

CENTRAL UP GAS LIMITED (CITY GAS PROJECT IN KANPUR & BAREILLY)

TENDER FOR

Engaging Contractors for CS Pipeline Laying and Other associated works in Kanpur, Unnao, Bareilly and Jhansi

E-TENDER No. 55334

TENDER NO. CUGL/C&P/TEN2324/40

TECHNICAL VOLUME VOLUME II OF II – PART-2

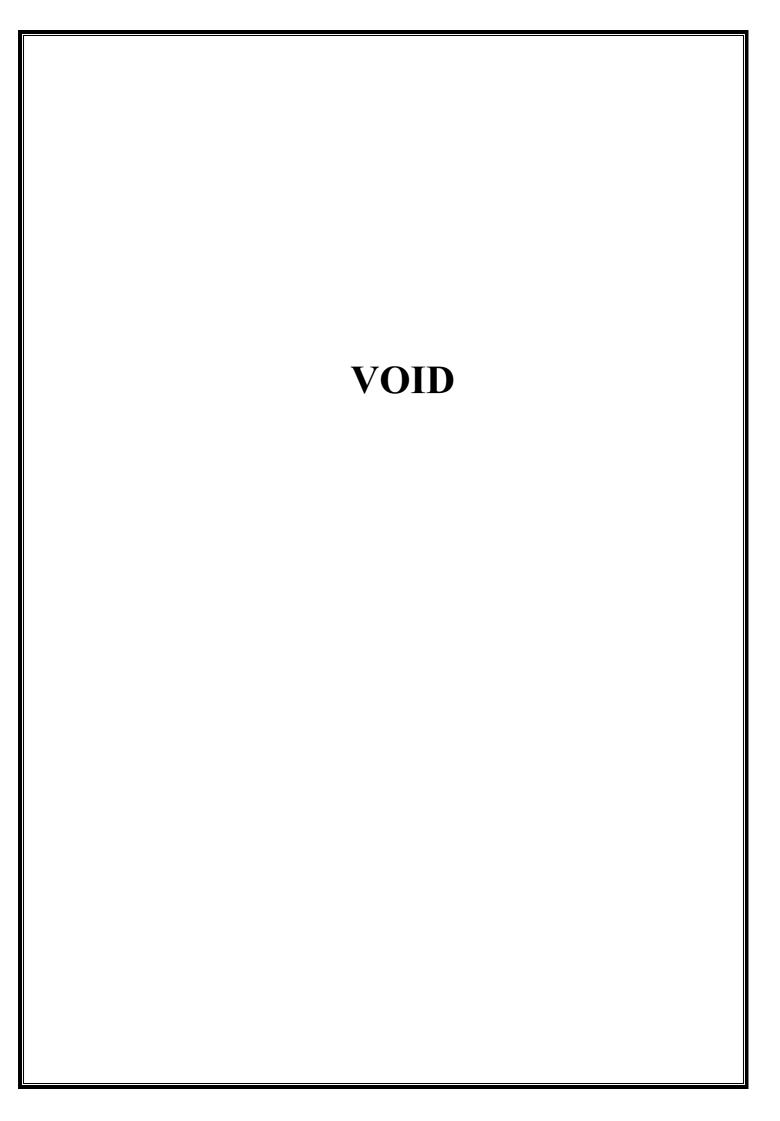
OPEN DOMESTIC COMPETITIVE BIDDING

BIDDING (THROUGH E-TENDERING MODE)

		MAIN TABLE OF CO LAYING OF 3 LPE COATED CARBON STEEL PIPELINE IN BAI THE STATE OF	REILLY, KANPUR & UNNAO AN	D JHANS	I GA IN	
S.NO.	DESCRIPTION		DOCUMENT / DRAWING No.	REV. No.	PAGES	PAGE No.
п	SECTION A- TECHNICAL (VOLUME IIB OF I	ŋ				
31	STANDARD / PROJECT DRAWING					
31.1	TYPICAL TRENCH DETAILS		GGNG-D-20707-002	0	1	319
31.2	TYPICAL ROAD CASED CROSSING (B + C) - TY	PEI	GGNG-D-20707-004-A	0	1	320
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31.4	TYPICAL MECHANICAL PROTECTION CONCRET	E SLAB DETAILS	GGNG-D-20707-007	0	1	322
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31.13	GENERAL ARRANGEMENT DRAWING FOR FUTU	RE TAP - OFF POINTS	G 20749 001	0	1	332
31.14	STANDARD SKETCH FOR TRENCH CROSS STEE	L AND MDPE PIPE	G 20728 010	0	1	333
31.15	PIPING GENERAL ARRANGEMENT DRAWING FO	DR CONNECTIVITY TO RO / CNG STATIONS	G 20749 002	0	1	334
31.16	PIPING GENERAL ARRANGEMENT DRAWING FC ARRANGEMENT FOR BAREILLY, KANPUR & UNI	DR 4" SV VALVE CHAMBER WITH VENT AND WITH TAP OFF VAO AND JHANSI Gas	G 20749 M151	0	1	335
31.17	PIPING GENERAL ARRANGEMENT DRAWING FC BAREILLY, KANPUR & UNNAO AND JHANSI Gas	OR 4" SV VALVE CHAMBER WITH VENT ARRANGEMENT FOR	G 20749 M151	0	1	336
31.18	UNNAO AND JHANSI Gas)R 4" TAP OFF CHAMBER ARRANGEMENT FOR BAREILLY, KANPUR &	G 20749 M151	0	1	337
31.19	PIPING GENERAL ARRANGEMENT DRAWING FC ARRANGEMENT FOR BAREILLY, KANPUR & UNI	R 6° SV VALVE CHAMBER WITH VENT AND WITH TAP OFF VAO AND JHANSI Gas	G 20749 M151	0	1	338
31.20	PIPING GENERAL ARRANGEMENT DRAWING FO BAREILLY, KANPUR & UNNAO AND JHANSI Gas	OR 6° SV VALVE CHAMBER WITH VENT ARRAINGEMENT FOR	G 20749 M151	0	1	339

31.21	PIPING GENERAL ARRANGEMENT DRAWING FOR 6" TAP OFF CHAMBER ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GSS	G 20749 M151	0	1	340
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31.23	TYPICAL DETAILS OF GATE	G 21028 005	0	1	342
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31.25	TYPICAL DETAILS OF RCC ROUTE MARKER	G 21028 007	0	1	344
31.26	TYPICAL DETAILS OF BARRICADING	G 21028 009	0	1	345
31.27	TYPICAL DETAILS OF CAUTION BOARD	G 21028 008	0	1	346
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31.29	TYPICAL DETAILS FOR 4" SV VALVE CHAMBER WITH VENT ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI Gas	G 20730 011	A	1	348
31.30	TYPICAL DETAILS FOR 4" TAP-OFF CHAMBER ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI GAS	G 20730 012	A	1	349
31.31	TYPICAL DETAILS FOR 6" SY VALVE CHAMBER WITH VENT & WITH TAP-OFF ARRANGEMENT FOR BAREILLY, KANFUR & UNNAO AND JHANSI Gas	G 20730 013	A	1	350
31.32	TYPICAL DETAILS FOR 6" SV VALVE CHAMBER WITH VENT ARRANGEMENT FOR BAREILLY, KANPUR & UNNAO AND JHANSI Gas	G 20730 014	A	1	351
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SUBJECT

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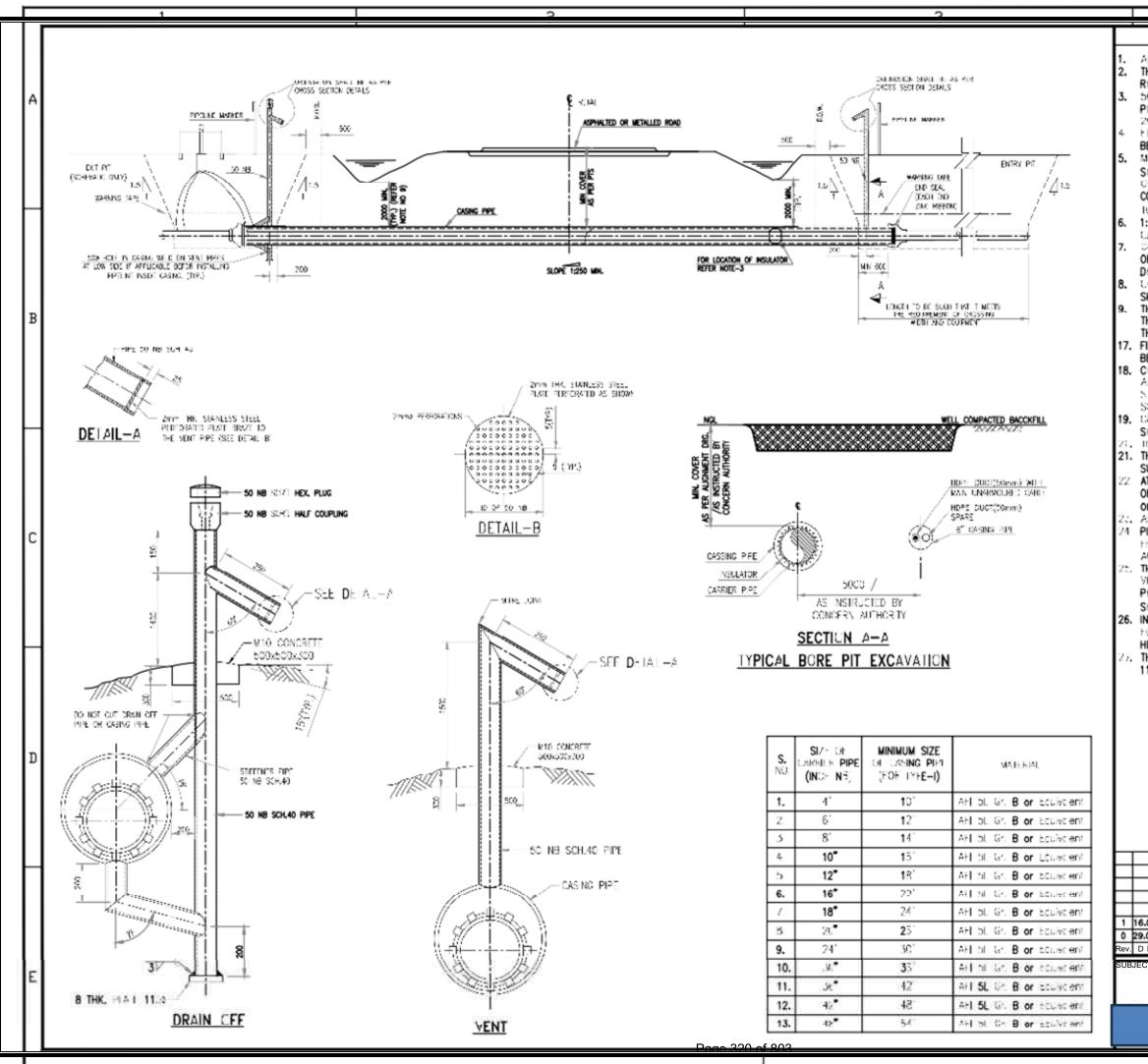
Modifications

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TYPICAL TRENCH DETAILS

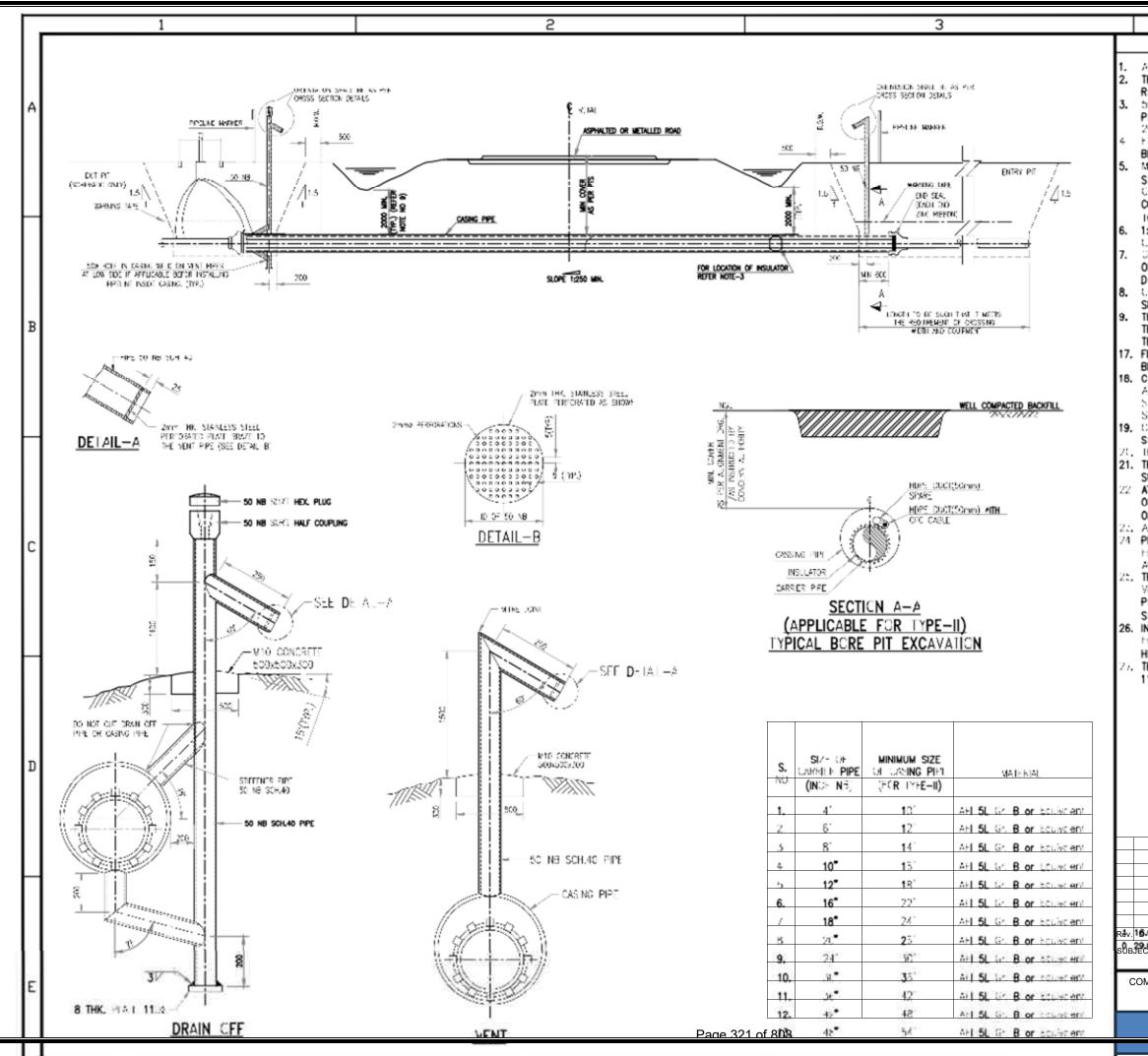
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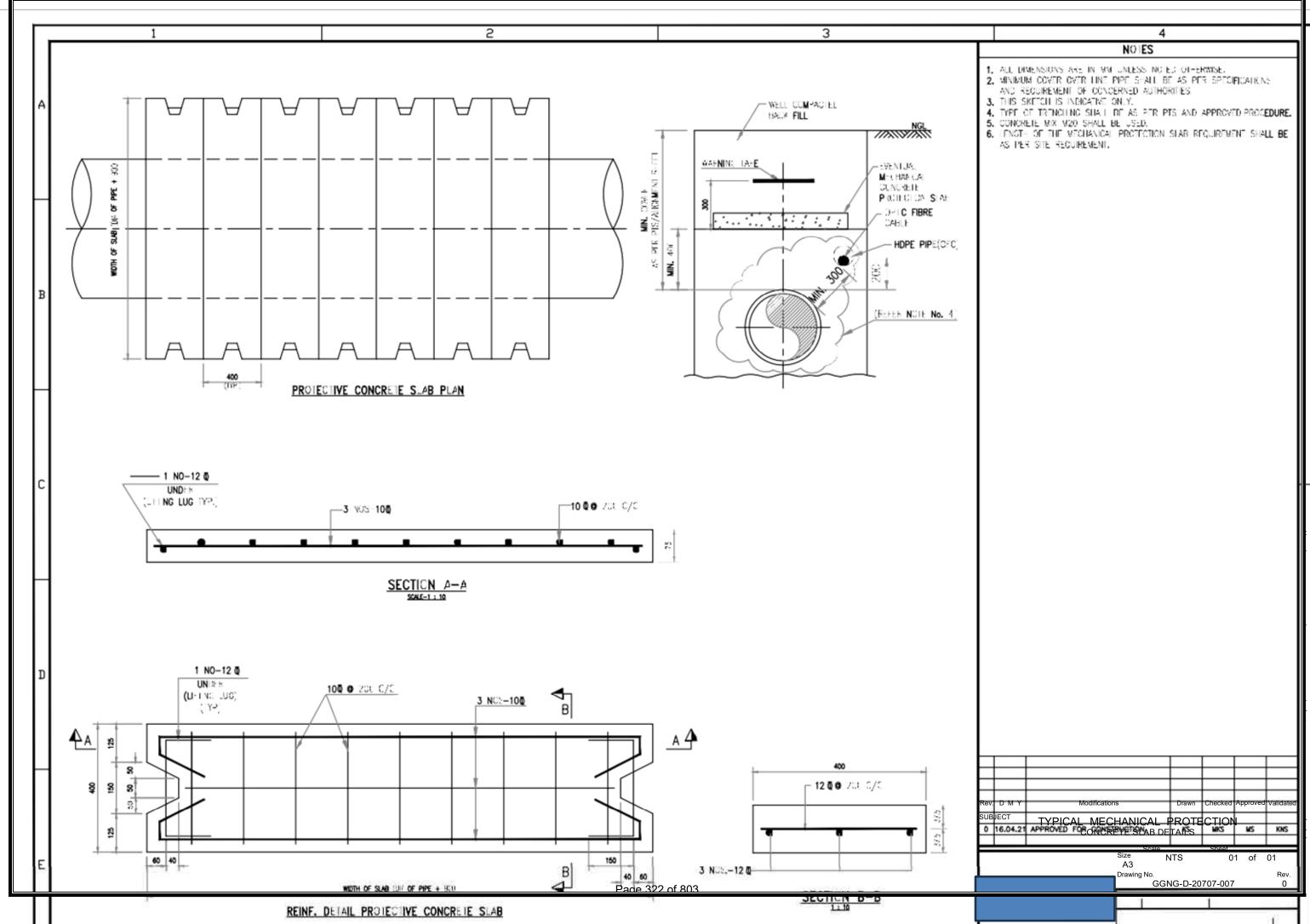
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ALE DIMENSIONS ARE IN MM UNITSSENDIFFE OTHERWISE. THE CROSSING WORKS SHALL BE EXECUTED IN ACCORDANCE WITH ART RECOMMENDED PRACTICE 1102 TALEST FILTEIN. SOURD AWAY FROM BOTH ENDS, TWO NOS, INSULATORS SHALL BE PLACED, IN BALANCE LENGTE MAX, SPACING OF THEULATORS SHALL BE
2000 mm. ELECTRICAL INSTITUTION RETWREN THE CASING AND CARRIER PIPE SHALL BE CRECKED WITH A SUTTABLE MEGGER. MATEMAL OF THE CASING INSTITUTION SHALL BE HORE, END SEALS SHALL BE HEAT SHRINKAPLE TYPE (MAKE RAYORON OR EQUIVALENT), CONTRACTOR SHOLLD TAKE PRIOR AFPROVAL FOR VATERIAL OF CONSTRUCTION FOR END SEAL & SHALL SUBMIT MATERIAL CERTHICATES TO OWNER? CONSULTANT FOR AFPROVAL
1:250 SLOFE TO BE PROVIDED FOR DRAINING DURING INSTALLATION OF CASING PIPE Casing Pipe should extend Min. Soomm beyond the top of the slope or basis grate, or Min Summ beyond the builtum of the
DRANAGE DITCH, WHICHEVEN IS MONE. CONTRACTOR SHOULD SUBVIT DETAILED WORK PROCEDURE ALONG WITH SKETCHES AND MATERIAL TEST CERTIFICATES FOR APERGVAL THE CROSSING SHALL BE CARREL OUT WITH PIPE SIZE AND MINIMUM THICKNESS GVEN IN THE PIS & DESCH BASIS, THE SIZES GVEN IN THIS STEET ANE MINIMUM INDUCATIVE ONLY FILLING OF ANNULAR SPACE HETWERN CASING AND CARREN PIPE SHALL BE AS PER PROJECT SPECIFICATION. CROSSING MAY BE CARREL OUT PRIOR TO MANUNE ACTIVITYS
ALDE ONAL ROU IF RECORDED FOR APPROACH TO GROSSING PPELNE STRUGUC HYDROTESTING, WORK VE PIT FOR CROSSING TO AVOID GAVING OF SOL, SHALL BE PROCERED BY CONTRACTOR WITHOUT ANY COST IMPLICATION. CALINOLIC PROTECTED BY CONTRACTOR WITHOUT ANY CROSSING SHALL BE C.P. PROTECTED, USING SACHIFICIAL ANODE. TEST STATION ON BOTH SUPE OF CROSSING THE LOCATION OF ENTRY AND EXIT PIT SHALL BE DECIDED AT SITE TO SUIT THE SITE REQUIREMENT.
AT EACH OROSSING PIPELINE CROSSING WARKING SIGN SHALL BE INSTALLED ON EITHER SIDE OF OROSSING THE WARKING PLATE WAY BE MOUNTED ON THE VENT/ORAN OFF PIPE. ALL CAARLEN PIPELINE JOINTS SHALL BE RAD/OCRAPHED PIPELINE SECTION STALL BE PRICESTEL HYDROSTAL CALLY SEPARATELY FROM THE WAIN LINE TESTING WHEN REQUIRED BY CONDERNED.
AUTHORITES OR AS DIRECTED BY CLENT. THE CASING PIPE SHALL BE PROVDED WITH MINIMUM SO MM DIAMETER VENT PIPE FOR FILLING THE FILLER MATERIAL IF REGURED AS PER PROJECT SECONCATION, AFTER FILLING VENT PIPE AT HOTE FINDS SHALL BE TRIMMED AND PLUGGED/SEALED WITH END CAPS. IN ANY DAGE, THE MINIMUM LENGTH OF DASING PIPE SHALL BE 72M FOR NATIONAL HIGHWAY CROSSING, AND BOM FOR ATT STATE HIGHWAY/MDR CROSSING.
THICKNESS OF CARING PIPE SHALL BE CAEGULATED AS PER AP RP 1102 and Sumptific for Affronati

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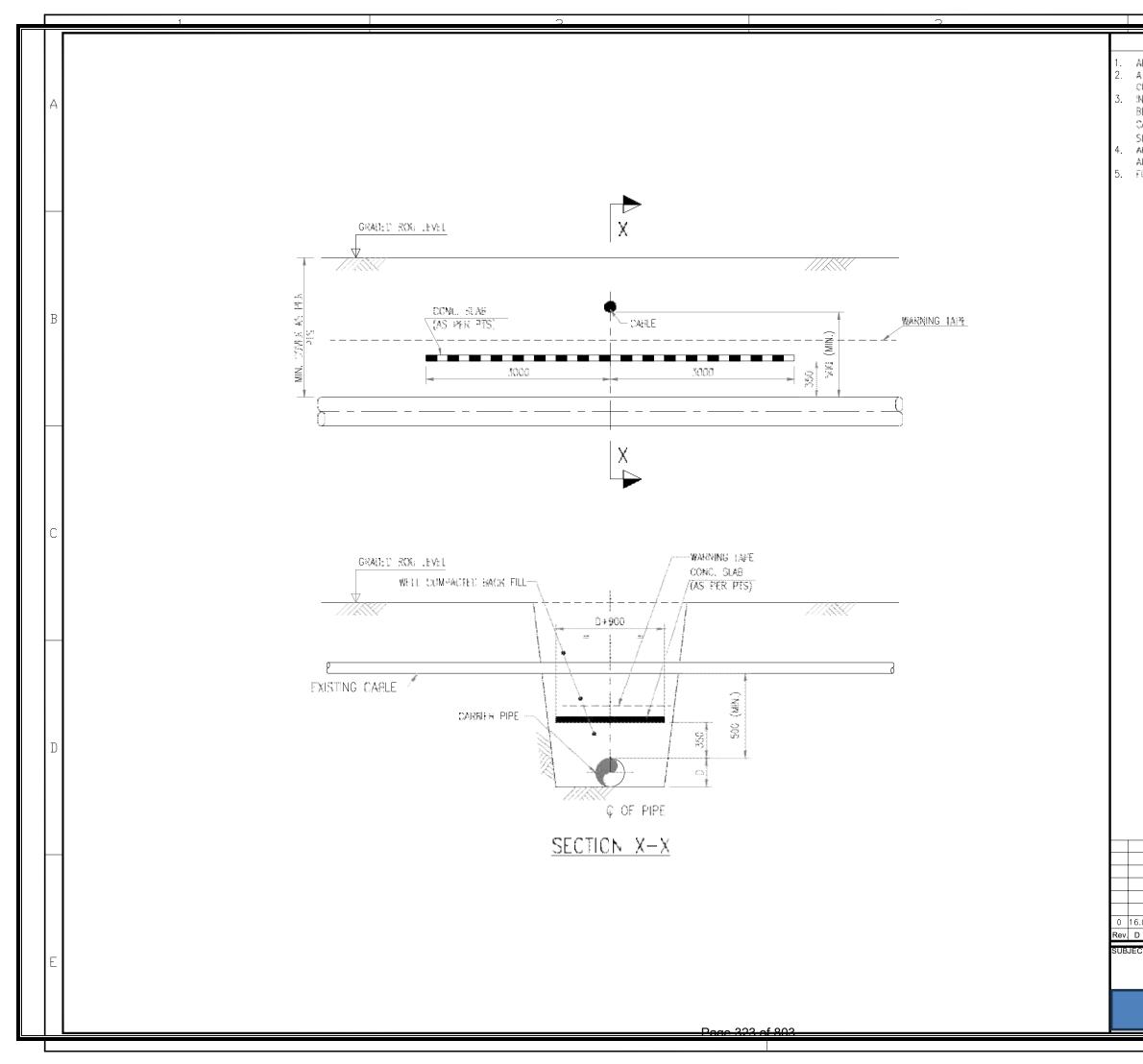


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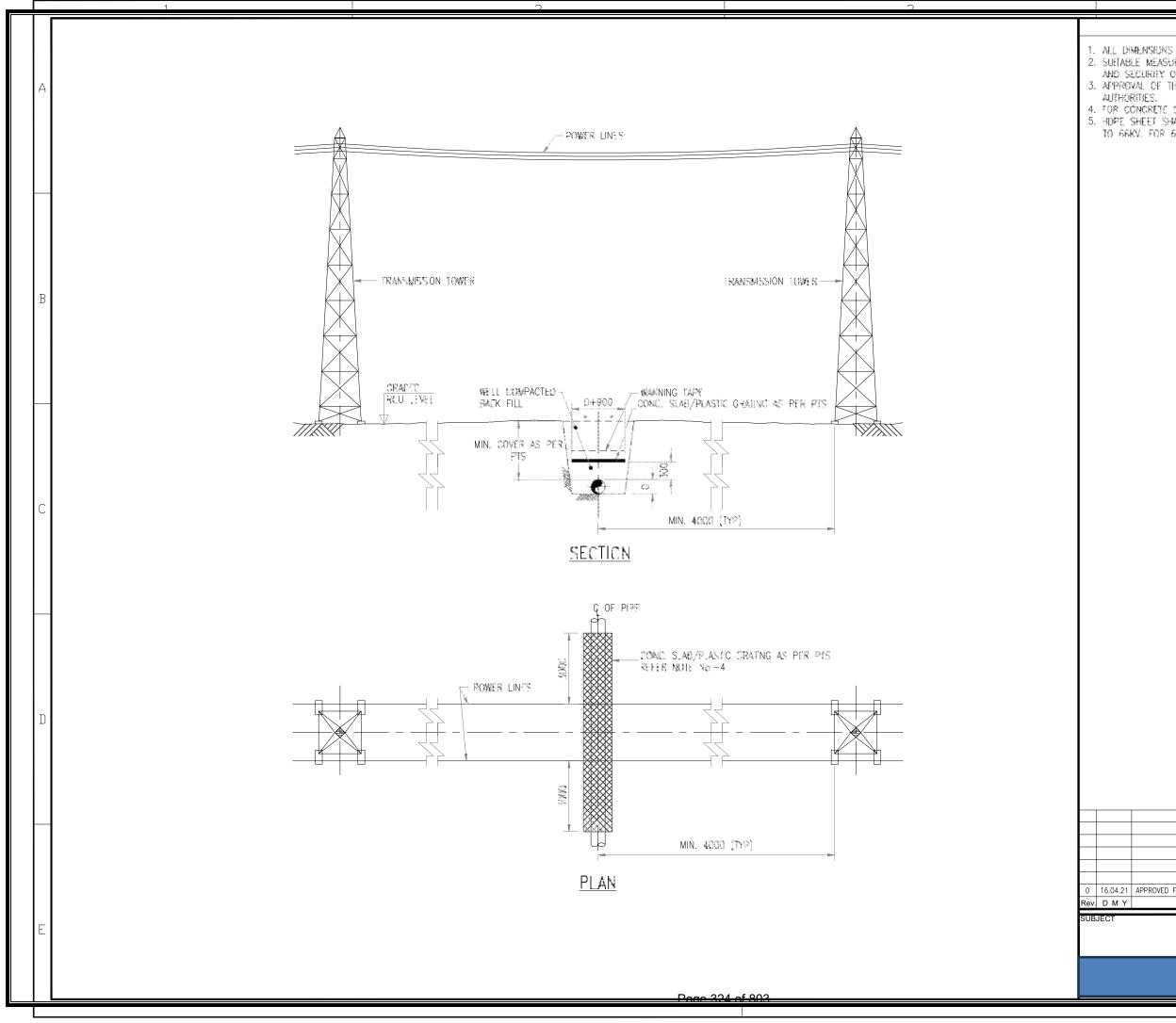
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CROSSING. IN CASE OF UNARMOURED (BETWEEN PIPELINE AND CAB CABLE, ARRANGEMENT FOR 1 SIDE OF THE PIPEUNE OR (APPROVAL OF THE CROSSIN AUTHORIDES, FOR CONCRETE SLAB, REFEI	ILE ARMOUR, II SHIELDING (BY CABLE) SHALL G SHALL EE D	n case Providi BE con IBTAINED	OF UNA NG CASI SIDERED FROM (RMOUREI NG ON DONCERN) Erffer IED
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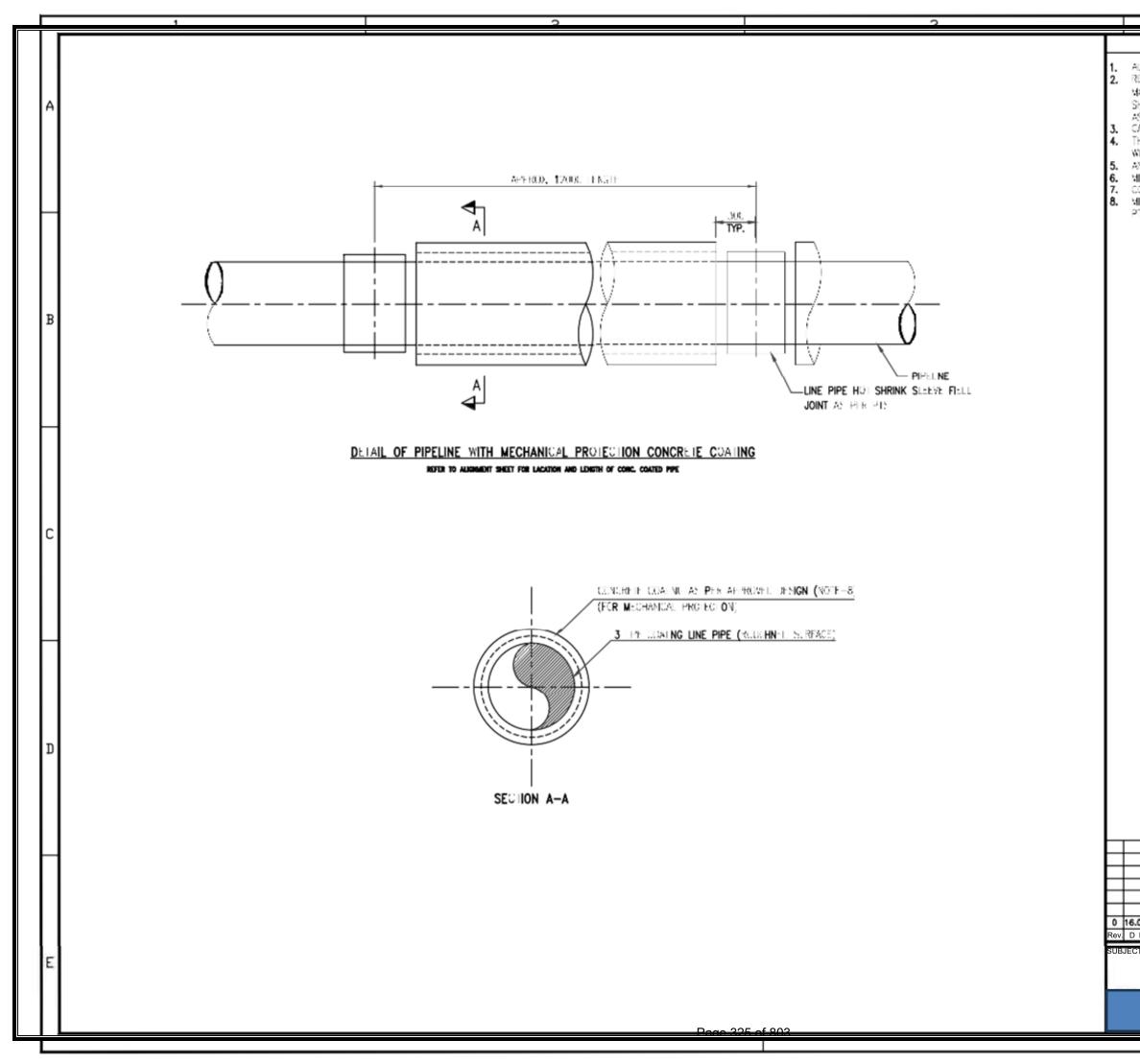


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 SURTABLE MEASURES SHALL BE TAKEN FOR THE PROTECTION OF THE LINE AND SECURITY OF PERSONNEL WHEREVER FOUND NECESSARY.
 APPROVAL OF THE CROSSING SHALL BE OBTAINED FROM CONCERNED AUTHORITIES.

