.
 2. DO NOT MEASURE DIMENSIONS ON THE DRAWING. ONLY WRITTEN DIMENSION SHOULD BE FOLLOWED..
 3. GRADE OF CONCRETE SHALL M25.
 4. ALL REINFORCEMENT SHALL BE HIGH YIELD STRENGTH DEFORMED (HYSD) BAR OF GRADE FE500D
CONFORMING TO IS:1786
 5. MIN. NOMINAL COVER TO REINFORCEMENT IS AS FOLLOWS

	BOTTOM	TOP	SIDE
RAFT	- 50	50	50
TOP SLAB	- 30	30	30
WALL	- 50 (OUTER)	30 (INNER)	
 6. PLATE LENGTH SHALL BE 50 TIMES DIA OF THE SMALLER BAR NOT MORE THAN 50% OF BARS SHALL BE LAPPED AT ANY SECTION.
 7. DEVELOPMENT LENGTH (L_d) SHALL BE 45 TIMES DIA OF THE BAR.
 8. NET SAFE BEARING CAPACITY AT 1.50M. BELOW FGL IS CONSIDERED AS 50 kN/m² FROM STRUCTURAL LOADS ONLY.
 9. FOR RCC WALL AND BASE SLAB WATER PROOFING COMPOUND SHALL BE WELL MIX WITH DRY CEMENT IN PROPORTION OF 1% BY WEIGHT OF CEMENT OR AS RECOMMENDED BY MANUFACTURER.
 10. EXTERNAL SURFACE IN CONTACT WITH SOIL (BELOW NGL) FOR ALL WALL & RAFT SHALL BE PROVIDED WITH MINIMUM TWO COATS OF BITUMENOUS PAINTING OF GRADE 85/25 CONFORMING TO IS:702 @ 1.7 KG/SQ.M (MINIMUM) FOR WATER/DAMP PROOFING AS PER SPECIFICATION.

ISSUED FOR TENDER

[illegible]

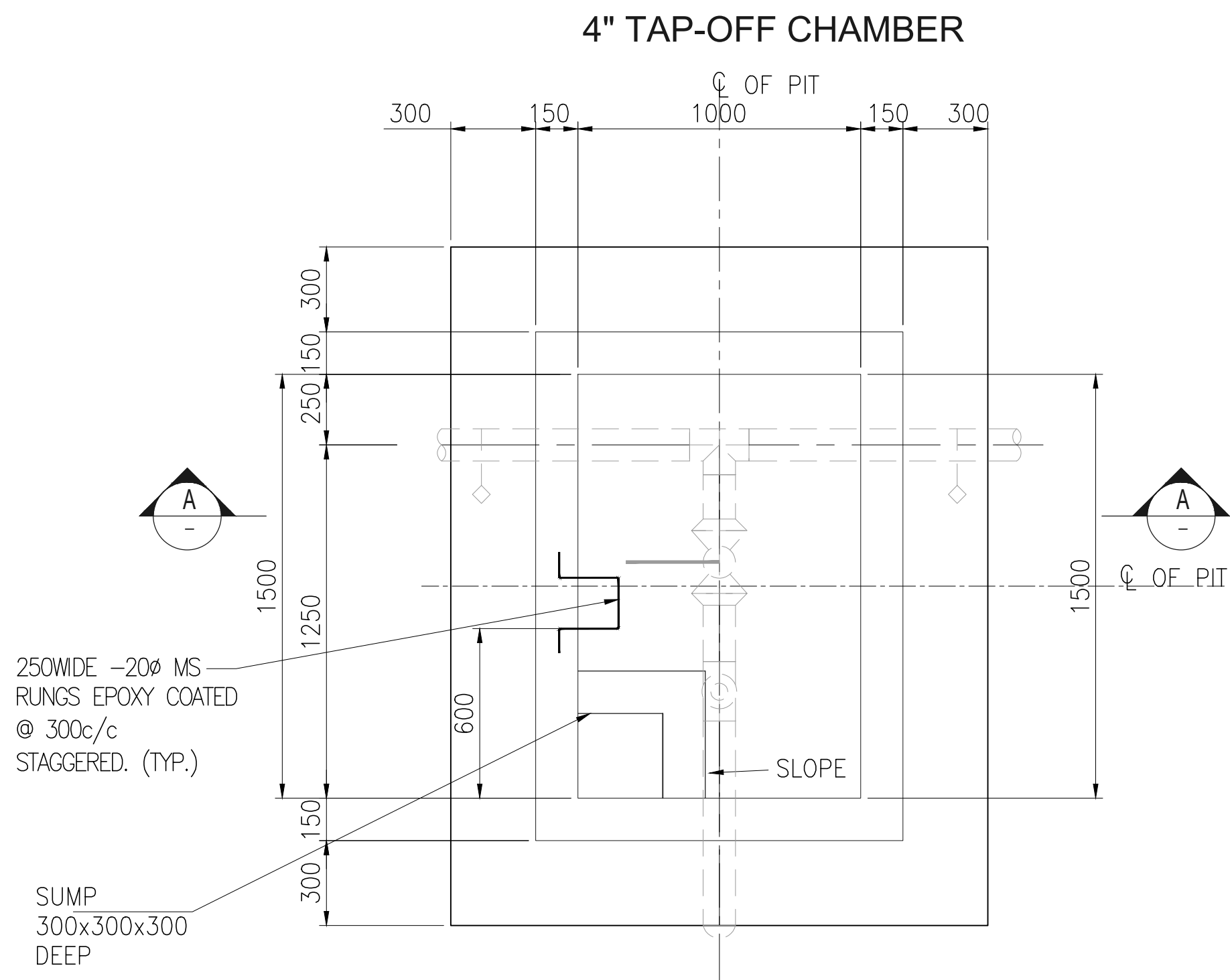
A

B

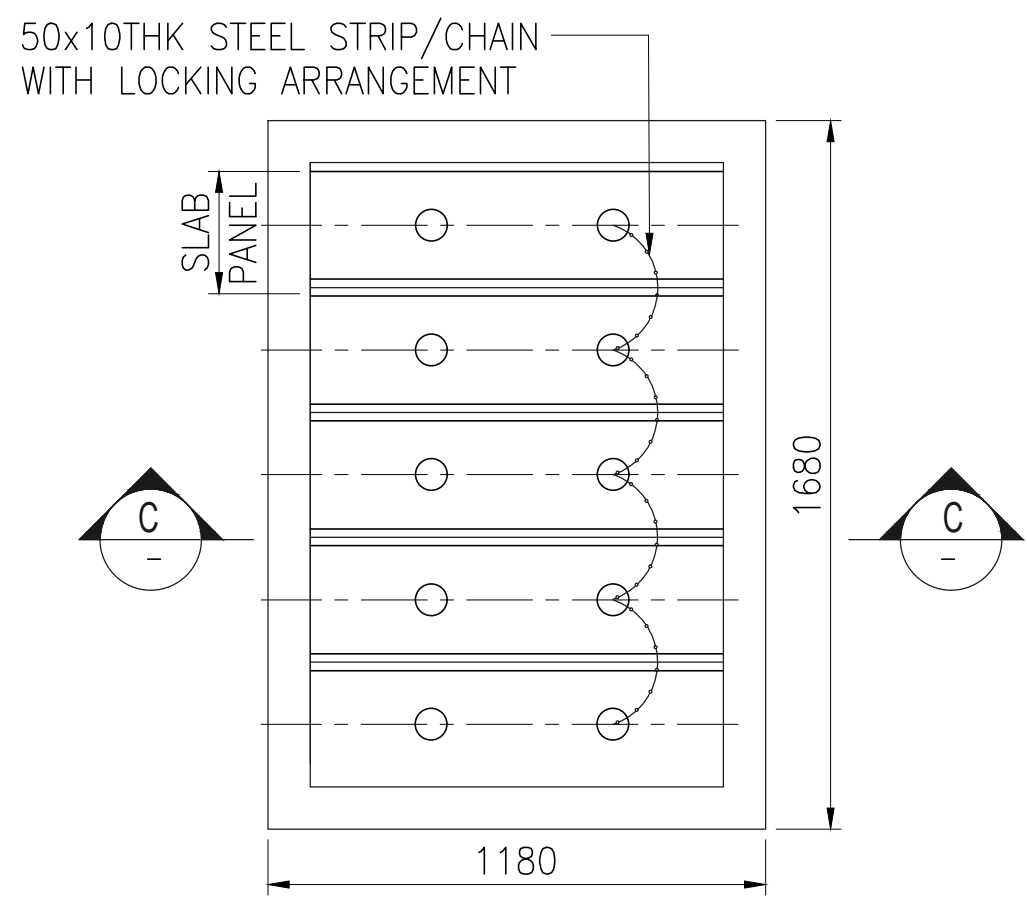
C

D

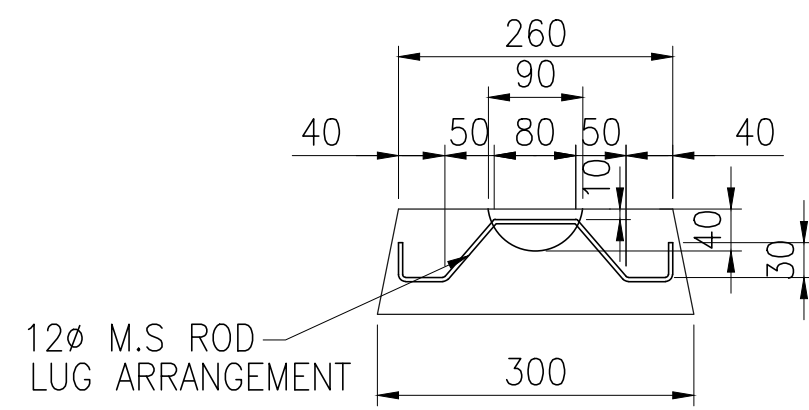
E



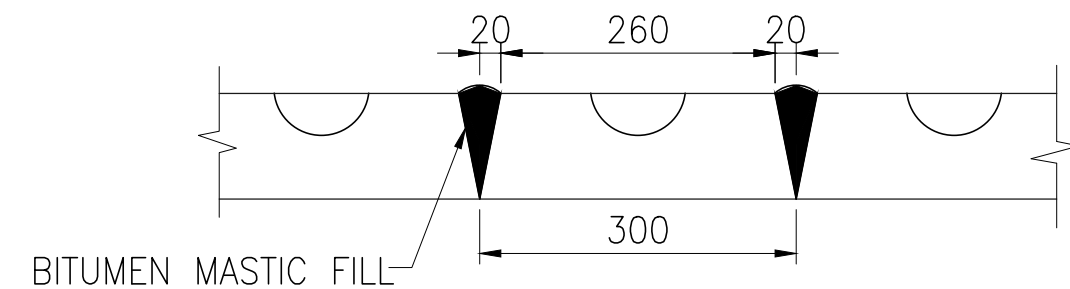
VALVE PIT BOTTOM PLAN
(SCALE 1:25)



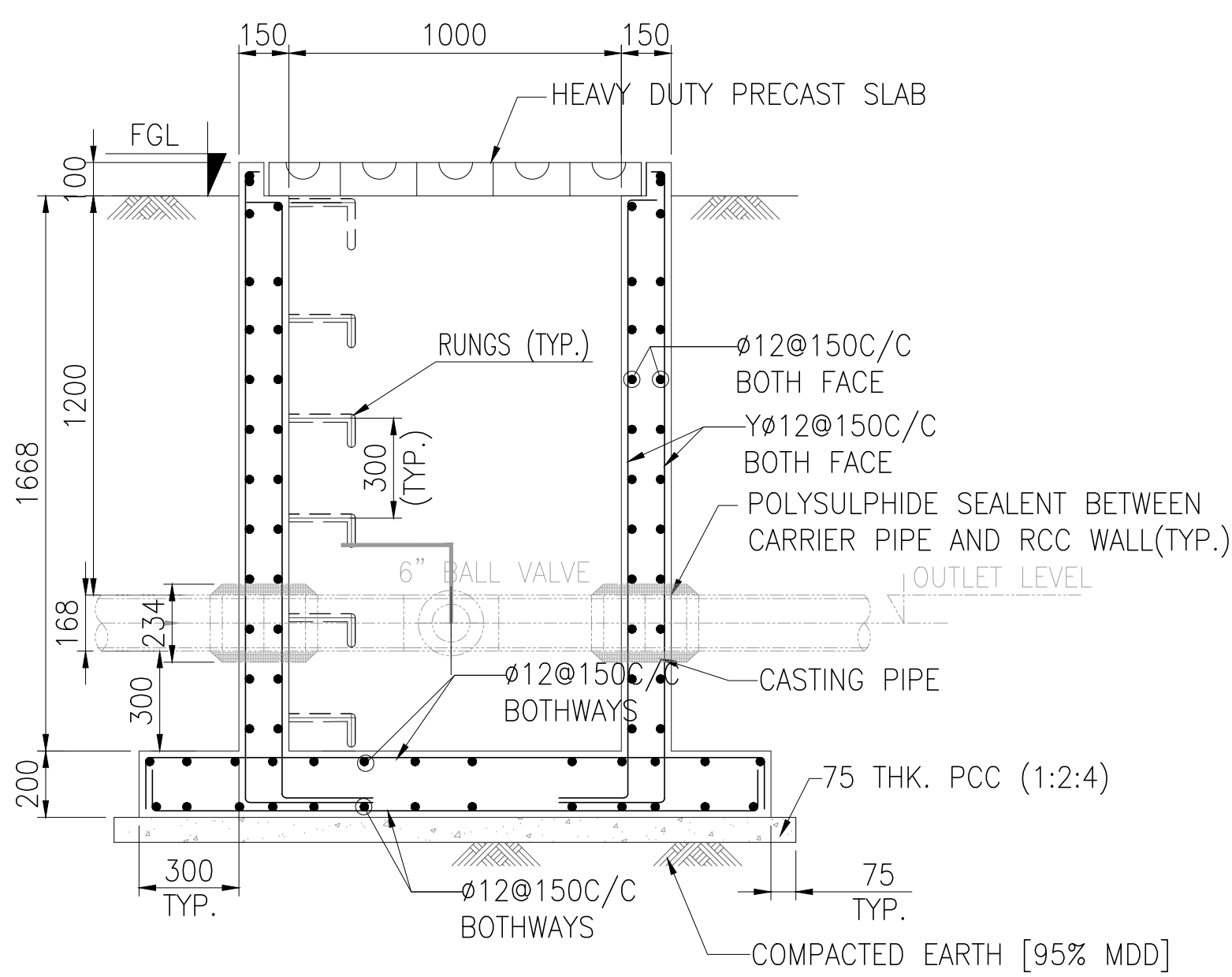
LOCKING ARRANGEMENT OF
PRECAST COVER SLAB
(SCALE 1:25)



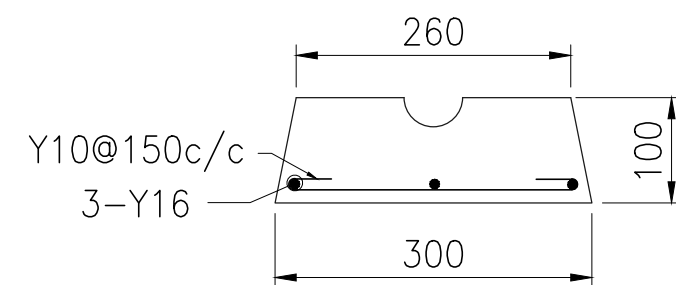
DETAIL OF HOOK
(SCALE 1:10)



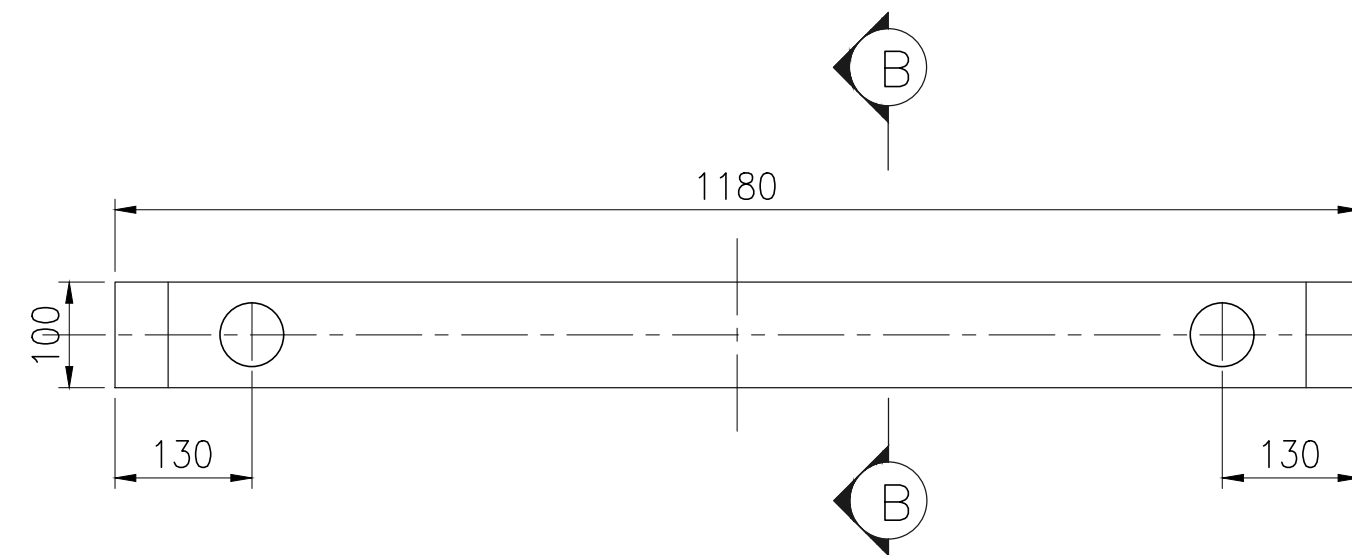
JOINTING DETAIL OF PRECAST
COVER SLAB
(SCALE 1:10)



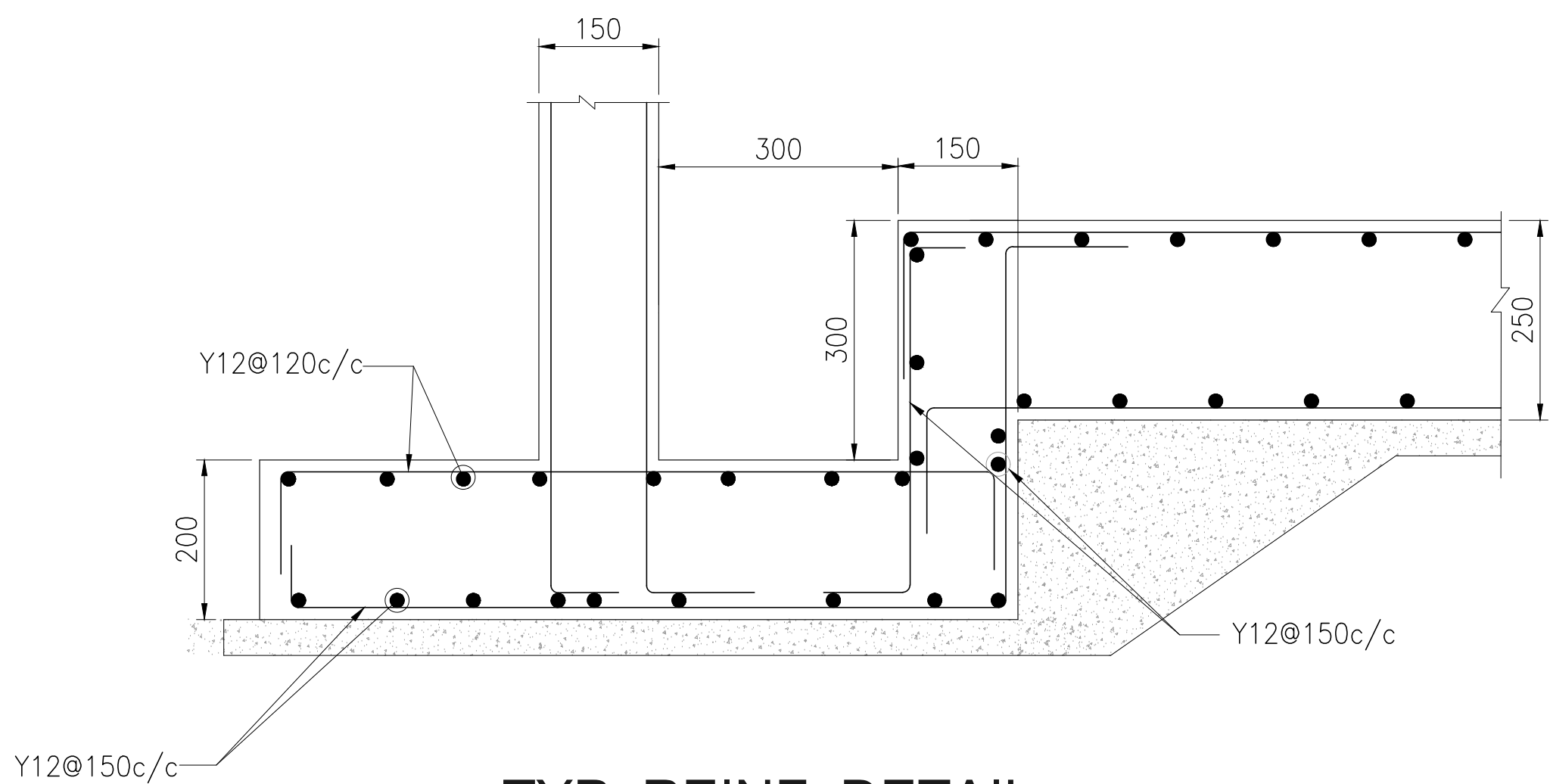
SECTION A-A
(SCALE 1:25)