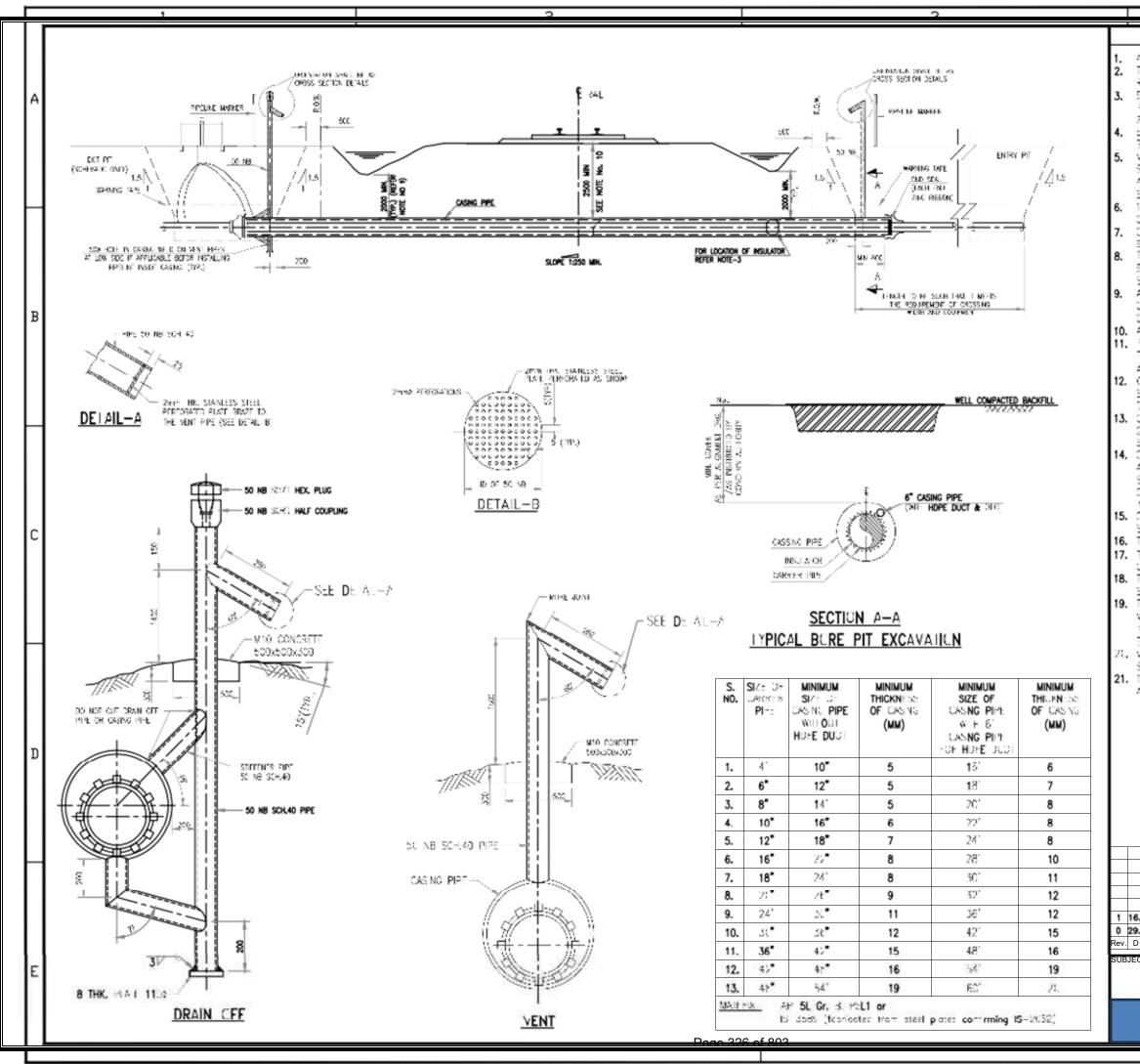
 4. FOR CONCRETE SLAB REFER STD DWG NO. GGNG-D-20707-007.
 5. HDPE SHEET SHALL BE PROVIDED FOR HIGH VOLTAGE LINES FROM 11KV TO 66KV. FOR 66KV AND AROVE CONCRETE SLAB SHALL BE PROVIDED.

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ALL DIMENSIONS AVE IN VM UNLESS NO ED OTHERWIDE. REINFORCEMENT SHALL CONSIST OF WELDED STEEL WIRE FABRIC MANUFACTURED IN SLOT SHEETS OR IN ROLLS (RIBBON MESH) AND SHALL CONFORM TO ASTW A-135, WIRES SHALL CONFORM TO ASTW A 52. CALVANIZING OF STEEL WIRE SHALL BE AS PER ASTM. THICKNESS OF STEEL WIRE SIZE SHALL BE 2.4mm AND SPACING OF WIRE SHALL BE 50mm x 100 mm. ANTIBLOYANCY CALCULATION SHALL BE SUBWITTED FOR APPROVAL. MINIMUM THICKNESS OF CONCRETE COATING SHALL BE 75mm. CONCRETE COATING SHALL BE MZO USED. MINIMUM THICKNESS OF CONCRETE COATING SHALL BE AS MAINTAINED IN PTS & ALIGNMENT SHEFTS.

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ALL DIMENSIONS ARE IN MM UNLESS NOTED OTHERWISE. THE CROSSING WORKS SHALL BE EXECUTED IN ACCORDANCE

THE CROSSING WORKS SHALL BE EXECUTED IN ACCORDANCE WITH AH RECOMMENDED PRACTICE 1102 LATEST EDITION.

500mm AWAY FROM BOTH ENDS, TWO NOS, INSULATORS SHALL DE PLACED, IN BALANCE LENGTH MAX, SPACING OF INSULATORS SHALL HE 2000 mm.

ELECTRICAL INSULATION BETWEEN THE CASING AND CARRIER TYPE SHALL BE CHECKED WITH A MEGGER.

MATERIAL OF THE CASING INSULATORS SHALL BE HDPE, END SEALS SHALL BE HEAT SHRINKABLE TYPE, CONTRACTOR SHOULD TAKE PRIOR APPROVAL FOR MATERIAL OF CONSTRUCTION FOR END SEAL & SHALL SUBMIT MATERIAL CERTIFICATES TO OWNER/CONSULTANT FOR APPROVAL 1:250 SLOPE TO BE PROVIDED TOWARDS DRAIN DURING INSTALLATION OF CASING PIPE.

CONTRACTOR SHOULD SUBMIT DETAILED WORK PROCEDURE ALONG WITH SKETCHES AND MATERIAL TEST CERTIFICATES FOR APPROVAL.

THE MINIMUM 2.5M COVERAGE SHALL BE MAINTAINED BETWEEN TOP SURFACE OF CASING PIPE AND BOTTOM OF RAIL UNLESS CTHERWISE STATED IN PTS OR REQUIRED BY RAILWAY AUTHORITIES.

AT EACH CROSSING, PIPELINE CROSSING WARNING SIGN SHALL BE INSTALLED ON ETHER SIDE OF CROSSING, THE WARNING PLATE MAY BE INCUNTED ON THE VENT/DRAIN OFF PIPE.

10. ALL CARRIER PIPELINE JOINTS SHALL BE RADIOGRAPHED.

 PIPELINE SECTION SHALL BE PRETESTED HYDROSTATICALLY SEPARATELY FROM THE MAIN UNE TESTING WHEN REQUIRED BY CONCERNED AUTHORITIES/OR AS DIRECTED BY CHENT.

 CASING PIPE SHOULD EXTEND A MIN OF 600MM BEYOND THE TOP OF THE SLOPE OR BASE GRADE, OR 900MM BYOND THE BOTTOM OF THE DRAINAGE DITCH WHICHEVER IS GREATER.

CROSSING SHALL BE CARRIED OUT WITH CASING PIPE SIZE & THICKNESS GWEN IN PTS & DESGN BASIS, THE SIZES & THICKNESS GWEN IN THIS SHEET ARE MINIMUM REQUIREMENT AND INDICATIVE ONLY.

14. CROSSING MAY BE CARRIED OUT PRIOR TO MAINLINE ACTIVITIES ADDITIONAL ROU, IF REQUIRED, FOR APPROACH TO CROSSING, PIPELINE STRING, HYDROTESTING, WORKING PIT FOR OROSSING, TO AVOID CAVING OF SOL, SHALL BE PROCURED BY CONTRACTOR WITHOUT ANY COST MPLICATION.

 CATHODIC PROTECTION := ALL CASING PIPES FOR RAILWAY CROSSING SHALL BE C.P. PROTECTED.

TEST STATION ON BOTH SIDE OF CROSSING.

 BENTONTE FILLING PROCEDURE SHALL BE DONE AS PER OWNER/ CONSULTANTS INSTRUCTIONS.

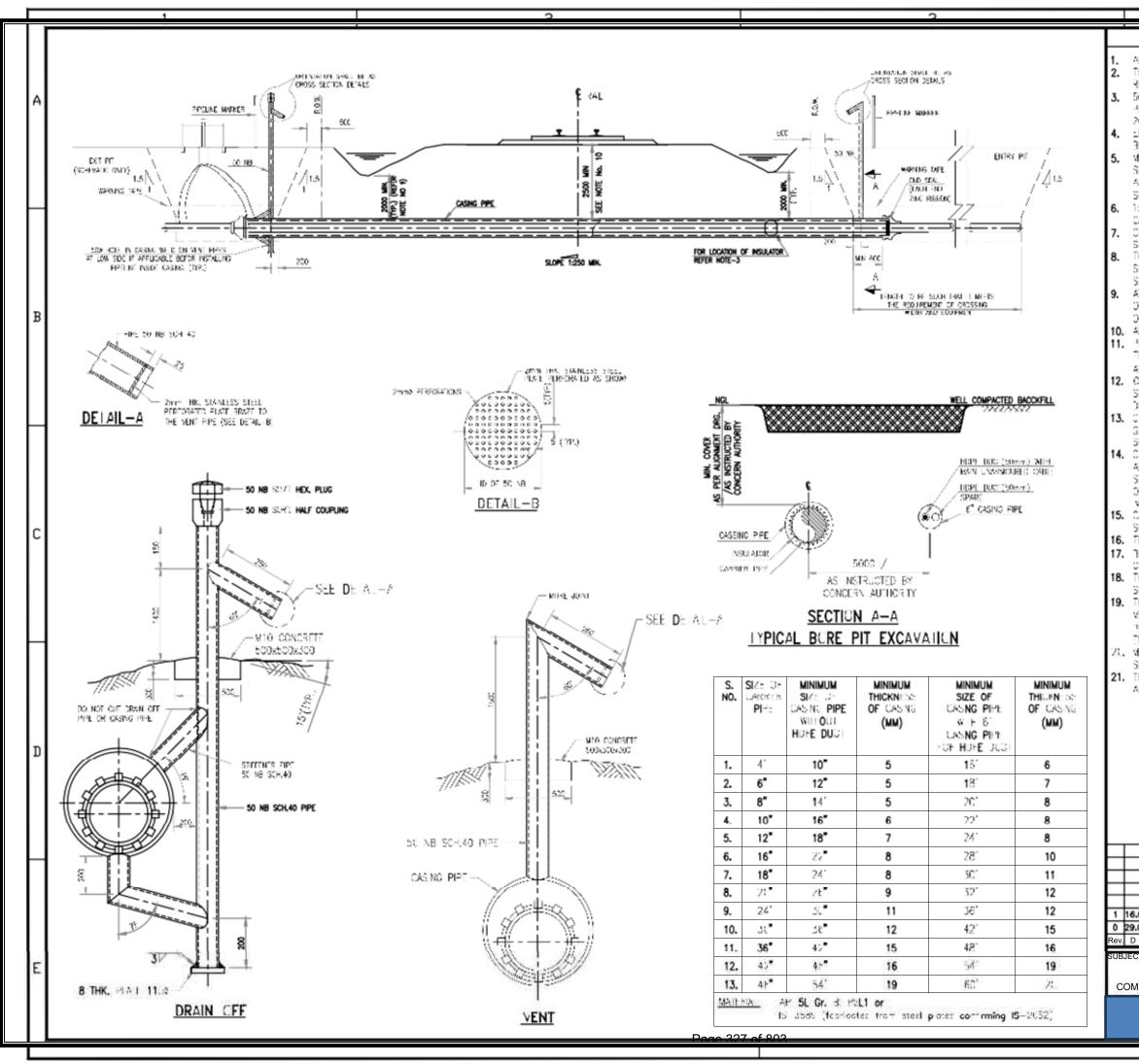
THE LOCATION OF ENTRY AND EXIT PIT SHALL BE DECIDED AT SITE TO SUIT THE SITE REQUIREMENT.

 THE CASING PIPE SHALL BE PROVIDED WITH MINIMUM SO MM DIAWETER VENT PIPE FOR FILLING BENTONITE, AFTER FILLING OF BENTONITE, VENT PIPE AT BOTH ENDS SHALL BE TRIMMED AND PLUGGED/SEALED WITH END CAPS.

20. MINIMUM LENGTH OF THE CASING SHALL BE AS INDICATED IN ALIGNMENT SHEET OR 80M WHICHEVER IS MORE.

 THIKNESS OF CARING PIPE SHALL BE CALCULATED AS PER API RP 1102 AND SUBMITTED FOR APPROVAL.

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.04.21	REVISED AND RE-ISSUED.	KS	MKS	MS	KNS
.09.16	APPROVED FOR CONSTRUCTION.	JV.	WS	NC	SKH
ΜΥ	Modifications	Drawn	Checked	Approved	Validated
TYPICAL RAILWAY CASED CROSSING (B+C) TYPE-I SEPARATE CSING FOR CARRIER AND OFC					
Size Scale Sheet A3 NTS 01 of 01 Drawing No. Rev. GGNG-D-20707-012-A 1					



NOTES ALL DIMENSIONS ARE IN MM UNLESS NOTED OTHERWISE. THE CROSSING WORKS SHALL BE EXECUTED IN ACCORDANCE WITH AH RECOMMENDED PRACTICE 1102 LATEST EDITION. 500mm AWAY FROM SOTH ENDS, TWO NOS, INSULATORS SHALL BE

PLACED, IN BALANCE LENGTH WAX, SPACING OF INSULATORS SHALL HE 2000 mm. -TECTRICAL INSULATION RETWEEN THE CASING AND CARGED THE STIMU

ELECTRICAL INSULATION BETWEEN THE CASING AND CARRIER PIPE SHALL BE CHECKED WITH A MEGGER.

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CONTRACTOR SHOULD SUBMIT DETAILED WORK PROCEDURE ALONG WITH SKETCHES AND MATERIAL TEST CERTIFICATES FOR APPROVAL.

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AT EACH CROSSING, PIPELINE CROSSING WARNING SIGN SHALL BE INSTALLED ON ETHER SIDE OF CROSSING, THE WARNING PLATE MAY BE INCUNTED ON THE VENT/DRAIN OFF PIPE.

ALL CARRIER PIPELINE JOINTS SHALL BE RADIOGRAPHED.

PIPELINE SECTION SHALL BE PRETESTED HYDROSTATICALLY SEPARATELY FROM THE MAIN LINE TESTING WHEN REQUIRED BY CONCERNED AUTHORITIES/OR AS DIRECTED BY CLIENT.

 CASING PIPE SHOULD EXTEND A MIN OF GOOMM BEYOND THE TOP OF THE SLOPE OR BASE GRADE, OR BOOMM BYOND THE BOTTOM OF THE DRAINAGE DITCH WHICHEVER IS GREATER.

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14. CROSSING MAY BE CARRIED OUT PRIOR TO MAINLINE ACTIVITIES ADDITIONAL ROU, IF REQUIRED, FOR APPROACH TO CROSSING, PIPELINE STRING, HYDROTESTING, WORKING PIT FOR CROSSING, TO AVOID CAVING OF SOL, SHALL BE PROCURED BY CONTRACTOR WITHOUT ANY COST VPURATION.

 CATHODIC PROTECTION :- ALL CASING PIPES FOR RAIlWAY CROSSING SHALL BE C.P. PROTECTED.

TEST STATION ON BOTH SIDE OF CROSSING.

 DENTONITE FILLING PROCEDURE SHALL BE DONE AS PER OWNER/ CONSULTANTS INSTRUCTIONS.

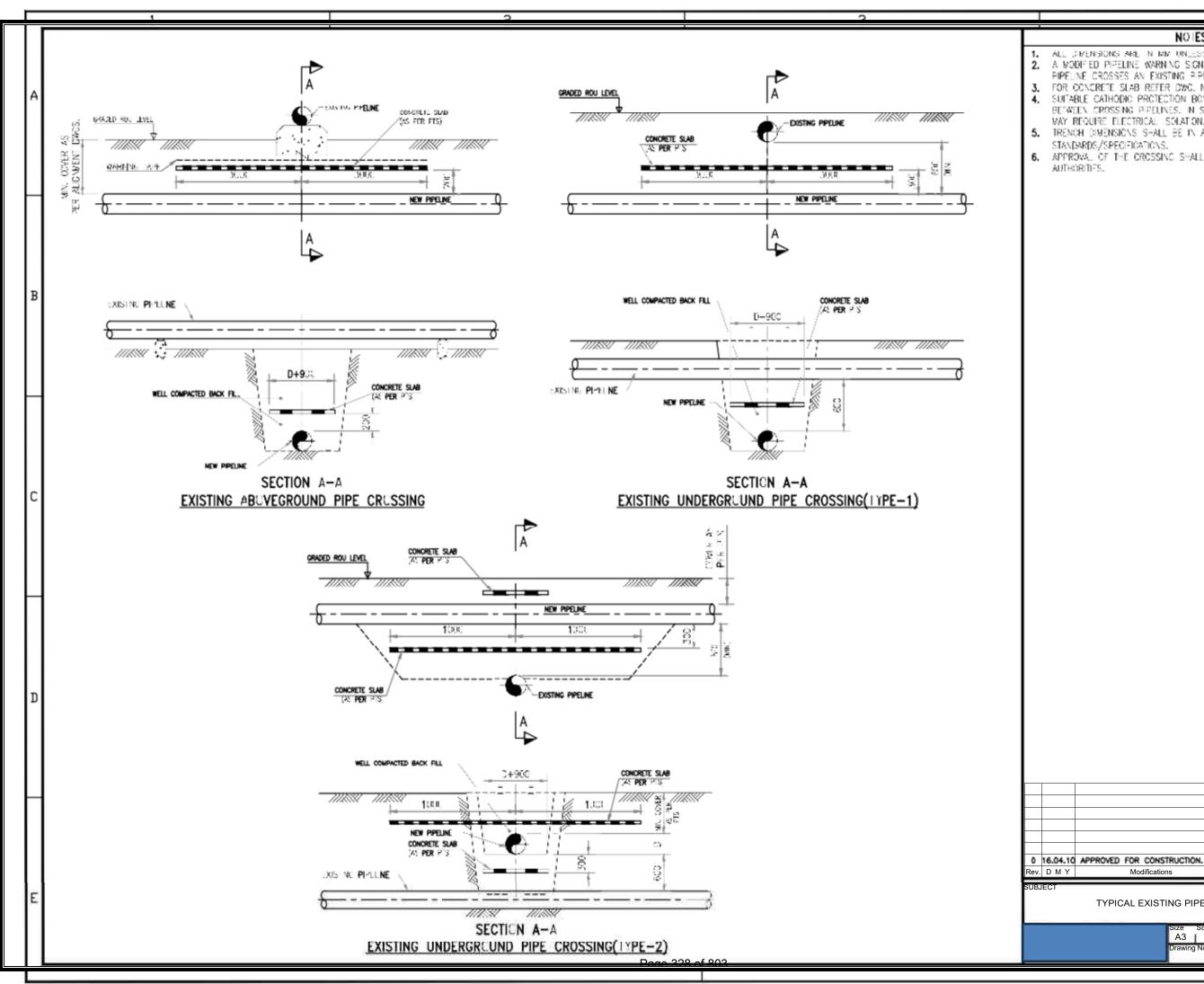
THE LOCATION OF ENTRY AND EXIT PIT SHALL BE DECIDED AT SITE TO SUIT THE SITE REQUIREMENT.

19. THE CASING PIPE SHALL BE PROVIDED WITH MINIMUM SO MINIDIAVETER VENT PIPE FOR FILLING BENTONITE. AFTER FILLING OF BENTONITE, VENT PIPE AT BOTH ENDS SHALL BE TRIMMED AND PLUGGED/SEALED WITH FND CAPS.

ZQ, MINIMUM LENGTH OF THE CASING SHALL BE AS INDICATED IN ALIGNMENT SHEET OR 80M WHICHEVER IS MORE.

 THIKNESS OF CARING PIPE SHALL BE CALCULATED AS PER API RP 1102 AND SUBMITTED FOR APPROVAL.

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09.16	APPROVED FOR CONSTR	UCTION.	ž	WS	NC	SKH
ΜΥ	Modifications	Drawn	Checked	Approved	Validated	
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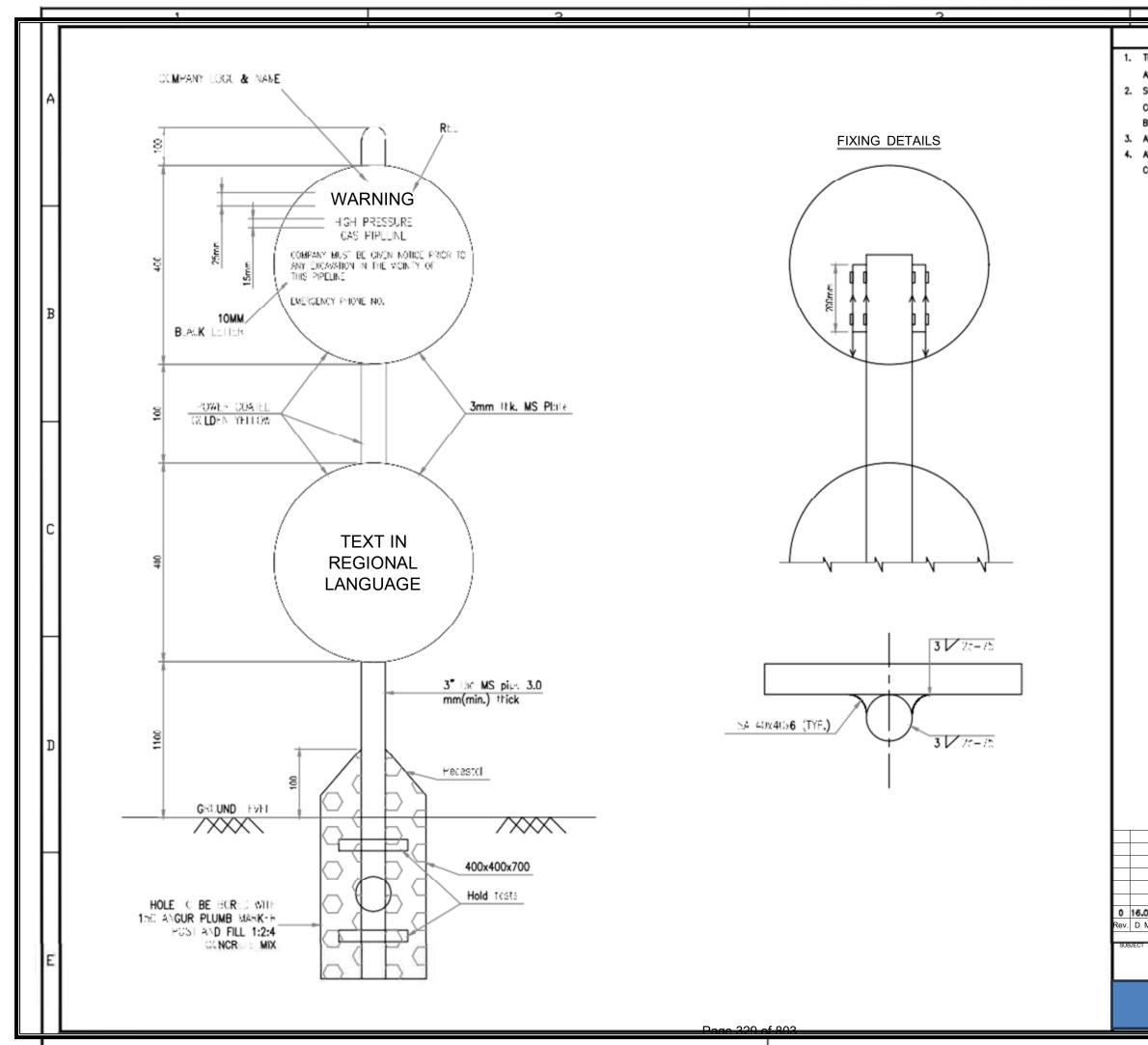
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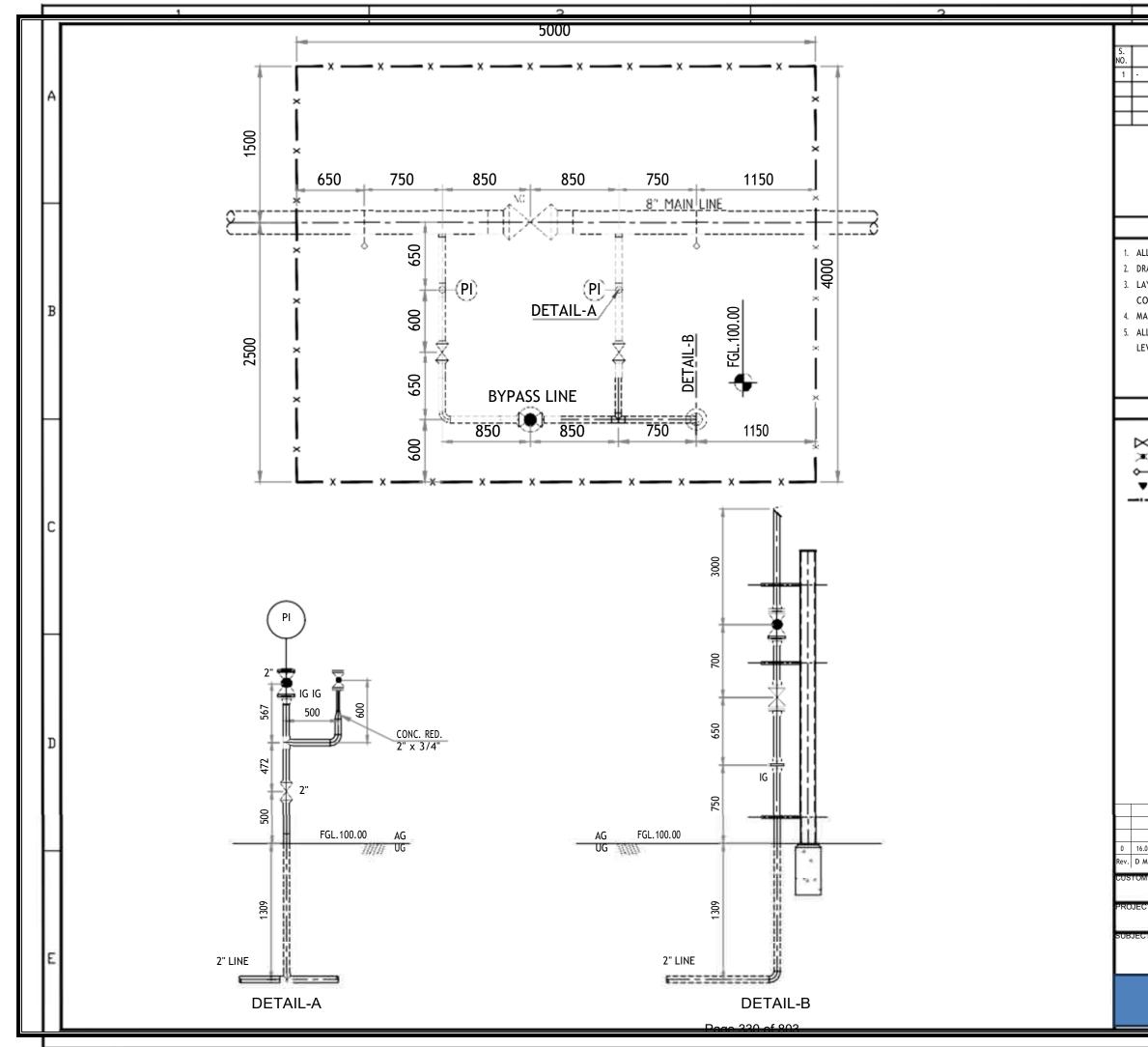
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ALL DIFENSIONS ARE IN MM UNLESS OTHERWISE STATED. A MODIFIED PIPELINE WARNING SIGN SHALL BE INSTALLED WHERE THE PIPEUNE CROSSES AN EXISTING PIPEUNE CARRYING HAZARDOUS HLUD. FOR CONCRETE SLAB REFER DWC. No. CONC-D-20707-007. SUITABLE CATHODIC PROTECTION BONDING SHALL BE PROVIDED BETWEEN CROSSING PIPELINES. IN SOME CASES THE NEW PIPELINE WAY REQUIRE ELECTRICAL ISOLATION. TRENCH DIMENSIONS SHALL BE IN ACCORDANCE WITH RELEVANT STANDARDS/SPECIFICATIONS. APPROVAL OF THE CROSSING SHALL BE OBTAINED FROM CONCERNED AUTHORITIES.

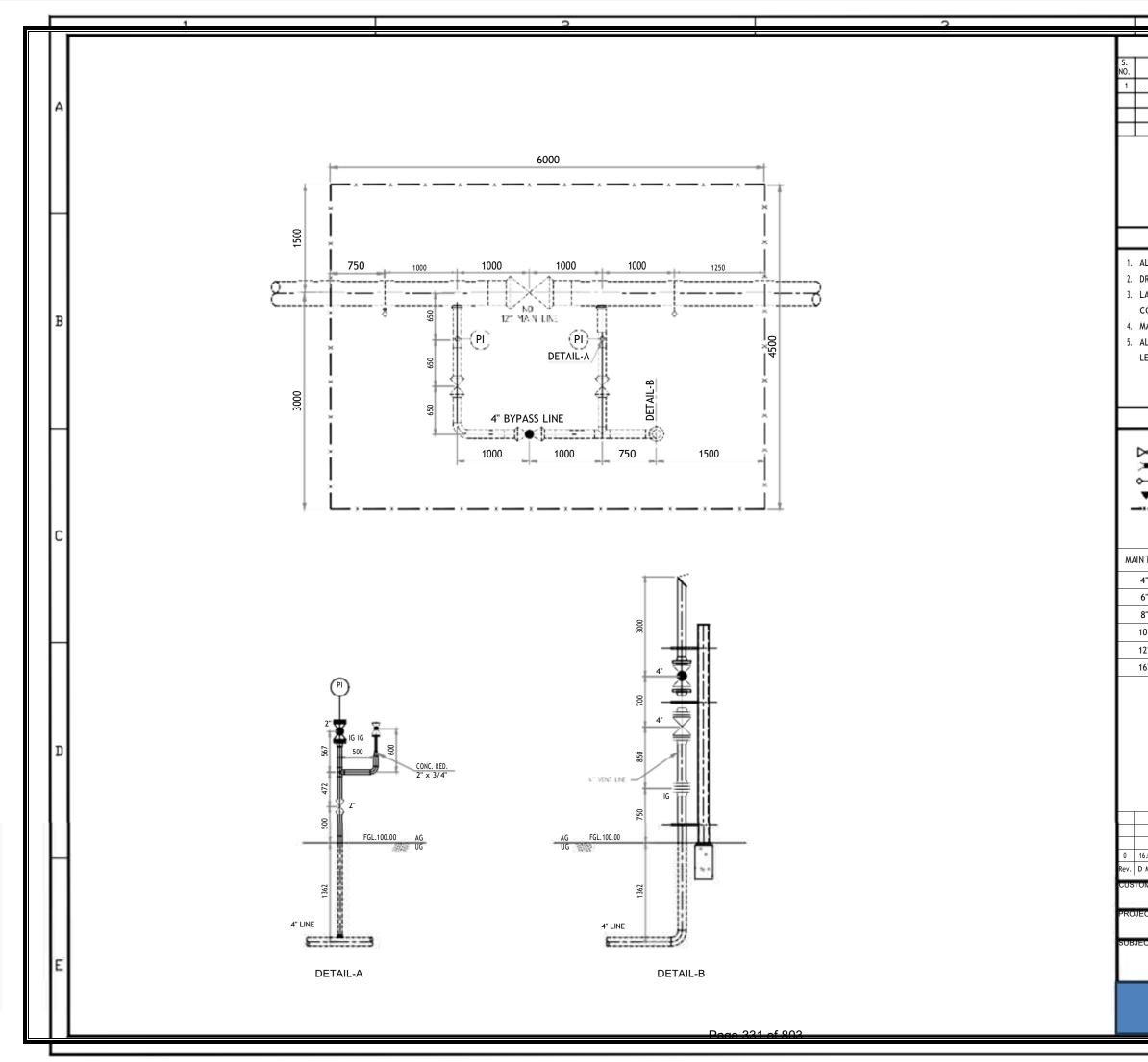
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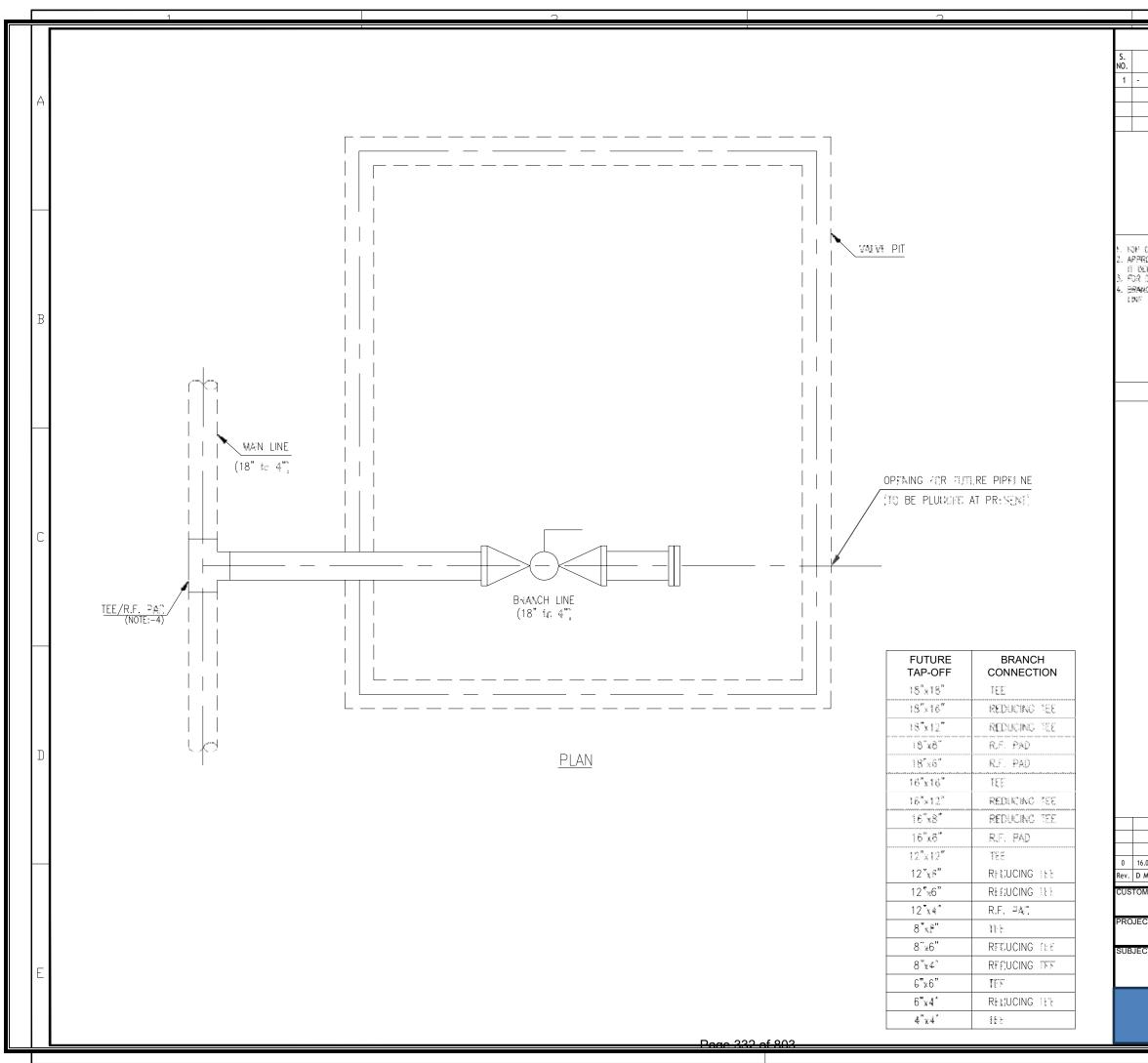
NOTES THE FULL WORKING AND SIZES ARE ONLY INDICATIVE AND ARE SUBJECT TO THE APPROVAL BY OWNER/OWNER'S REPRESENTATIVE BEFORE FABRICATION. SCHEME FOR POWDER COATING AND COLORING. ONE COAT OF PRIMER & TWO COATS OF SPECIFIED PAINTS. ALL LETTERS EXCEPT "WARKING" TO BE PAINTED BLACK. ALL DIMENSION ARE IN MM. UNLESS OTHERWISE SPECIFIED. APPROVAL OF WARNING MARKER DESIGN SHALL BE OBTAINED BEFORE THE COMMENCEMENT OF WORK.				
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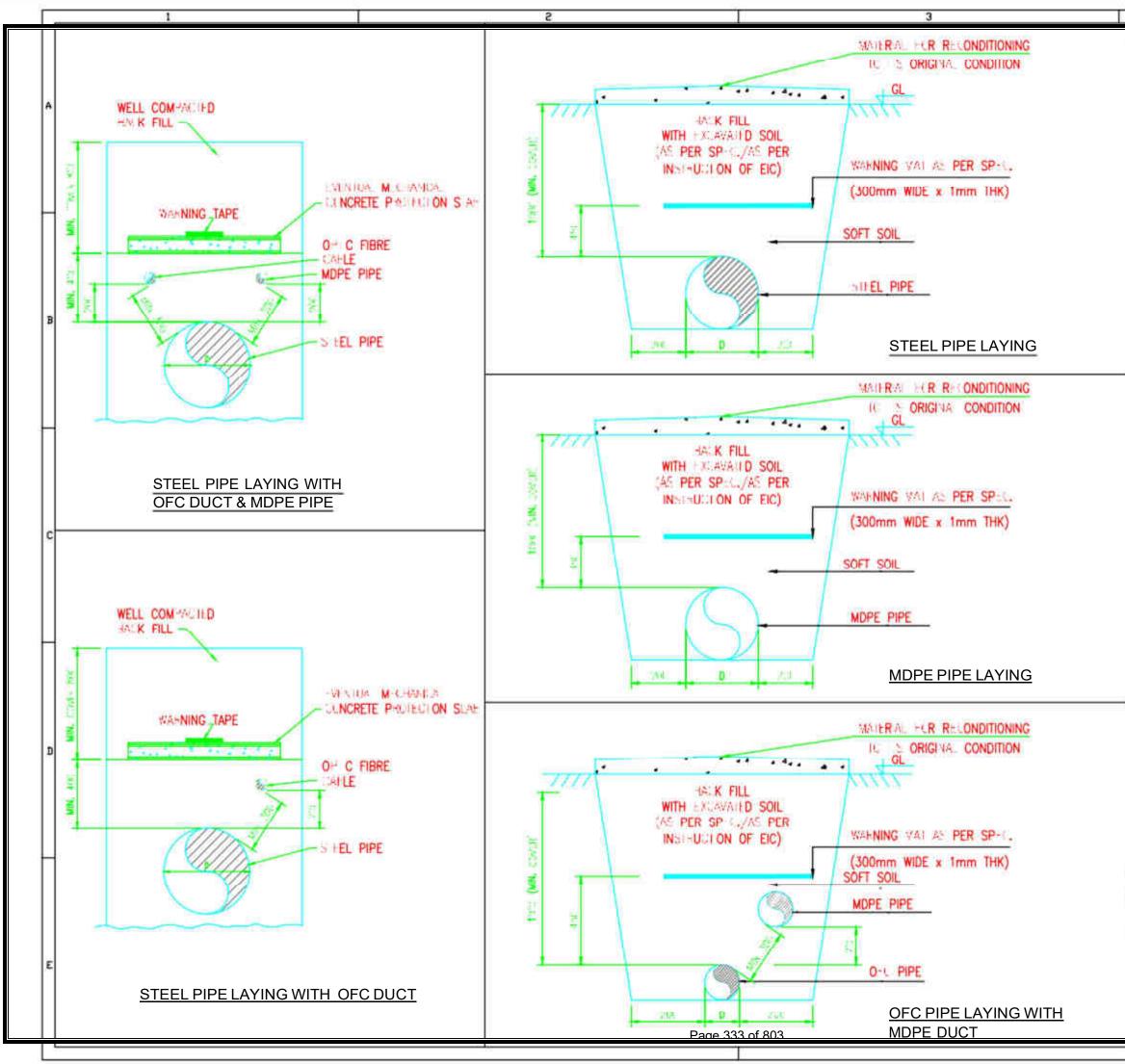


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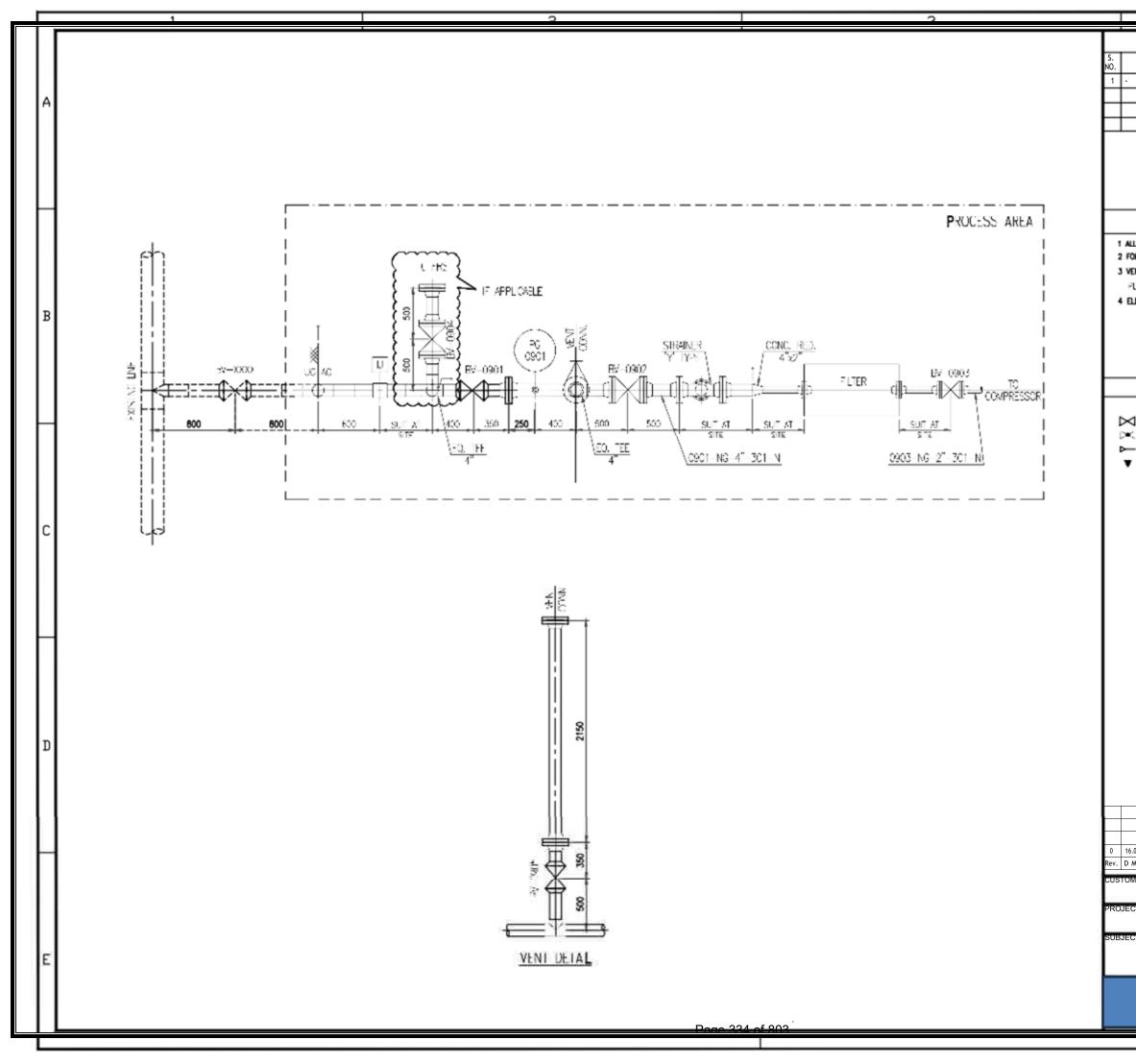