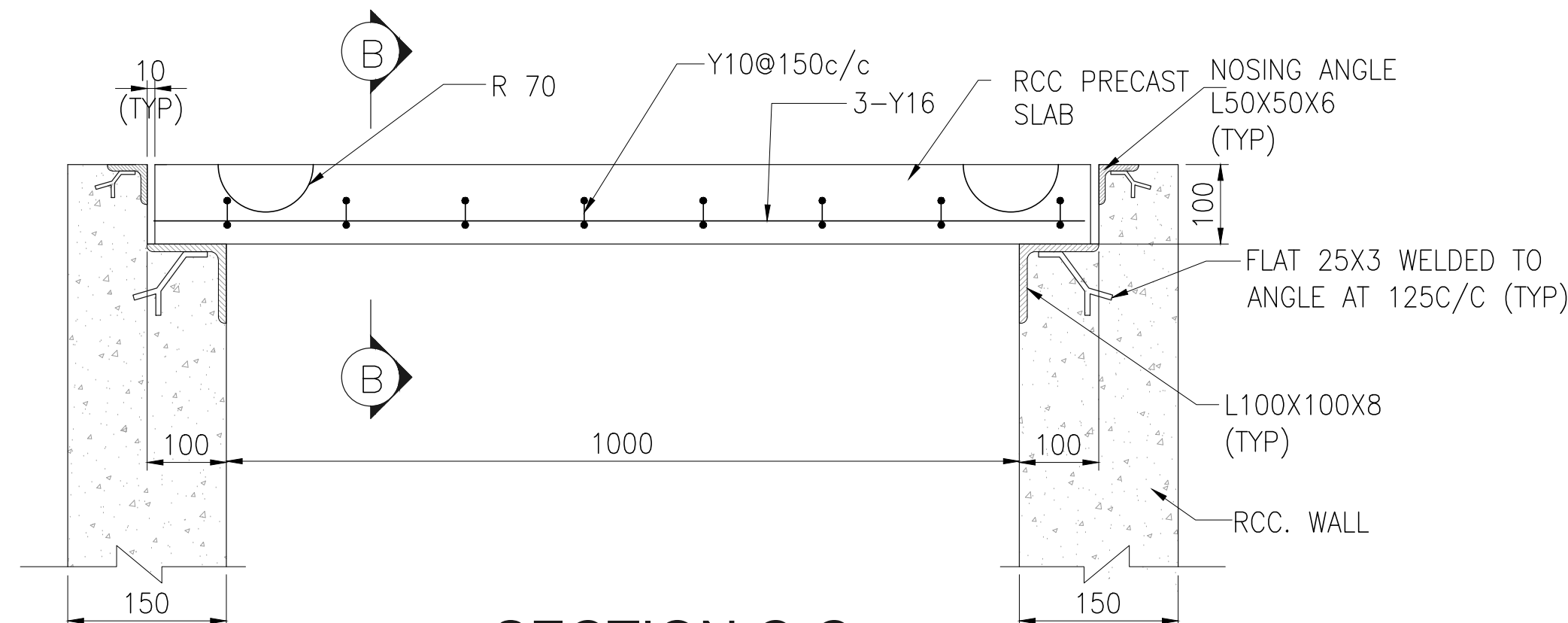
SECTION B-B
(SCALE 1:10)



PLAN OF PRECAST COVER SLAB
(FOR VEHICLE MOVING AREA)
(SCALE 1:10)



TYP. REINF. DETAIL
FOR SUMP
(SCALE 1:10)



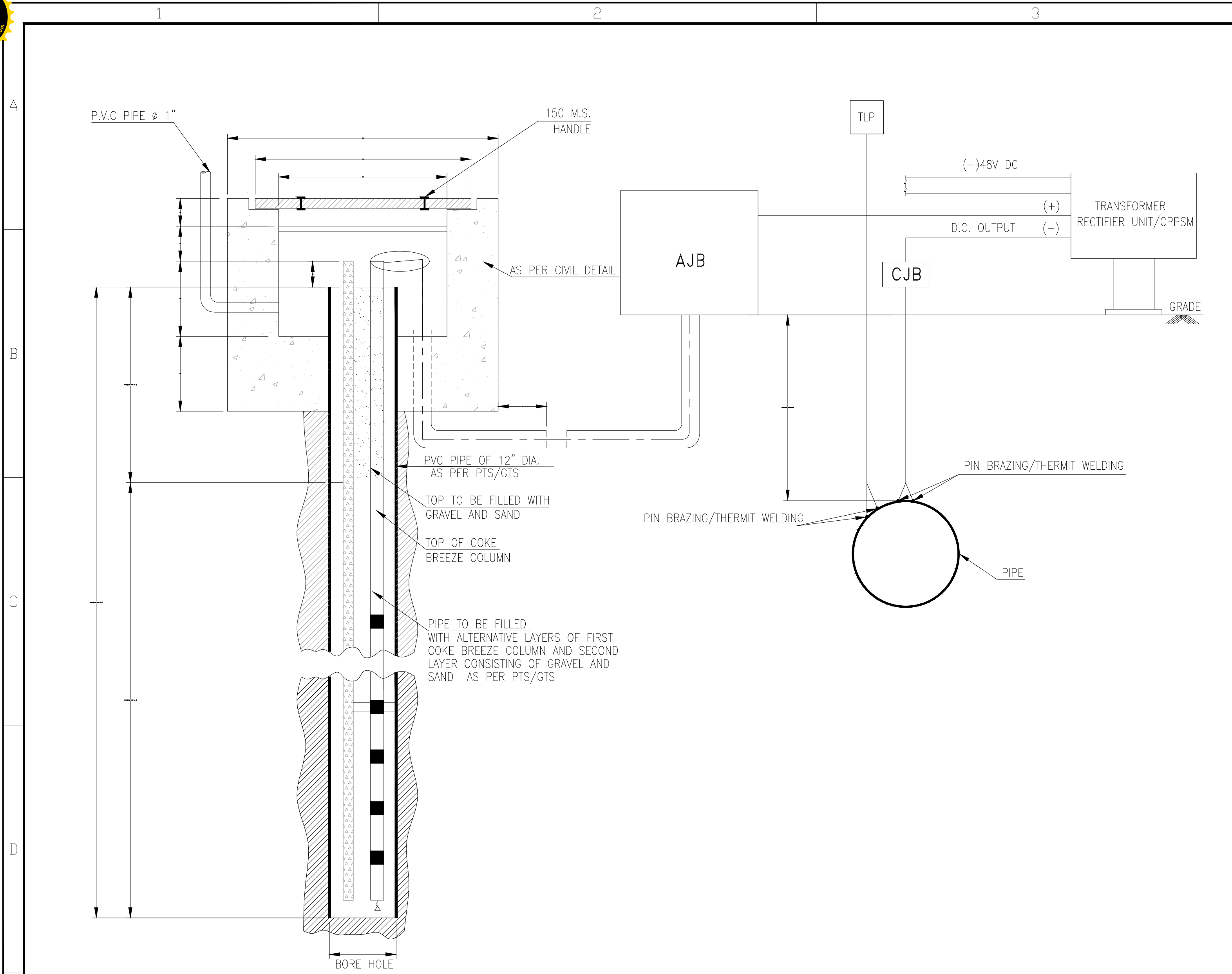
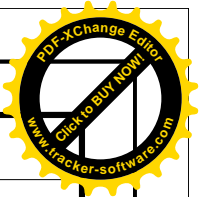
SECTION C-C
(SCALE 1:10)

NOTES

1. ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS UNLESS NOTED OTHERWISE.
2. DO NOT MEASURE DIMENSIONS ON THE DRAWING. ONLY WRITTEN DIMENSION SHOULD BE FOLLOWED..
3. GRADE OF CONCRETE SHALL M25.
4. ALL REINFORCEMENT SHALL BE HIGH YIELD STRENGTH DEFORMED (HYSD) BAR OF GRADE FE500D CONFORMING TO IS:1786
5. MIN. NOMINAL COVER TO REINFORCEMENT IS AS FOLLOWS
BOTTOM TOP SIDE
RAFT - 50 50 50
TOP SLAB - 30 30 30
WALL - 50 (OUTER) 30 (INNER)
6. LAP LENGTH SHALL BE 50 TIME DIA OF THE SMALLER BAR NOT MORE THAN 50% OF BARS SHALL BE LAPPED AT ANY SECTION.
7. DEVELOPMENT LENGTH (Ld) SHALL BE 45 TIMES DIA OF THE BAR.
8. NET SAFE BEARING CAPACITY AT 1.500M. BELOW FGL IS CONSIDERED AS 50 kN/M² FROM STRUCTURAL LOADS ONLY.
9. FOR RCC WALL AND BASE SLAB WATER PROOFING COMPOUND SHALL BE WELL MIX WITH DRY CEMENT IN PROPORTION OF 1% BY WEIGHT OF CEMENT OR AS RECOMMENDED BY MANUFACTURER.
10. EXTERNAL SURFACE IN CONTACT WITH SOIL (BELOW NGL) FOR ALL WALL & RAFT SHALL BE PROVIDED WITH MINIMUM TWO COATS OF BITUMINOUS PAINTING OF GRADE 85/25 CONFORMING TO IS: 702 @ 1.7 KG/SQ.M (MINIMUM) FOR WATER/DAMP PROOFING AS PER SPECIFICATION.

ISSUED FOR TENDER

Rev.	A	05.05.2020	ISSUED FOR TENDER		DSH	ISH	MS	KNS	
Rev.	D	M	Y	Modifications	Drawn	Checked	Approved	Validated	
CLIENT	CENTRAL U. P. GAS LIMITED								
PROJECT	CITY GAS DISTRIBUTION PROJECT								
SUBJECT	TYPICAL DETAILS FOR 6" TAP-OFF CHAMBER ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS								
TRACTEBEL		Size	Scale	Sheet	Rev.				
TRACTEBEL Engineering pvt. Ltd.		A1	1:50	06 of 06	A				
		Project No.	Discipline Code	System Code	Serial No.				
		P.014714	G	20730	015				



NOTES

- 1 ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
- 2 FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE.
- 3 THESE DIMENSIONS ARE INDICATIVE ONLY. THESE DIMENSIONS MUST BE ALTERED TO SUIT THE SITE REQUIREMENT.
- 4 THIS DRAWING FOR INFORMATION AND GUIDANCE ONLY. ACTUAL DRAWING AND DOCUMENT TO BE PREPARED BY CONTRACTOR AND APPROVED FROM OWNER/CONSULTANT BEFORE EXECUTION OF SAME.
- 5 ANODE BED TYPE (DEEP WELL OR HORIZONTAL TYPE) SHALL BE FINALISED DURING DETAIL ENGINEERING SUBJECT TO APPROVAL.

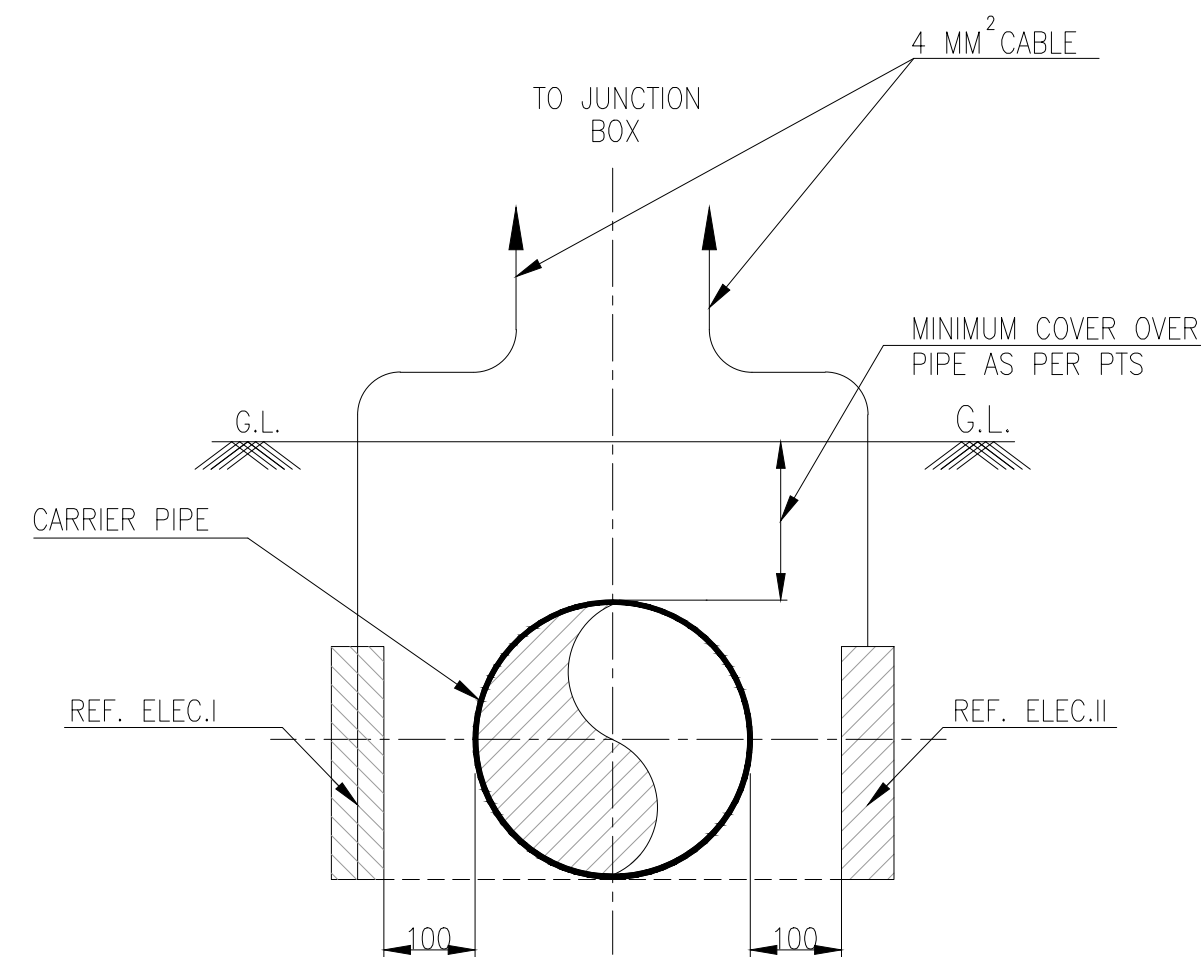
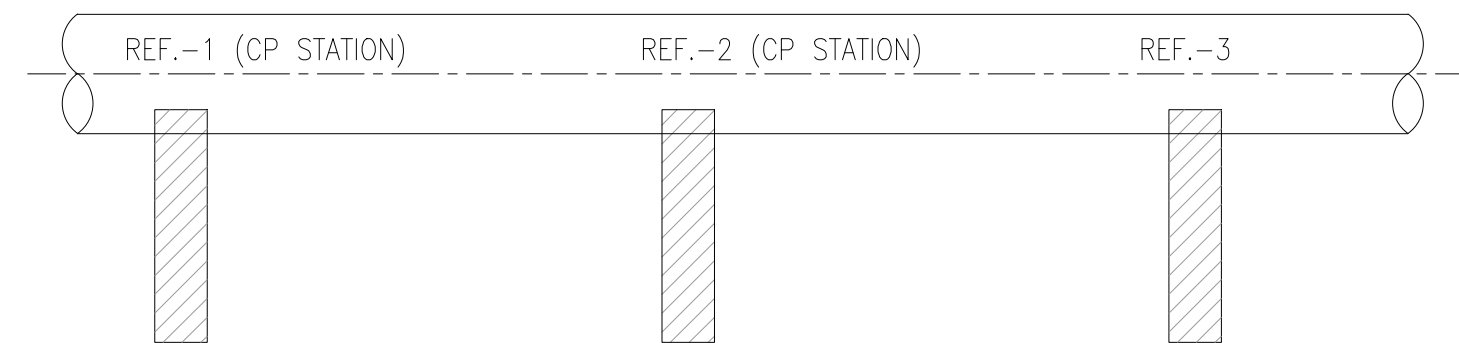
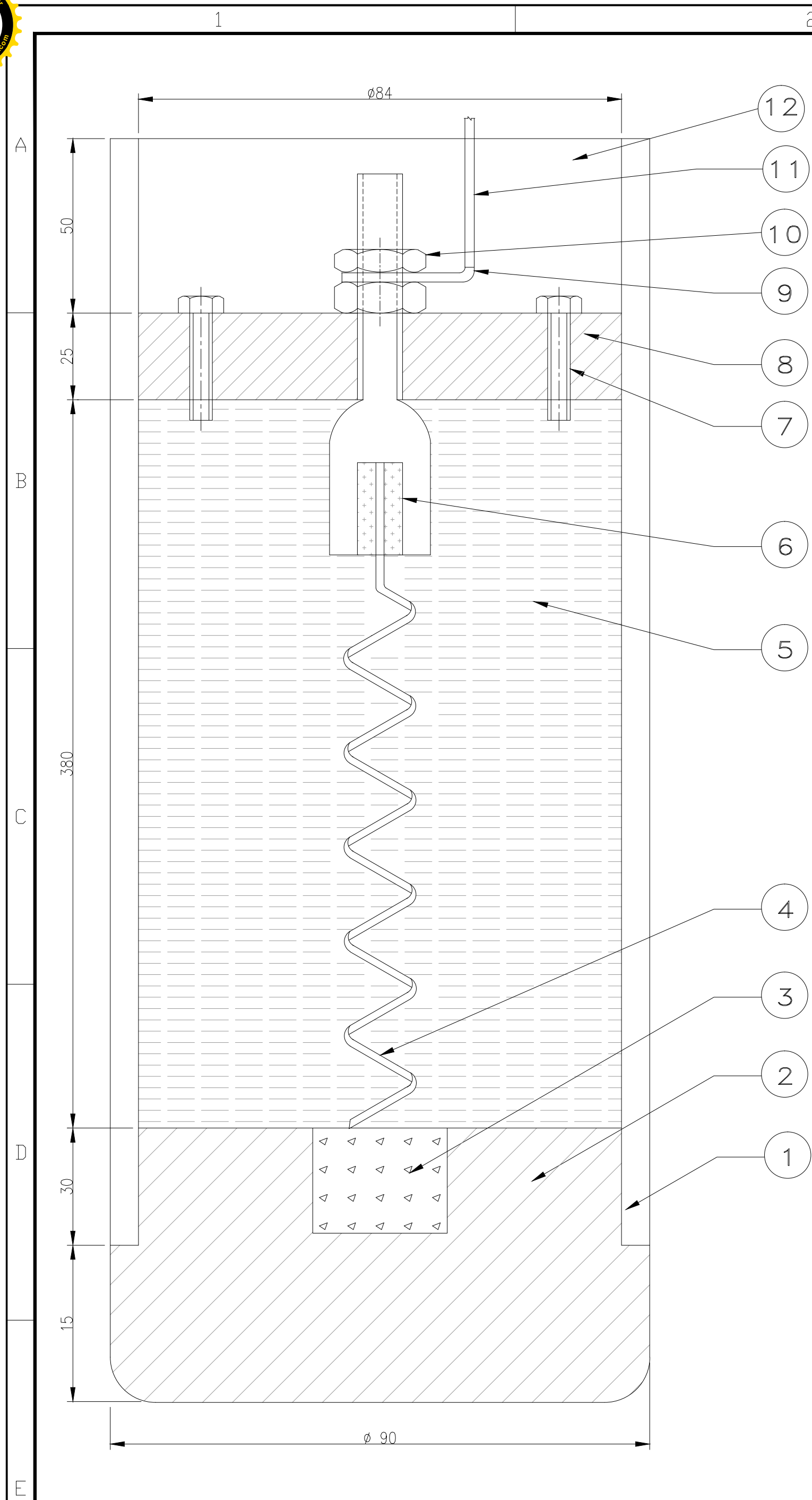
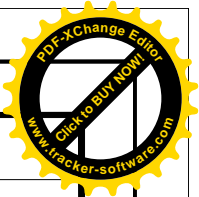
0	05.10.16	APPROVED	RKS	KS	PR	SKH
Rev.	D	M	Y	Modifications	Drawn	Checked
					Approved	Validated

SUBJECT IMPRESSED CURRENT CATHODIC PROTECTION SCHEMATIC

TRACTEBEL
TRACTEBEL Engineering pvt. Ltd.

Size	Scale	Sheet
A3	NTS	01 of 01
Drawing No.	GGNG-E-20712-321	Rev. 0

This document is the property of TRACTEBEL ENGINEERING INDIA, any duplication or transmission to third parties is forbidden without its prior approval.




ARRANGEMENT OF TWO REFERENCE
ELECTRODES ON PIPE LINE TYPICAL
INSTALLATION DETAILS

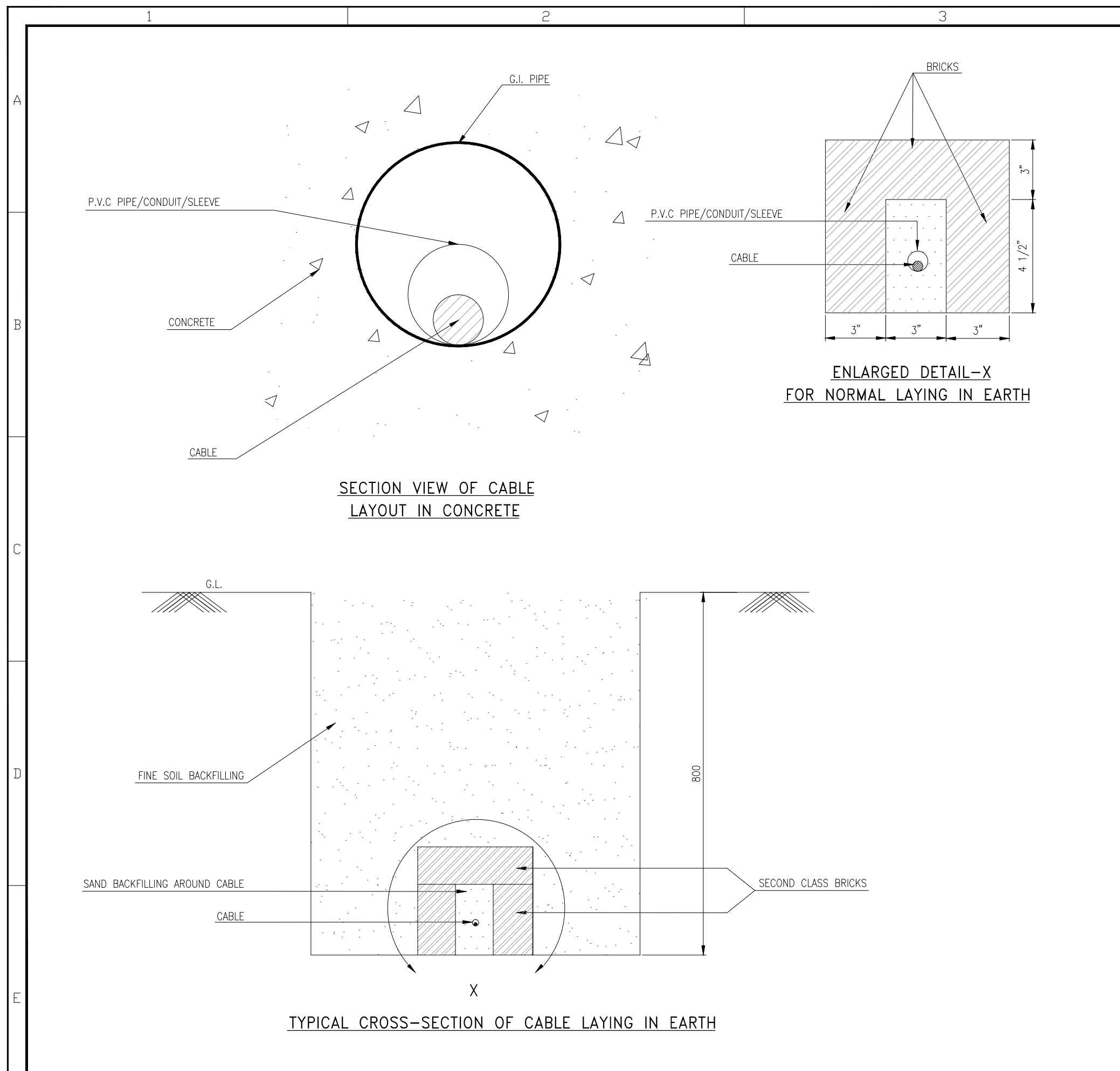
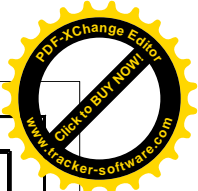
NOTES

- 1 ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
- 2 FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE.
- 3 THE PIPE ASSEMBLY SHALL BE HOT DIP GALVANISED AFTER FABRICATION.
- 4 BRICK WORK SHALL BE DONE AFTER COMPACTING THE SOIL.
5. INSTALLED DETAILS FOR PERMANENT CU-CUSO4 REFERENCE CELLS AS MENTIONED IN DRAWING ARE FOR GUIDANCE ONLY.
6. HOWEVER, INSTALLATION PROCEDURE, DESIGN DRAWING ETC SHALL BE DONE AS PER APPROVAL OF OWNER/CONSULTANT.

BILL OF MATERIAL

SL NO.	DESCRIPTION	QTY.
1.	P.V.C PIPE 3 MM THICK	1 No.
2.	SAG WOOD PLUG	1 No.
3.	CuSO ₄ CRYSTALS	AS REQD.
4.	ELECTROLYTIC COPPER SPIRAL ϕ 8 MM	1 No.
5.	CuSO ₄ SATURATED SOLUTION	AS REQD.
6.	BRAZED COPPER JOINT	1 No.
7.	WATER FILLING BOLTED HOLES ϕ 8 MM	2 Nos.
8.	HYLAM BUSH	1 No.
9.	COPPER LUG	1 No.
10.	BOLTED CABLE CONNECTION	1 No.
11.	CONNECTION CABLE 10 MM ²	AS REQD.
12.	EPOXY FOR SEALING	AS REQD.

0	05.10.16	APPROVED		RKS	KS	PR	SKH	
Rev.	D	M	Y	Modifications	Drawn	Checked	Approved	Validated
SUBJECT								
FABRICATION AND INSTALLATION DETAILS OF CuCuSO4 REFERENCE ELECTRODE								
TRACTEBEL				Size	Scale	Sheet		
				A3	NTS	01	of	01
TRACTEBEL Engineering pvt. Ltd.				Drawing No.				Rev.
				GGNG-E-20712-322				0



NOTES

- 1 ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
- 2 FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE.
- 3 ALL UNDERGROUND CABLE SHALL BE LAID IN BRICK COVERING WITH SAND BACKFILL.
- 4 FOR MORE THAN ONE CABLE IN THE SAME CABLE TRENCH, CABLE SHALL BE LAID SIDE BY SIDE IN SEPARATE BRICK COVERING.
- 5 AT BOTH ENDS OF CABLE TERMINATION, A LOOP OF ONE METER (MINIMUM) SHALL BE KEPT AS SPARE.
- 6 WHEREVER TERMINATION IN BETWEEN IS REQUIRED, T-JOINTS OR ELBOWS SHALL BE PROVIDED.
- 7 AT ROAD/NALA CROSSINGS, G.I. PIPE CONDUIT SHALL BE USED.

0	05.10.16	APPROVED	RKS	KS	PR	SKH	
Rev.	D	M	Y	Drawn	Checked	Approved	Validated

SUBJECT

FABRICATION AND INSTALLATION

DETAILS OF CABLE LAYING (TYPICAL) FOR CATHODIC PROTECTION

TRACTEBEL
TRACTEBEL Engineering pvt. Ltd.

Size

A3

Scale

NTS

Sheet

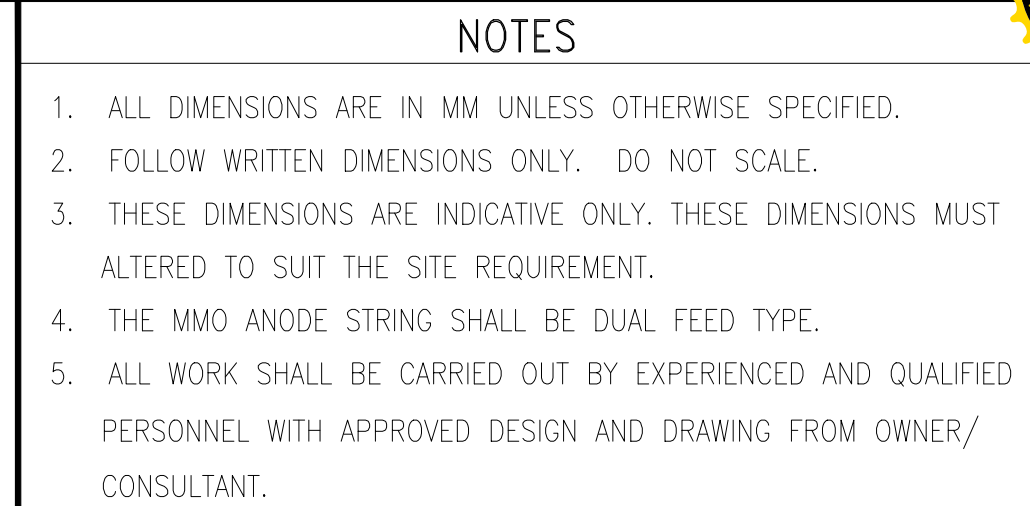
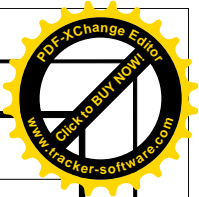
01 of 01

Drawing No.



GGNG-E-20712-323

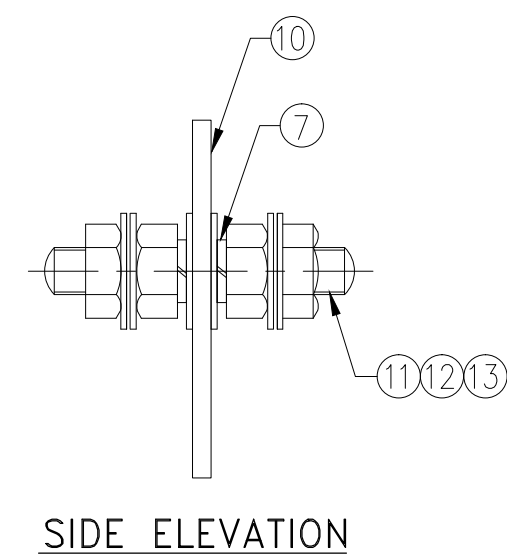
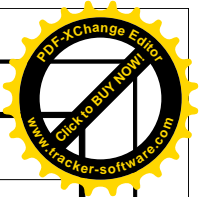
Rev.

0



SL NO.	DESCRIPTION	QTY.
1.	PVC CASING PIPE OF 12" DIA.	15 Mtrs.
2.	COKE BREEZE	AS REQD.
3.	ANODE SIZE IS 2.5 MM X 1000 MM, OUTPUT OF 8 Amp.	1 STRING MMO
4.	M.S. CENTRALISER	10 Nos.
5.	P.V.C PERFORATED VENT PIPE 1" ϕ	AS REQD.
6.	CABLE LEADS	1 No.
7.	P.V.C PIPE 100 MM ϕ	AS REQD.
8.	CONCRETE WORK FOR TOP OF ANODE BED	AS REQD.
9.	CABLE TIE WITH 1/4" NYLON ROPE	AS REQD.
10.	G.I. PIPE 2" ϕ FOR SUPPORTING CABLE	1 No.
11.	M.S. PLATE TOP COVER	1 No.
12.	ANODE LEAD JUNCTION BOX	1 No.
13.	M.S. LIFTING HANDLES	2 Nos.
14.	M.S. NUT & BOLT	56 Nos.
15.	P.V.C PIPE 4" ϕ	AS REQD.

0	05.10.16	APPROVED		RKS	KS	PR	SKH		
Rev.	D M Y	Modifications		Drawn	Checked	Approved	Validated		
SUBJECT									
FABRICATION AND INSTALLATION DETAILS OF DEEP ANODE GROUND BED									
 				Size	Scale	Sheet			
				A3	NTS	01 of 01			
TRACTEBEL Engineering pvt. Ltd.				Drawing No.				Rev.	
				GGNG-E-20712-324				0	



SL NO.	DESCRIPTION	QTY.
1.	BOTTOM PLATE, 5THKx194 MS PLATE	1No
2.	REAR & SIDE, 2.67x217x704 MS, 3MM THK.	1No
3.	TOP, 2.67x250x300 MS, 3MM THK.	1No
4.	FRONT TOP 2.67 x190x81 MS	1No
5.	FRONT BOTTOM, 2.67x190x81 MS	1No
6.	SHUTTER 2.67x234x234 MS	1No
7.	SPRING WASHER SC. B.6	66Nos
8.	CONCEALED LOCK WITH MASTER KEY & SLIDING COVER	1No
9.	HINGE FOR SHUTTER	9Nos
10.	TERMINAL PLATE, 8x150x150 PHENOLIC LAM SHT.	1No
11.	BRASS STUD M6x50LONG (FOR TERMINALS)	1No
12.	BRASS NUT M6	44Nos
13.	BRASS WASHER	44Nos
14.	MS. ANGLE 5THKx50x50x30	4Nos
15.	STEEL SCREW, M6x16	4Nos
16.	LATCH FOR SHUTTER	1No
17.	MS COUPLING PLATE, 5THKx130x130 MS PLATE	1No
18.	MS PIPE, 100 NB x 5.4 THKx 1275MM	1No
19.	NEOPRENE RUBBER GASKET 6 THK.	1SET
20.	FOUNDATION PLATE 6TKx400x400	2Nos
21.	RUBBER BUSH	1No
22.	FOUNDATION BOLT M14x125 LONG WITH SPRING WASHER AND NUT	1No
23.	STIFFENER PLATE 6THKx100x100	1No
24.	NAME PLATE ANNODISED AL 0.9x120x160	1No
25.	FOUNDATION CONCRETE M-20 GRAD	1No
27.	DOOR STOPPER PLATE 3MM THK.	1No
28.	HANDLE	1No

- 1 ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
- 2 FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE.
- 3 THE SHUTTER SHALL BE HINGED TYPE WITH CONCEALED LOCK & SHALL HAVE DOOR GASKET TO MAKE THE TEST STATION WEATHER PROOF(IP:55)
- 4 THE INNER & OUTER SURFACE OF THE TEST STATION SHALL BE EPOXY PAINTED TWO COAT OF ZINC RICH EPOXY PRIMER AND THREE COAT OF BATTLESHIP GRAY COLOURED EPOXY PAINT ACHIEVING TOTAL PAINT THICKNESS NOT LESS THAN 250 MICRON
- 5 THE NAME PLATE SHALL BE OF ANODISED ALUMINIUM WITH BLACK BACKGROUND & WHITE LETTERS & SHALL BE FIXED TO THE INNER SIDE OF SHUTTER.
- 6 TEST STATION SHALL BE ERECTED WITH THEIR SHUTTERS PARALLEL TO THE LINE OF AXIS AND FACING THE PIPE LINE. THE DIMENSIONS OF THE TEST STATION WILL VARY DEPENDING ON THE TYPE OF THE TEST STATION.
- 7 THE CHAINAGE OF TEST STATION SHALL BE WRITTEN WITH BLACK PAINT ON THE OUTER SIDE OF THE FRONT SHUTTER.
- 8 HEIGHT OF THE TEST STATION SHOWN ABOVE GROUND LEVEL IS MINIMUM ONLY. THE ACTUAL HEIGHT SHALL BE DECIDED BASED ON LOCAL FLOOD LEVELS TO BE ASCERTAINED.
- 9 AFTER INSTALLATION OF FOUNDATION BOLT, 4" (100MM) CONCRETING TO BE DONE ABOVE THE PLATES AS AN EXTENSION OF PCC(M-15) FOUNDATION. TOTAL DEPTH OF THE FOUNDATION SHALL BE 900 MM AND 300 MM ABOVE THE GRADED LEVEL.
- 0 BEFORE FABRICATION, DRAWINGS ARE REQUIRED TO BE APPROVED BY OWNER.
- 1 DIMENSIONS, SPECIFICATIONS AND QUANTITY MENTION HEREIN ARE INDICATIVE AND FOR GUIDANCE ONLY .
- 2 DOOR SHALL BE HINGED TYPE WITH CONCEALED LOCK AND SHALL HAVE DOOR GASKET TO HAVE TEST STATION WEATHER PROOF AND FLAME PROOF (IF REQUIRED).
- 3 The name plate of test stations shall in minimum carry following information.
 - (a) Test station number
 - (b) Chainage in km
 - (c) Test station connection scheme type
 - (d) Distance from pipeline in meters
 - (e) Direction of product flow

0	05.10.16	APPROVED	RKS	KS	PR	SKH
Rev.	D M Y	Modifications	Drawn	Checked	Approved	Validated