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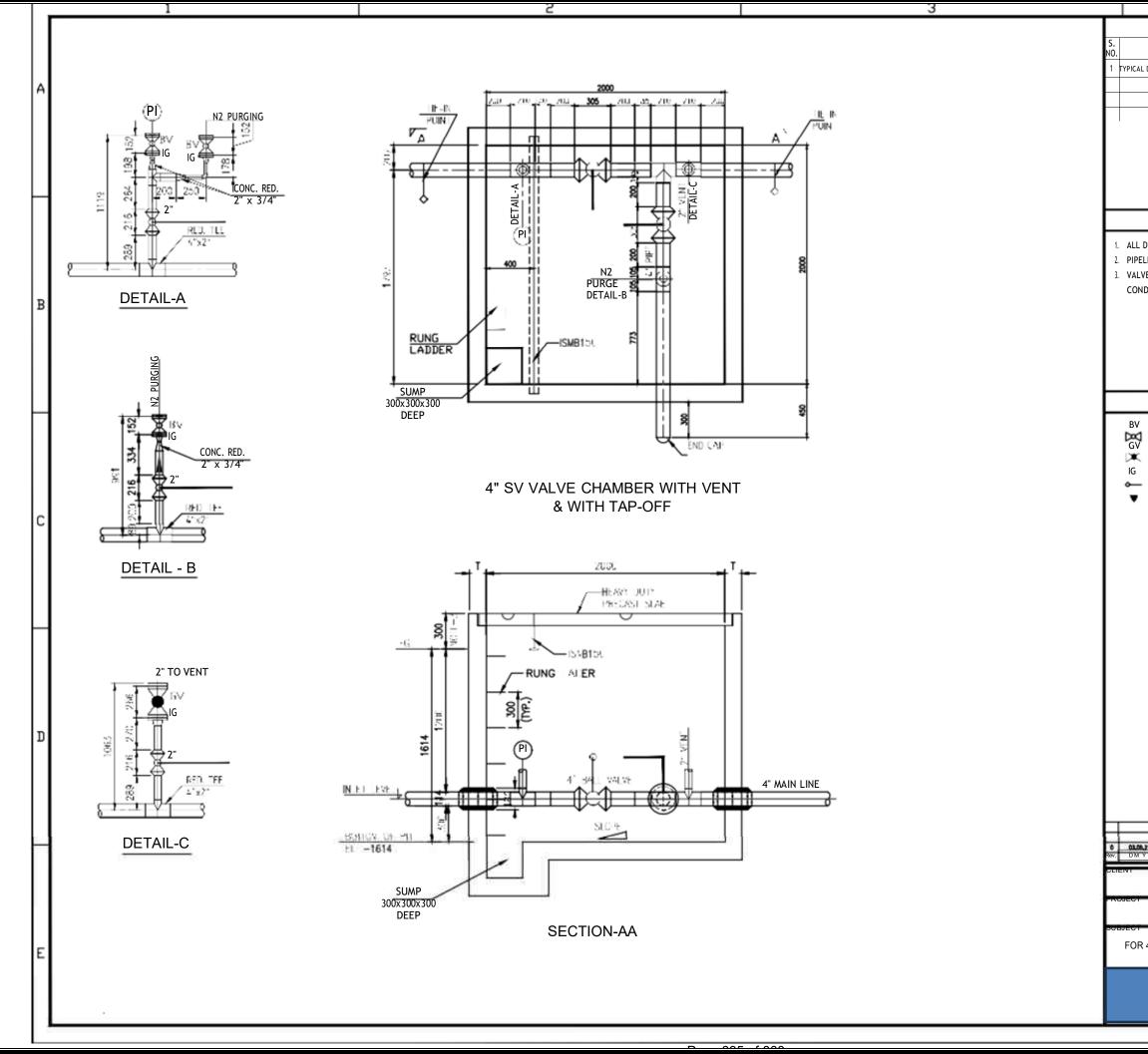
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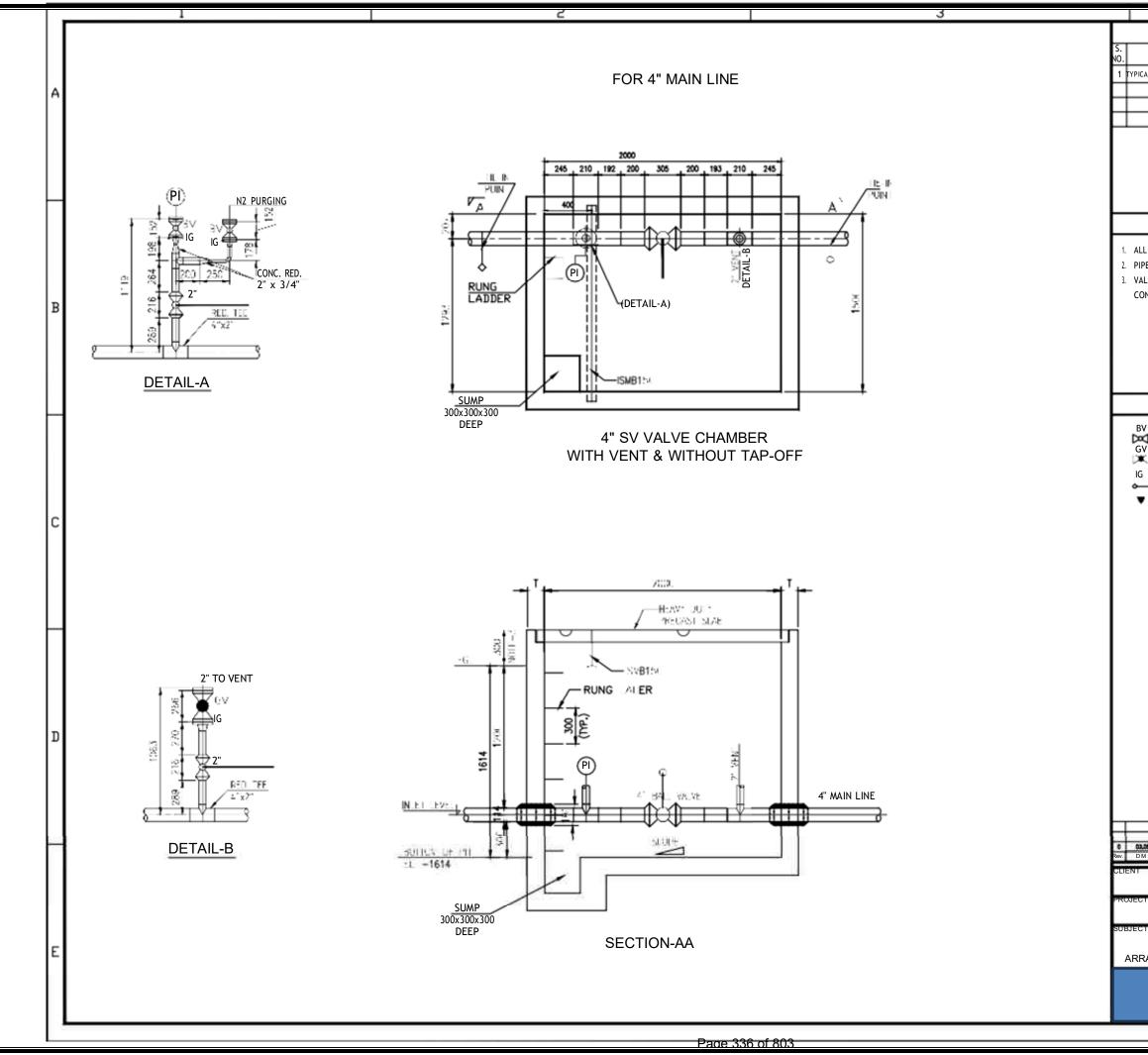
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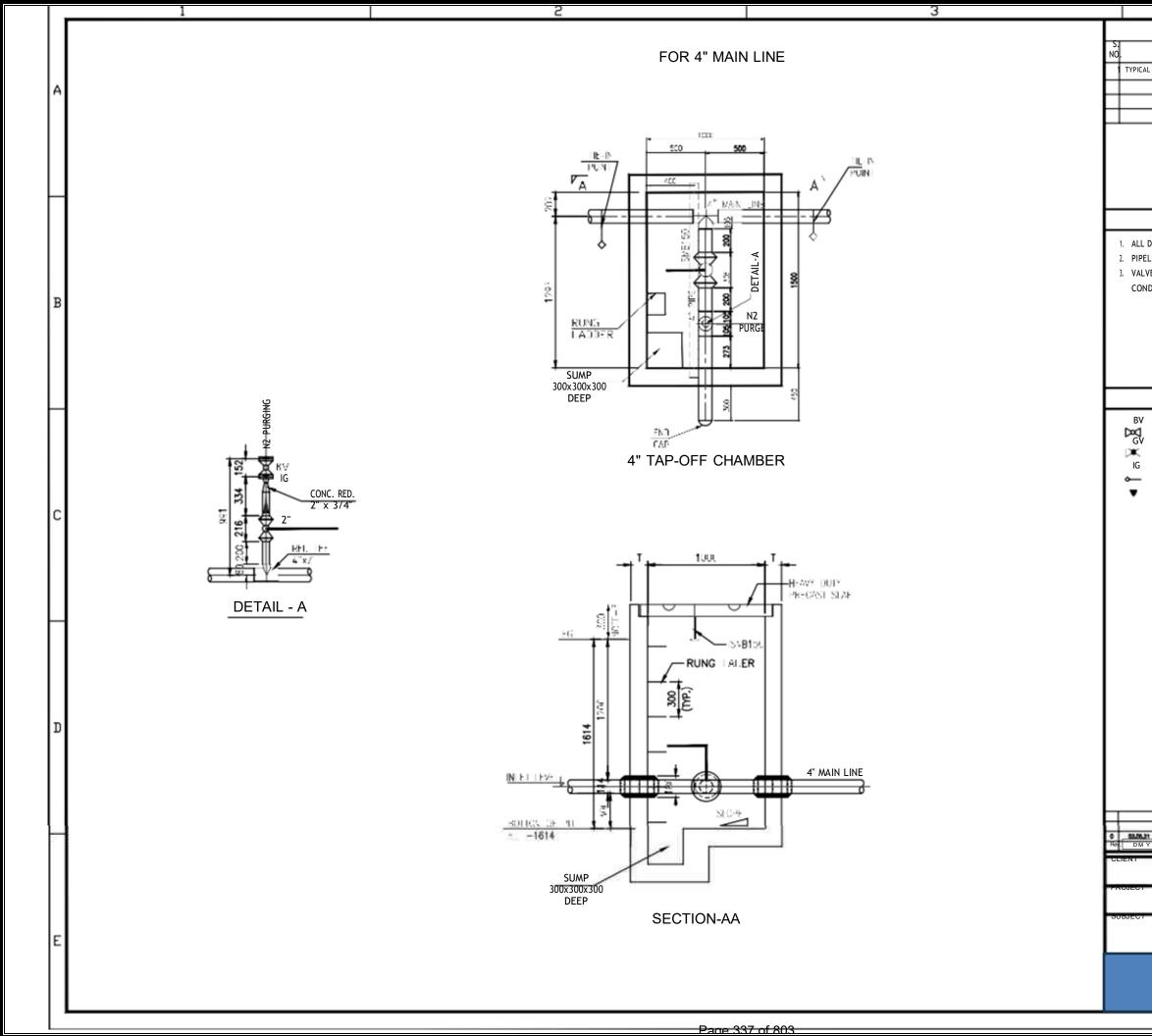
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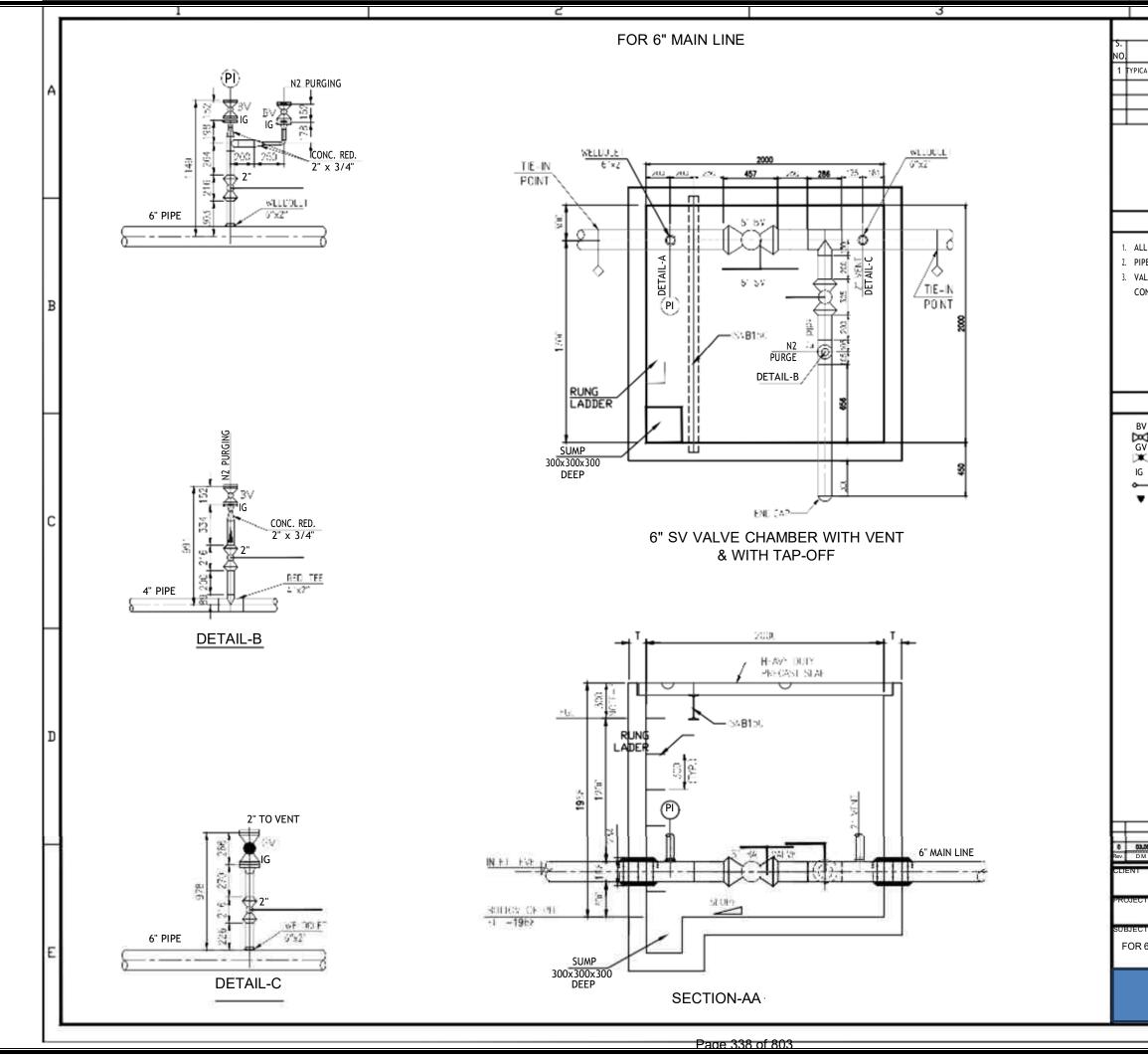
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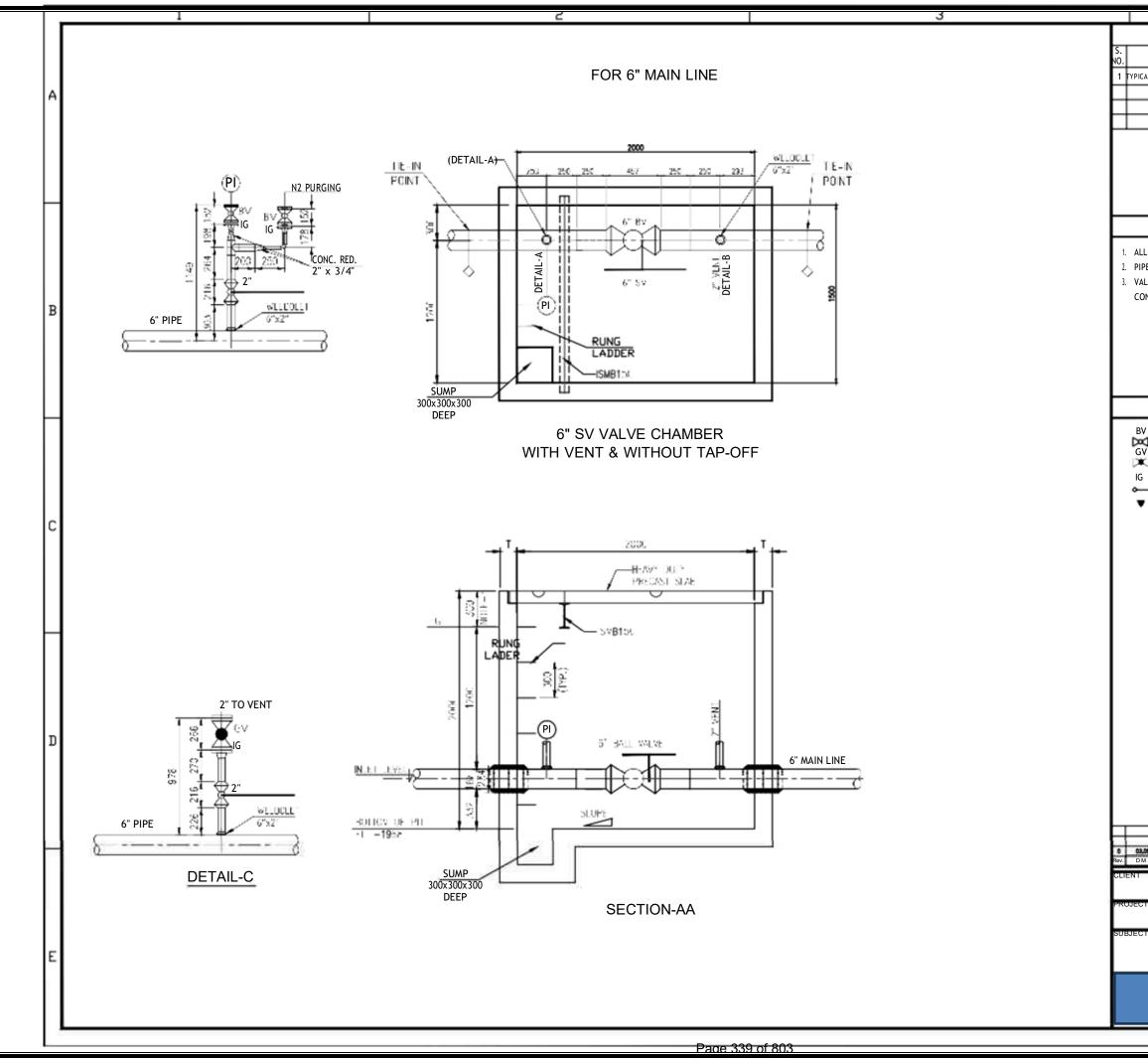
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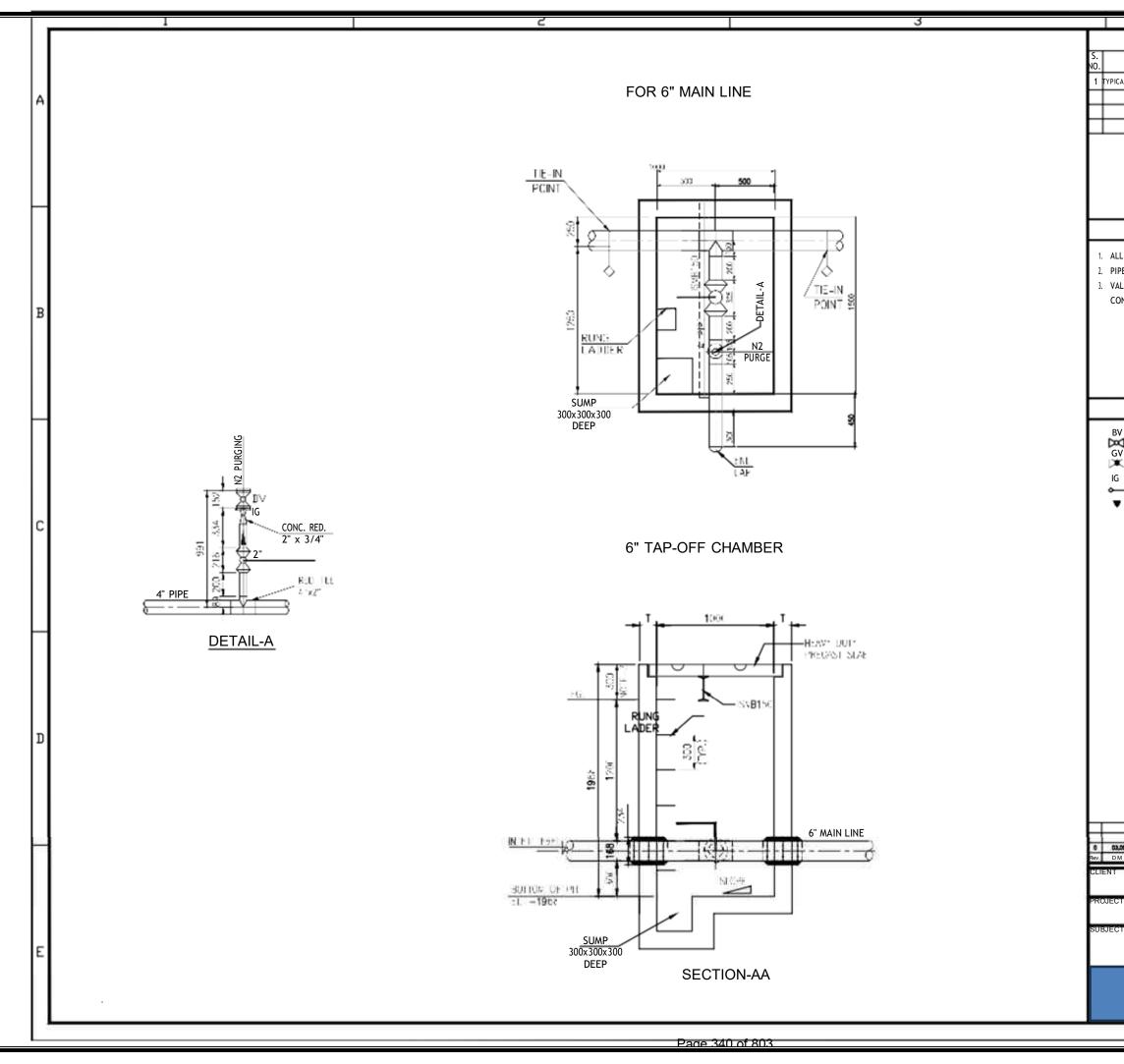
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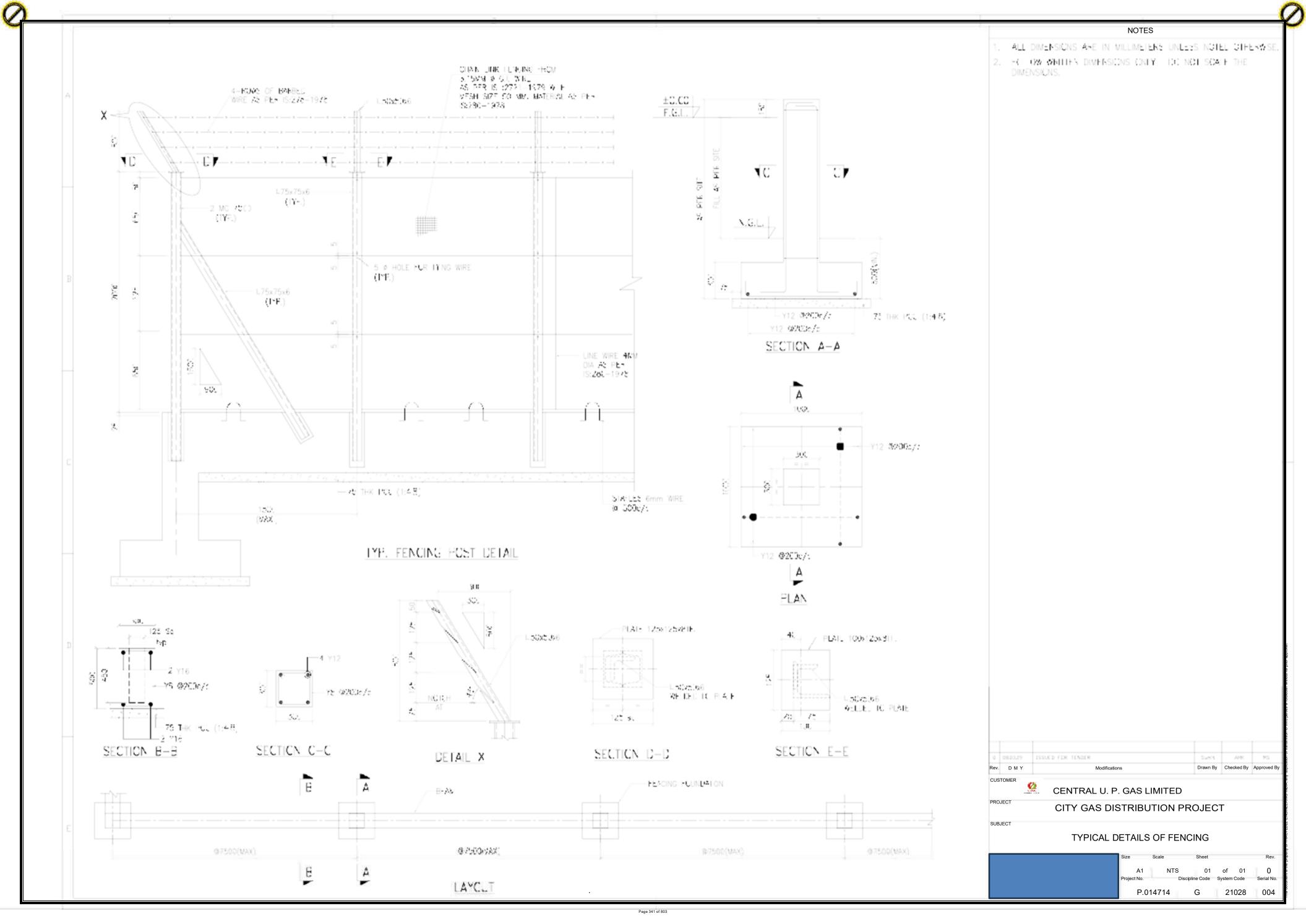
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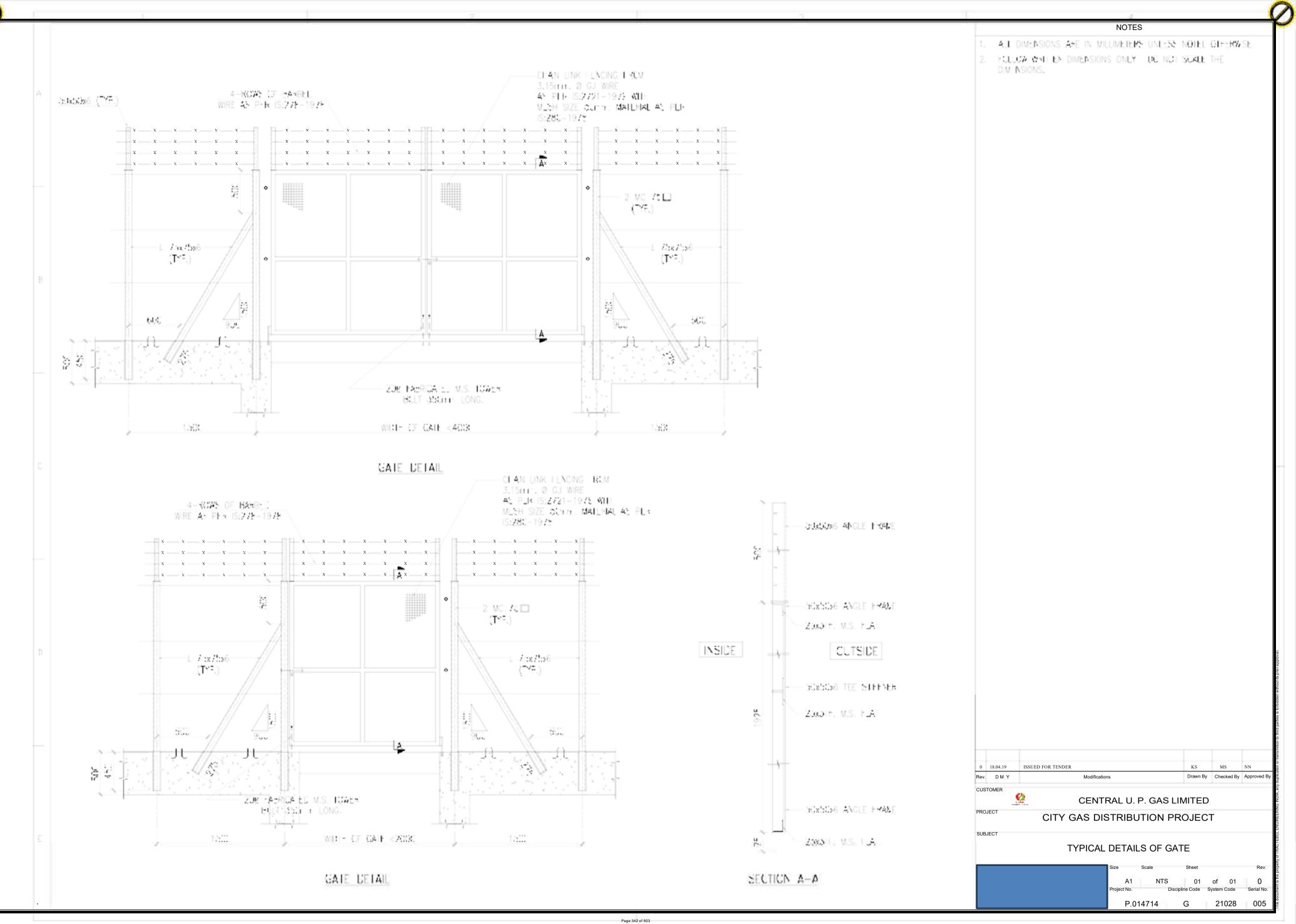


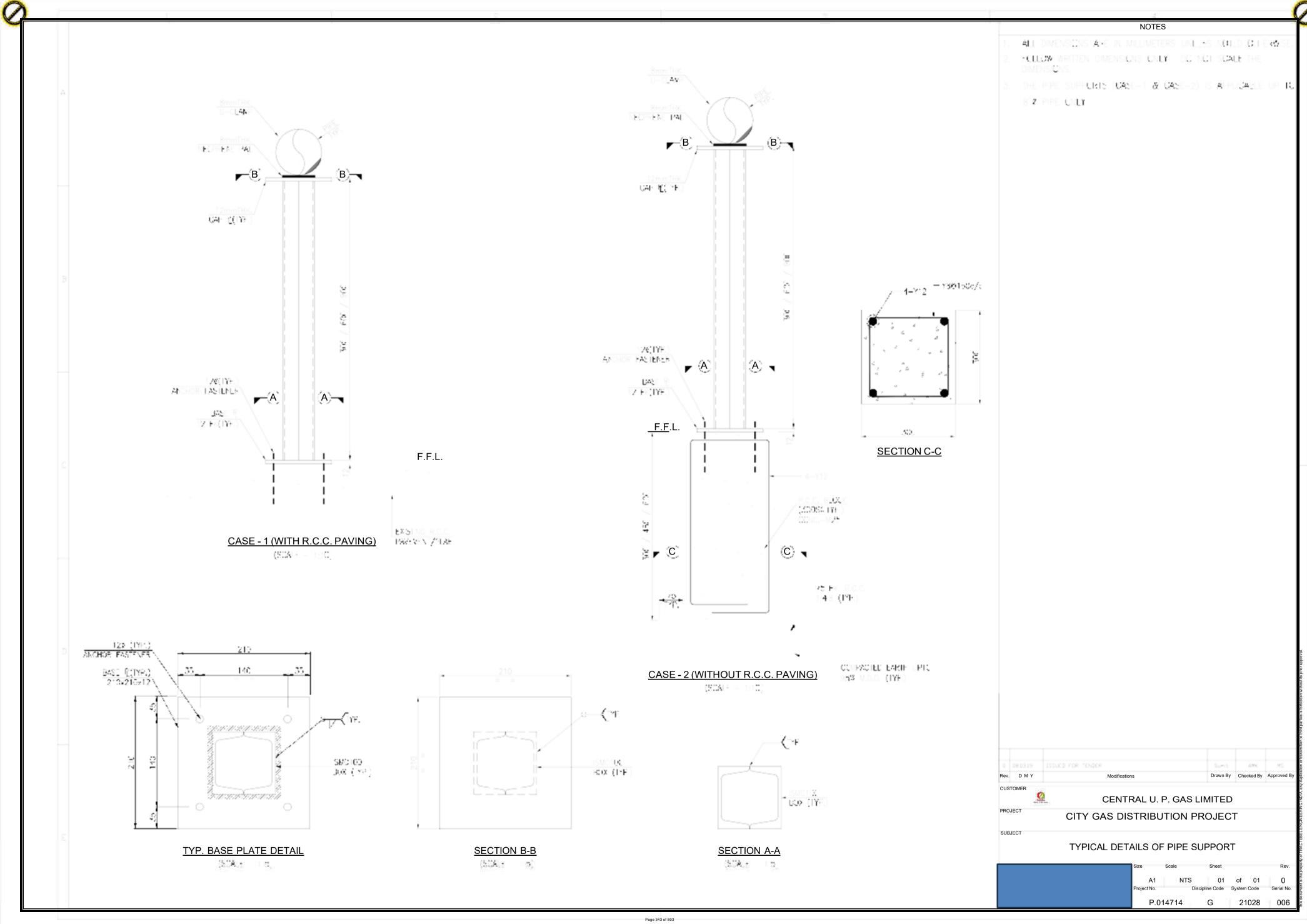
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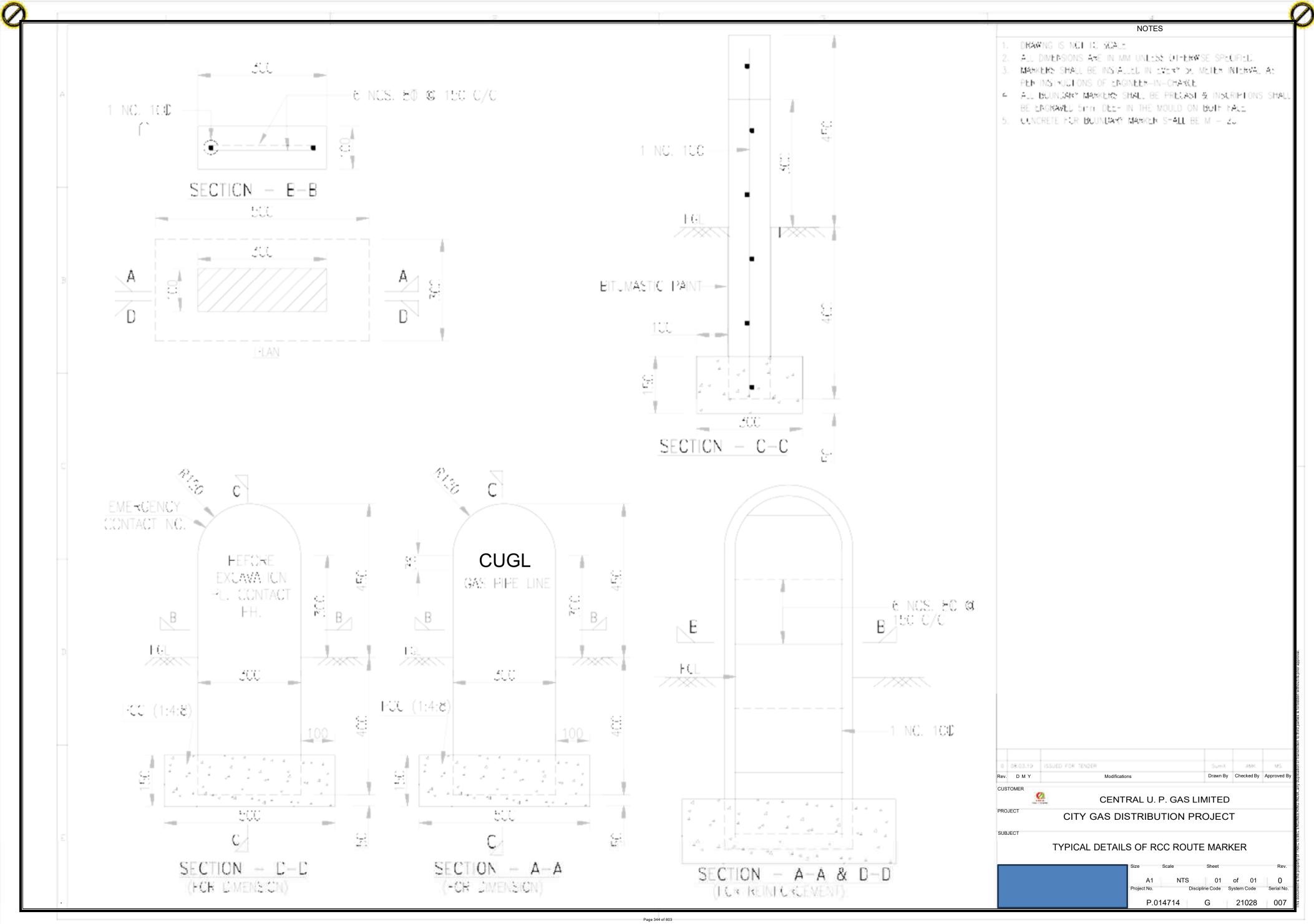


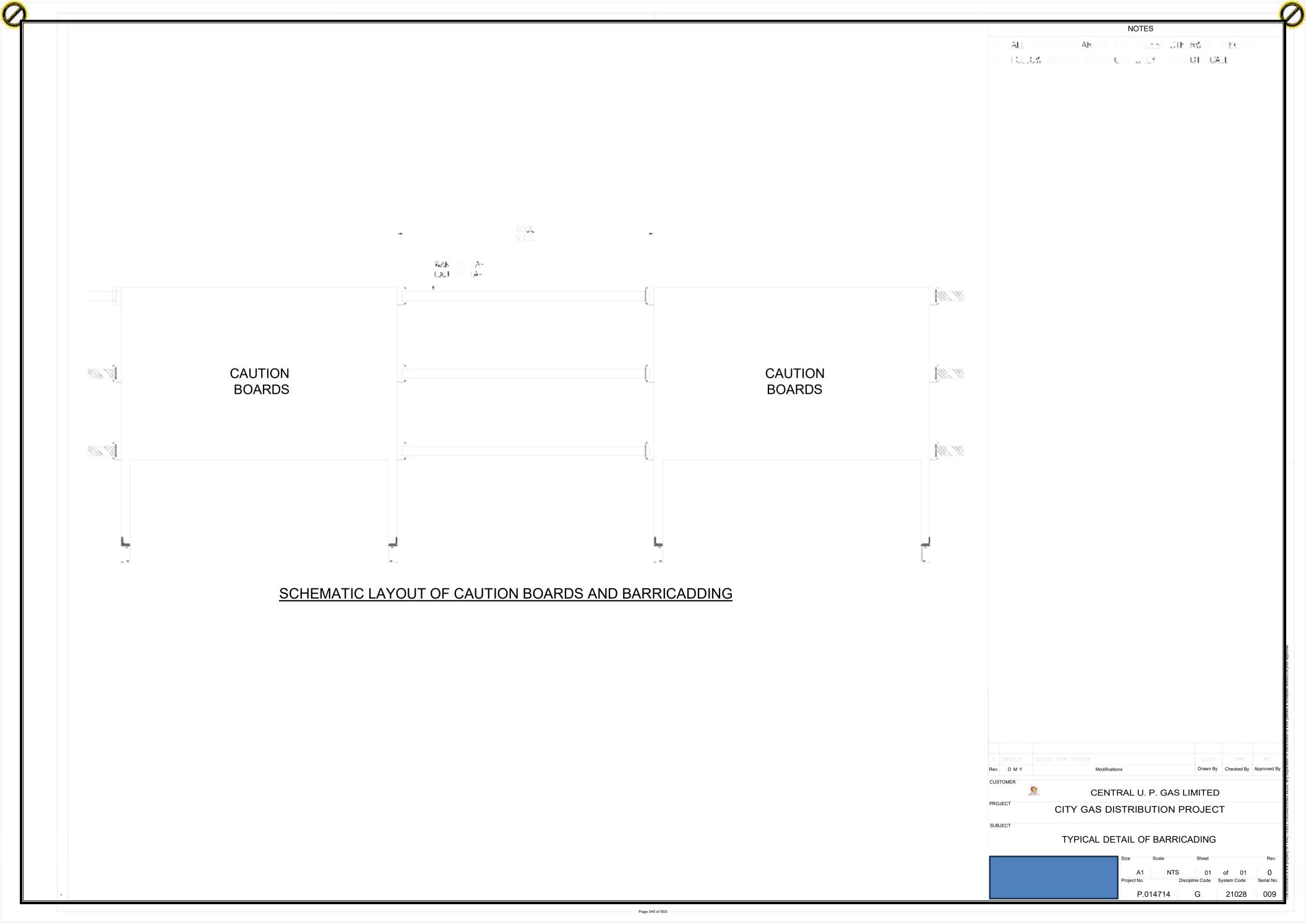
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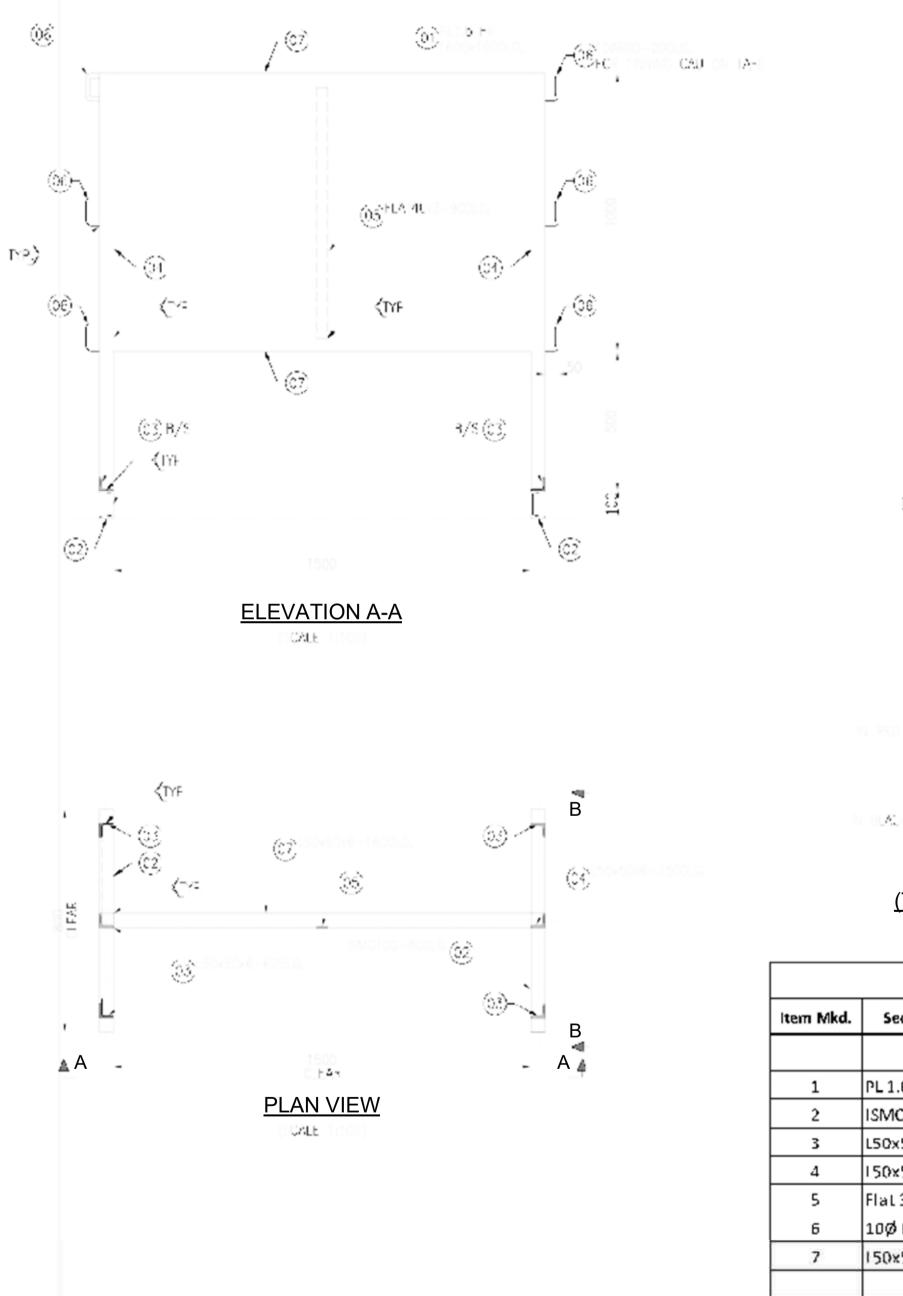