SUBJECT	TEST LEAD POINTS & JUNCTION BOX WITH FOUNDATION DETAILS
---------	--



Size	Scale	Sheet
A3	NTS	01 of 01
Drawing No.	Rev.	
GGNG-E-20712-325	0	

1

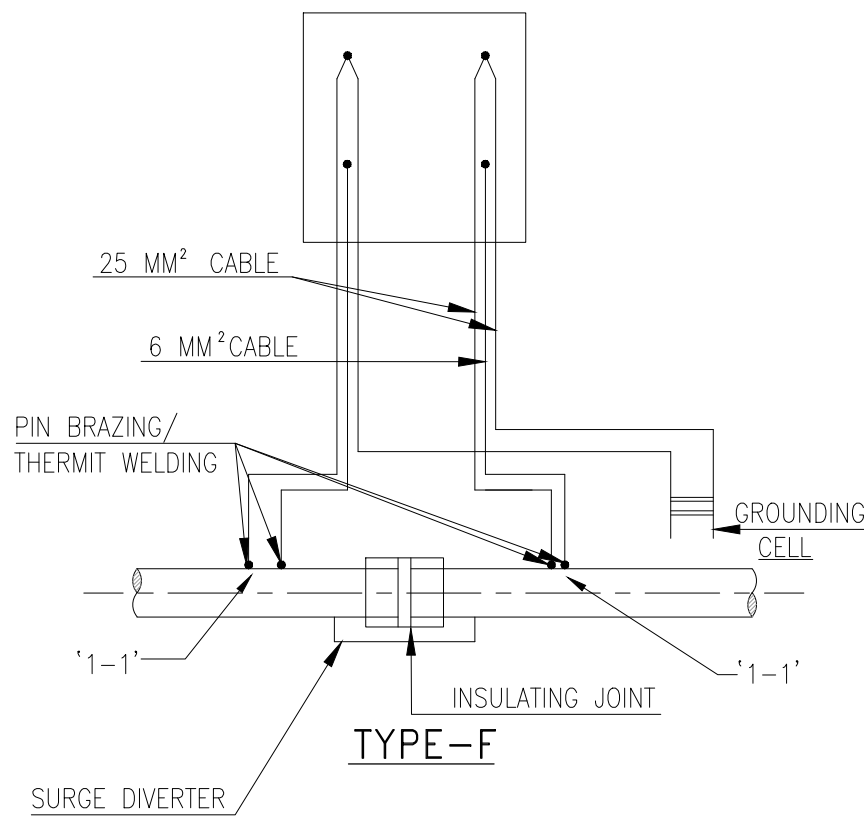
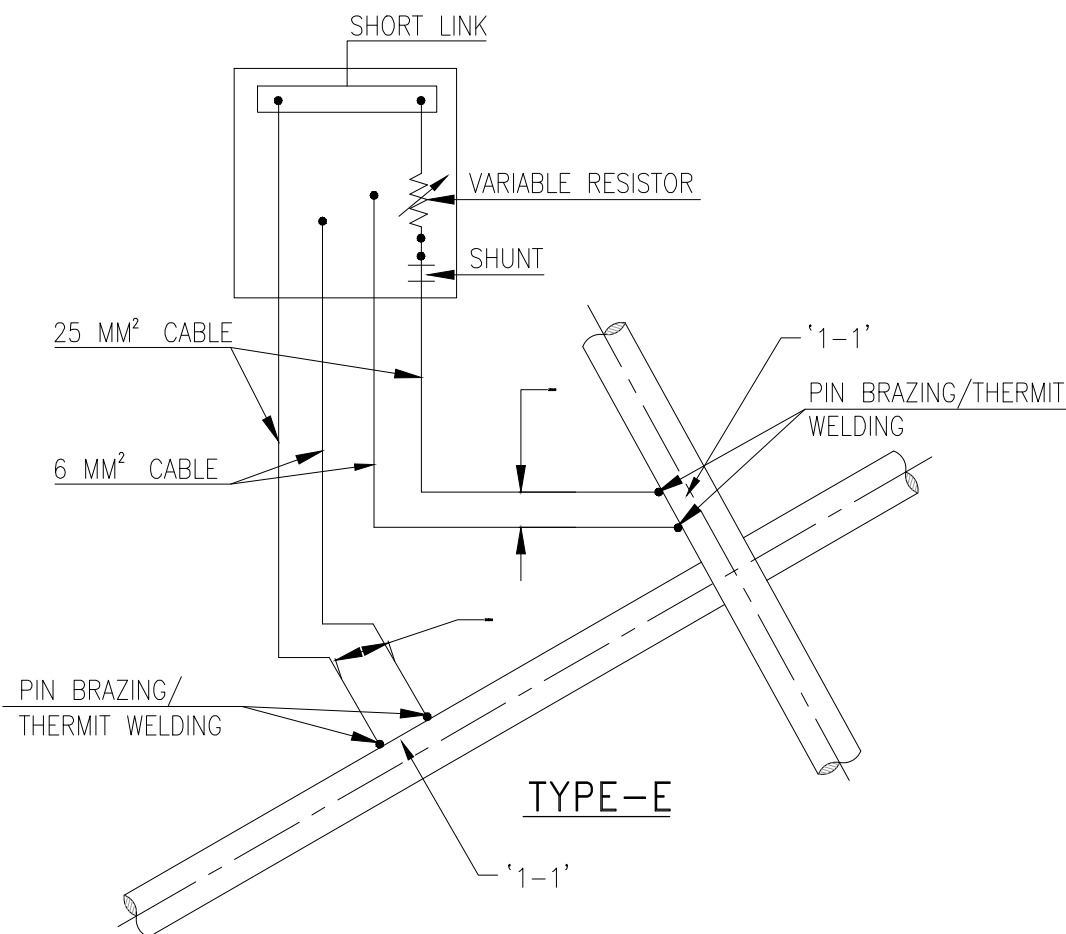
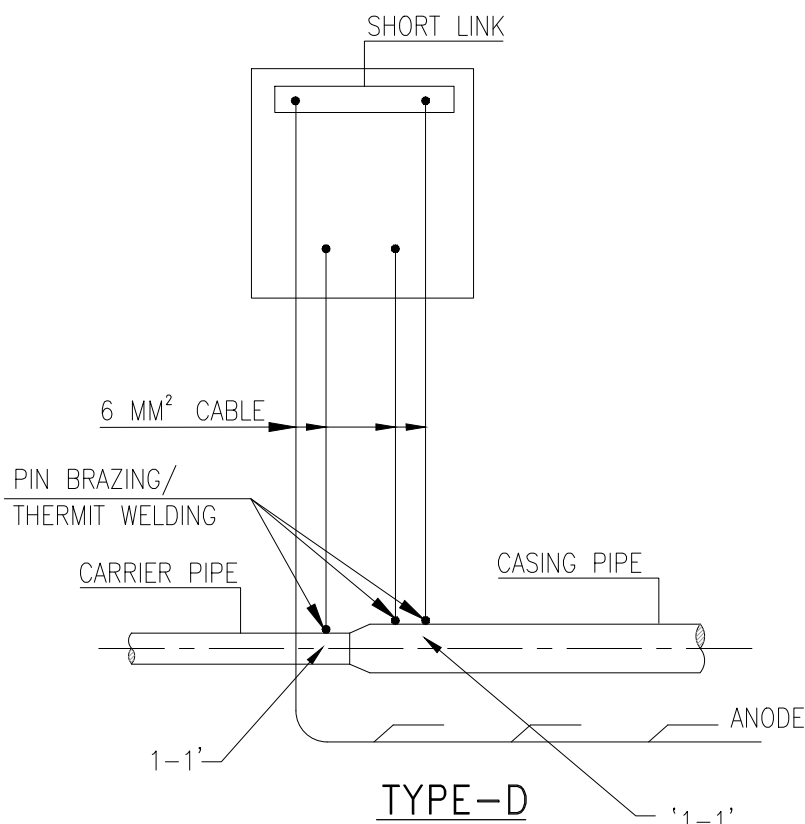
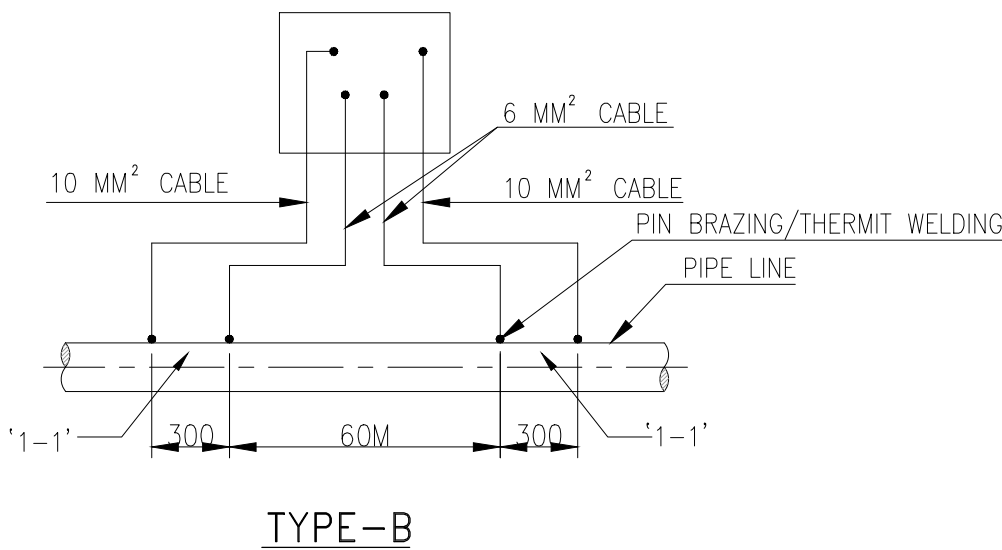
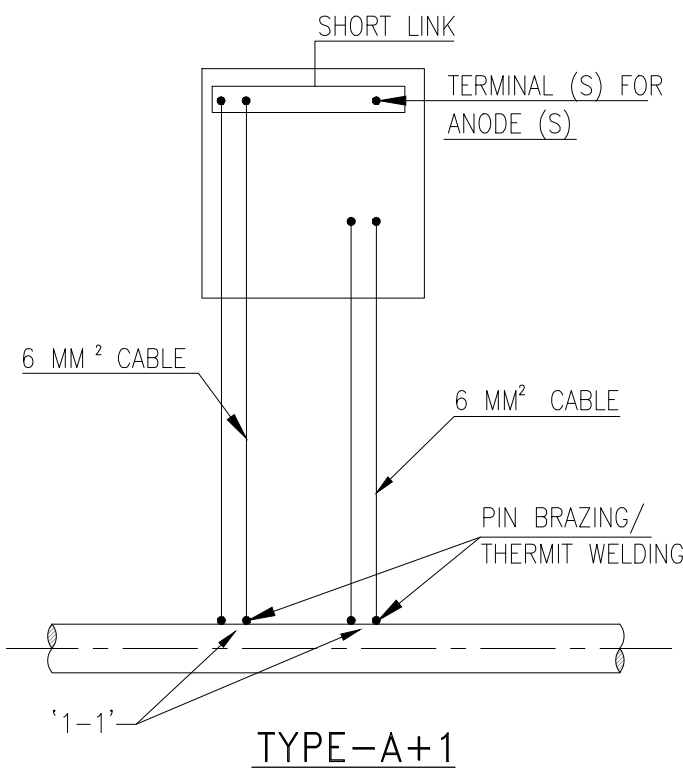
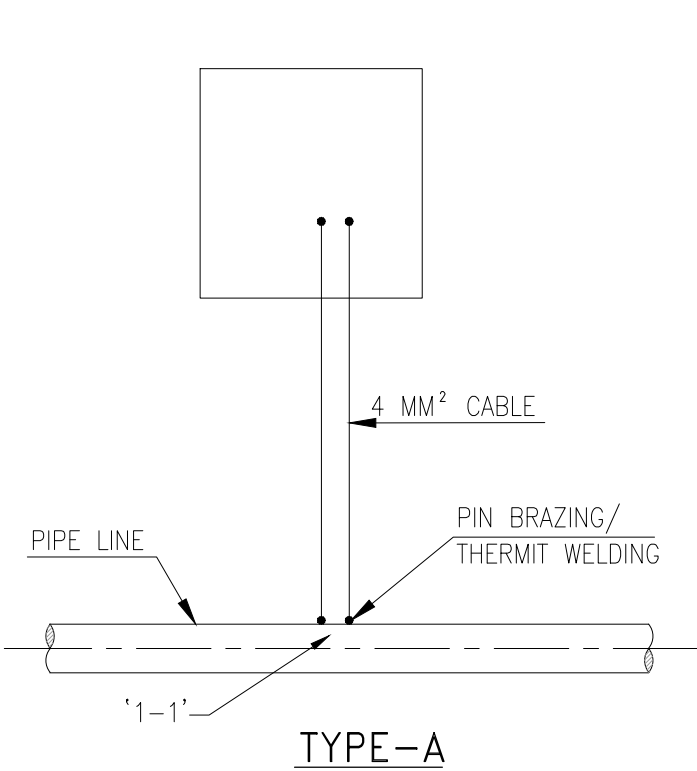
2

3

4

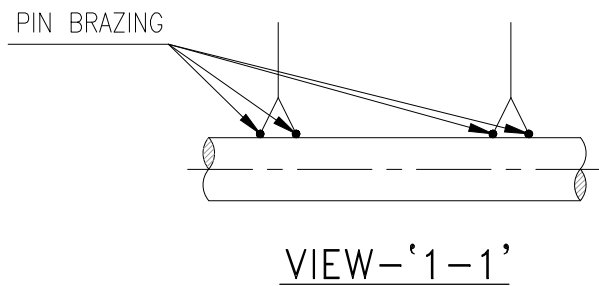
NOTES

- 1 ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
- 2 FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE.
- 3 THIS TEST STATIONS CONNECTION SCHEMES ARE TYPICAL. VENDOR MAY CHANGE/REVISE THE CONNECTION SCHEMES AS PER CUSTOMER EXISTING CP SYSTEM SCHEMES DRAWINGS.
- 4 REQUIRED CONNECTION SCHEME SHALL BE PROVIDED ON THE TERMINAL PLATE OF TEST LEAD POINT.



DETAILS OF CONNECTION SCHEME

- TYPE A : PSP MONITORING ONLY.
TYPE B : LINE CURRENT MEASUREMENT.
TYPE A+1 : ANODE TO PIPE CONNECTION.
TYPE E : PIPE LINE CROSSING.
TYPE D : CASSED CROSSING.
TYPE F : ISOLATION JOINT CONNECTION.
TYPE H : HIGH TENSION LINE CONNECTION.

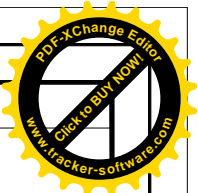
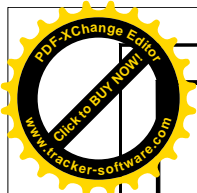


0	05.10.16	APPROVED		RKS	KS	PR SKH
Rev.	D M Y	Modifications		Drawn	Checked	Approved Validated

SUBJECT TEST STATION CONNECTION SCHEME
(TYPICAL) DETAILS

TRACTEBEL
TRACTEBEL Engineering pvt. Ltd.

Size	Scale	Sheet
A3	NTS	01 of 05
Drawing No.	Rev.	
GGNG-E-20712-326	0	



A
B
C
D
E

1

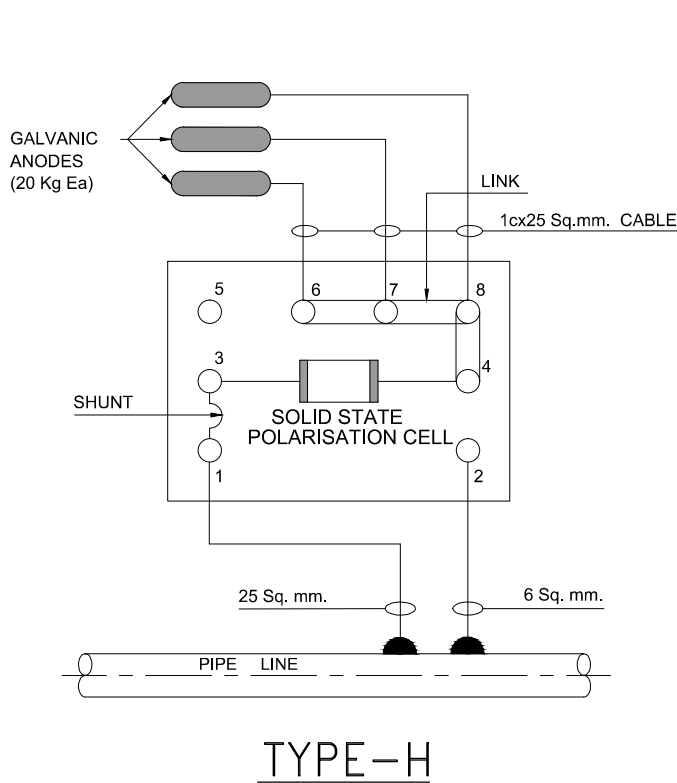
2

3

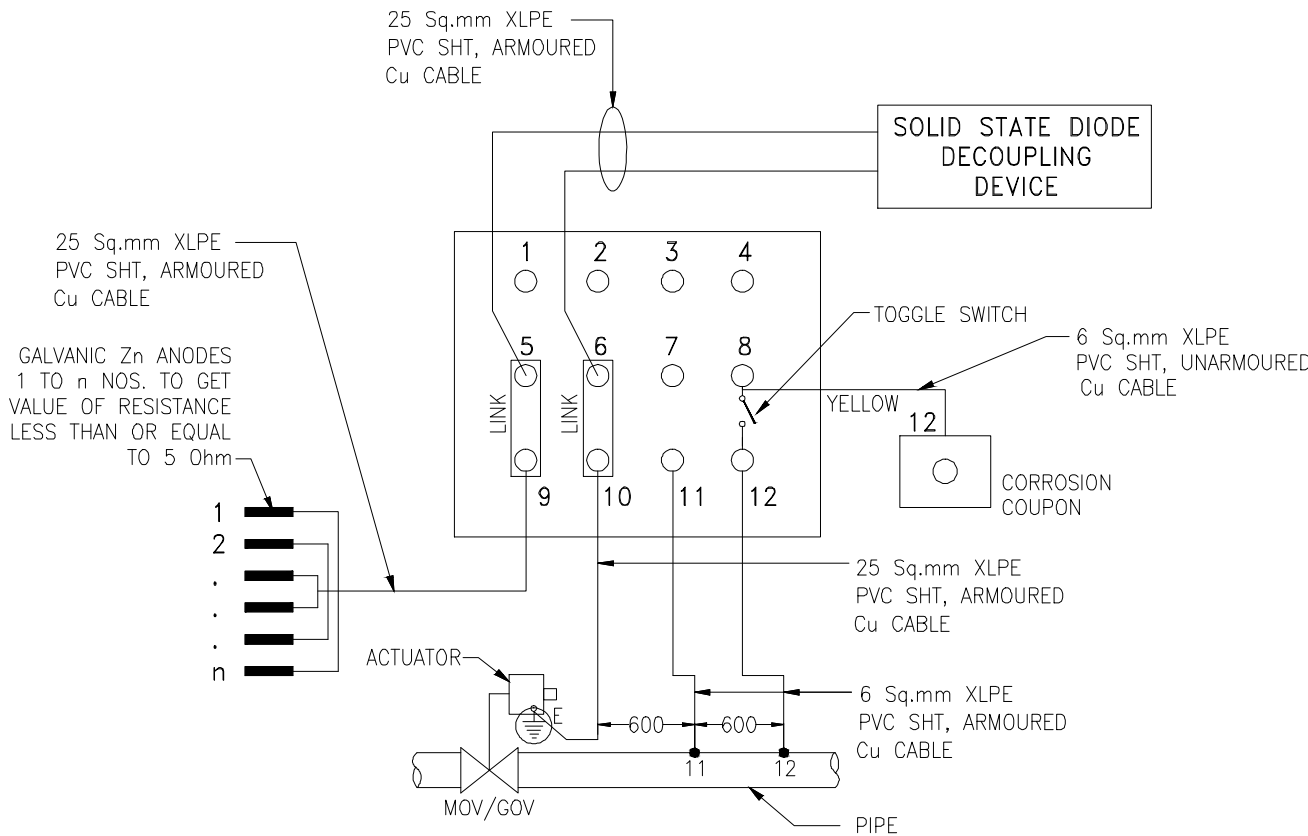
4

NOTES

- 1 ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
- 2 FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE.
- 3 THIS TEST STATIONS CONNECTION SCHEMES ARE TYPICAL. VENDOR MAY CHANGE/REVISE THE CONNECTION SCHEMES AS PER CUSTOMER EXISTING CP SYSTEM SCHEMES DRAWINGS.
- 4 REQUIRED CONNECTION SCHEME SHALL BE PROVIDED ON THE TERMINAL PLATE OF TEST LEAD POINT.



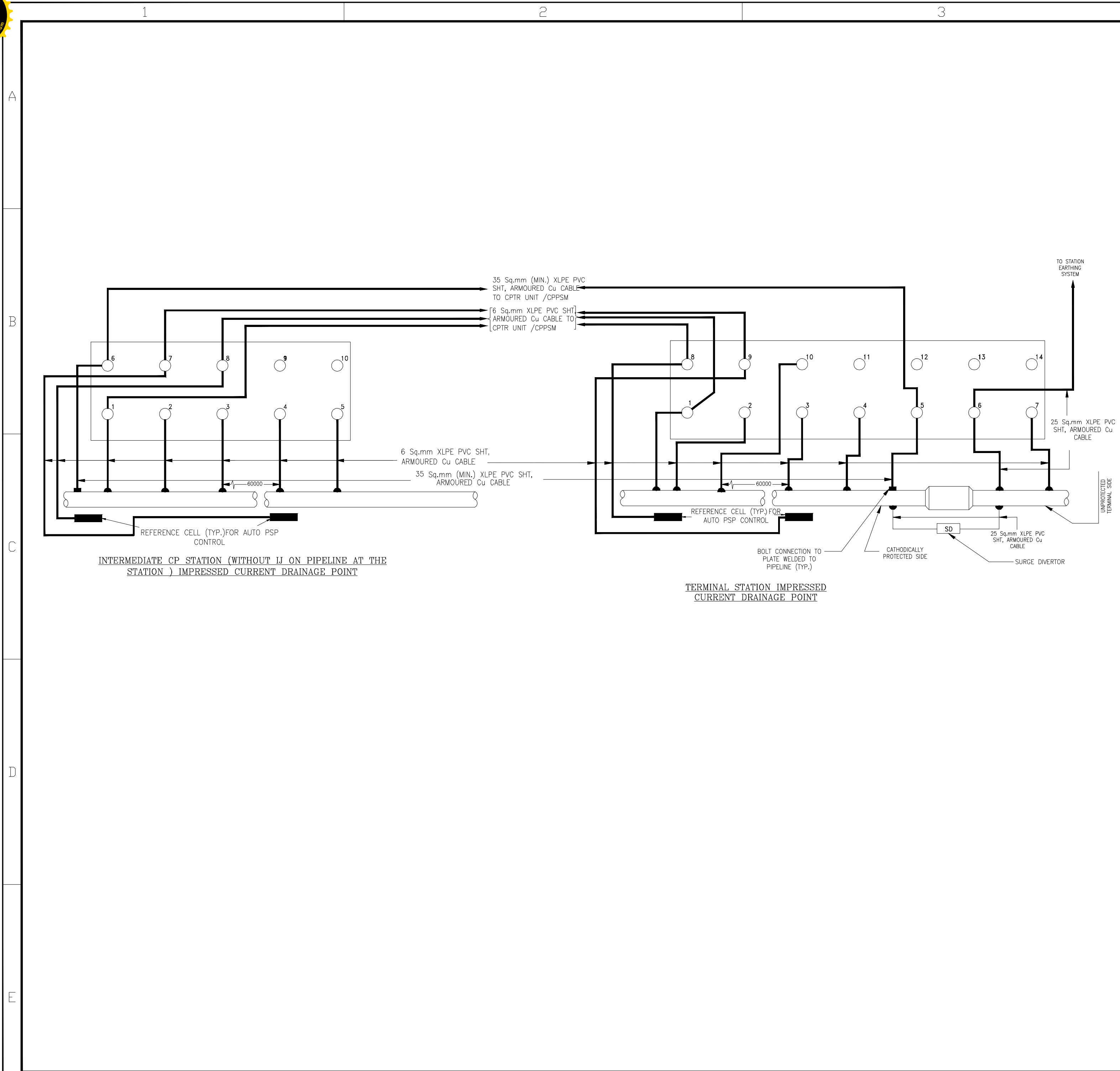
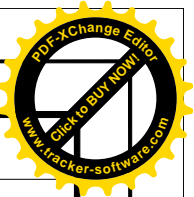
TYPE-H



TYPE 'DMV'
(FOR STATION LIMIT MOV
AND MAINLINE MOV/GOV ONLY)

0	05.10.16	APPROVED	RKS	KS	PR	SKH
Rev.	D M Y	Modifications	Drawn	Checked	Approved	Validated

SUBJECT		TEST STATION CONNECTION SCHEME (TYPICAL) DETAILS				
TRACTEBEL		Size	Scale	Sheet		
		A3	NTS	02 of 05		
TRACTEBEL Engineering pvt. Ltd.		Drawing No.		Rev.		
		GGNG-E-20712-326		0		



NOTES

- ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
- THIS DRAWING SHALL BE READ ALONG WITH THE DRAWING FOR FABRICATION & INSTALLATION DETAILS OF TEST STATION.
- CABLE LENGTHS SHALL BE KEPT SUFFICIENT AS SLACK FOR EACH CABLE, ATLEAST 1.0M SHALL BE PROVIDED AT BOTH PIPE AND ITS TERMINAL BOX ENDS.
- TEST STATION TERMINAL NOS. FOR RESPECTIVE CABLES SHALL BE PROVIDED AT BOTH ENDS USING PLASTIC SLEEVE CABLE TAG (FERROUS).
- IF MORE THAN ONE CABLE ARE TERMINATED AT ONE TERMINAL, THEN DIFFERENT COLOUR CODES SHALL BE USED FOR EACH CABLE.
- DISTANT CABLES SHALL BE LAID OUT ON THE TOP OF THE CARRIER PIPE BY SECURELY STRAPPING WITH IT BY POLYETHYLENE TAPE COATING MATERIAL.
- ALL CABLES TO PIPE JOINTS SHALL BE PIN BRAZING/THERMIT WELDING AS APPROVED BY OWNER.
- ALL CORROSION COUPON CABLE SHALL BE MARKED BY WHITE TAPE NEAR THE TERMINATION.
- SUPPLY AND INSTALLATION OF GROUNDING CELL, SURGE DIVERTER, SOLID STATE DIODE DECOUPLING DEVICE SHALL BE DONE BY PERMANENT CATHODIC PROTECTION CONTRACTOR.
- FOR DETAILS ON TYPE-A, TYPE-B & TYPE-D TLPs, PLEASE REFER DWG. NO: TE-IN-STD-G-E-0326, SH 1 OF 5.
- CORROSION COUPONS TO BE INSTALLED AT SPECIFIED LOCATIONS AS PER THE SCOPE OF WORK/ ENGINEERING DESIGN BASIS
- CABLES FROM SURGE DIVERTER SHALL BE WELDED THROUGH PIN BRAZING / THERMITE WELDING OR CONNECTED THROUGH BOLTED CONNECTION AS PER APPROVAL OF EIC.
- NO. OF Zn ANODES SHALL BE DECIDED BASED ON DESIRED RESISTANCE VALUE FOR GROUNDING & IT SHOULD BE LESS THAN OR EQUAL TO 5 OHM.
- AMMETER SHOWN IN THE DRAWING TO INDICATE CURRENT MEASURING TERMINAL, SUITABLE SHUNT SHALL BE PROVIDED BETWEEN THE CURRENT MEASURING TERMINALS.
- DISTANT CABLES SHALL BE CARRIED ON TO THE TOP OF THE CARRIER PIPE BY SECURELY STRAPPING WITH IT BY ALUMINIUM ADHESIVE TAPE.
- GROUNDING CELLS SHALL BE INSTALLED AT PIPE DEPTH BUT IN CASE OF HIGH RESISTIVITY SOILS SPECIAL CARE FOR THEIR ENVIRONMENTS SHALL BE TAKEN.