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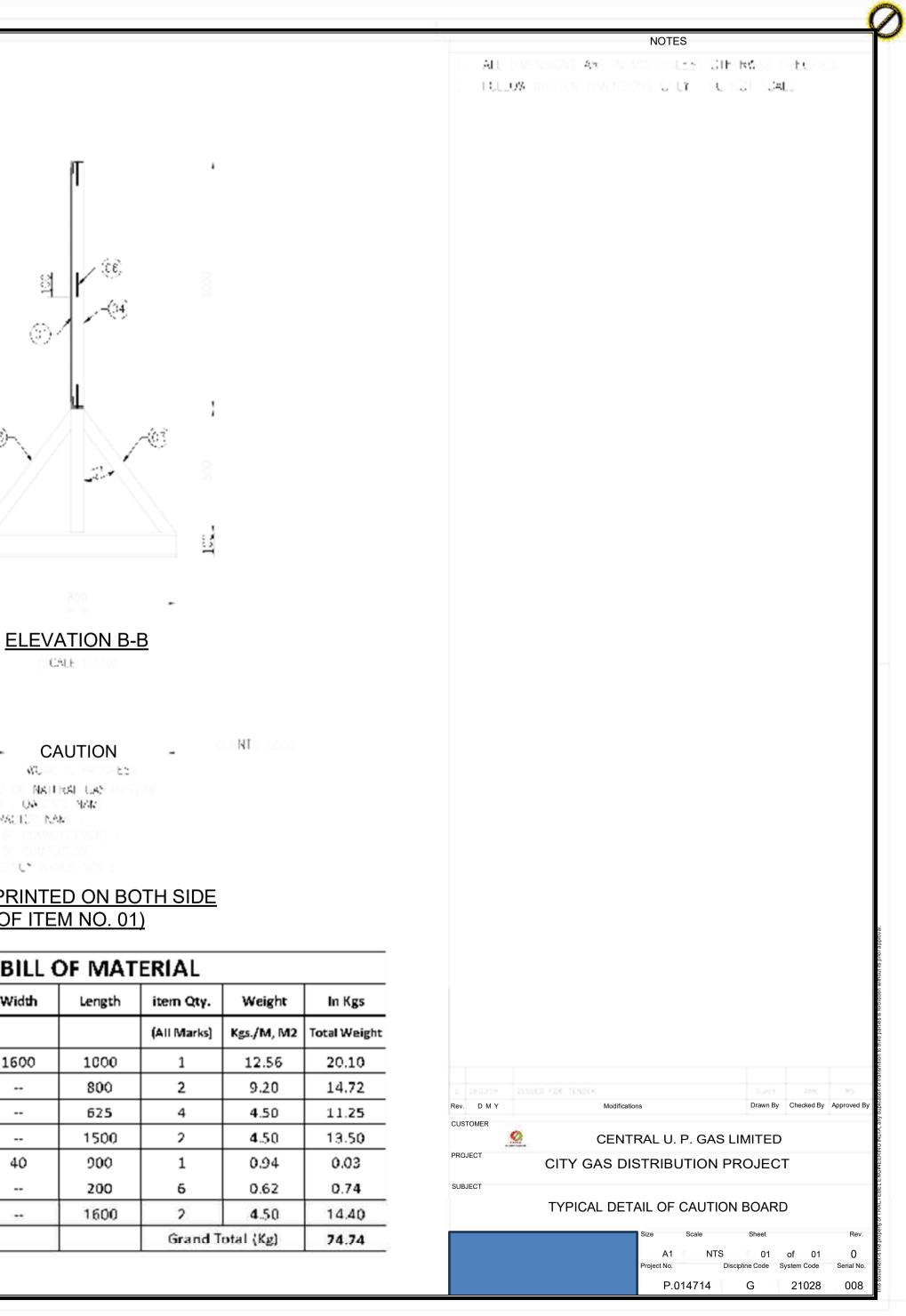
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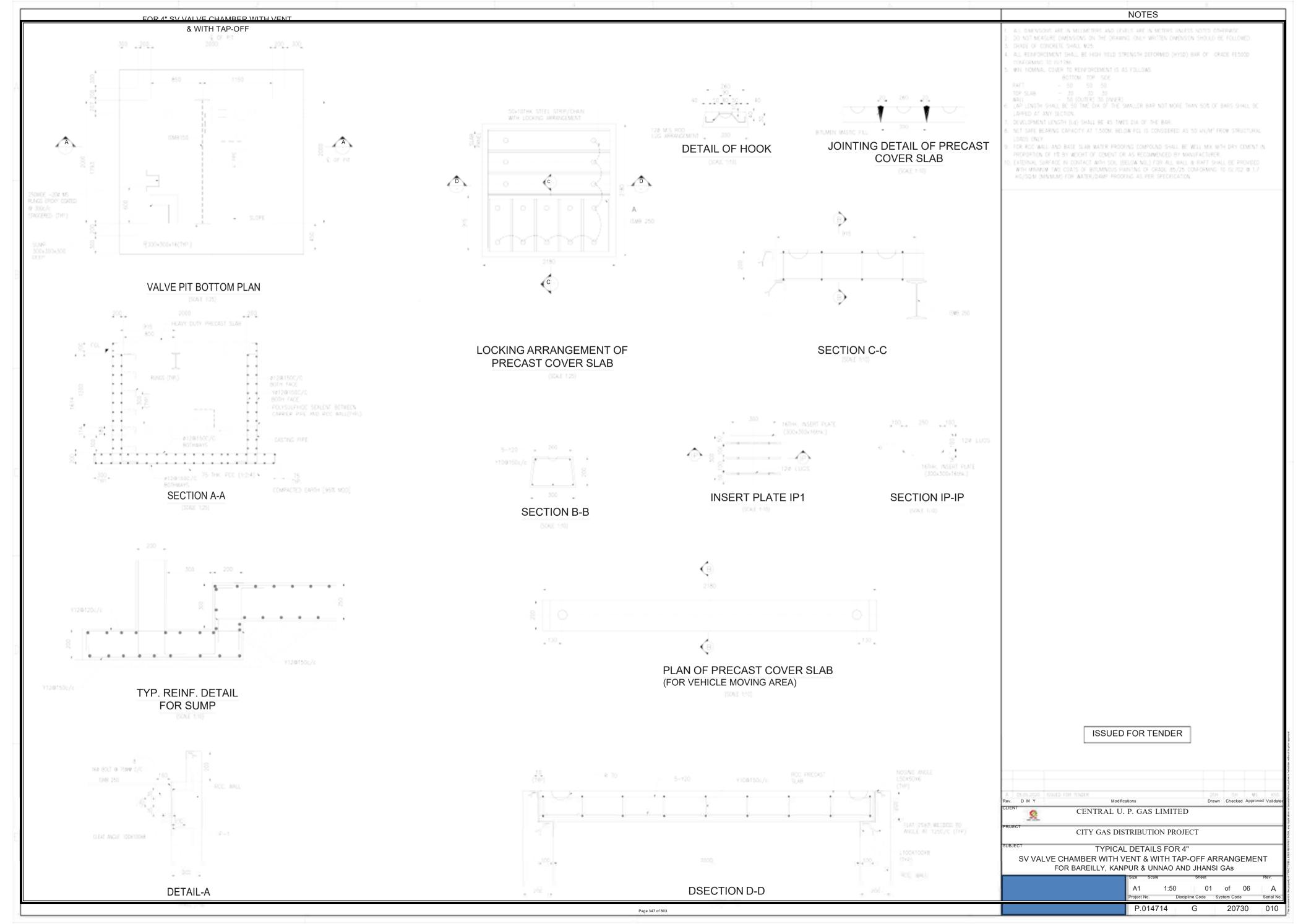
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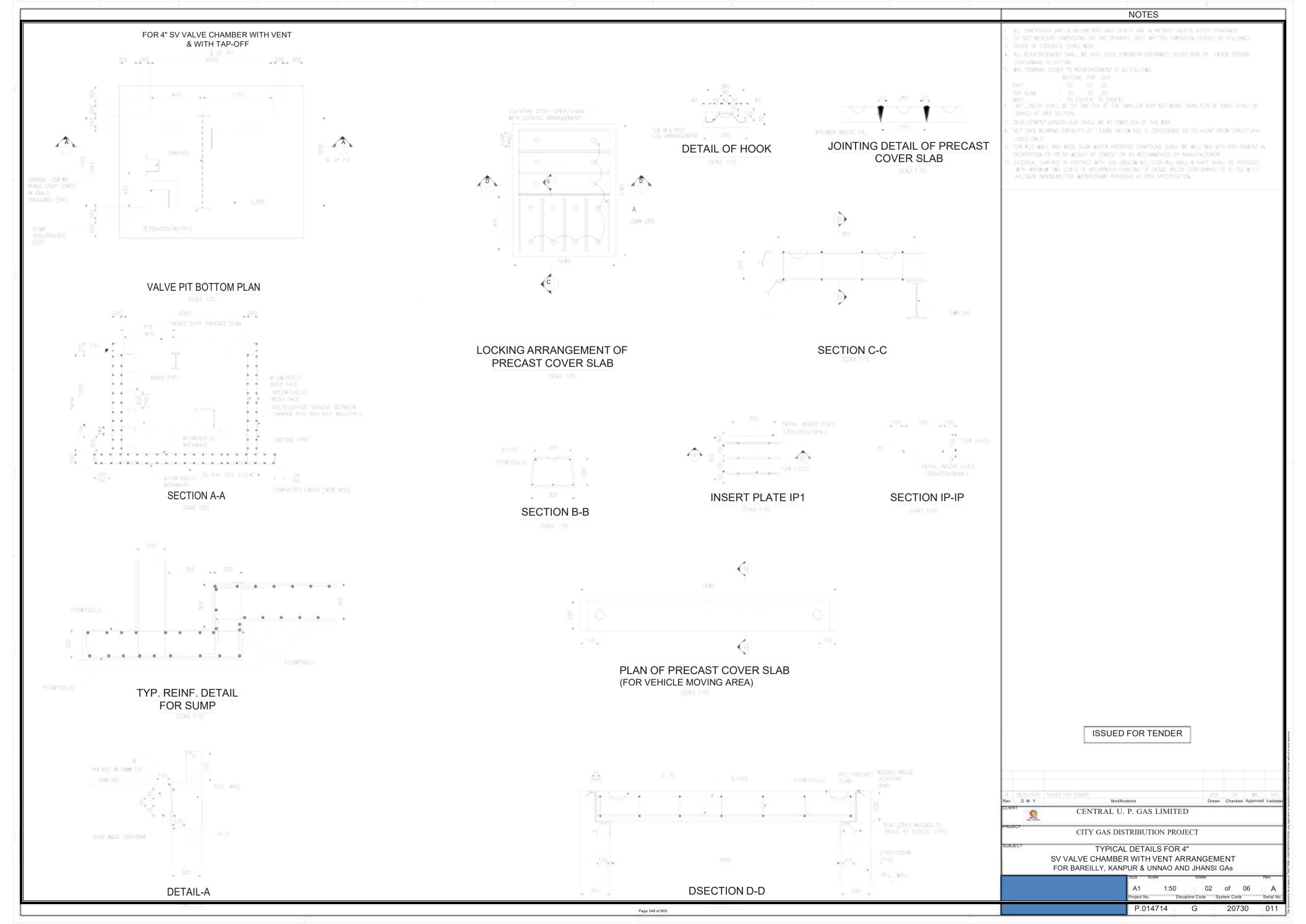
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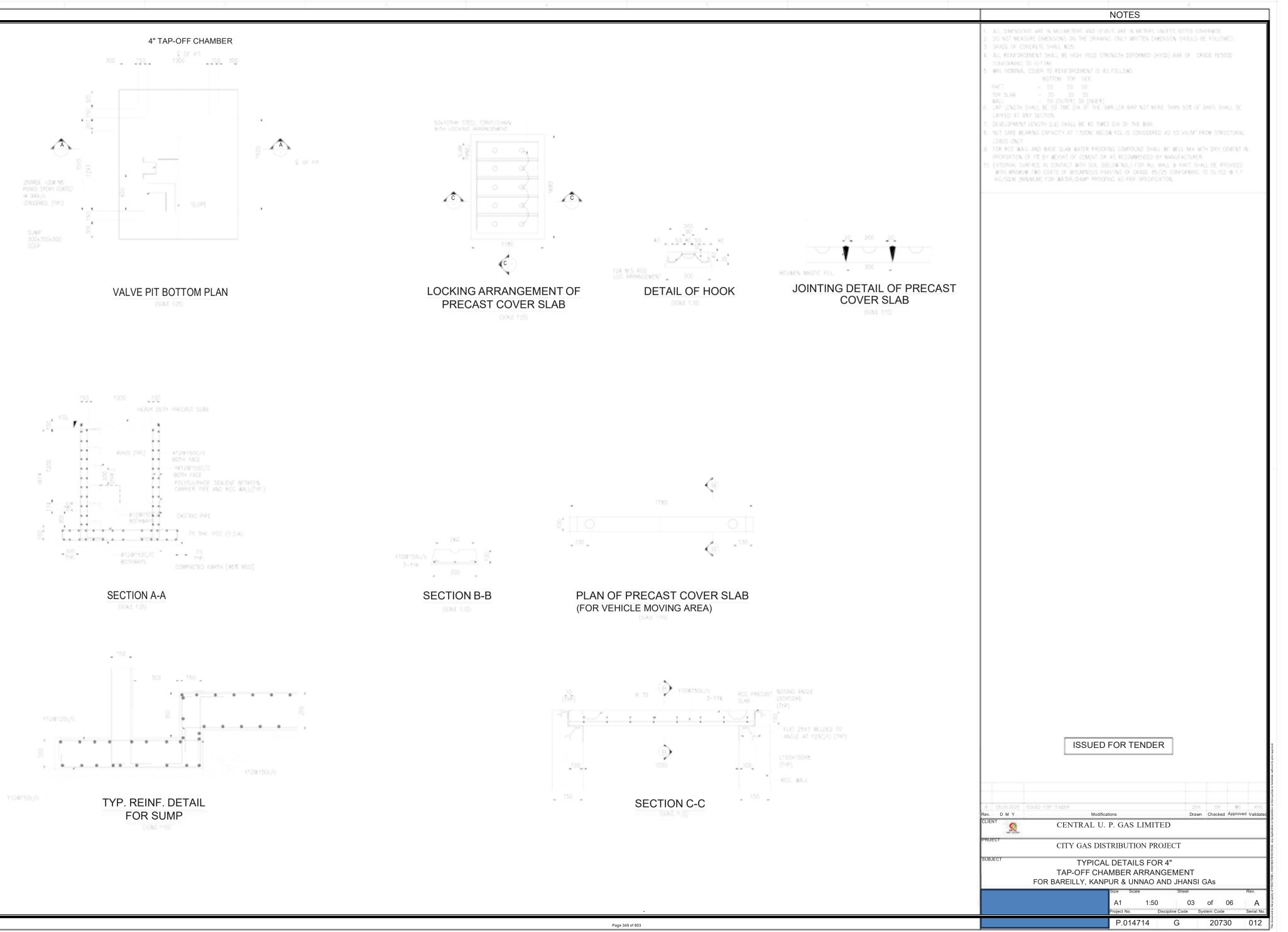
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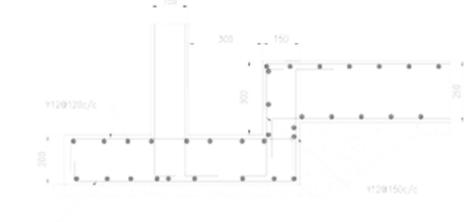
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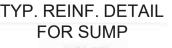