0	05.10.16	APPROVED	RKS	KS	PR	SKH
Rev.	D	M	Y	Modifications	Drawn	Checked
				Approved	Validated	

SUBJECT

TEST STATION CONNECTION SCHEME
(TYPICAL) DETAILS

TRACTEBEL

ENGINEERING

TRACTEBEL Engineering pvt. Ltd.

Size

A3

Scale

NTS

Sheet

03 of 05

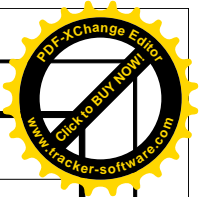
Drawing No.

GGNG-E-20712-326

Rev.

0

This document is the property of TRACTEBEL ENGINEERING INDIA, any duplication or transmission to third parties is forbidden without its prior approval.



1

2

3

4

A

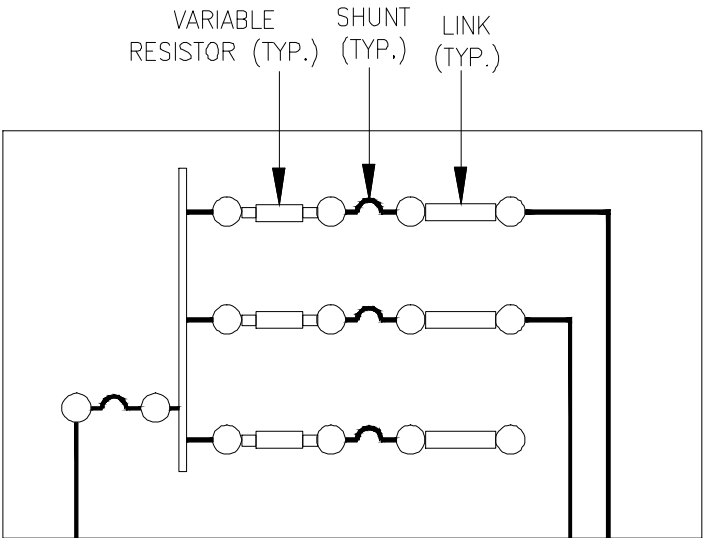
B

C

D

E

CATHODE JUNCTION BOX

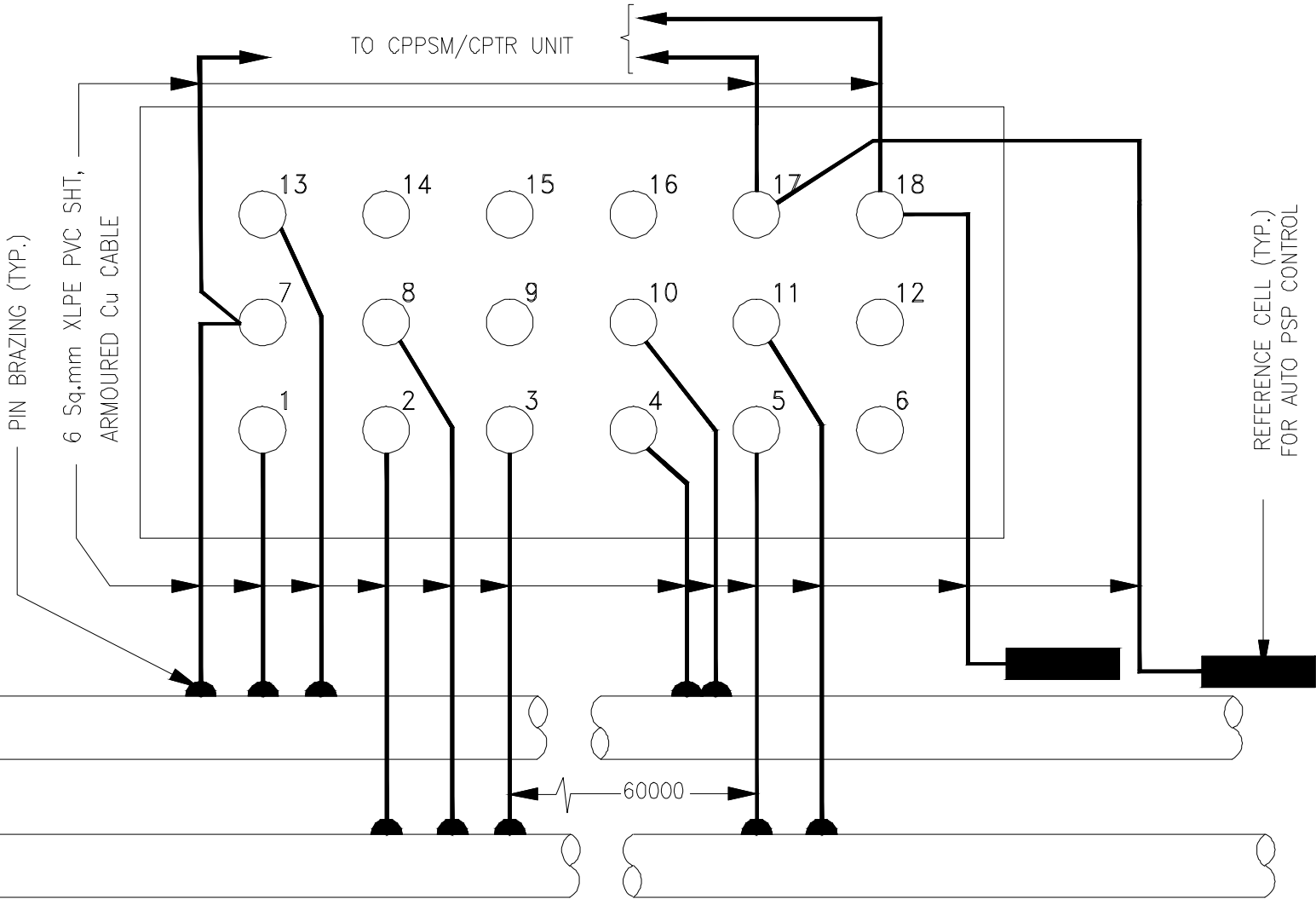


35 Sq.mm (MIN.) XLPE PVC SHT, ARMoured Cu CABLE TO CPTR UNIT /CPPSM

35 Sq.mm (MIN.) XLPE PVC SHT, ARMoured Cu CABLE

BOLT CONNECTION TO PLATE WELDED TO PIPELINE (TYP.)

TEST STATION



INTERMEDIATE CP STATION MULTIPLE PIPELINES (TYP. FOR TWO PIPELINES)
IMPRESSED CURRENT DRAINAGE POINT (WITHOUT IJs ON LINE PIPES AT THE STATION)

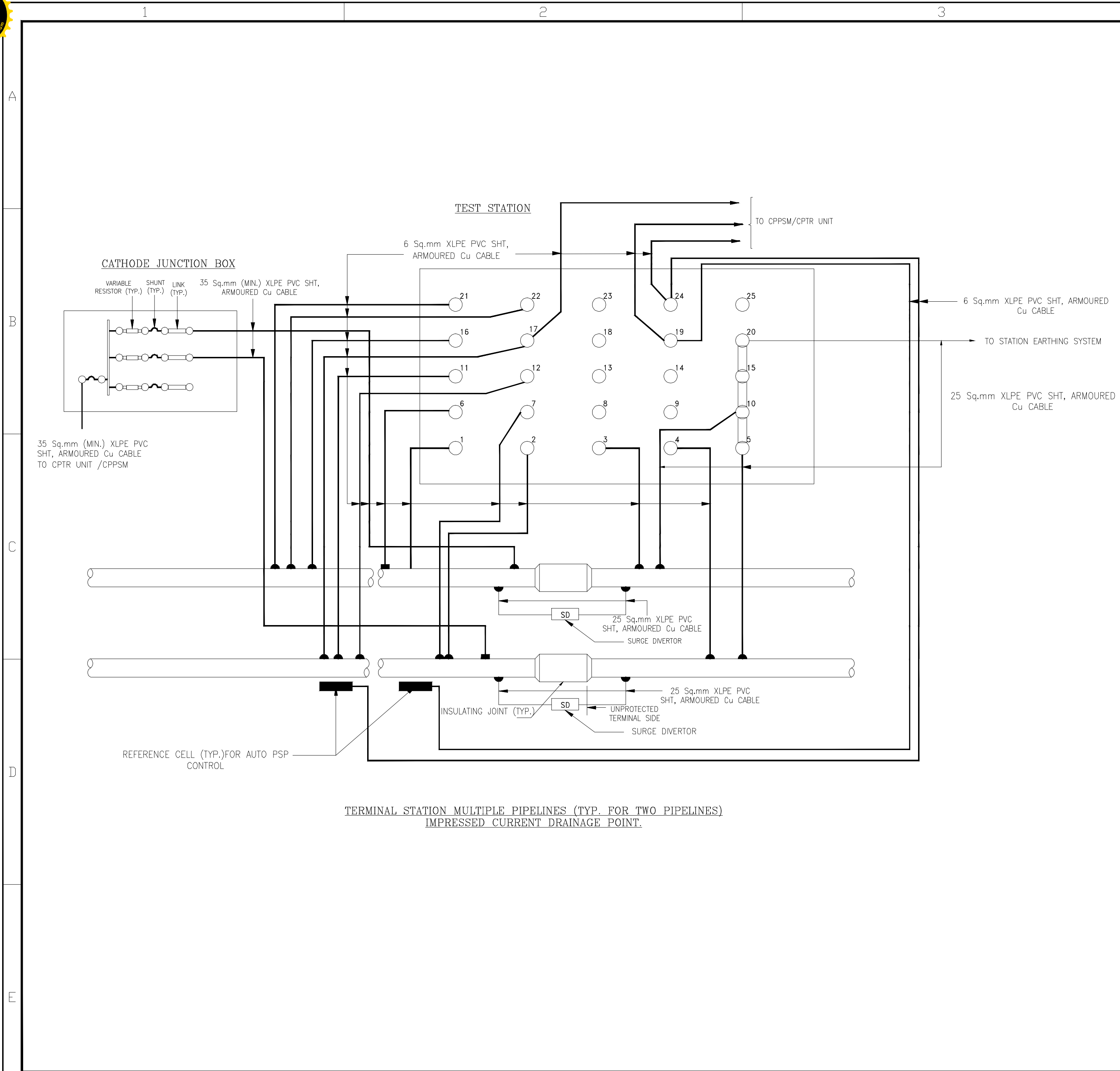
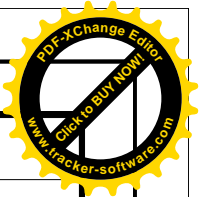
NOTES

- ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
- THIS DRAWING SHALL BE READ ALONG WITH THE DRAWING FOR FABRICATION & INSTALLATION DETAILS OF TEST STATION.
- CABLE LENGTHS SHALL BE KEPT SUFFICIENT AS SLACK FOR EACH CABLE, ATLEAST 1.0M SHALL BE PROVIDED AT BOTHPIPE AND ITS TERMINAL BOX ENDS.
- TEST STATION TERMINAL NOS. FOR RESPECTIVE CABLES SHALL BE PROVIDED AT BOTH ENDS USING PLASTIC SLEEVE CABLE TAG (FERROUS).
- IF MORE THAN ONE CABLE ARE TERMINATED AT ONE TERMINAL, THEN DIFFERENT COLOUR CODES SHALL BE USED FOR EACH CABLE.
- DISTANT CABLES SHALL BE LAID OUT ON THE TOP OF THE CARRIER PIPE BY SECURELY STRAPPING WITH IT BY POLYETHYLENE TAPE COATING MATERIAL.
- ALL CABLES TO PIPE JOINTS SHALL BE PIN BRAZING/THERMIT WELDING AS APPROVED BY OWNER.
- ALL CORROSION COUPON CABLE SHALL BE MARKED BY WHITE TAPE NEAR THE TERMINATION.
- SUPPLY AND INSTALLATION OF GROUNDING CELL, SURGE DIVERTER, SOLID STATE DIODE DECOUPLING DEVICE SHALL BE DONE BY PERMANENT CATHODIC PROTECTION CONTRACTOR.
- FOR DETAILS ON TYPE-A, TYPE-B & TYPE-D TLPs, PLEASE REFER DWG. NO: TE-IN-STD-G-E-0326, SH 1 OF 5.
- CORROSION COUPONS TO BE INSTALLED AT SPECIFIED LOCATIONS AS PER THE SCOPE OF WORK/ ENGINEERING DESIGN BASIS
- CABLES FROM SURGE DIVERTER SHALL BE WELDED THROUGH PIN BRAZING / THERMITE WELDING OR CONNECTED THROUGH BOLTED CONNECTION AS PER APPROVAL OF EIC.
- NO. OF Zn ANODES SHALL BE DECIDED BASED ON DESIRED RESISTANCE VALUE FOR GROUNDING & IT SHOULD BE LESS THAN OR EQUAL TO 5 OHM.
- AMMETER SHOWN IN THE DRAWING TO INDICATE CURRENT MEASURING TERMINAL, SUITABLE SHUNT SHALL BE PROVIDED BETWEEN THE CURRENT MEASURING TERMINALS.
- DISTANT CABLES SHALL BE CARRIED ON TO THE TOP OF THE CARRIER PIPE BY SECURELY STRAPPING WITH IT BY ALUMINIUM ADHESIVE TAPE.
- GROUNDING CELLS SHALL BE INSTALLED AT PIPE DEPTH BUT IN CASE OF HIGH RESISTIVITY SOILS SPECIAL CARE FOR THEIR ENVIRONMENTS SHALL BE TAKEN.

0	05.10.16	APPROVED	RKS	KS	PR	SKH
Rev.	D	M	Y	Modifications	Drawn	Checked
				Approved	Validated	

SUBJECT TEST STATION CONNECTION SCHEME
(TYPICAL) DETAILS

TRACTEBEL ENGINEERING	Size	Scale	Sheet		
	A3	NTS	04	of	05
Drawing No.			Rev.		
GGNG-E-20712-326			0		

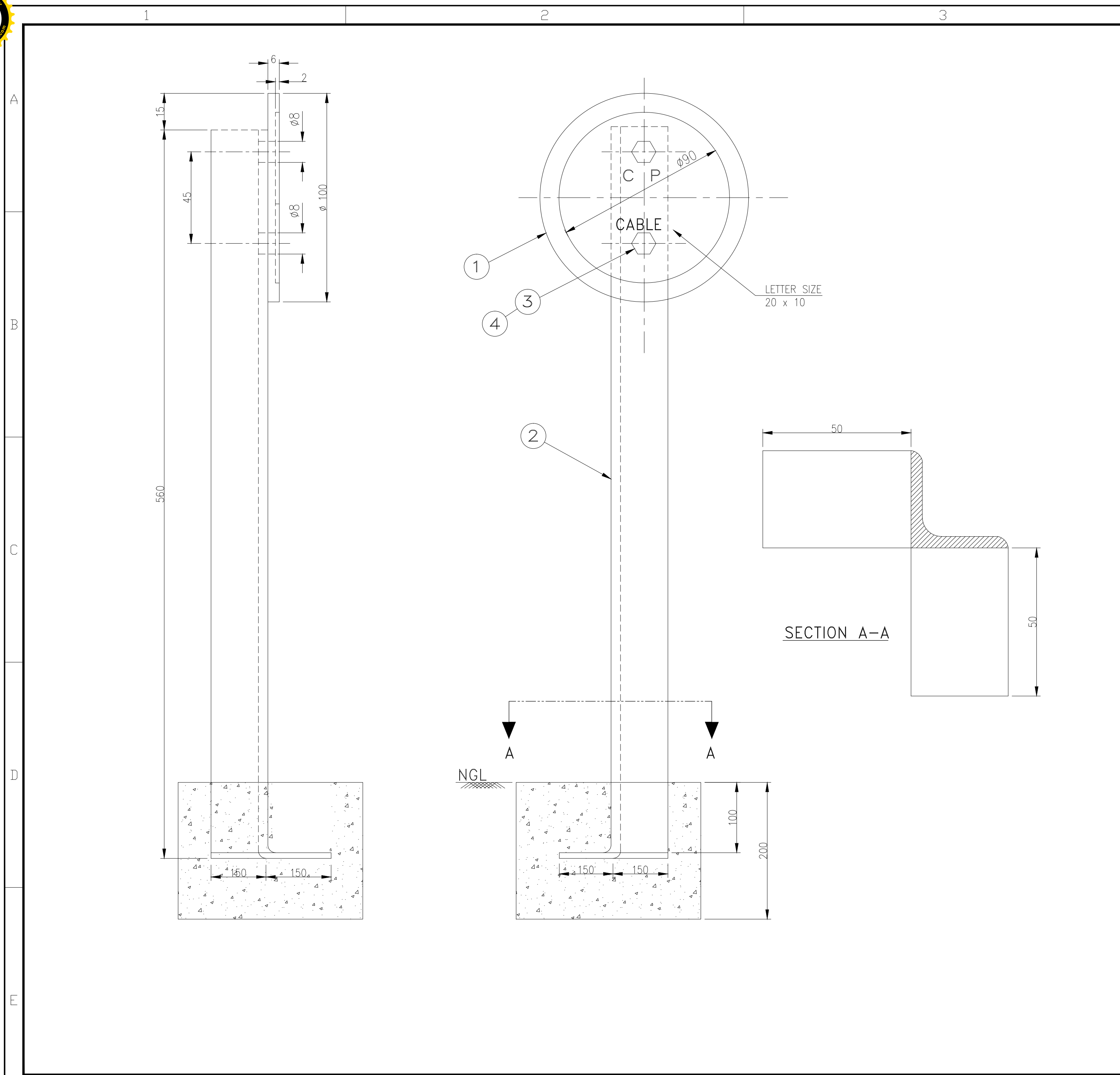
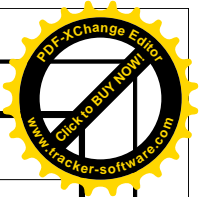


NOTES

- ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
- THIS DRAWING SHALL BE READ ALONG WITH THE DRAWING FOR FABRICATION & INSTALLATION DETAILS OF TEST STATION.
- CABLE LENGTHS SHALL BE KEPT SUFFICIENT AS SLACK FOR EACH CABLE, ATLEAST 1.0M SHALL BE PROVIDED AT BOTH PIPE AND ITS TERMINAL BOX ENDS.
- TEST STATION TERMINAL NOS. FOR RESPECTIVE CABLES SHALL BE PROVIDED AT BOTH ENDS USING PLASTIC SLEEVE CABLE TAG (FERROUS).
- IF MORE THAN ONE CABLE ARE TERMINATED AT ONE TERMINAL, THEN DIFFERENT COLOUR CODES SHALL BE USED FOR EACH CABLE.
- DISTANT CABLES SHALL BE LAID OUT ON THE TOP OF THE CARRIER PIPE BY SECURELY STRAPPING WITH IT BY POLYETHYLENE TAPE COATING MATERIAL.
- ALL CABLES TO PIPE JOINTS SHALL BE PIN BRAZING/THERMIT WELDING AS APPROVED BY OWNER.
- ALL CORROSION COUPON CABLE SHALL BE MARKED BY WHITE TAPE NEAR THE TERMINATION.
- SUPPLY AND INSTALLATION OF GROUNDING CELL, SURGE DIVERter, SOLID STATE DIODE DECOUPLING DEVICE SHALL BE DONE BY PERMANENT CATHODIC PROTECTION CONTRACTOR.
- FOR DETAILS ON TYPE-A, TYPE-B & TYPE-D TLPs, PLEASE REFER DWG. NO: TE-IN-STD-G-E-0326, SH 1 OF 5.
- CORROSION COUPONS TO BE INSTALLED AT SPECIFIED LOCATIONS AS PER THE SCOPE OF WORK/ ENGINEERING DESIGN BASIS
- CABLES FROM SURGE DIVERter SHALL BE WELDED THROUGH PIN BRAZING / THERMITE WELDING OR CONNECTED THROUGH BOLTED CONNECTION AS PER APPROVAL OF EIC.
- NO. OF Zn ANODES SHALL BE DECIDED BASED ON DESIRED RESISTANCE VALUE FOR GROUNDING & IT SHOULD BE LESS THAN OR EQUAL TO 5 OHM.
- AMMETER SHOWN IN THE DRAWING TO INDICATE CURRENT MEASURING TERMINAL, SUITABLE SHUNT SHALL BE PROVIDED BETWEEN THE CURRENT MEASURING TERMINALS.
- DISTANT CABLES SHALL BE CARRIED ON TO THE TOP OF THE CARRIER PIPE BY SECURELY STRAPPING WITH IT BY ALUMINIUM ADHESIVE TAPE.
- GROUNDING CELLS SHALL BE INSTALLED AT PIPE DEPTH BUT IN CASE OF HIGH RESISTIVITY SOILS SPECIAL CARE FOR THEIR ENVIRONMENTS SHALL BE TAKEN.

0	05.10.16	APPROVED	RKS	KS	PR	SKH
Rev.	D	M	Y	Modifications	Drawn	Checked
SUBJECT			TEST STATION CONNECTION SCHEME (TYPICAL) DETAILS			
TRACTEBEL			Size	Scale	Sheet	
			A3	NTS	05	of 05
TRACTEBEL Engineering pvt. Ltd.			Drawing No.		Rev.	
			GGNG-E-20712-326		0	

This document is the property of TRACTEBEL ENGINEERING INDIA, any duplication or transmission to third parties is forbidden without its prior approval.



NOTES

- 1 ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
- 2 FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE.
- 3 IN CASE OF POWER CABLE REPLACE "C.P." WITH "POWER".
- 4 THE CABLE MARKER SHALL BE PAINTED WITH APPROVED GRADE ALUMINIUM PAINT.
- 5 ALL THE INSCRIPTION /LETTER/ ARROW PROJECTED TYPE AND PAINTED WITH POST OFFICE RED COLOUR ON M.S. PLATE.
- 6 BEFORE RIVETTING, MARKER PLATE IS TO STENCILLED WITH NUMBER /LETTER PUNCH AS PER CABLE TRENCH SECTION NO. GIVEN IN LAYOUT DRAWING.

BILL OF MATERIAL

SL NO.	DESCRIPTION	QTY.
1.	MARKER PLATE (CAST IRON)	1No.
2.	M.S. ANGLE 25x25x560 LONG	1No.
3.	BOLTS M6x20 LONG	2Nos.
4.	NUTS M6	2Nos.

0	05.10.16	APPROVED	RKS	KS	PR	SKH
Rev.	D	M	Y	Modifications	Drawn	Checked
					Approved	Validated

SUBJECT

FABRICATION AND INSTALLATION
DETAILS OF CABLE ROUTE MARKER

TRACTEBEL
TRACTEBEL Engineering pvt. Ltd.

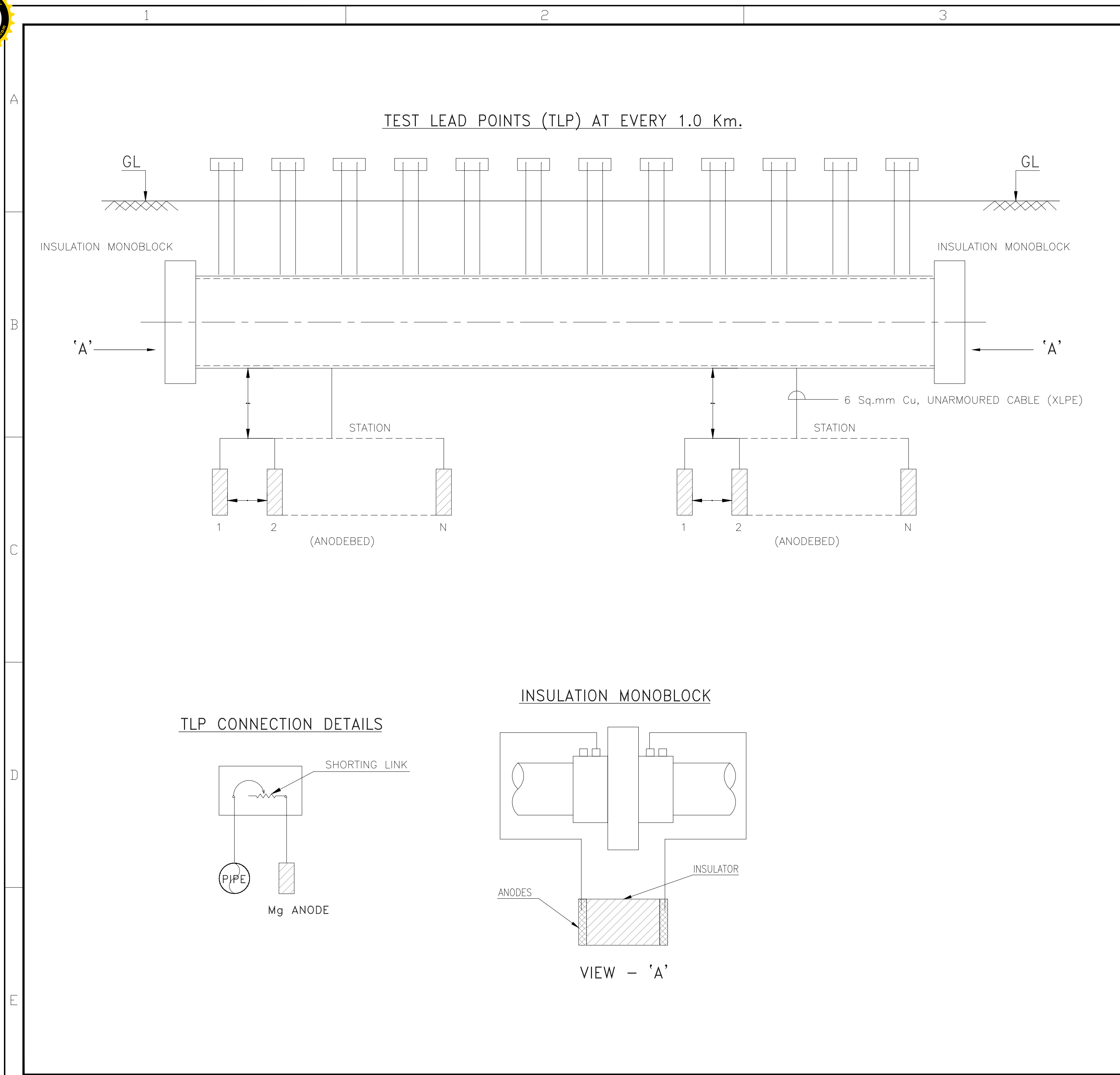
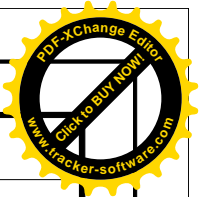
Size
A3

Scale
NTS

Sheet
01 of 01

Drawing No.
GGNG-E-20712-327

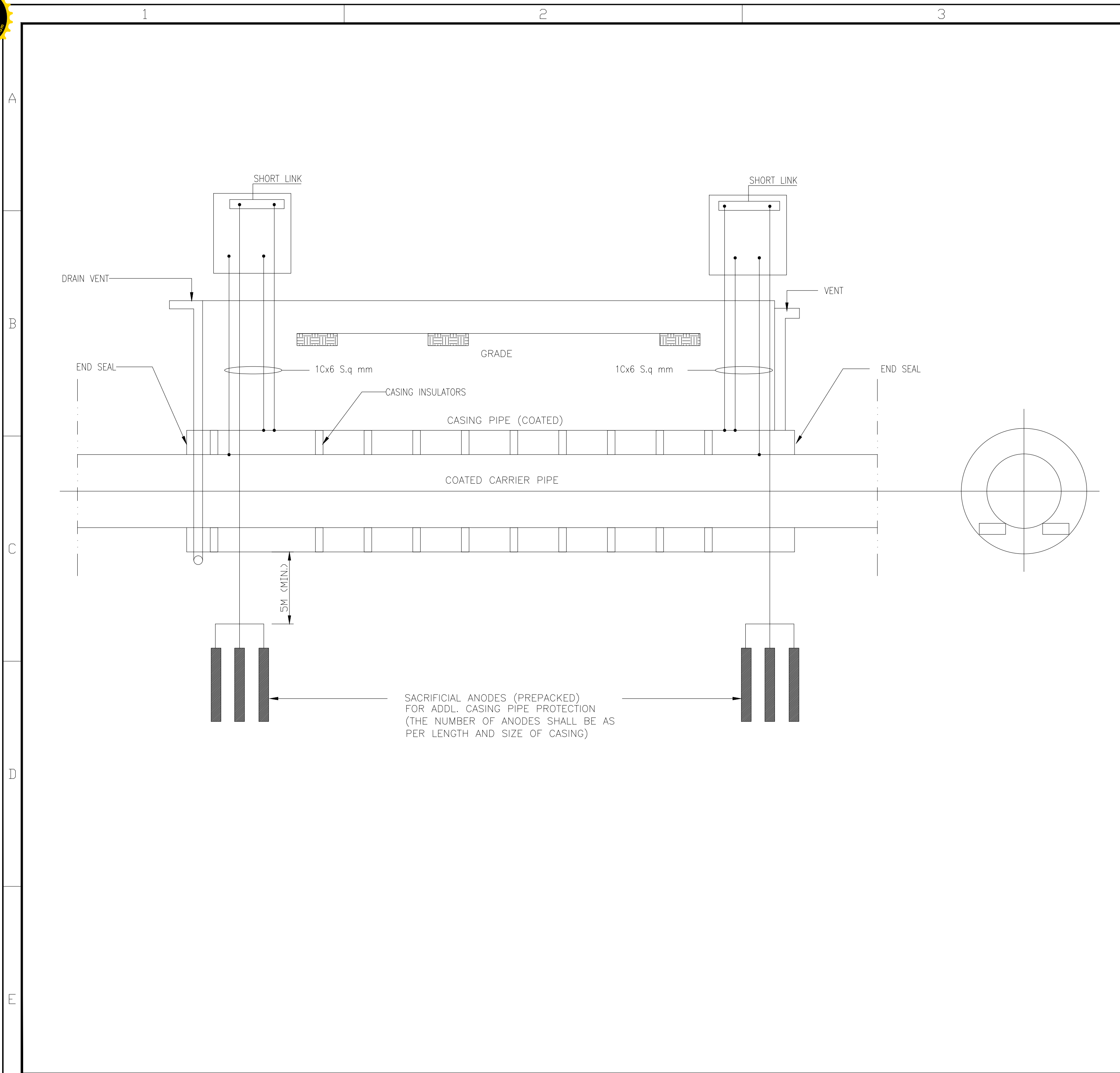
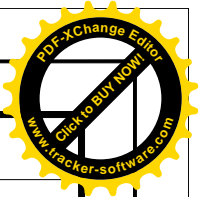
Rev.
0



NOTES

1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
2. FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE.
3. Mg ANODES TO BE INSTALLED AS PER THE APPROVED DESIGN DOCUMENT.
4. ALL NATIVE BACKFILL SOIL SHALL BE FREE OF ROCKS, GARBAGE, PAPERS, PLASTICS ETC
5. CABLES SHALL BE LAID WITH ENOUGH SLACKNESS TO AVOID DAMAGE TO CABLES DURING BACK FILLING ETC.
6. ANODE TAIL CABLE SHALL NOT BE USED FOR LIFTING THE ANODE. ROPE SLINGS SHALL BE USED FOR LIFTING THE ANODE DURING INSTALLATION IN TO GROUND BED.
7. THE SCHEME/SPECIFICATION ARE FOR GUIDANCE ONLY.
8. ANODE CONFIGURATION SHALL BE CONTINUOUS FORWARD/BACKWARD SEQUENCES (FOR REMOVABLE BONDING) AND TWO ANODE OUTPUT CURRENT SHALL NOT BE LESS THAN 90mA.
9. CABLE LOOP OF 0.5M IS TO BE PROVIDED WITH EACH ANODE.
 - (a) M.g. ANODE WEIGHT-AS PER SCOPE OF WORK.
 - (b) TAIL CABLE-MINIMUM 10 MTR. LENGTH SEALING COMPOUND.
 - (c) COTTON BAG 2000x200MM VENDOR TO CONFIRM.
 - (d) SPECIAL BACK FILL COMPOSITION
 - (i) GYPSUM – 75%
 - (ii) BENTONITE – 20%
 - (iii) SODIUM SULPHATE – 5%
 - (e) ANODE UTILIZATION FACTOR – 85%.
10. DRAWING REFER TEST STATION CONNECTION SCHEME TYPE A & A+1 DRAWING NO TE-IN-STD-G-E-0326, SH 1 OF 3 R3.

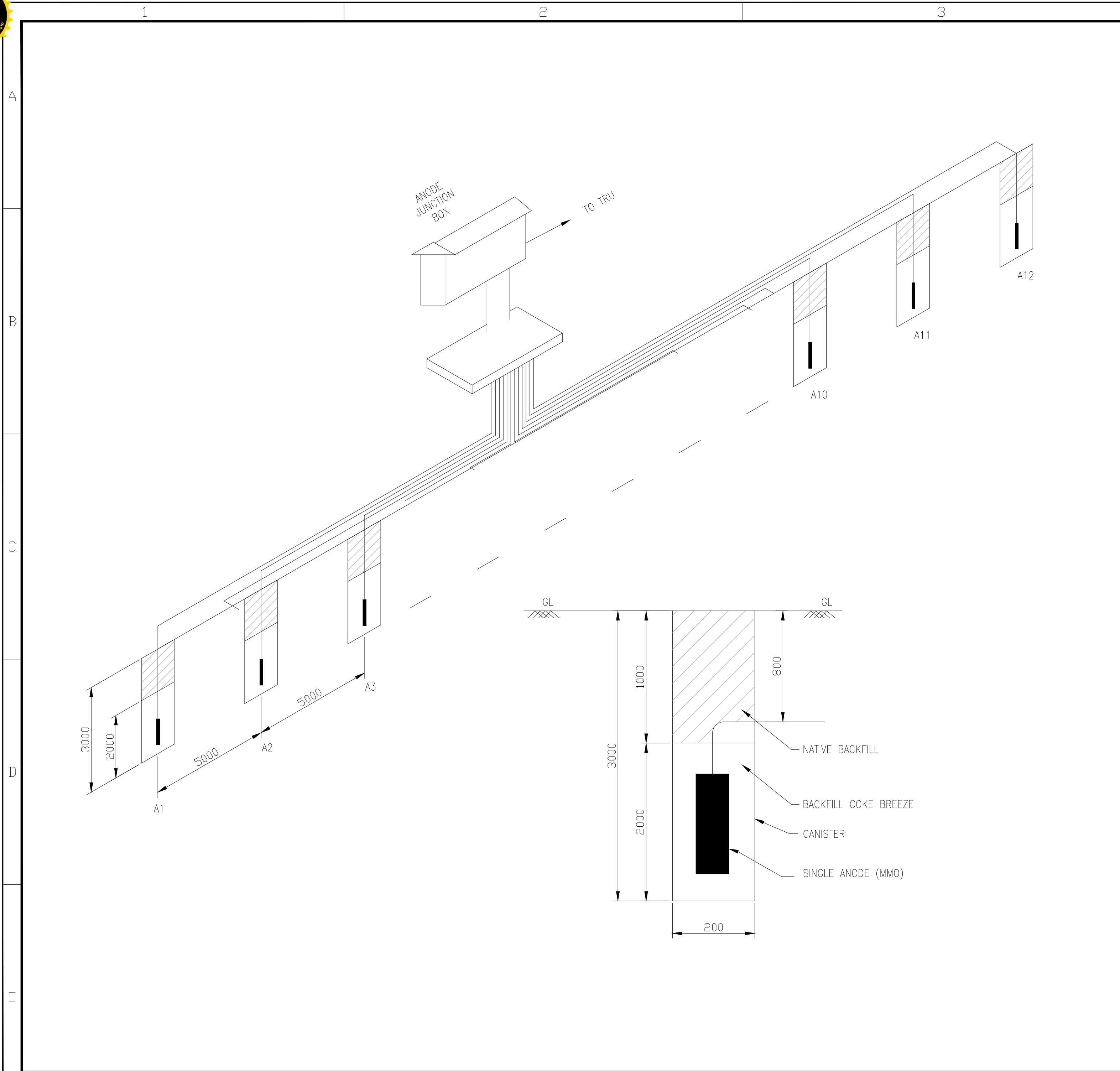
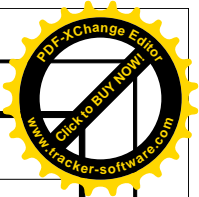
0	05.10.16	APPROVED	RKS	KS	PR	SKH
Rev.	D	M	Y	Modifications	Drawn	Checked
SUBJECT			TEMPORARY CATHODIC PROTECTION SCHEMATIC			
TRACTEBEL			Size	Scale	Sheet	
			A3	NTS	01	of 01
TRACTEBEL Engineering pvt. Ltd.			Drawing No.		Rev.	
			GGNG-E-20712-328		0	



NOTES

- 1 ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
- 2 FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE.
- 3 CASING PIPE: SACRIFICIAL ANODE SHALL BE PROVIDED AT BOTH ENDS OF CASING PIPE FOR PROTECTION.
- 4 THE ANNULAR SPACE BETWEEN CASING AND CARRIER PIPE SHOULD BE FILLED WITH DIELECTRIC MATERIAL LIKE PETROLEUM WAX OR PETROLEUM BASED COMPOUNDS AS SPECIFIED IN NACE SP0200-2014.
- 5 THIS DRAWING FOR GUIDANCE ONLY. HOWEVER, CONTRACTOR TO PREPARE SEPARATE DRAWING, SPECIFICATION AND PROCEDURE FOR APPROVAL FROM OWNER/CONSULTANT.