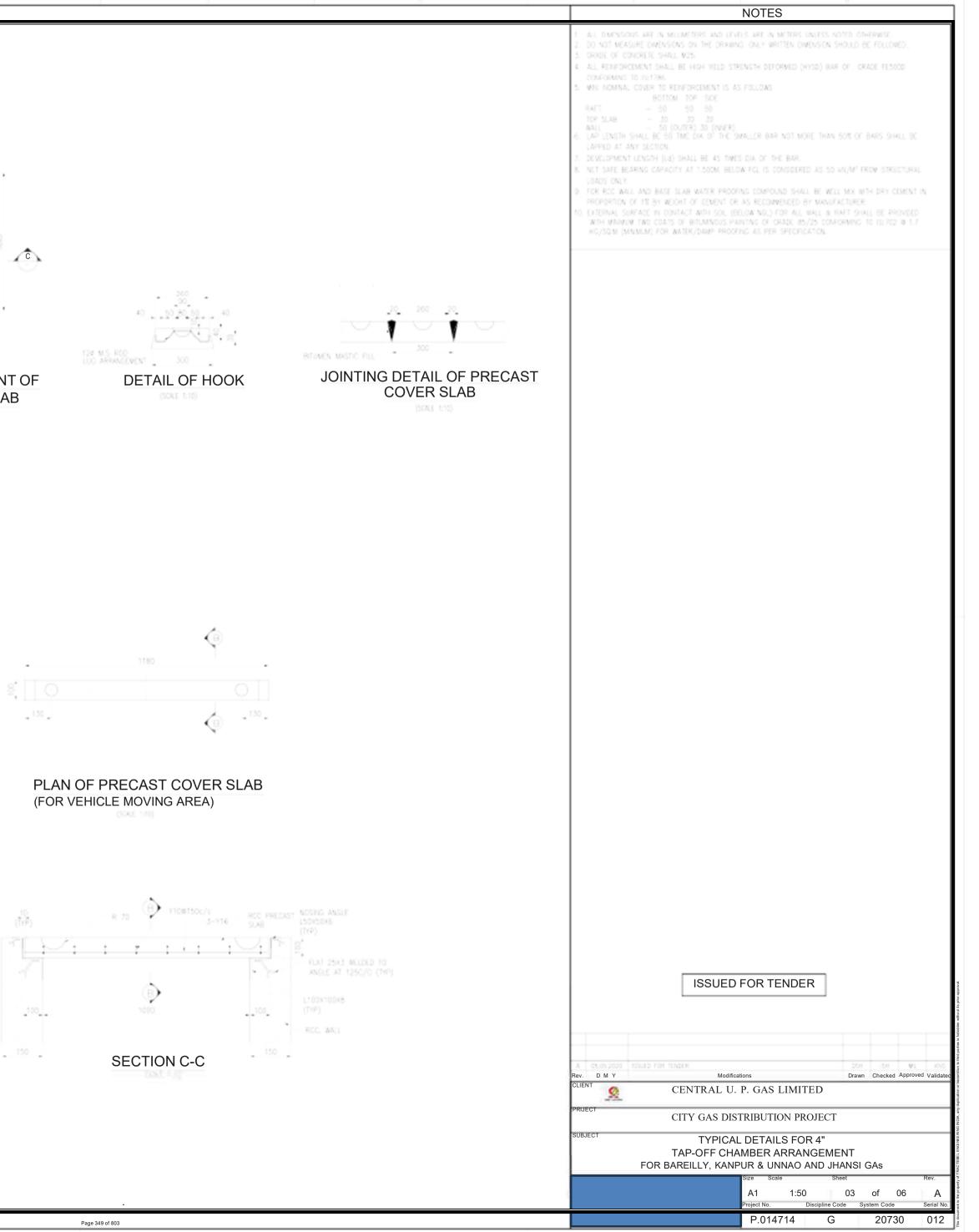


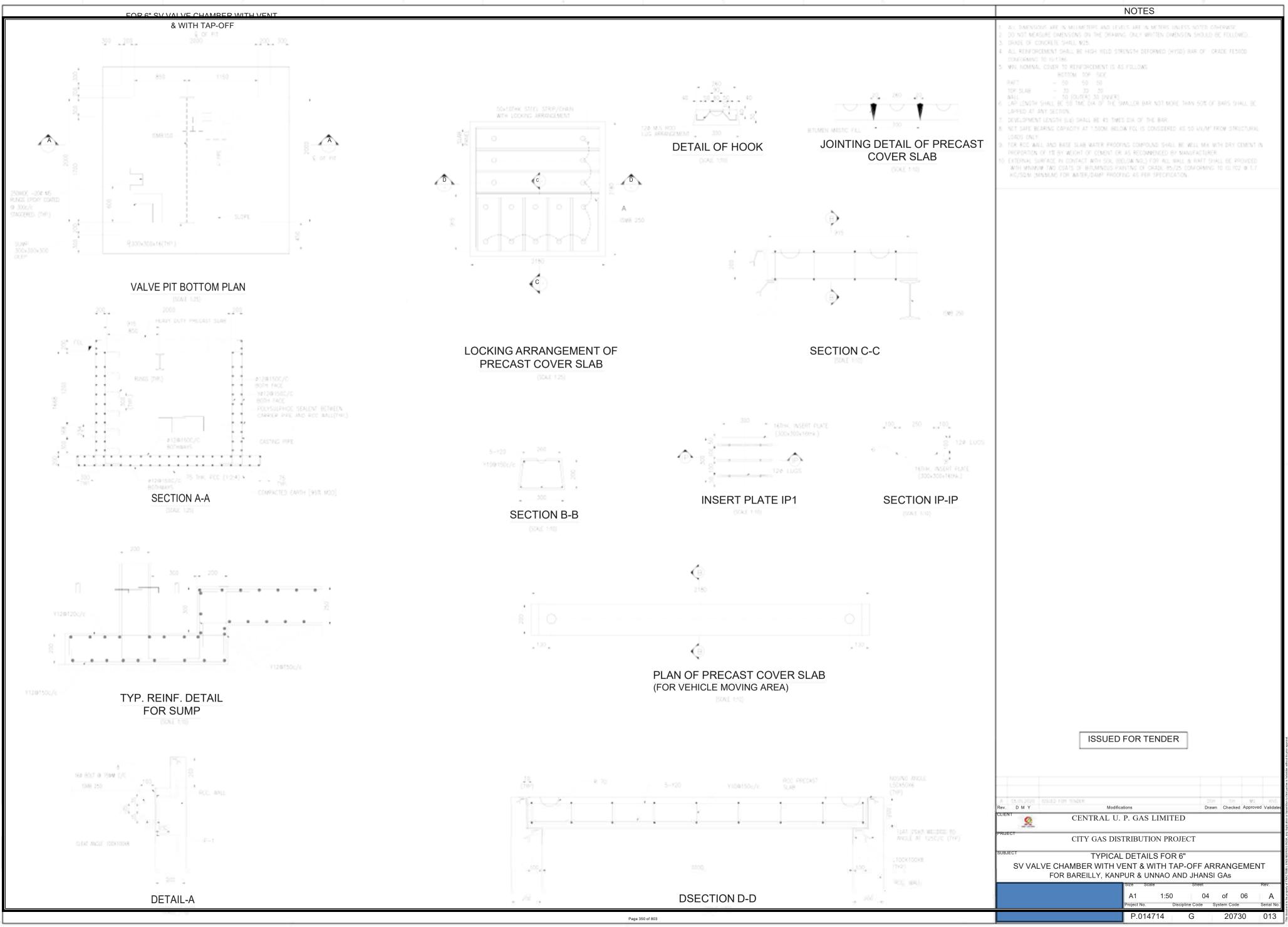


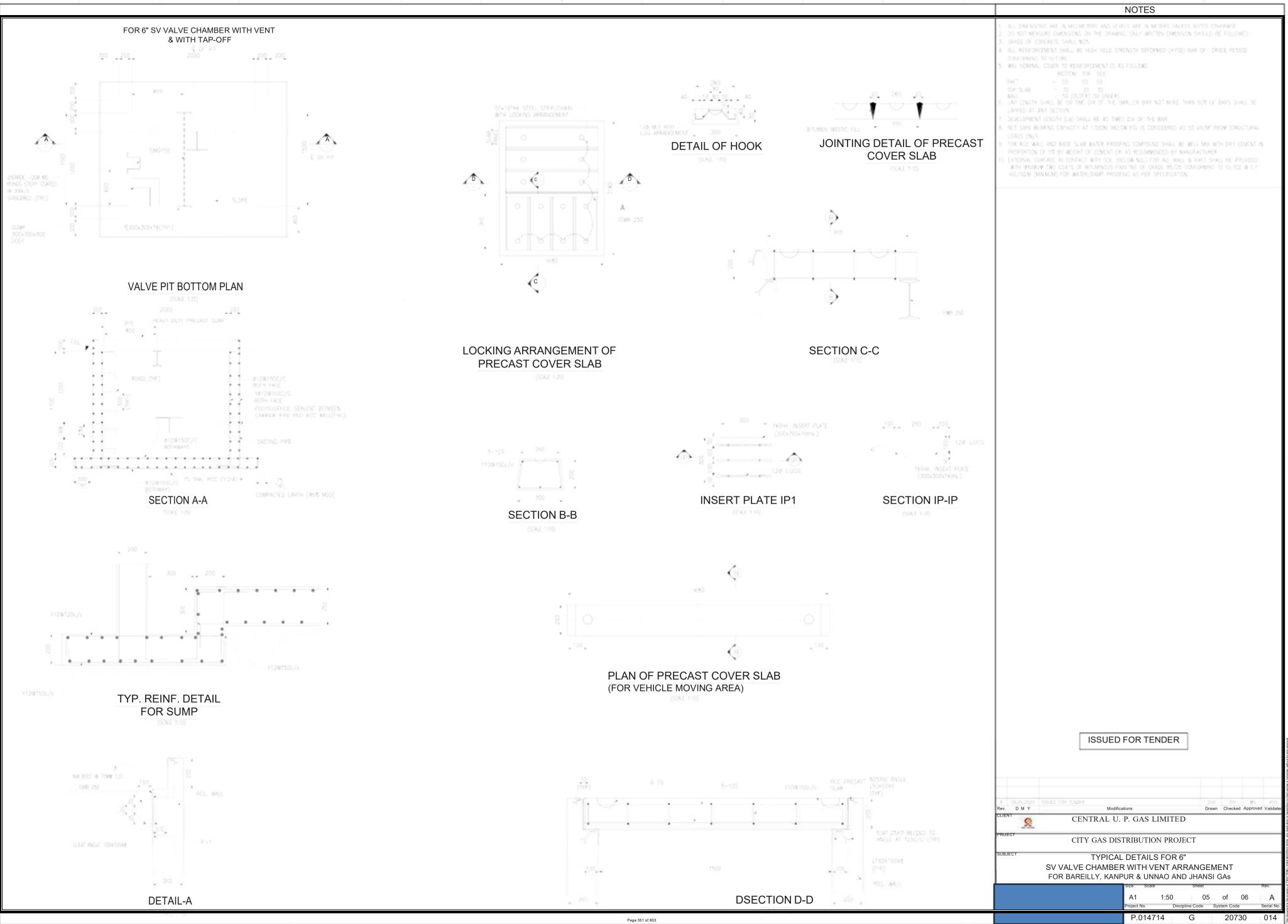




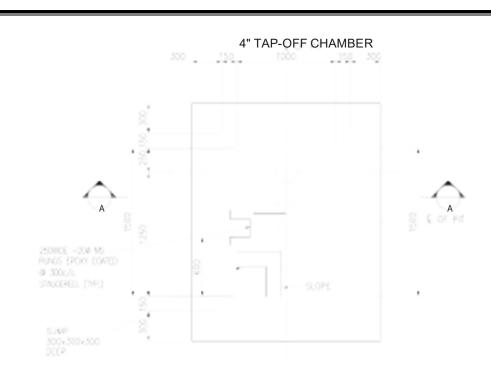






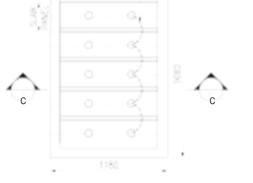


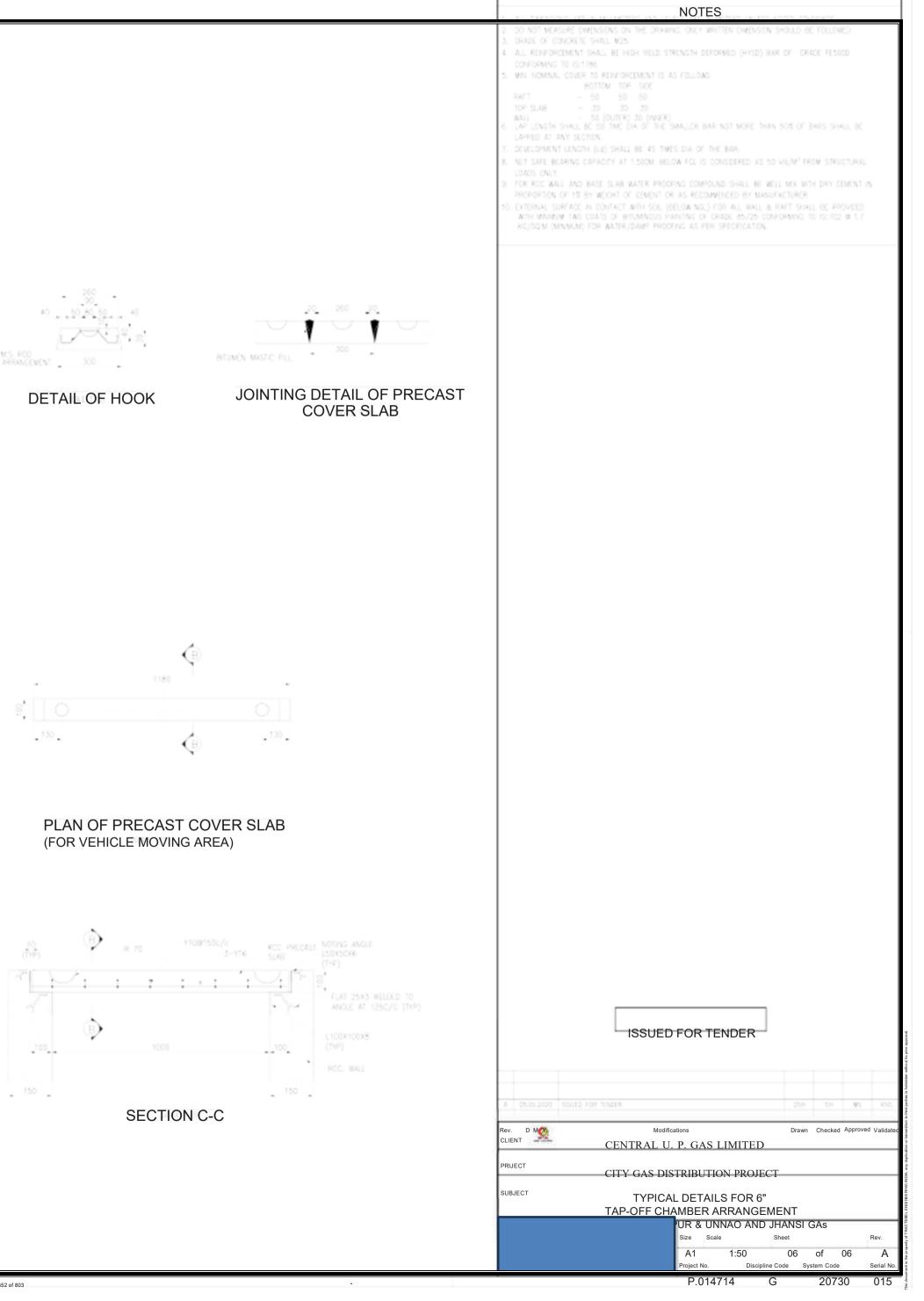
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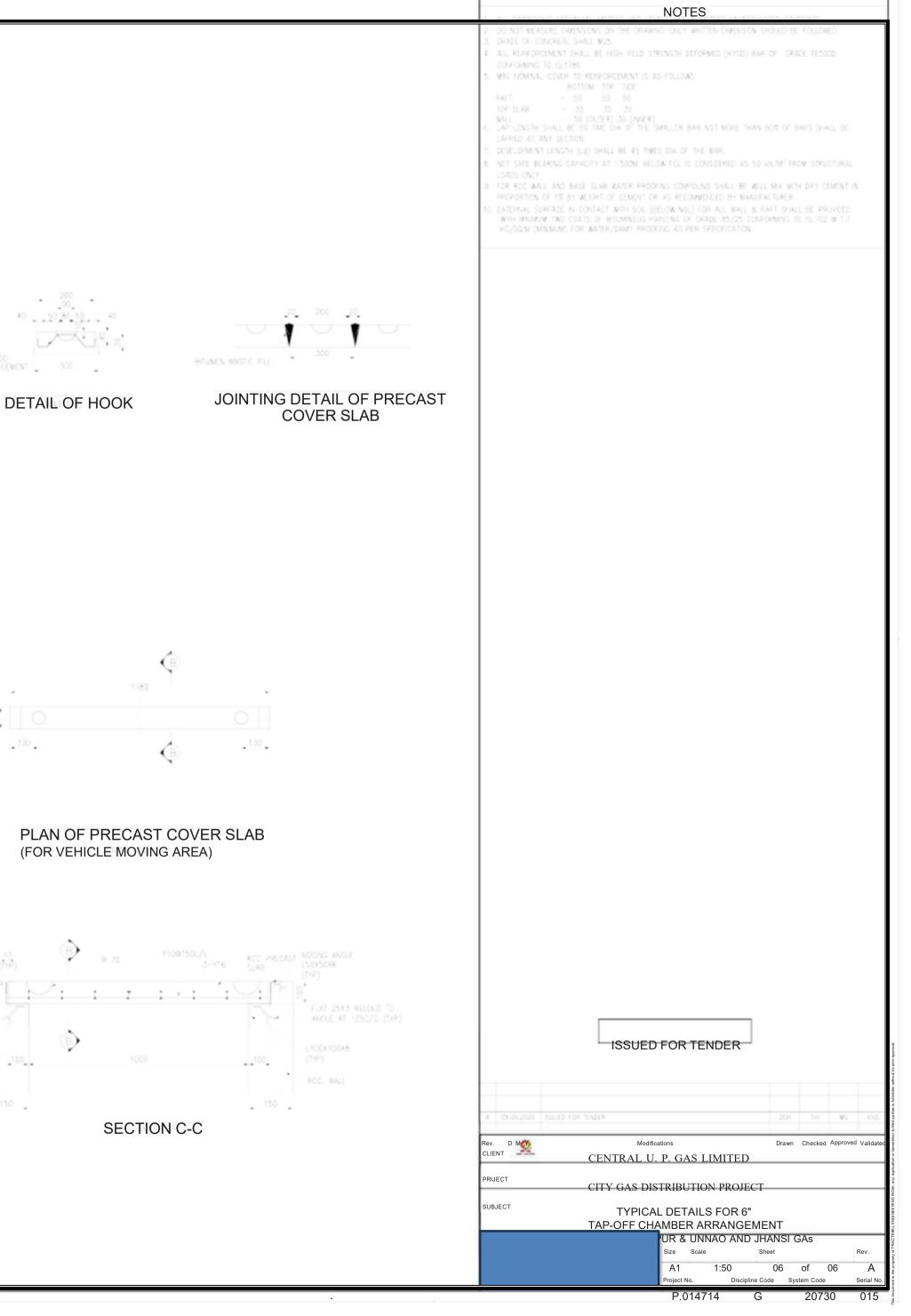
VALVE PIT BOTTOM PLAN

50x10THK STEEL STRIP/CHAIN WITH LOCKING ARRANGEMENT





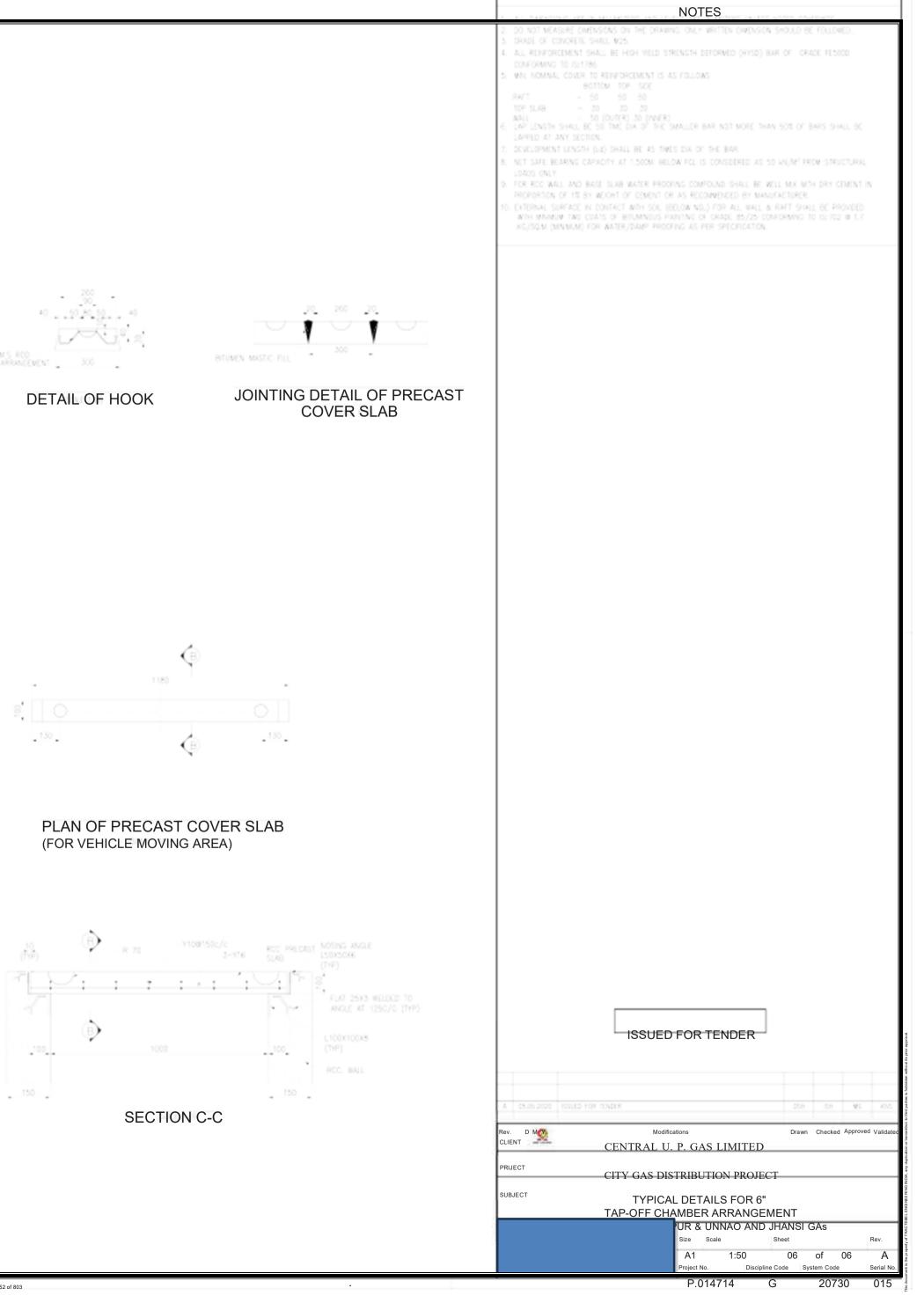
LOCKING ARRANGEMENT OF PRECAST COVER SLAB

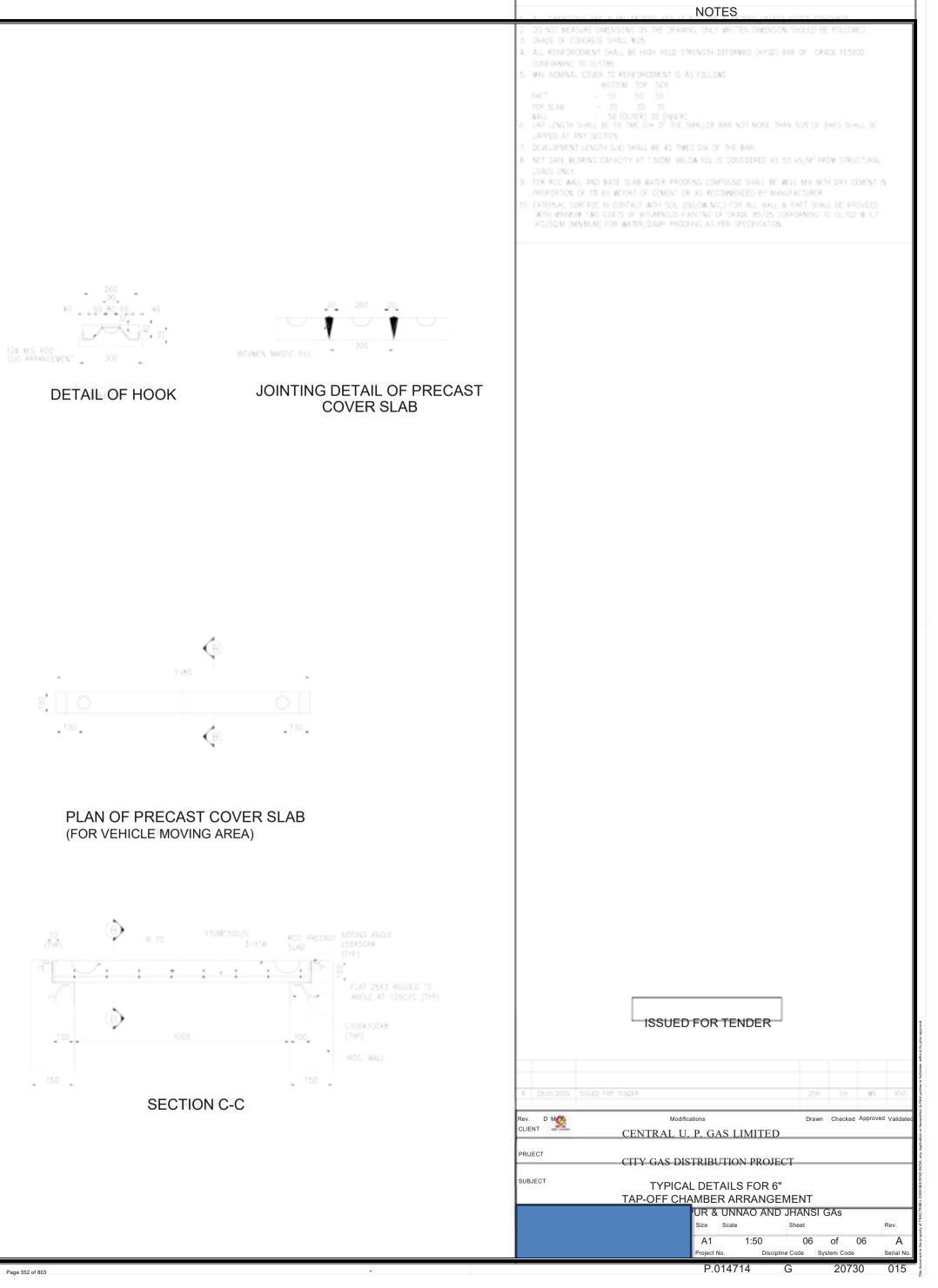


150 1000 150 °' . 1. 1 176 RUNDS (TVP.) #128150C/C . . . BOTH FACE . . 1000 POLYSULPHOE SEALENT BETWEEN CARRER RIPE AND RCC WALL(TYP.) 8 (a) MIZEISCE A. CASTING PIPE SVANHIOG 1.1 ار استاباری استر می میکند. میل #12@1500/C 75 DPP. BOTHMAYS COMPACTED EARTH [95% MDD] - 300 -

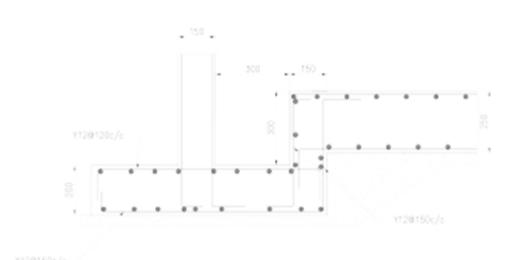


SECTION B-B

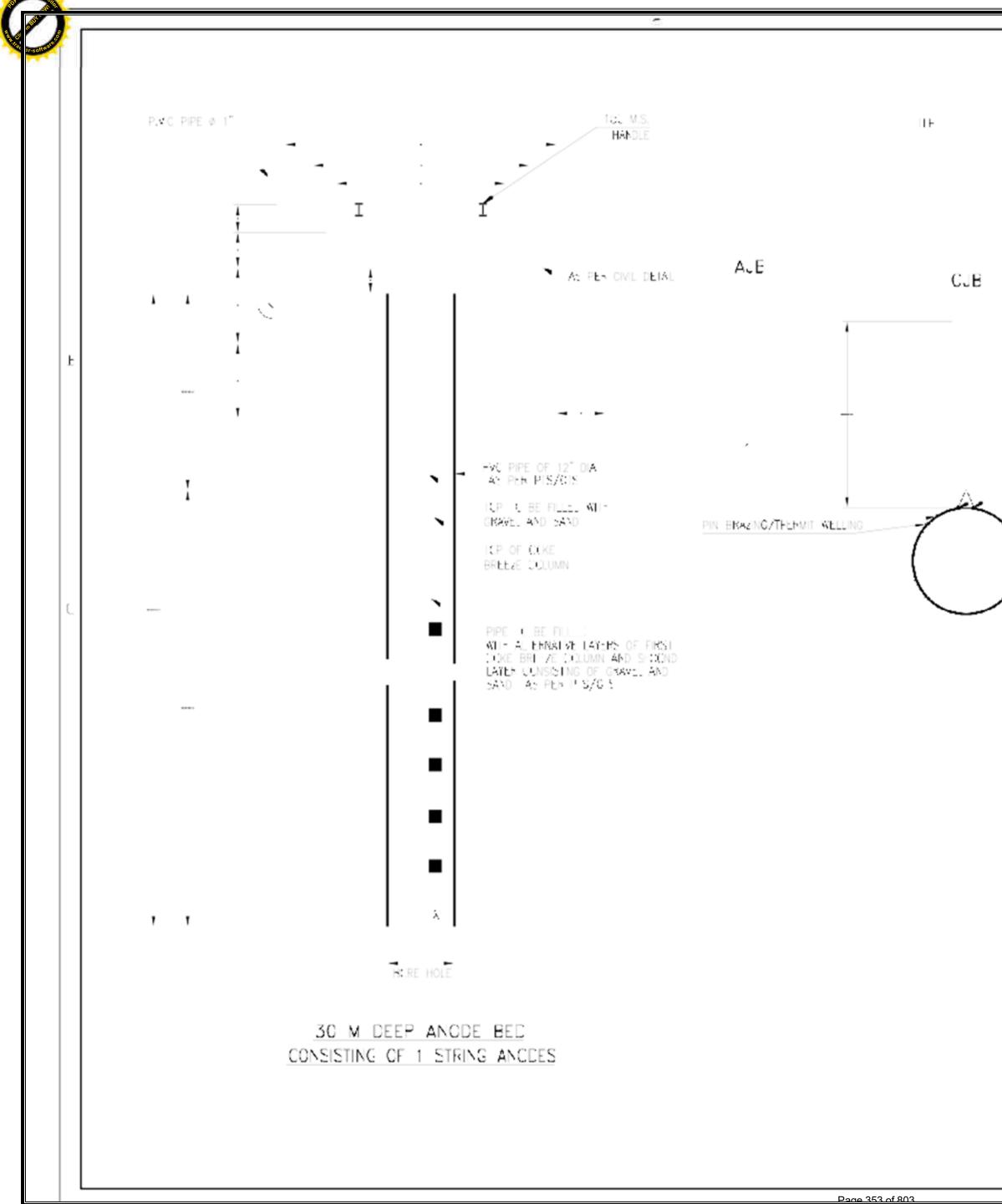




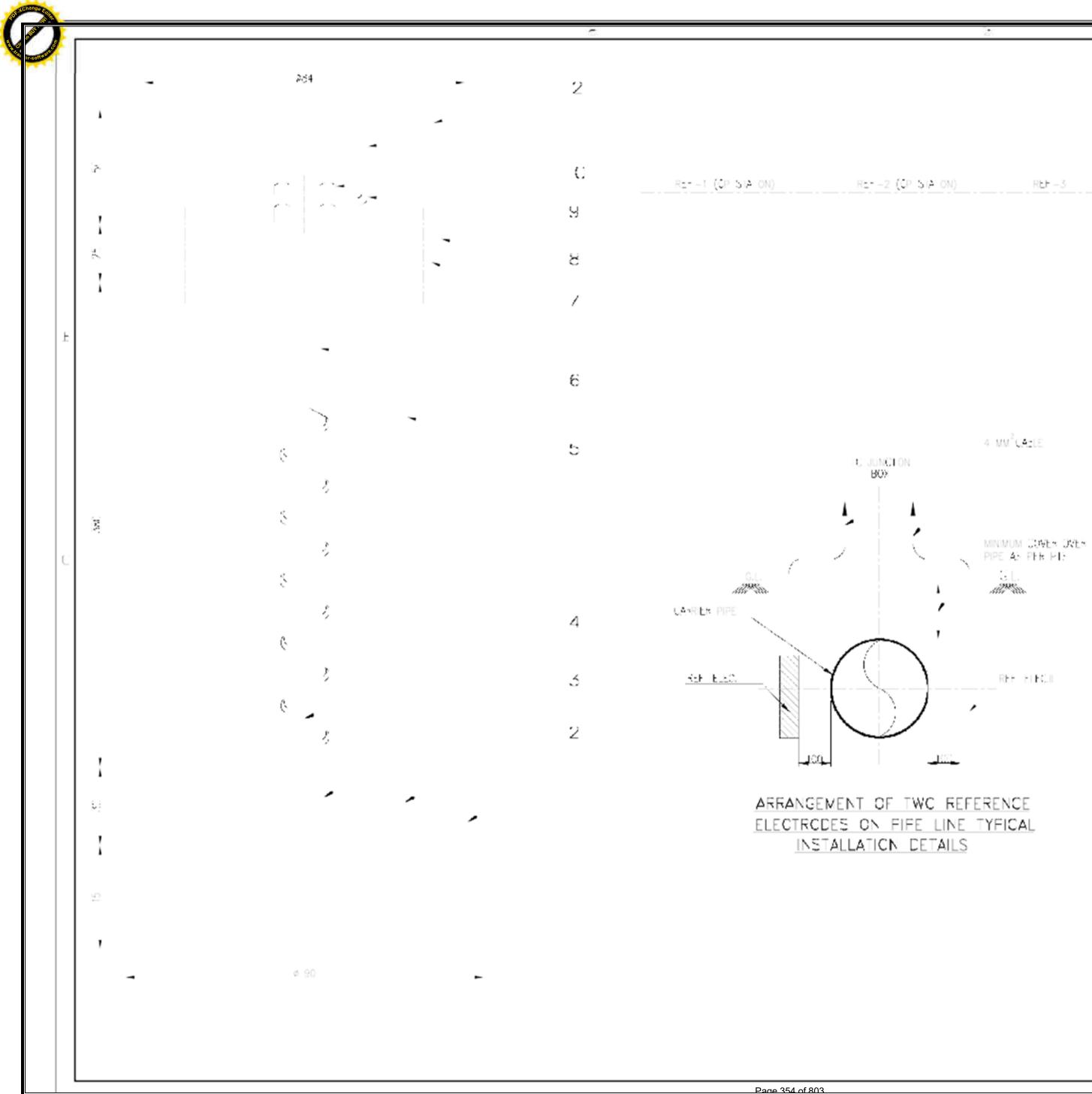
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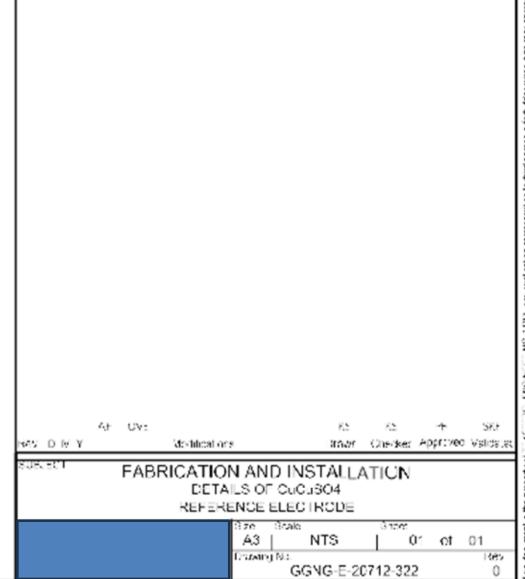


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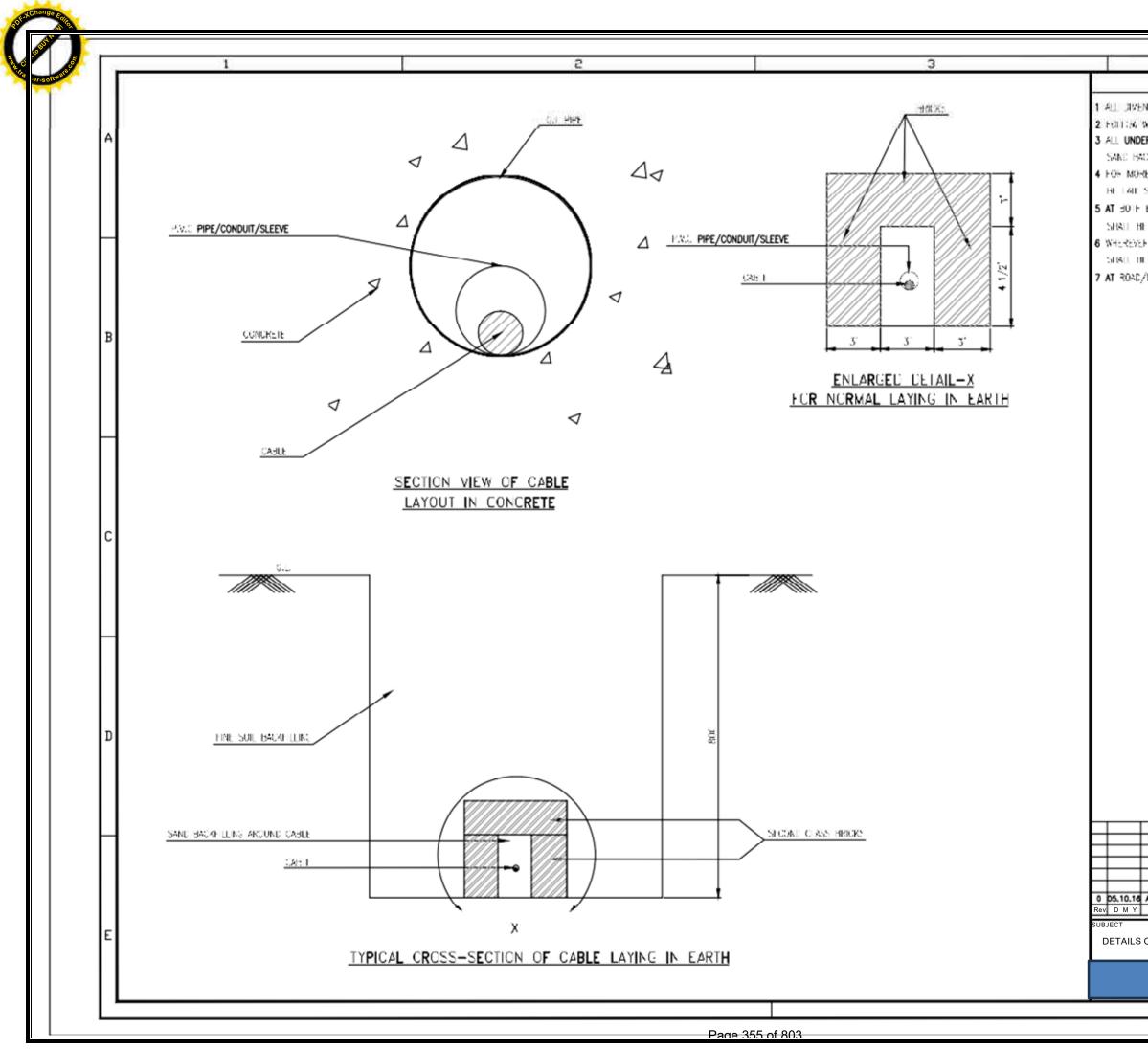
- 1 A L DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIEL.
- 2 FOLLOW WHITEN DIMENSIONS ONLY, DO NOT SCALE.
- 3 THE PIPE ASSEMBLY SHALL BE HOT DIP GALVANISED AT LR FACRICATION.
- 4 BRICK WURK SHALL BE DONE AT the COMPACENCE THE SCILL
- 5. INSTALLED DETAILS FOR PERMANENT CU-CUSCA REFERENCE CELLS AS MENTONED IN DRAWING ARE FOR GUIDANCE ONLY
- 6. HOWEVER, INS ALDATION PROCEDURE: DESIGN DRAWING ETC SHALL BE LONE AS PER A-PROVAL OF OWNER/CONSULIAN

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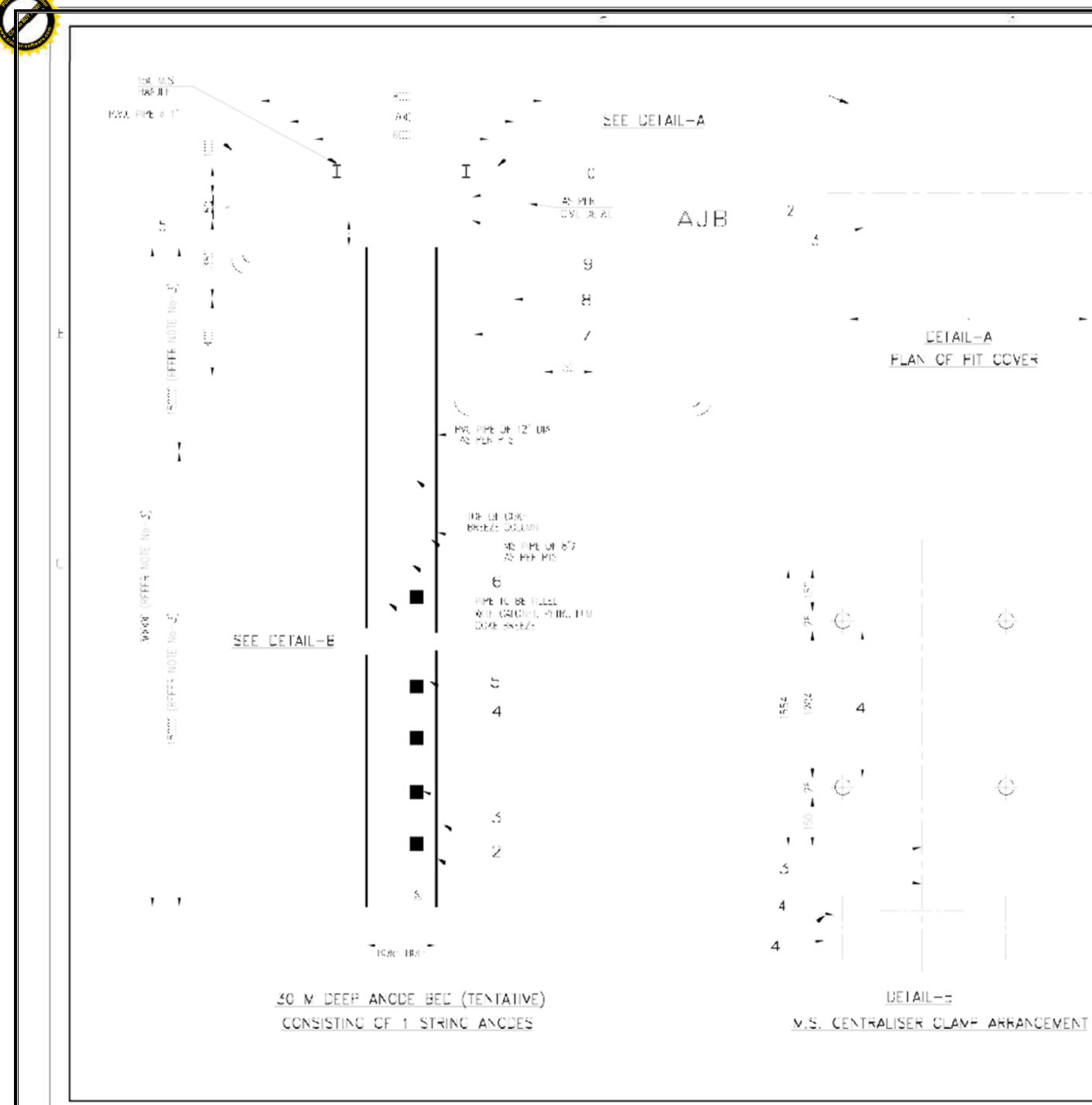
SL NO.	DESCRIPTION	QIY.
1.	P.V.C. PIPE 3 MM THICK	1 No.
2.	SAG WOCD PLUG	1 No.
3.	CuSC ₄ - CR*STALS	As RECD.
4	ELECTROLYTIC COPPER SPIRAL # 8 MM	1 No.
5.	CoSC4 SAURA : E SCLUTON	AS RECO.
б.	BRAZED OUPPER JOINT	1 No.
7.	WALEN FILLING BOLIEU HOLES @ 8 MM	2 Nos
8.	HYLAN BUSH	1 No.
9.	CUPPER LUG	1 No.
10.	BULLED CASLE CONNECTION	1 No.
11.	CONNECTION CALLE 10 MM ²	AS RECO.
12.	EPCXY FOR SEALING	AS RECO.



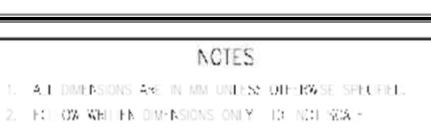




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Page 356 of 803



- 3. THESE DIMENSIONS ARE INDICATIVE ONLY THESE DIMENSIONS MUST ALTERED TO SUIT THE SITE REQUIREMENT
- 4 THE MMO ANODE STRING SHALL BE DUAL FEED IY-E.
- 5. A L WORK SHALL BE CARRIEL OUT BY EXPERIENCED AND QUALFIED PERSONNEL WITH A-PROVED DESIGN AND DRAWING FROM OWNER/ CUNSULIANI.

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SL NO.	DESCRIPTION	QIY.
1.	PAL CASING PIPE OF 12" DIA	15 Mtrs.
2.	CCKE BREEZE	AS RECD.
3.	ANODE SIZE IS 2.5 MM X 1000 MM, OUT-UT OF 8 Amp.	I SIENCIARO
2	M.S. CENTRALSER	10 Nos.
5.	PLVIC PERFERALEL VENT PIPE 1" 0	AS RECD.
6.	(A-LE TEAD)-	1 No.
7.	P.♥C PIPE 1 MM @	AS RECD.
8.	CONCRETE WORK FOR LOP OF ANODE BHD	AN RECD.
9.	CARLE THE WIRE 1/4" NYLON ROPE	AN RECD.
10.	GJ. PIPE 2" # FCR SUPPORING CA-LE	1 No.
11.	M.S. PLAIN DCP COVER	1 No.
12.	ANODE THAT JUNCTION BOX	1 No.
13.	M.S. LIFTING HANDLES	2 Nas.
14	M.S. NULA ECLT	56 Nos.
15.	P.VC PIPE 4 Ø	AN RECD.

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Vortifications.

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DETAILS OF DEEP ANODE GROUND BED

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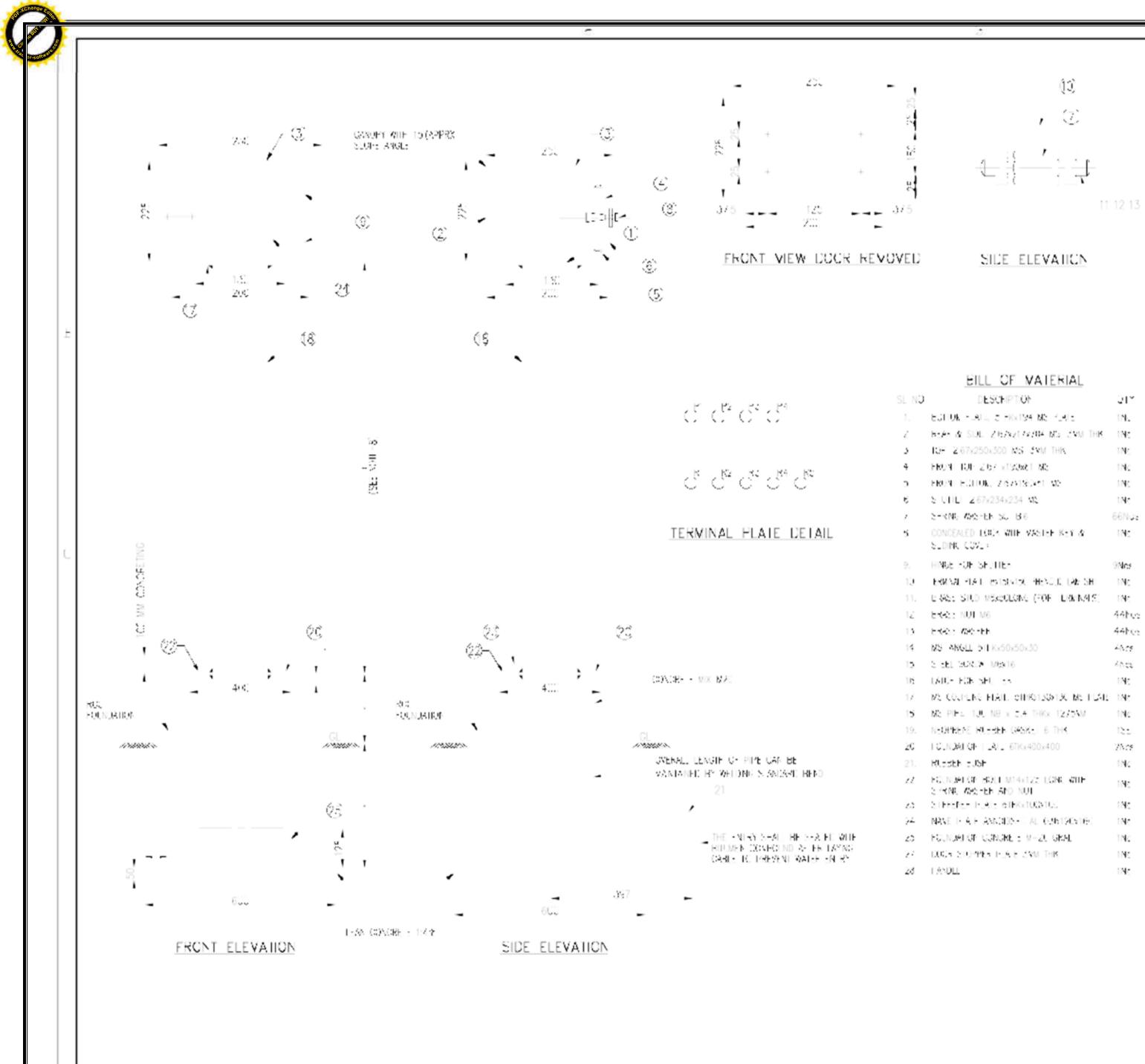
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SL NQ	DESCRIPTION	QΓ
1.	EGHTOR FLATE, 5 FKx194 NS FLATE	1Nc
2	6545 & SDL 26732174/04 MS 3VM THK	1Nc
د ا	10F. 2.67x250x300 MS 3MM THK	IN:
4	FROME FOR 12.67 x190x81 MS	1Nc
э	FROM ECHOR, 2157V1SGVet MS	IN:
E.	S UTILE 2/67x234x234 MS	1Nc
/	SHKNR WASHEN SU BIG	66N(
5	CONCEALED LOCK WHE MASTER KEY & SLDING COVEN	1Nc
9.	HINGE FOR SECTER	9Nes
10	ERMANE PEA L. RATSONICK, PHENOLIC LAW SHE	1Nc
11.	E Was STUD MEXECTIONS (FOR TERMINALS)	1NC
12	ERE: NOT M6	44b
13	ERAD: WASHEN	44h
14	MS ANGLE 511 Kx50x50x30	4No
15.	S EEL BORLW, MEX16	45.53
16	LADE FOR SECTOR	1Nc
17.	MS COUPLING FRAIL OTHIG130813C MS FRAIL	INC
15	M2 PH-1 130 NB x 5.4 THKx 12/5AM	1Nc
19.	NEOPHENE RUSSEN GASKED 6 THK	12:
20	ECLIVATION FEATL 6TR0400x400	ZNO
21.	RUDSEN DUSH	1Nc
22	EGUNDATION BOLT MERGEZ: LONG WITH 2 (KNR WASHEN AND NUT	1NC
23	STEEDER FLATS STERVINGSTOC	1N0
74	NAVE F ALF ANNOLISED AL CONTROLOGIC	INC
20	FOUNDATION CONCRET: M-20 GRAD	1Nc
24	DOGS STOPPES IN ALE SYM THR	INC
2.4	1.451001	

NCTES

- 1 AL. DIMENSIONS ARE IN MM UNLESS OTFERWISE SPECIFIED.
- 2 FOLLOW WRITER DIMENSIONS ONLY FOO NOT SCALE
- 3 THE SPUT EN SHALL BE HINGEL TYPE WITH CONCEALED LOOK & SHALL HAVE DOON GASKET TO MAKE THE TEST STATION WEATHER PROOF (P555)
- 4. THE INNER & CULER SURFACE OF THE LEST STATION SHALL BE EPOXY. TYAN ED TWO COAT OF ZING ROH E FOXY PRIMER AND THREE COAT OF BATTLE SHIP GRAY CELOURED FROMY PANT ACHEVING TOTAL PANT THORNESS NOT LESS THAN 25C MICKON
- 5. THE MAKE PLATE SHALL BE OF ANODISED ALLMINIUM WIF BLACK BACKGROUND & WHITE LETTERS & SHALL BE FIXED TO THE INNER SIDE. OF SHULLER
- 6 TESTISTA ON SHALL BE ERECTED WITH THEIR SHULLERS, PARALLE, TO THE LINE OF AXIS AND FACING THE PIPE LINE. THE DIMENSIONS OF THE TEST STATION WILL WRY DEPENDING ON THE TYPE OF THE TEST AC ISTC.
- 7. THE CHANAGE OF LEST STATION SHALL BE WINTLEN WITH BLACK PAINT ON THE OUTER SIDE OF THE FRONT SHULLER.
- 8 HEIGHT OF THE TEST STA ON SHOWN ABOVE CROUND LEVEL IS MINIMUM. ON MITHE ACTUAL HEIGHT SHALL BE CHODAL BASAL ON DOLAL FLOOD. LEVELS TO BE ASCERTANED
- 9 AFTER INSTALLATION OF FOUNDA ON BOLT,41 (1000M) CONCRETING TO BE DONE ABORE THE PLACES AS AN EXTENSION OF PCC(V=15). FOUNDATION, TOTAL DIFFTH OF THE FOUNDATION SHALL BE \$20, MM AND 300 MM ABOVE THE GRADED LEVEL
- 10 BEFORE FABRICATION, ORWANGS ARE REQUIRED TO BE APPROVED BY OWNER
- 11 DIMENSIONS, SPECIFICA ONS AND QUANTITY MEN ON HEREIN ARE INDICATIVE AND FUS GUIDANCE UNLY .
- 12 DOOR SHALL BE HINGED TYPE WITH CONCEALED LOOK AND SHALL HAVE DOOR SASKET TO HAVE TEST STATION WEARER PROOF AND FLAVE PROOF. (IF RECURED).
- 13 The name plots of test stations shall in minimum carry following information (c) lest station number
- (b) Oftinuqe in KM
- $\{o\}$ lost station connection scheme type
- (c) Distance from plasing in meters
- (c) Direction of product lick

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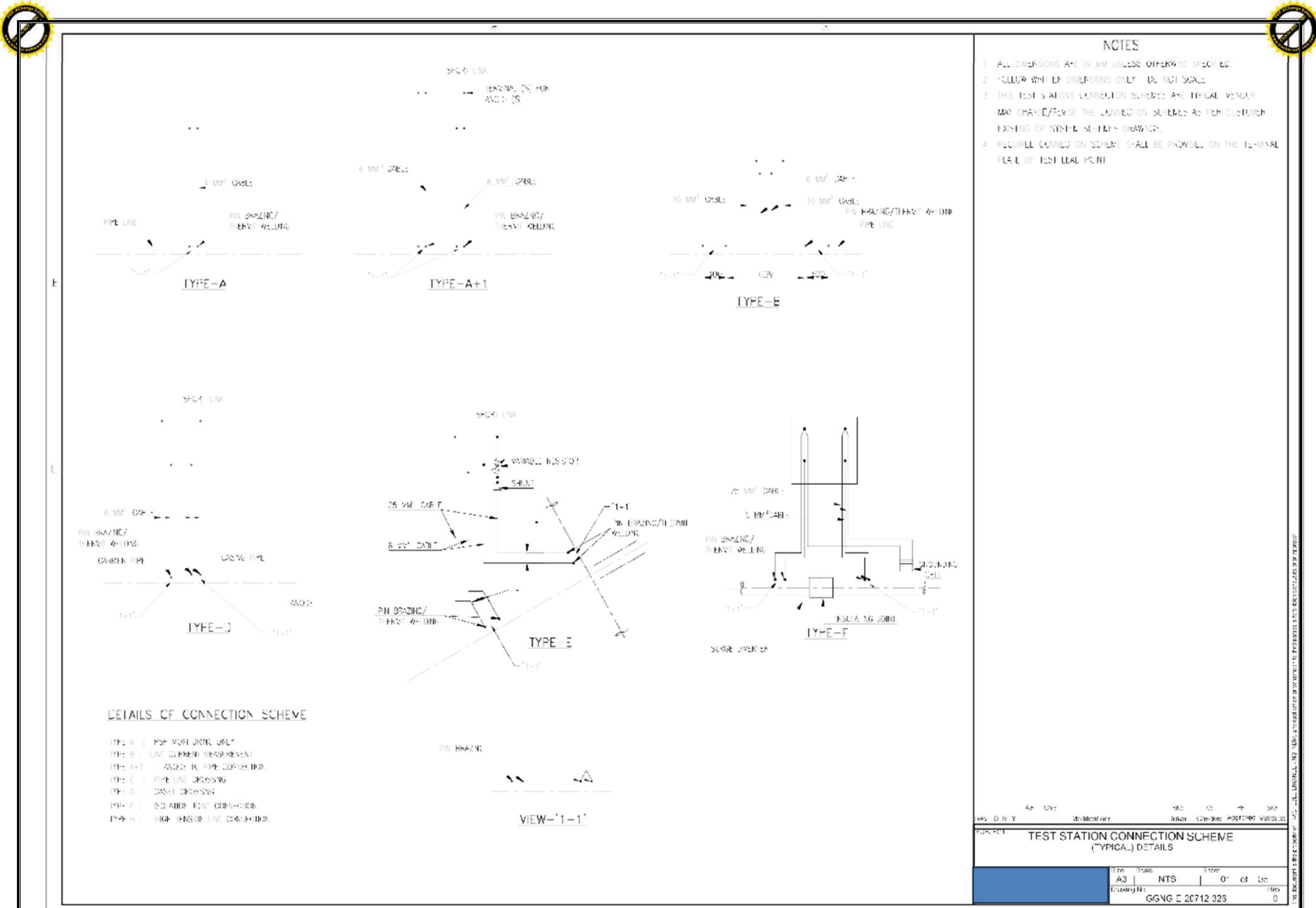
destitications.

TEST LEAD POINTS & JUNCTION BOX WITH FOUNDATION DETAILS

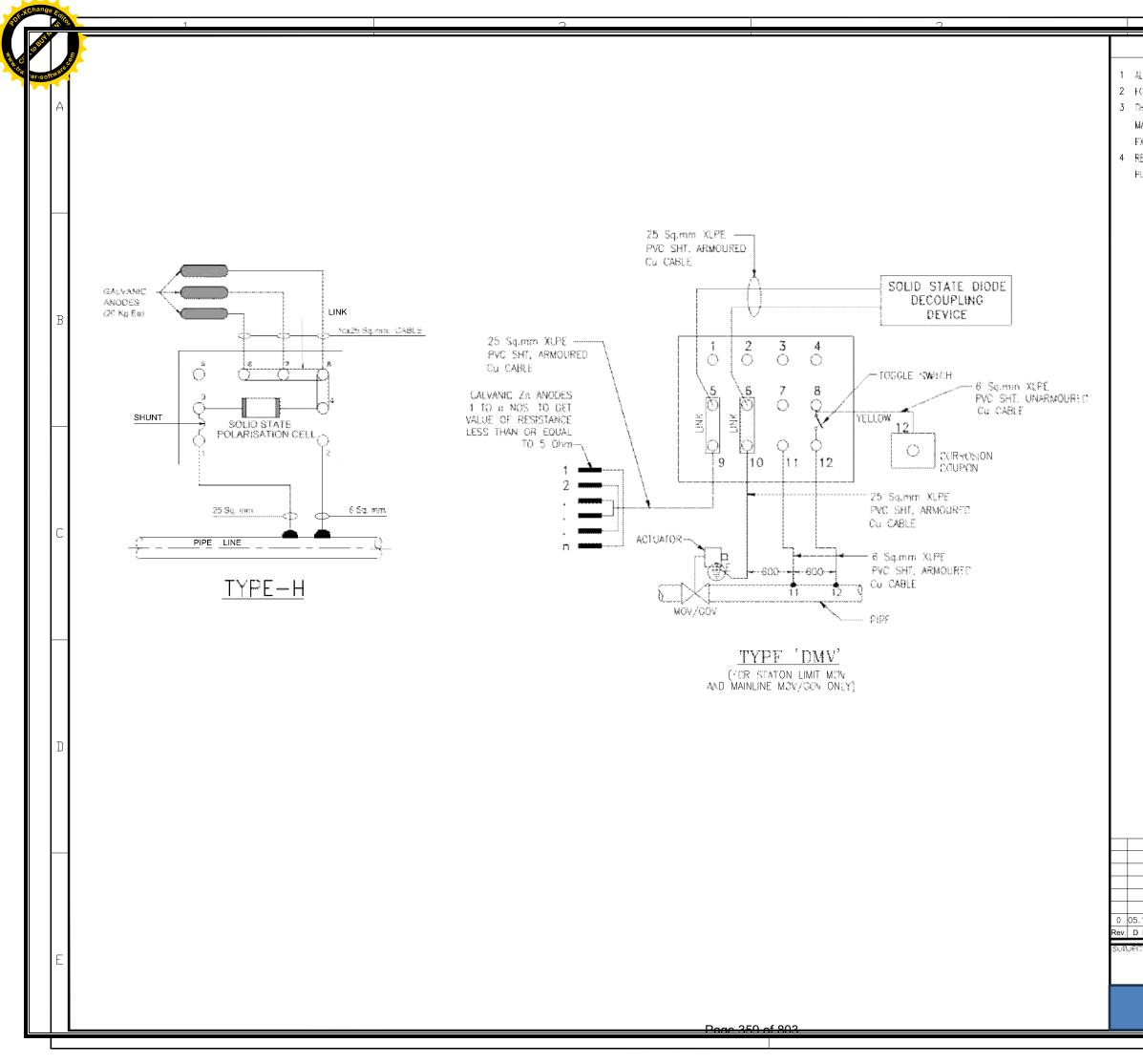
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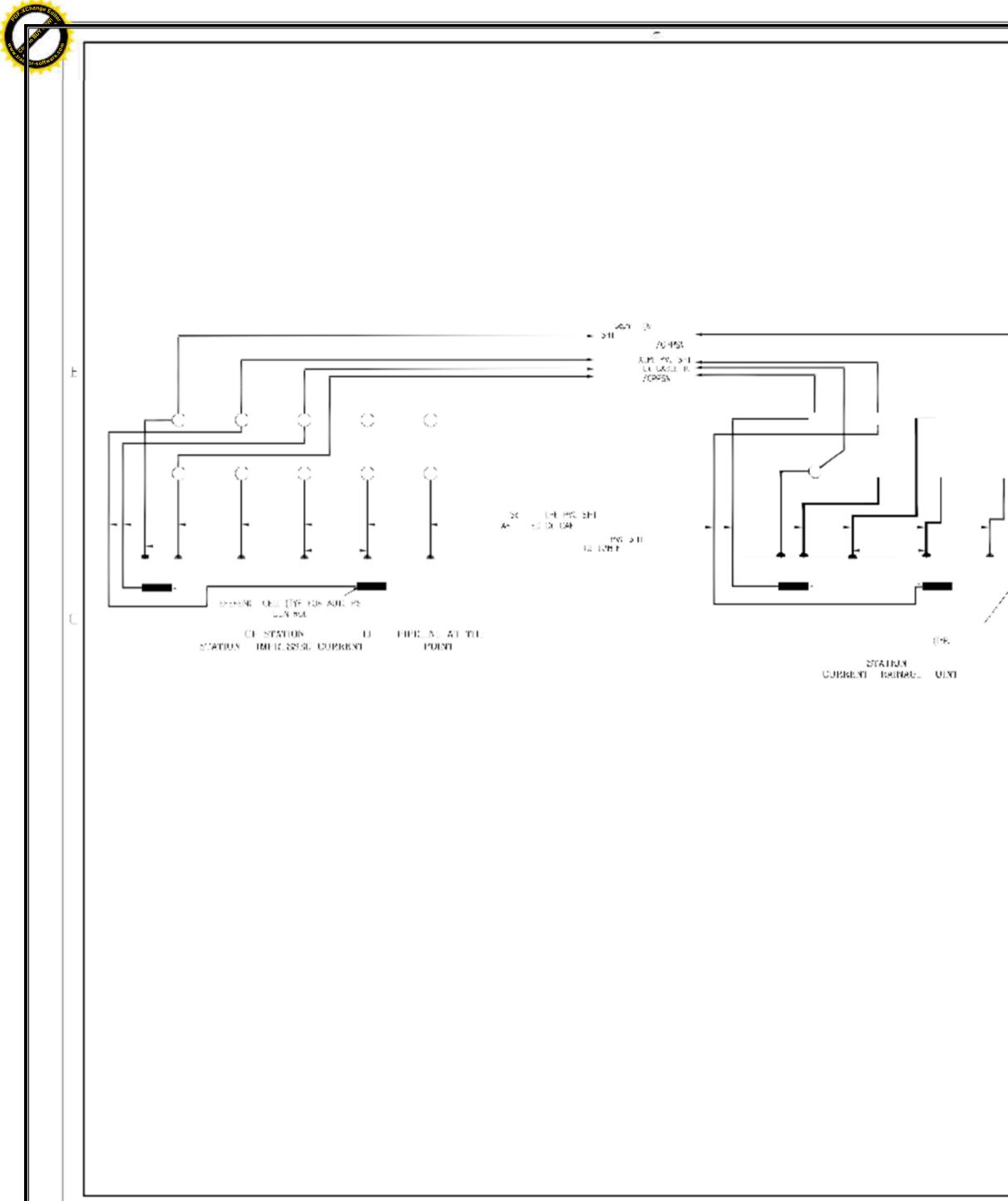
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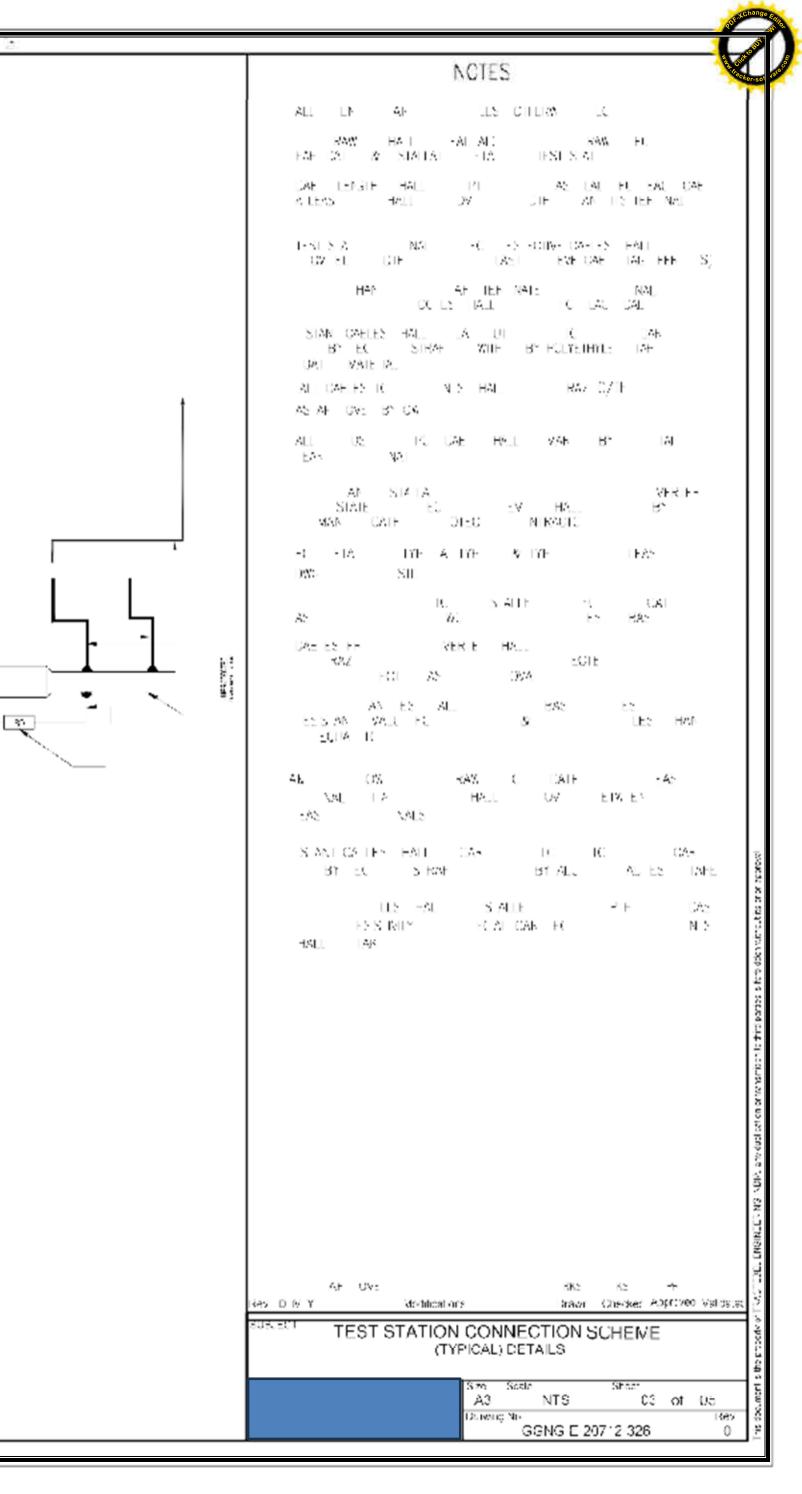
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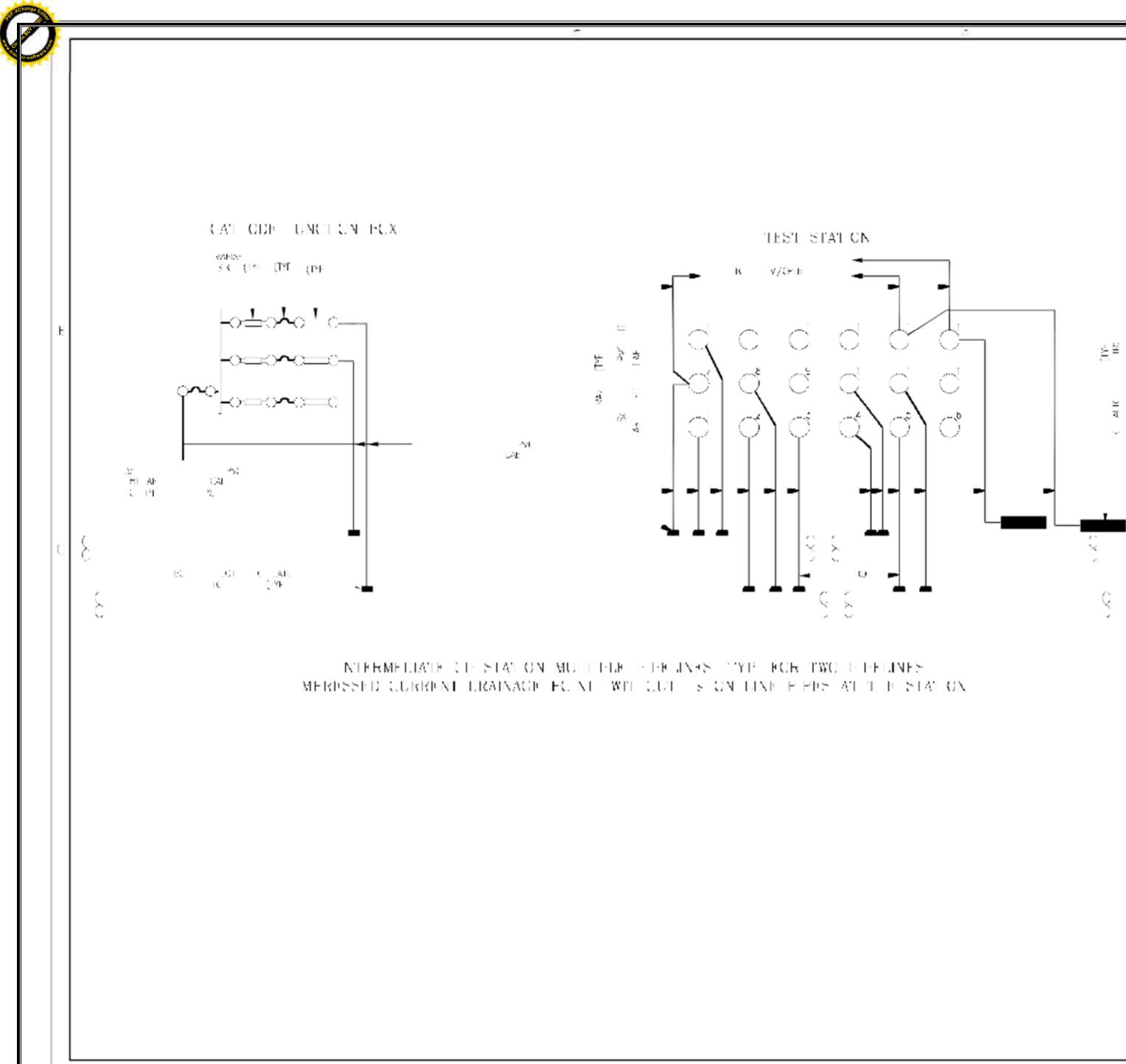