0	05.10.16	APPROVED	RKS	KS	PR	SKH
Rev.	D	M	Y	Modifications	Drawn	Checked
SUBJECT			TYPICAL CATHODIC PROTECTION SCHEME FOR CASED CROSSINGS			
TRACTEBEL			Size	Scale	Sheet	
TRACTEBEL Engineering pvt. Ltd.			A3	NTS	01	of 01
			Drawing No.			Rev.
			GGNG-E-20712-329			0

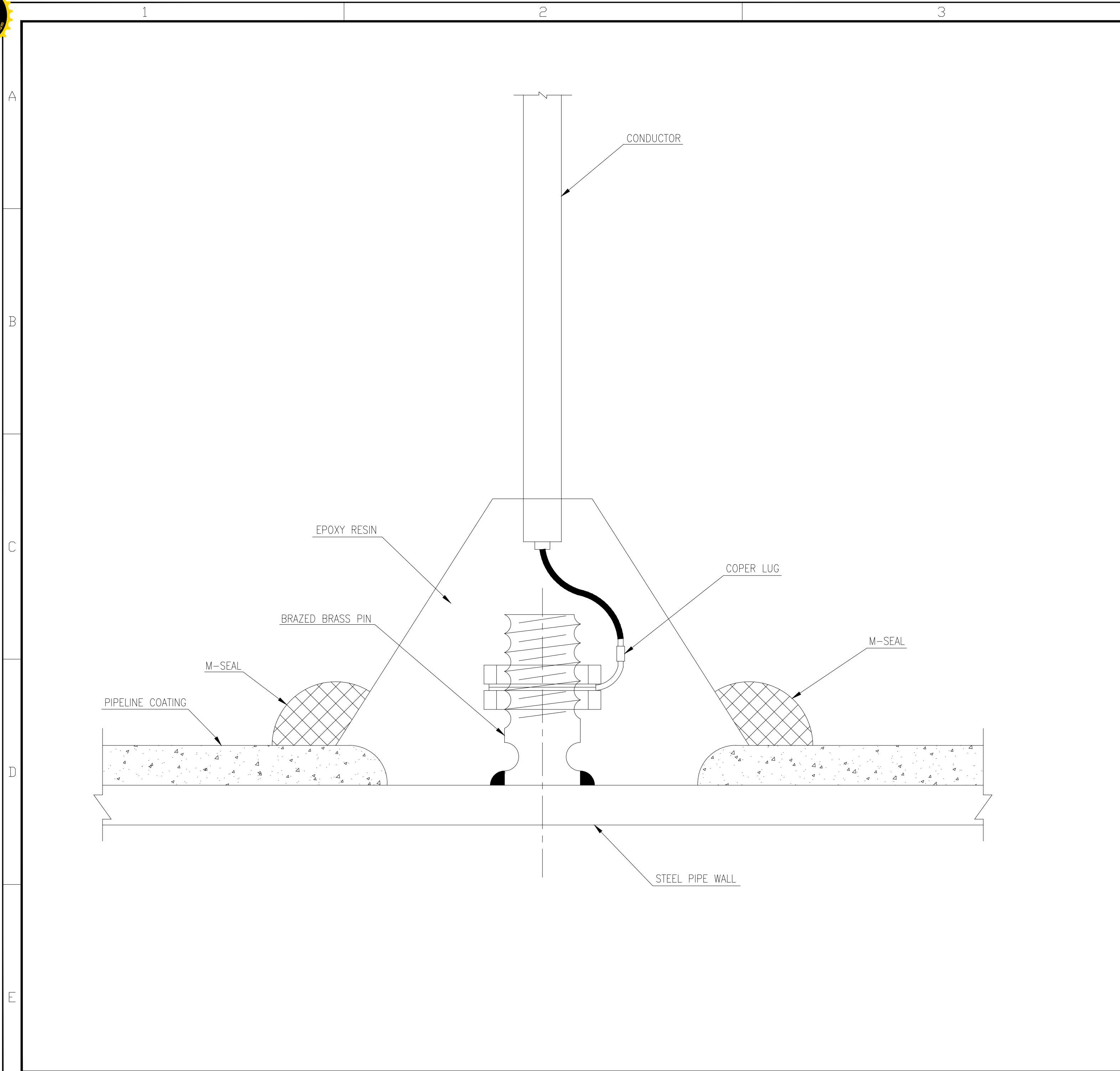
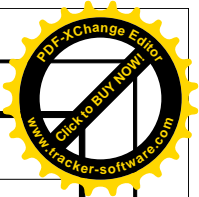


NOTES

- 1 ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
- 2 FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE.
- 3 THESE DIMENSIONS ARE INDICATIVE ONLY. THESE DIMENSIONS MUST BE ALTERED TO SUIT THE SITE REQUIREMENT.
- 4 QUANTITY OF ANODE SHALL BE FINALISED DURING DETAIL ENGINEERING BY APPROVAL OF OWNER AND CONSULTANT.
- 5 MMO ANODE SHALL BE INSTALLED IN CANISTERS.
- 6 SPECIFICATION MENTIONED FOR GUIDANCE ONLY.

0	05.10.16	APPROVED		RKS	KS	PR SKH
Rev.	D	M	Y	Modifications	Drawn	Checked Approved Validated
SUBJECT						
INSTALLATION DETAILS OF VERTICAL SHALLOW ANODE BED						
TRACTEBEL			Size	Scale	Sheet	
TRACTEBEL Engineering pvt. Ltd.			A3	NTS	01	of 01
			Drawing No.	GGNG-E-20712-330		Rev.
						0

This document is the property of TRACTEBEL ENGINEERING INDIA, any duplication or transmission to third parties is forbidden without its prior approval.



NOTES

- 1 ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
- 2 FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE.
- 3 THE CABLE WILL BE FIXED TO THE PIPELINE AT AN ANGLE TO FACILITATE LAYING OF THE CABLE ALONG THE PIPELINE.
- 4 TEST CERTIFICATE & BATCH NOS OF PINS TO BE RECORDED.
5. THE PIN BRAZING TO HAVE THE FOLLOWING CHARACTERISTICS:
 - (a) EXTREMELY LOW CONTACT RESISTANCE : $\leq 0.1 \Omega$.
 - (b) LOW TRANSITION RESISTANCE : 7.5 TO 14 M Ω PER BRAZED JOINT
 - (c) HIGH MECHANICAL STRENGTH : BINDING STRENGTH 490 N/MM2
SHEAR STRENGTH 245 N/MM2
 - (d) BRAZING TEMPERATURE : 6500 C
 - (e) TIME PER BRAZ : 2 SECONDS
 - (f) WEATHER EFFECT : SUITABLE FOR ALL WEATHER OPERATION
 - (g) LIFE : 40 YEARS
 - (h) FIELD TEST : CABLE CONNECTION THROUGH PIN BRAZING TO BE FIELD TESTED FOR CONTACT RESISTANCE & TEMPERATURE ETC.

0	05.10.16	APPROVED	RKS	KS	PR	SKH
Rev.	D	M	Y	Modifications	Drawn	Checked
				Approved	Validated	

SUBJECT

CABLE TO PIPE CONNECTION
BY PIN BRAZING

TRACTEBEL

TRACTEBEL Engineering pvt. Ltd.

Size

A3

Scale

NTS

Sheet

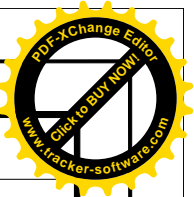
01 of 01

Drawing No.

GGNG-E-20712-331

Rev.

0



1

2

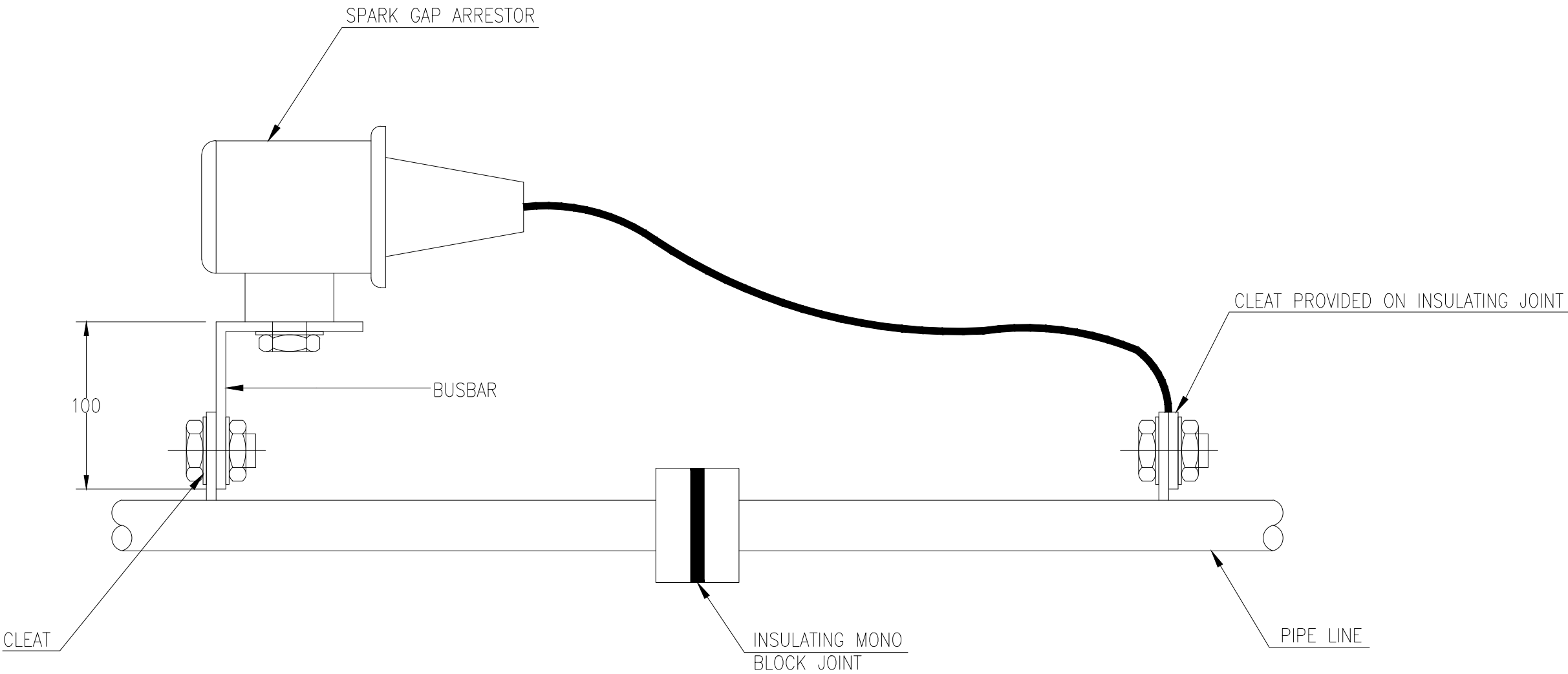
3

4

NOTES

- 1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
- 2. FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE.
- 3. THIS DRAWING FOR INFORMATION ONLY.

S.No.	DESCRIPTION	QTY.
1	TINNED COPPER BUS BAR 25mm X 3mm THK 550mm LONG 90°SMOOTH BEND AT 100mm AT ONE END BOTH END WILL HAVE M12 HOLES	1
2	TINNED COPPER BUS BAR 25mm X 3mm THK 'L' SHAPE BEND AT CENTER FOR TOTAL LENGTH 200mm TO BE DIVIDED IN TWO PART BOTH END WILL HAVE M12 HOLES	1
3	2 NOS M 10 SIZE BRASS NUT BOLTS, WASHERS 2 NOS NUT BOLTS ARE PROVIDED WITH EACH SPARK GAP ARRESTOR.	2



0	05.10.16	APPROVED	RKS	KS	PR	SKH
Rev.	D	M	Y	Modifications	Drawn	Checked
					Approved	Validated

SUBJECT SPARK GAP ARRESTOR INSTALLATION

TRACTEBEL Engineering pvt. Ltd.

Size	Scale	Sheet
A3	NTS	01 of 01
Drawing No.	Rev.	
GGNG-E-20712-332	0	

1

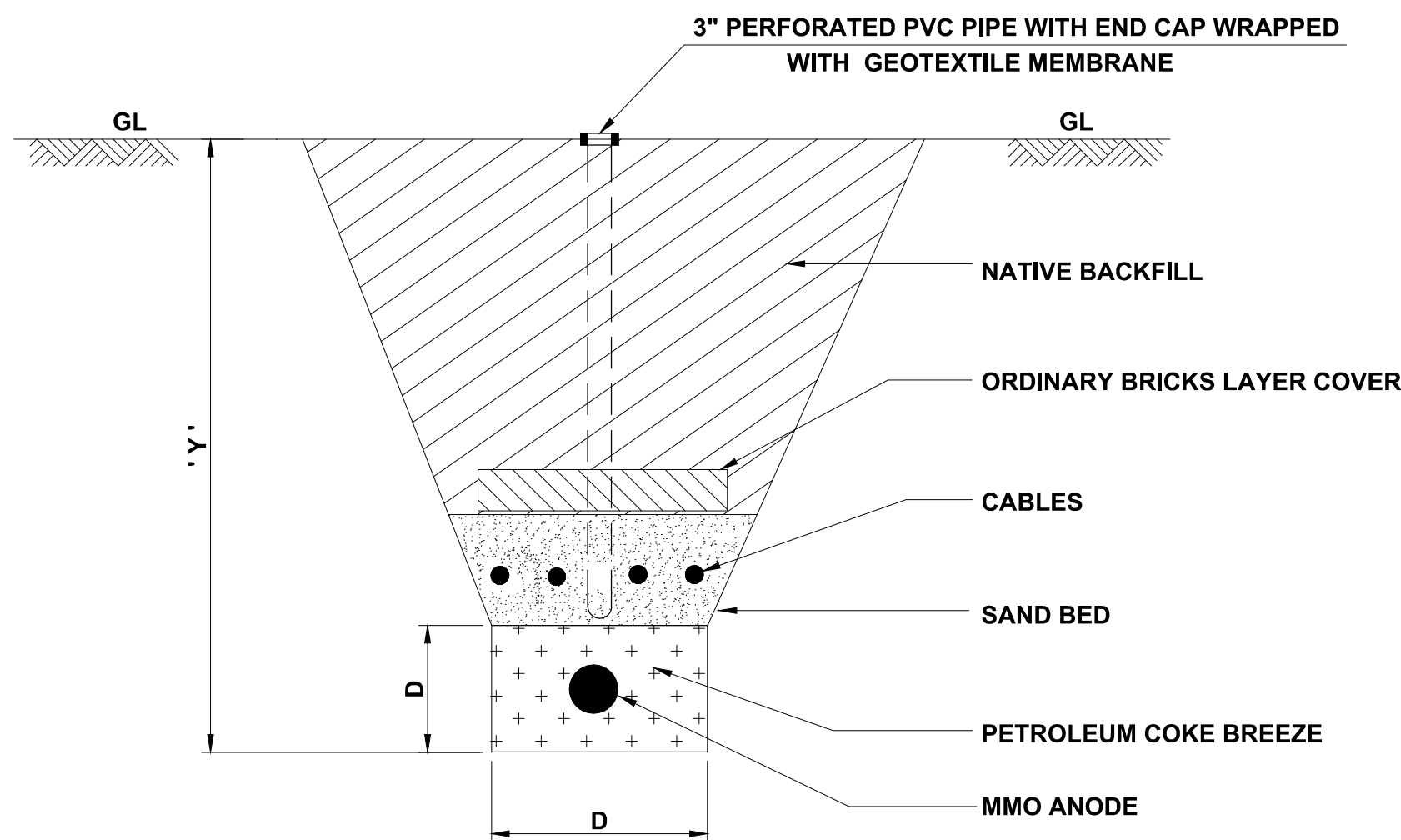
2

3

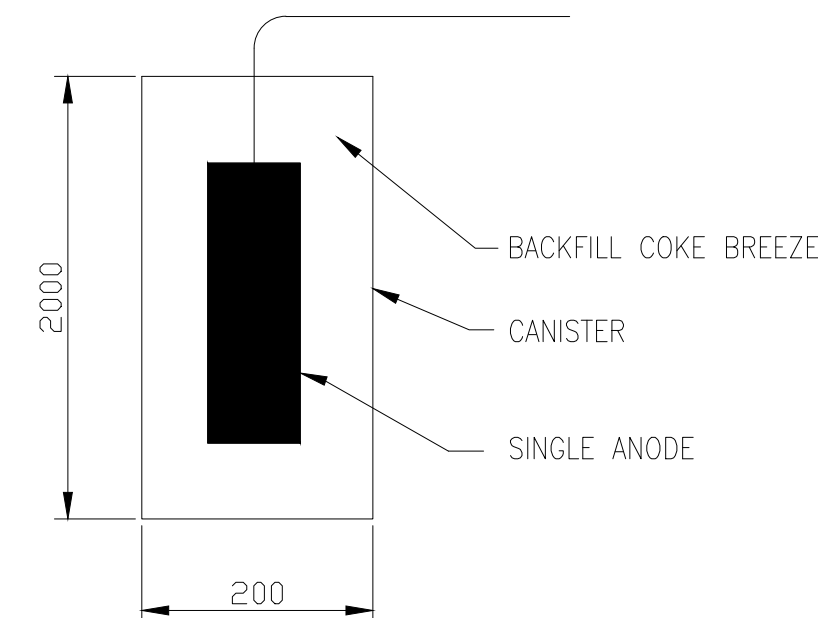
4

NOTES

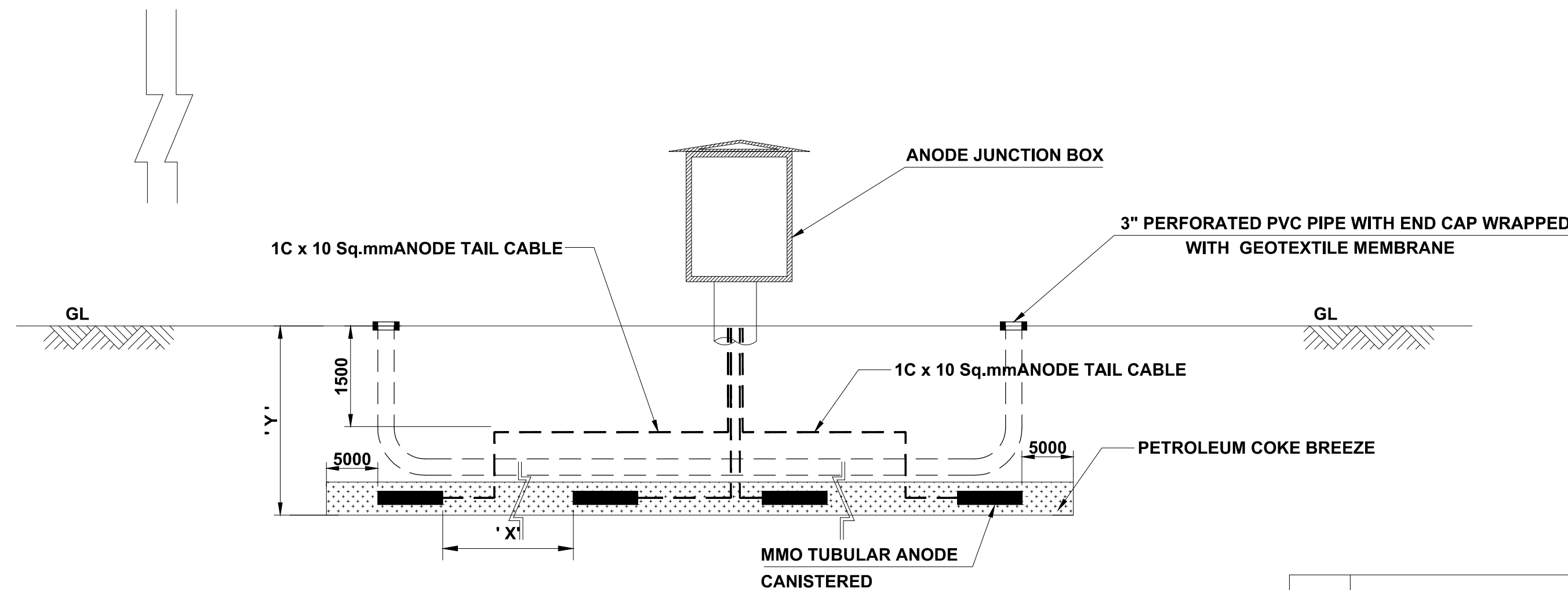
1. DIMENSION ARE IN MM UNLESS SPECIFIED.
2. No. OF ANODE SHALL BE AS PER CP DESIGN REQUIREMENT.
3. DEPTH AREA & LENGTH OF ANODE BED INSTALLATION & ANODE DIMENSIONS SHALL BE IN LINE WITH DESIGN.
4. ALL ANODE SHALL BE INSTALLED WITH CANISTER.
5. AJB SHALL BE KEPT AS PER SITE SUITABILITY & ACCESS & NOT NECESSARILLY AT CENTER OF ANODE BED.
6. DISTANCE BETWEEN ANODE TO ANODE SHALL BE AS PER DESIGN APPROVAL.
4. SHEET STEEL CANISTER SHALL BE 22 SWG, 200 MM DIA AND 2000 MM LONG.
8. DEPTH OF THE ANODE BED SHALL BE AS PER DESIGN APPROVAL ON CASE TO CASE.
9. ANODE TAIL CABLE SHALL BE LAID THROUGH SUITABLE FLEXIBLE PVC PIPE.
10. 3" PERFORATED PVC PIPE WITH CAP WRAPPED WITH GEOTEXTILE MEMBRANE SHALL BE INSTALLED FOR WATERING THE GROUND BED.
11. SPECIFICATION MENTIONED FOR GUIDANCE ONLY.
12. IDENTIFICATION OF ANODE :-
FIRST FIGURE - No OF Cp. STN.
SECOND FIGURE - No OF ANODE ROW
THIRD FIGURE - ITS OWN SERIAL STARTING SEQUENTIALLY.



**SIDE VIEW FOR DETAIL FOR HORIZONTAL
ANODE GROUND BED INSTALLATION**



PRE PACKAGED CANISTER ANODE



HORIZONTAL ANODE GROUND BED

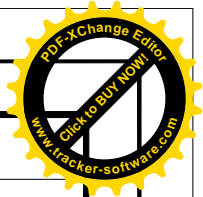
Y	DEPTH OF ANODE BED(Mtr)
X	DISTANCE BETWEEN ANODE

0	05.10.16	APPROVED	RKS	KS	PR	SKH
Rev.	D M Y	Modifications	Drawn	Checked	Approved	Validate

SUBJECT TYPICAL INSTALLATION DETAILS OF
SHALLOW HORIZONTAL ANODE BED

TRACTEBEL
TRACTEBEL Engineering pvt. Ltd.

Size A3 Scale NTS Sheet 01 of 01
Drawing No. GGNG-E-20712-333 Rev. 0



1

2

3

4

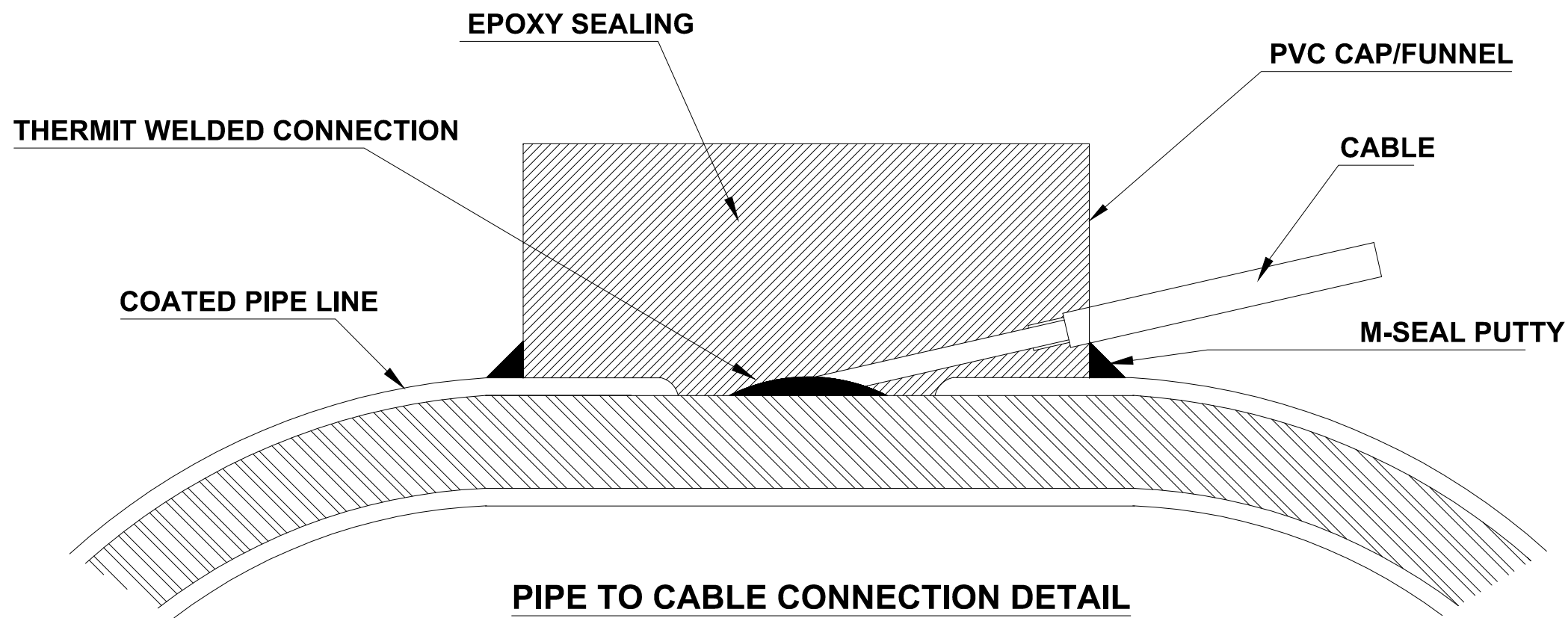
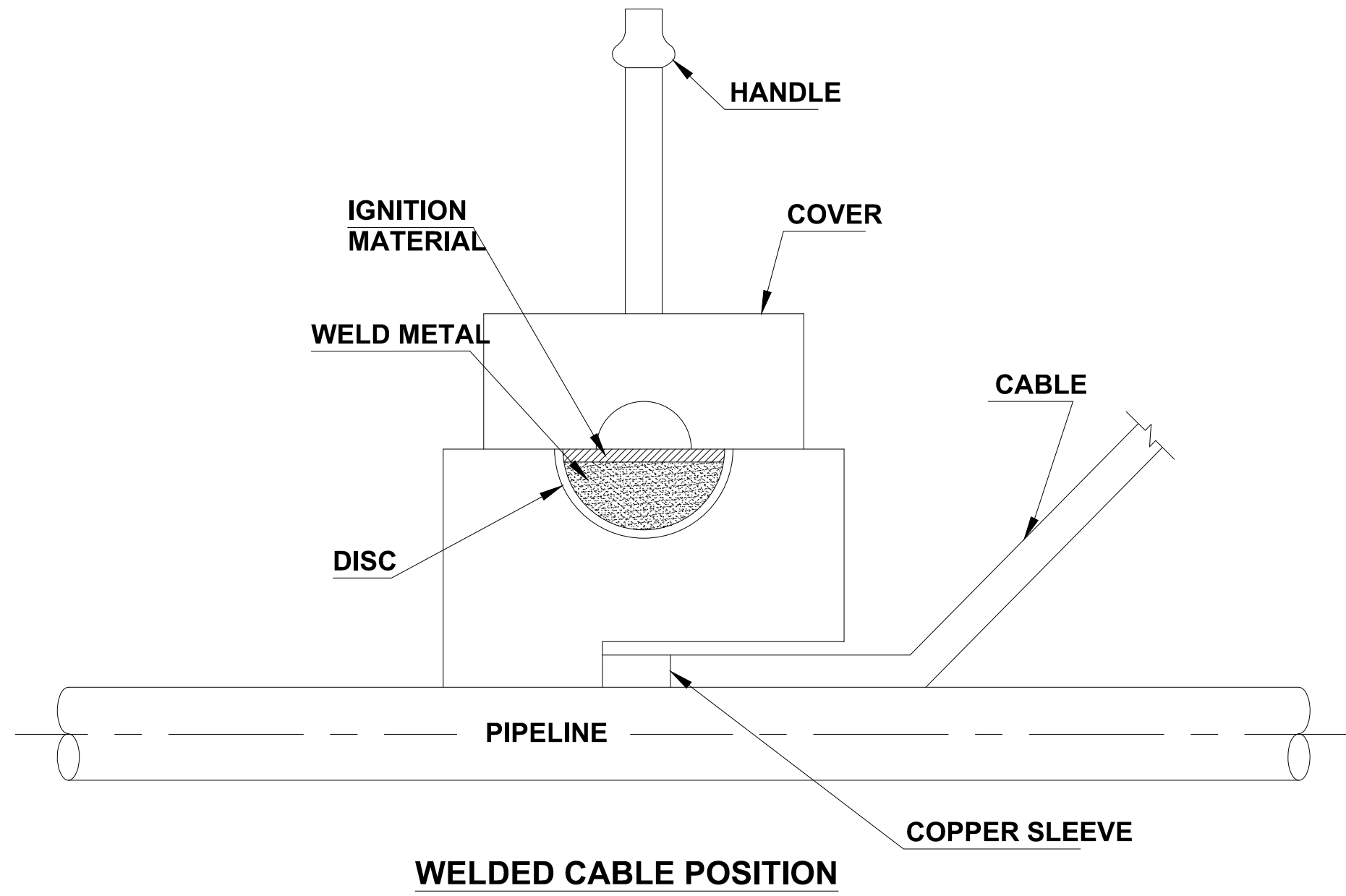
A

B

C

D

E



NOTES

- 1 ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
- 2 FOLLOW WRITTEN DIMENSIONS ONLY. DO NOT SCALE.
- 3 THE CABLE WILL BE FIXED TO THE PIPELINE AT AN ANGLE TO FACILITATE LAYING OF THE CABLE ALONG THE PIPELINE.
- 4 TEST CERTIFICATE & BATCH NOS OF PINS TO BE RECORDED.
- 5 AT LOCATION OF THERMIT WELD CONNECTION REMOVE 50mm x 50mm SQUARE OF THE PIPELINE COATING. EXPOSED AREA OF PIPELINE SHALL BE FILLED TO BRIGHT METAL AND BE FREE OF RUST, PAINT, DIRT, GREASE AND MOISTURE.
- 6. WELD METAL SIZE SHALL DEPEND ON THE SIZE OF CABLE.
 - (a) 4 S.q mm – 16 S.q mm – CA-15
 - (b) 16 S.q mm – 35 S.q mm – CA 32

0	05.10.16	APPROVED		RKS	KS	PR SKH
Rev.	D M Y	Modifications	Drawn	Checked	Approved	Validated

SUBJECT

THERMIT WELDING DETAILS

TRACTEBEL

TRACTEBEL Engineering pvt. Ltd.

Size

A3

Scale

NTS

Sheet

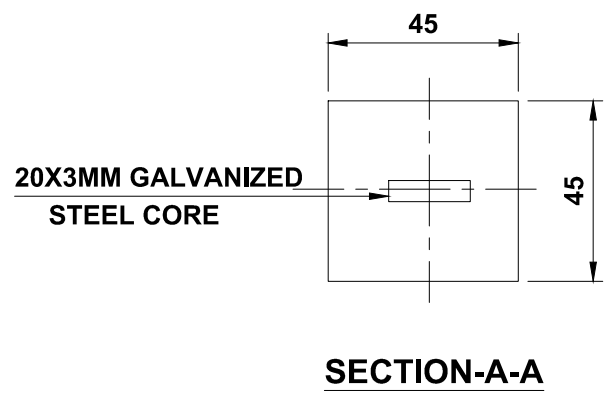
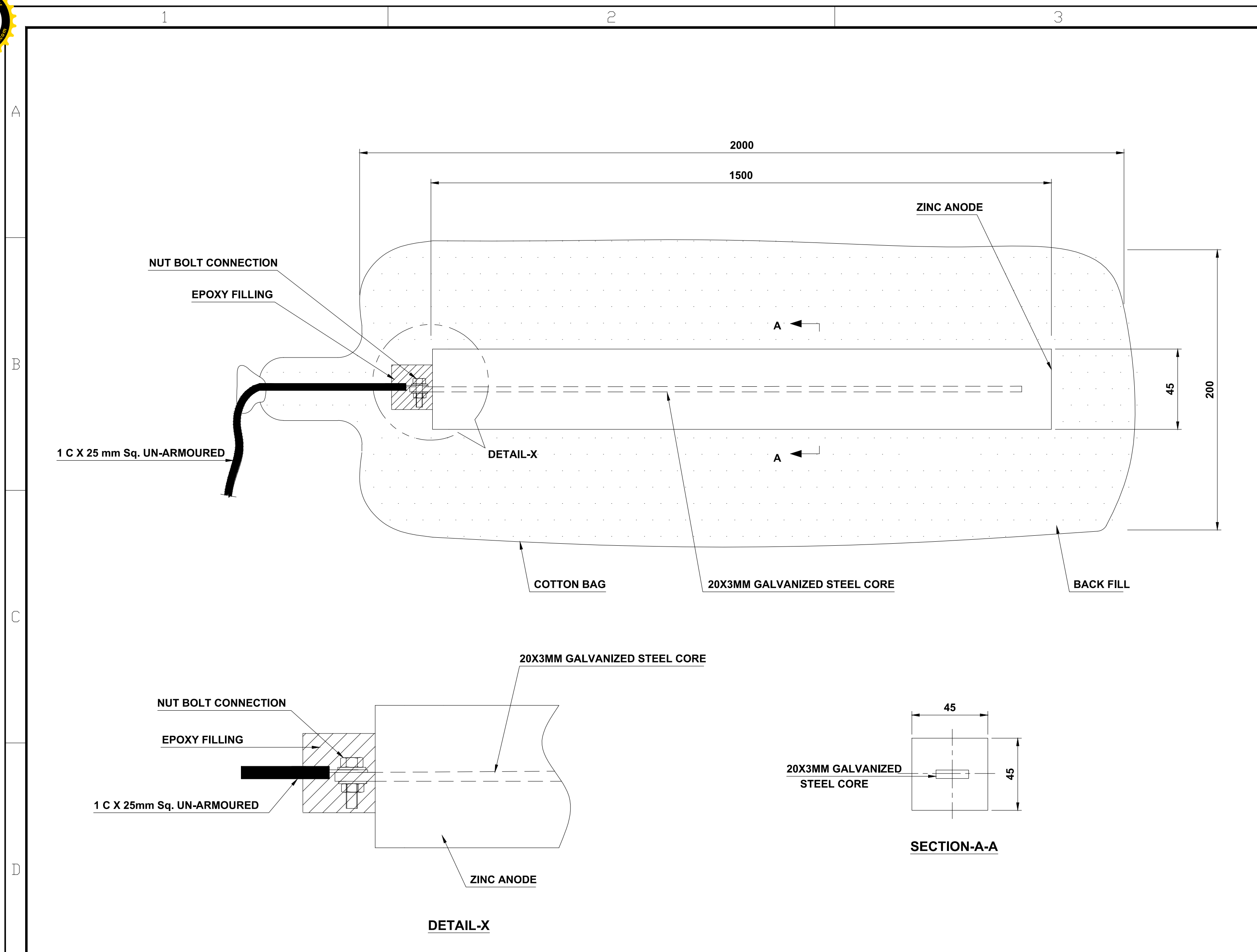
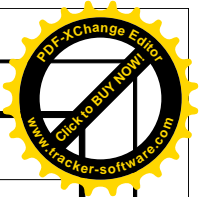
01 of 01

Drawing No.

GGNG-E-20712-334

Rev.

0



NOTES

- 1. THE DIMENSIONS ARE INDICATIVE.
- 2. PROVIDE BILL OF MATERIAL FOR ZINC GROUNDING CELL AND ACCEPTABLE CHEMICAL COMPOSITION.
- 3 ZINC ANODE SHALL BE PROVIDED ACROSS INSULATING JOINT AND HIGH TENSION LINE CROSSING.
- 4 (a) Pre packed weight 110kg.
(b) open circuit potential -1.05 to -1.11 (w.r.t. Cu-Cuso4)
(c) Current capacity 750 Amp Hrs/Kg
(d) Actual consumption 11.2 Kg/Amp Year


BACKFILL COMPOSITION

GYPSUM	75%
BENTONITE	20%
SODIUM SULPHATE	5%

	DETAILS OF BARE ANODE			DETAILS OF PREPACKED ANODE		
	NET BARE WEIGHT	LENGTH	SIZE	PREPACKED WEIGHT	LENGTH	DIA
TOLERANCE						
LENGTH :	+/- 2.5%					
WIDTH :	+/- 5%					
THICKNESS :	+/- 5%					
	20 Kg	1500mm	45 x 45 mm	110 Kg APPROX.	2000mm	200 mm

0	05.10.16	APPROVED	RKS	KS	PR	SKH
Rev.	D M Y	Modifications	Drawn	Checked	Approved	Validated

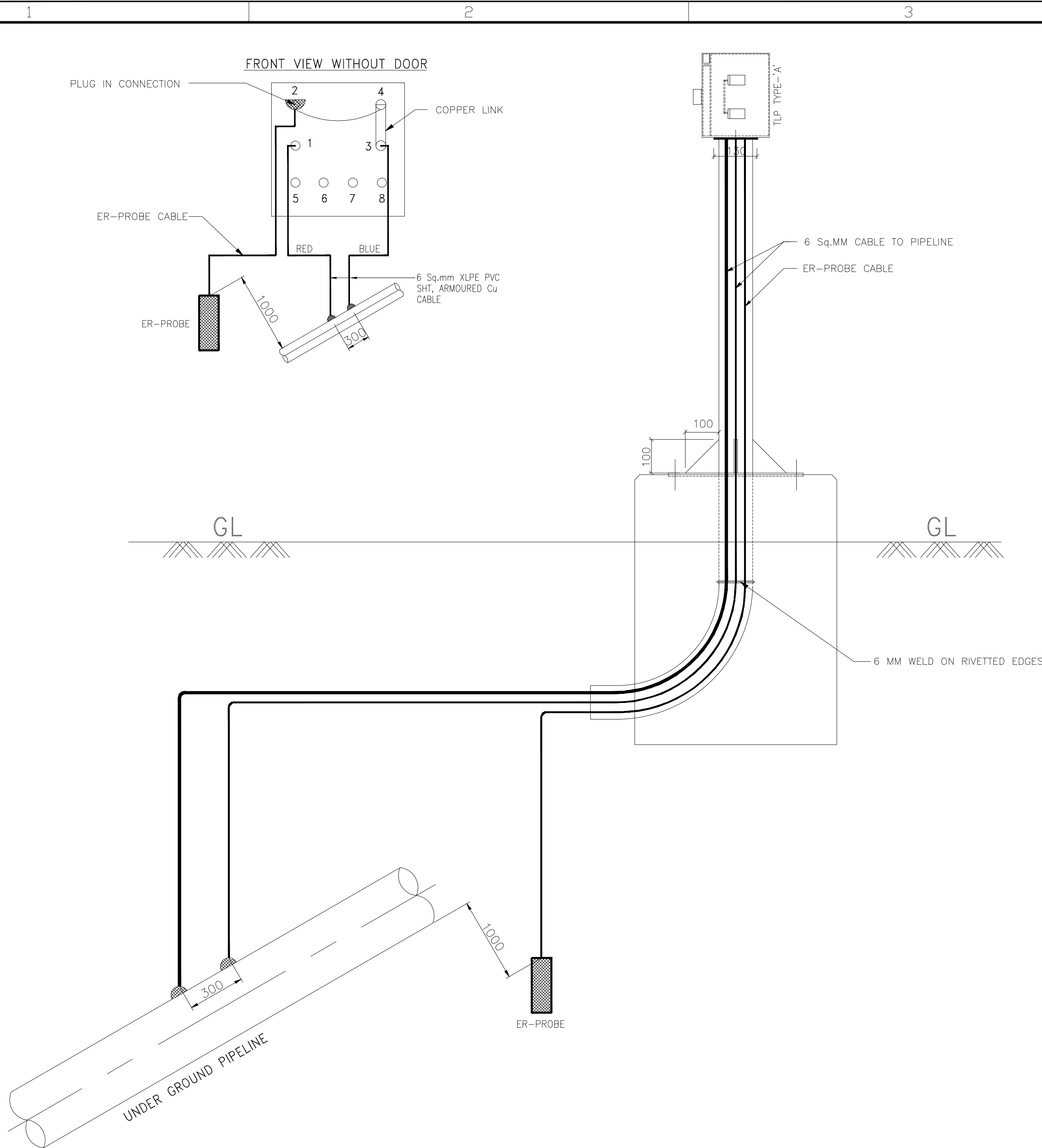
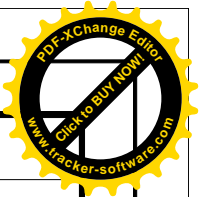
SUBJECT CONSTRUCTION DETAILS OF ZINC GROUNDING CELL (20 kg)



TRACTEBEL Engineering pvt. Ltd.

Size	Scale	Sheet
A3	NTS	01 of 01
Drawing No.		Rev.
GGNG-E-20712-335		0

This document is the property of TRACTEBEL ENGINEERING INDIA, any duplication or transmission to third parties is forbidden without its prior approval.



NOTES

1. ALL DIMENSIONS ARE IN MM.
2. INSTALLATION DETAILS INDICATED IN THE DRAWING IS INDICATIVE. VENDOR SHALL DEVELOP THEIR OWN INSTALLATION DRAWING BASED ON THE RECOMMENDATION OF MANUFACTURER.
3. SIZE OF THE TLP SHALL BE SUITABLE TO ACCOMMODATE DIGITAL PORTABLE READER FOR ER PROBE.

0	05.10.16	APPROVED	RKS	KS	PR	SKH
Rev.	D	M	Y	Modifications	Drawn	Checked
					Approved	Validated

SUBJECT TYPICAL INSTALLATION AND CONNECTION
DETAILS OF EXTERNAL ER PROBE WITH TEST STATION

TRACTEBEL
TRACTEBEL Engineering pvt. Ltd.

Size	Scale	Sheet
A3	NTS	01 of 01
Drawing No.	Rev.	
GGNG-E-20712-336	0	

At the helm of the Energy Transition, Tractebel provides a full range of engineering and advisory services throughout the life cycle of its clients' projects, including design and project management. As one of the world's leading engineering and advisory companies and with more than 150 years of experience, it's our mission to actively shape the world of tomorrow. With about 5,000 experts and presence in more than 70 countries, we are able to offer our customers multidisciplinary solutions in energy, water and urban.

TRACTEBEL ENGINEERING PVT. LTD.

GURGAON OFFICE
Intec House, 37
Institutional Area, Sector 44
122002 - Gurgaon - India
tractebel-engie.com

Nitish NANDI
tel. +91 124 469 8500
fax +91 124 469 8586
nitish.nandi@tractebel.engie.com