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NOTES L DAMENSIONS ARE IN MM JACESS OTHER RECOVERENCES ON SCHEMES A STATIONS CONNECTION SCHEMES A AY CHANGE/REVISE THE CONNECTION SCHE RISING OF SYSTEM SCHEMES TRAVINGS. CRURED CONNECTION SCHEME SHALL BE P ATE OF LESS LEAF POINT ATE OF LESS LEAF POINT	R SCALL NAF TYPICAL MPS AS PF	. VEXDO R CUSTO	158		
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TEST STATION CONNEC (TYPICAL) DET	CTION S				
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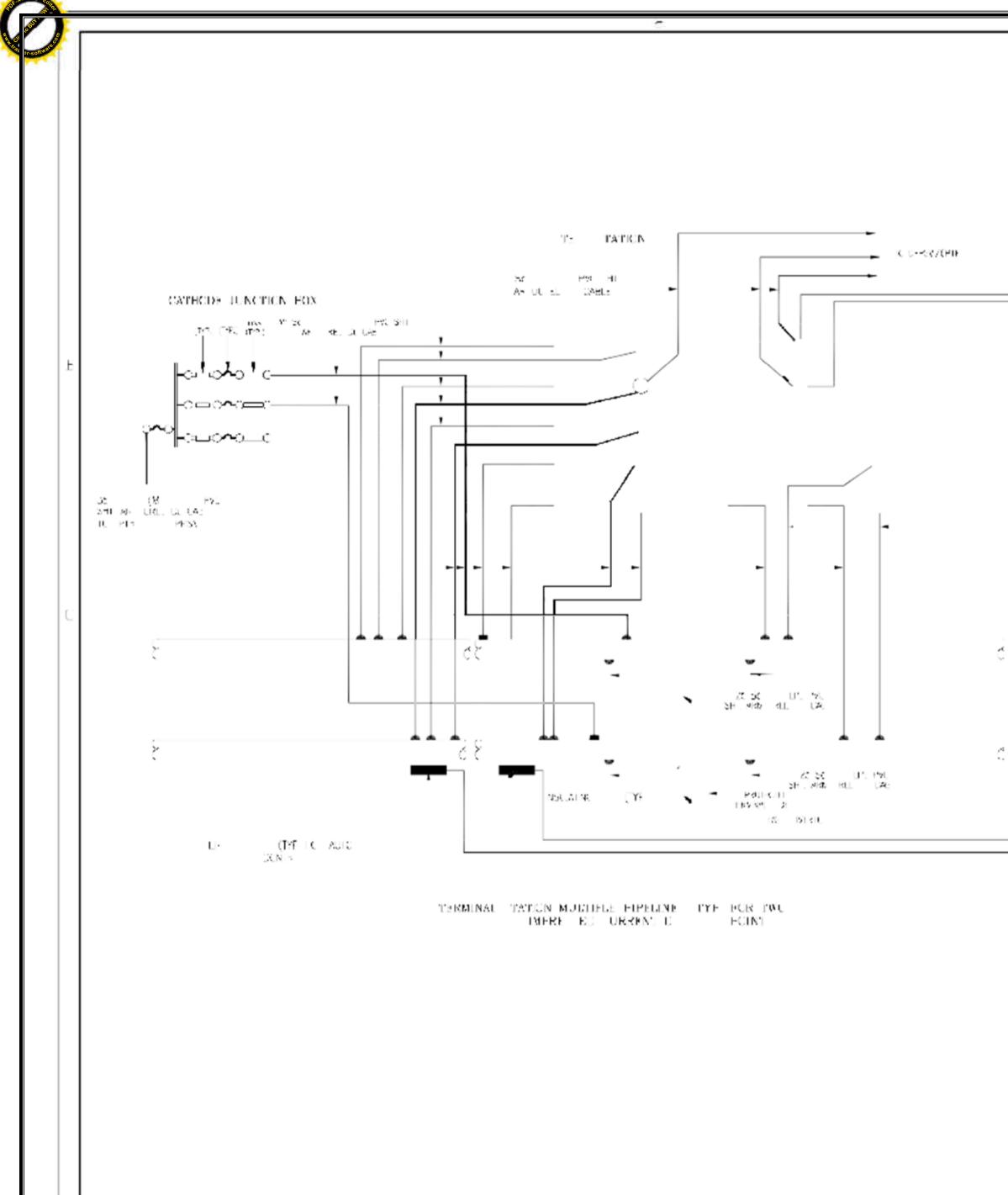
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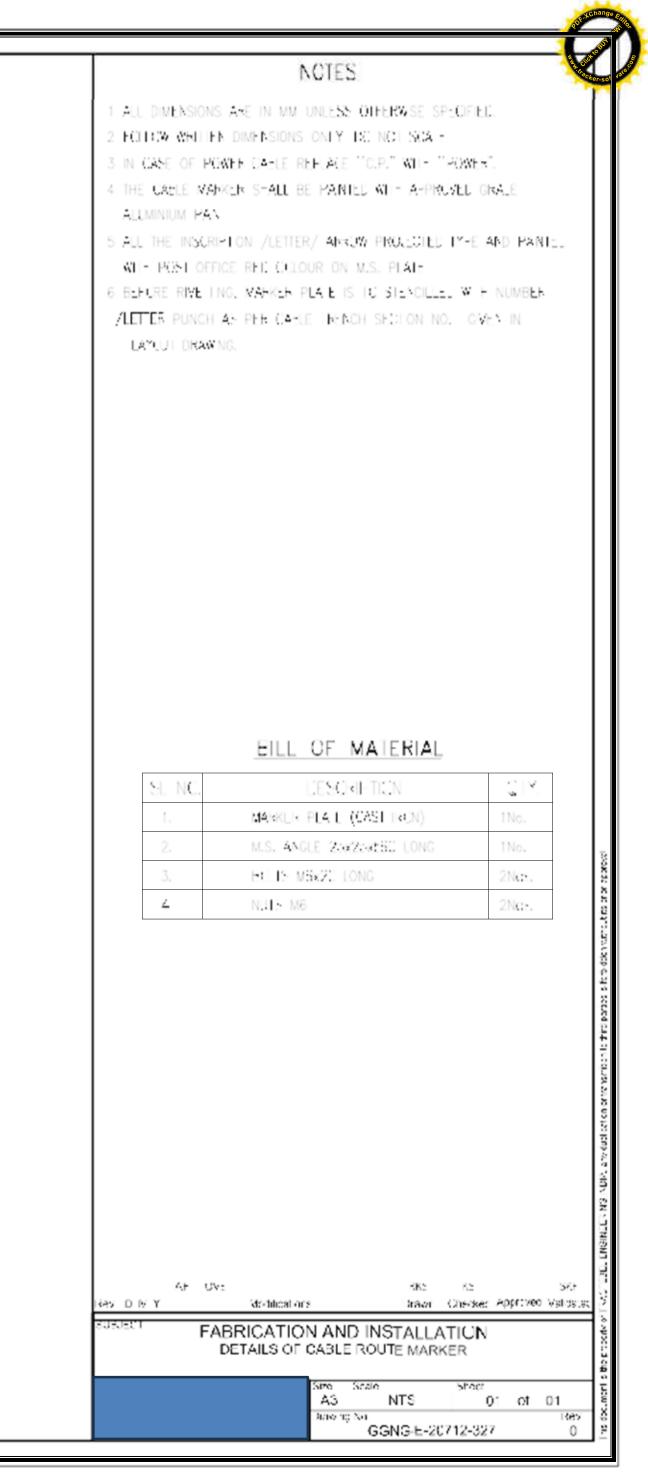
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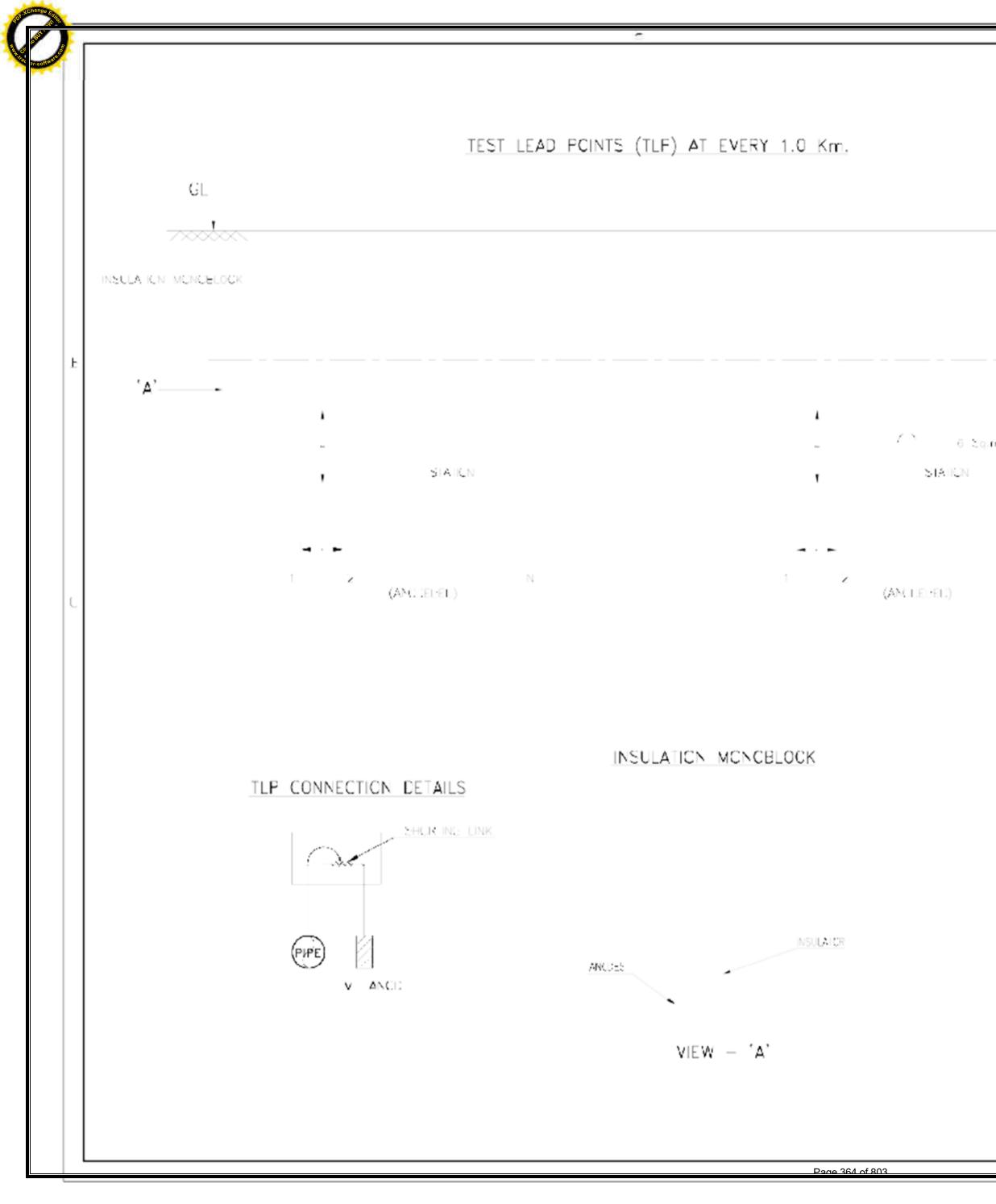




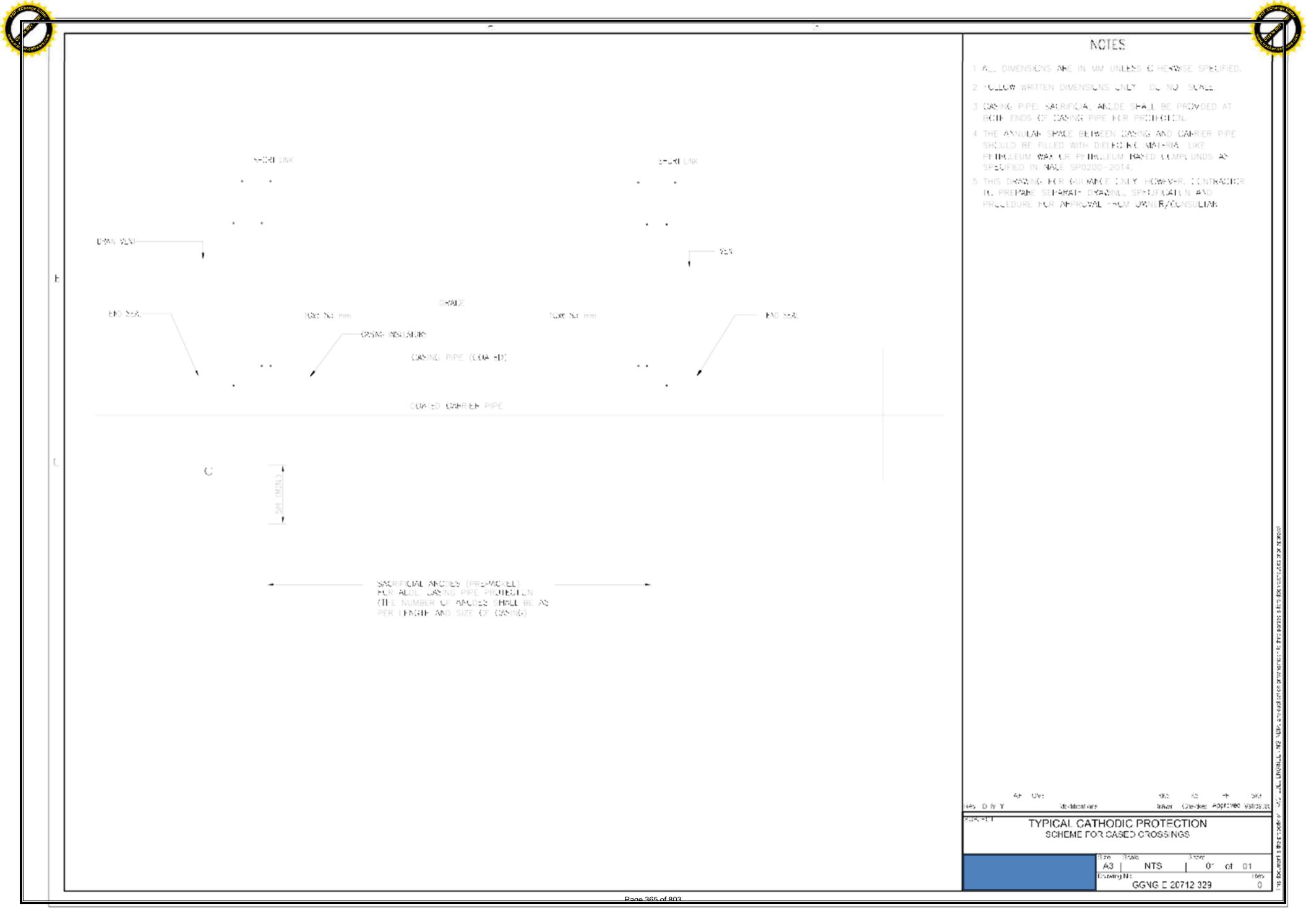
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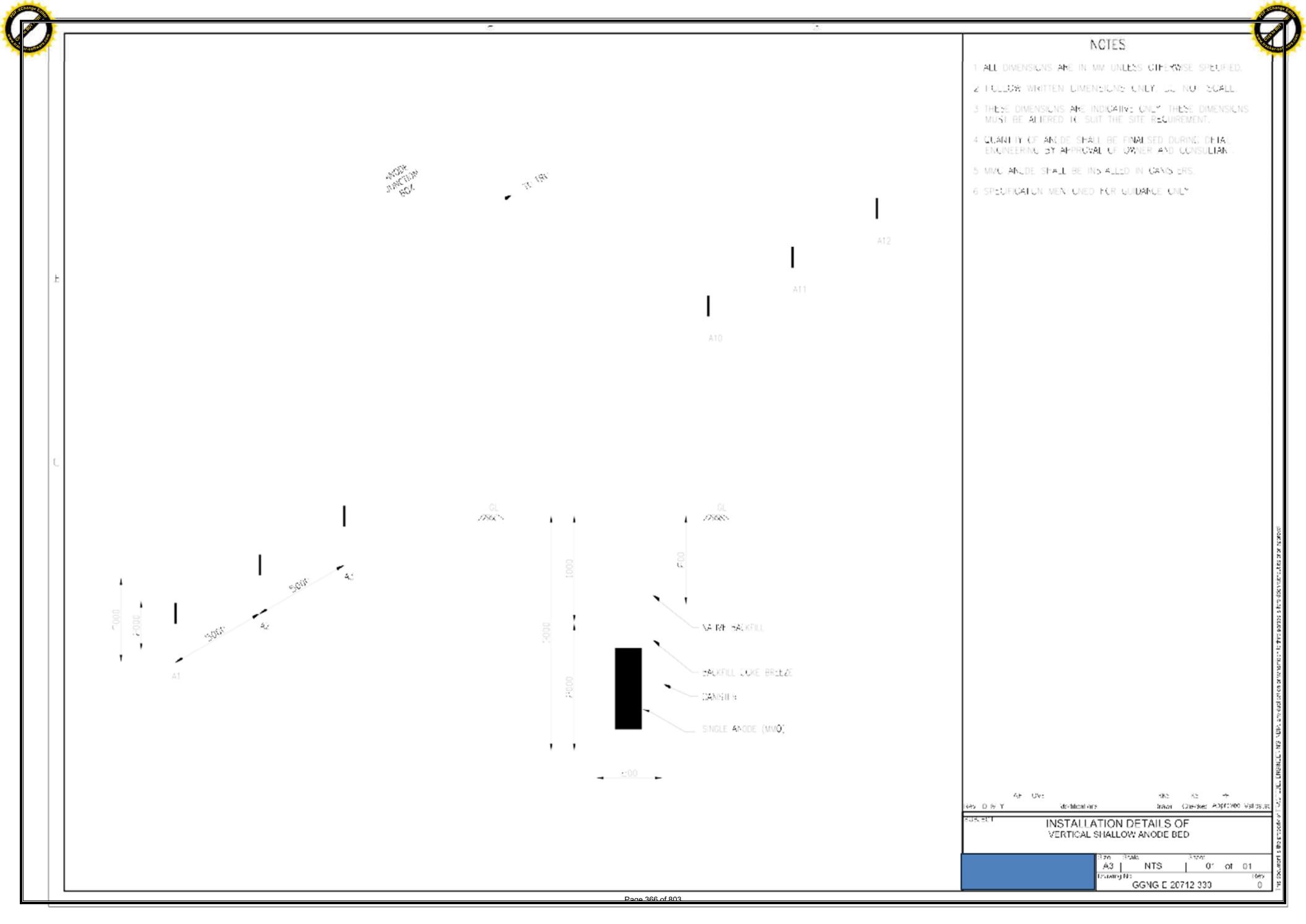
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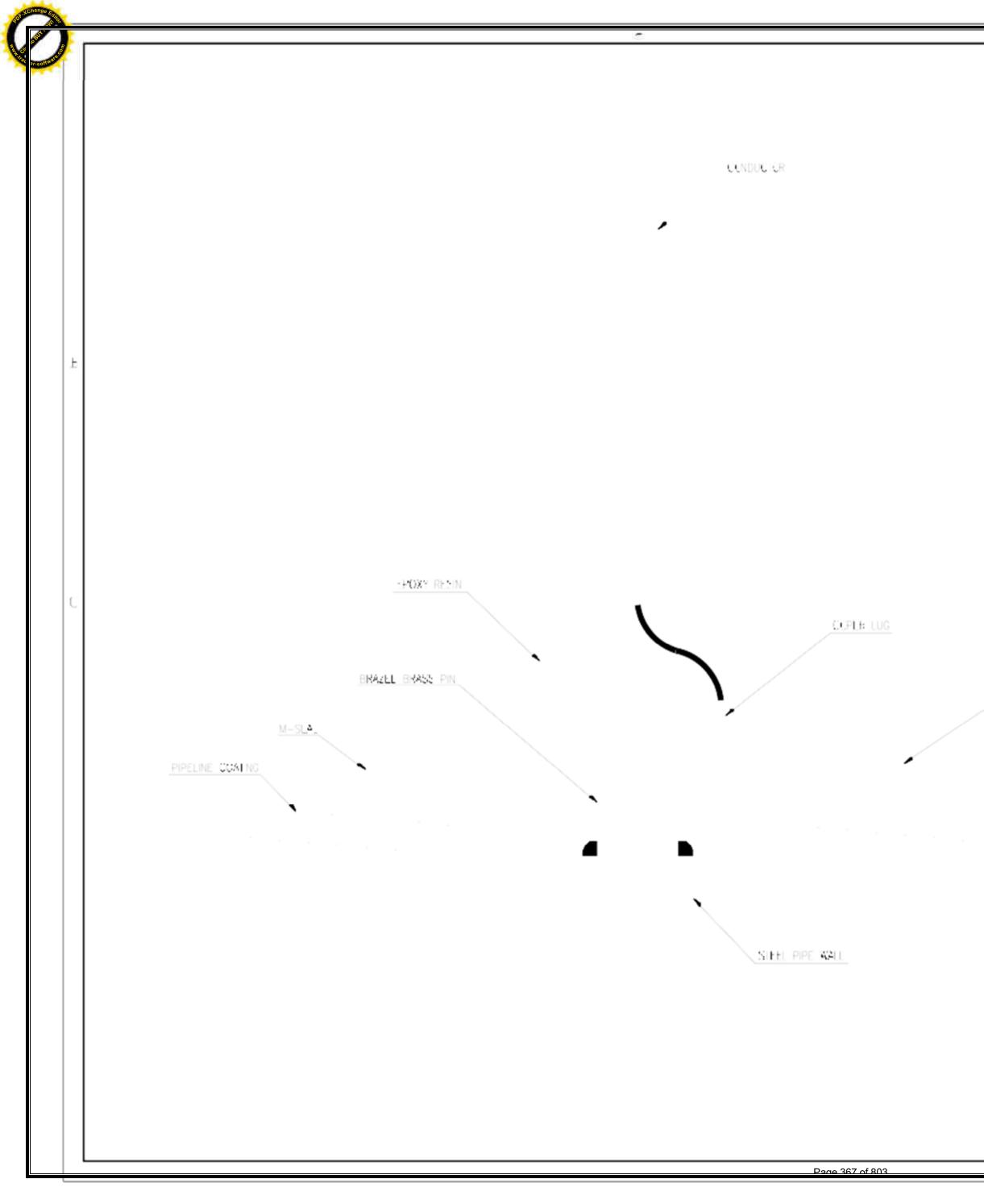
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	NOTES
	1. ALL DIMENSIONS ARE IN MM UNITIES OF LEWISE SPECIFIED.
	2. FOLLOW WHITEN DIMENSIONS ONLY DO NOT SOALE
	3. Mg ANODES TO BE INSTALLED AS PER THE APPROVED DESIGN
	DOCUMENT 4 ALE NATIVE BACKFILL SOLESHALL BE FREE OF ROCKS, GARBACE TWHERS,
<u></u>	PLASE CS-11C
GL	5. CASLES SHALL BE LAD WITH ENOUGH STACKNESS TO AVOID DAMAGE TO
	CABLES DURING BACK FILLING LEC.
///////////////////////////////////////	6. ANODE TAL CAELE SHALL NOT BE USED FOR LIFTING THE ANODE. ROPE
	SLINGS SHALL BE USED FOR LIFTING THE ANODE DURING INSIALLA ON IN
INSULA ION MONCELOCK	IC GROUND BEC.
	7. THE SUHEME/SPECIFICATION ARE FUR GUIDANCE ONLY.
	8. ANODE CONFIGURATION SHALL BE CON NUOUS FORWARD/BACKWARD
	SEQUENCES (FOR REMOVABLE BENDING) AND TWO ANODE OUT UT
´Δ'	CURRENT SHALL NOT BE LESS THAN 90MA 9. CALLE LOUP OF 0.5M IS TO BE PROVDED WITH LACH ANODE
- A	(c) M.g. ANODE WEGH - AS PER SCOPE OF WORK.
	 (b) TAL CARE-MINIMUM TO MIR, TENGE SEALING COMPOUND.
CO, UNARMOURED GAELE (XLPE)	(c) COTTON BAS 2000x200MM VENDER TO CONFIRM.
	(c) SPECIAL BACK FILL COMPOSITION
	C Graum - 75%
	(II) BUNICNITE - 20%
	(T) SUDIUM SULPHAIL - CX
	(e) ANODE UTILIZATION FACTOR - 85%.
N	10. DRAWING REFER LEST S A ON CONNECTION SCHEVE TYPE A & A+1
	DRAWING NO TE-IN-S D-G-E-0326, SH 1 OF 3 RJ.
	AF OV: KKS KS 주 Rev D K Y - doubleations - Draw One-dee: A0010/990 Validatiat
	SUBJECT TEMPORARY CATHODIC PROTECTION
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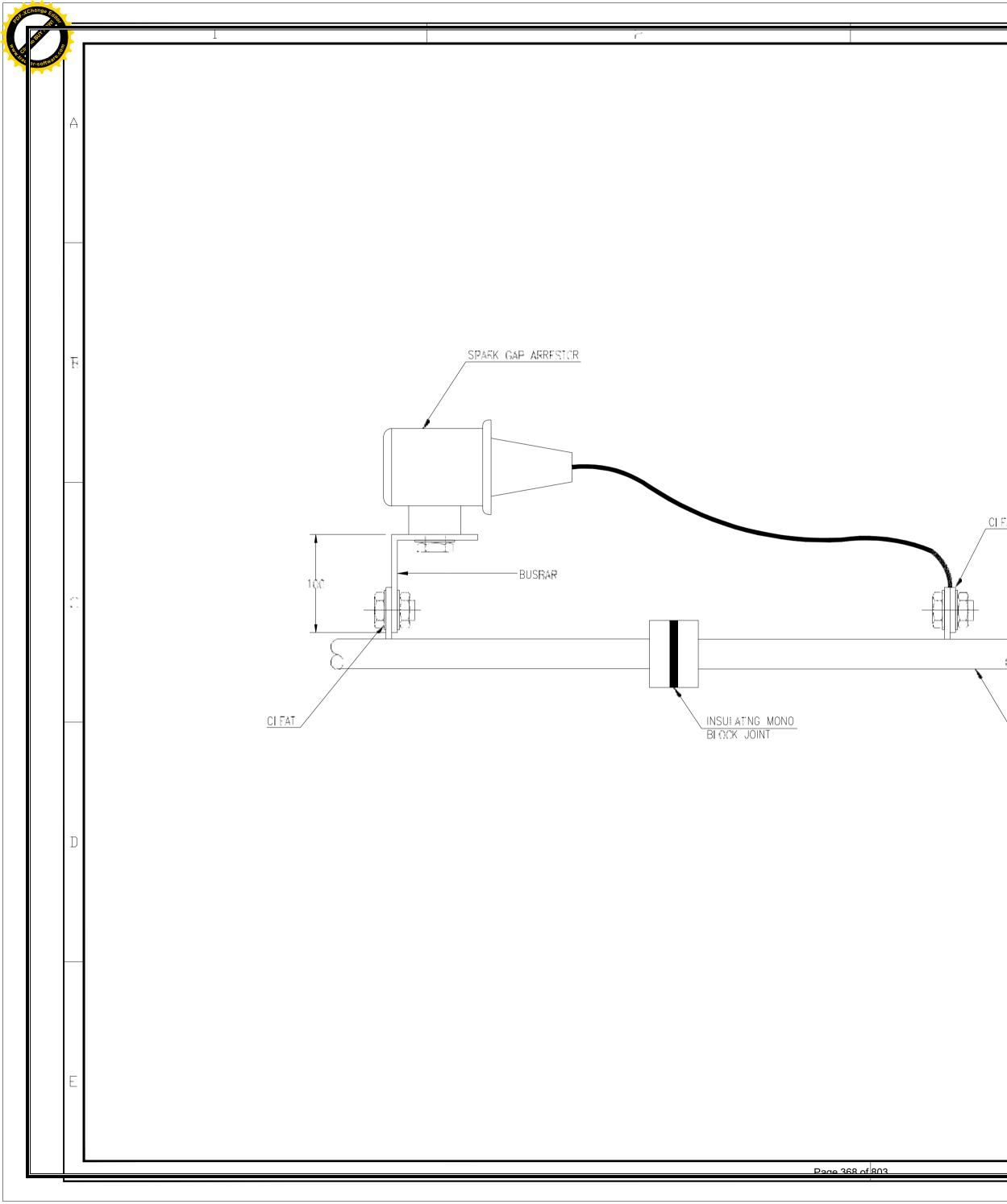






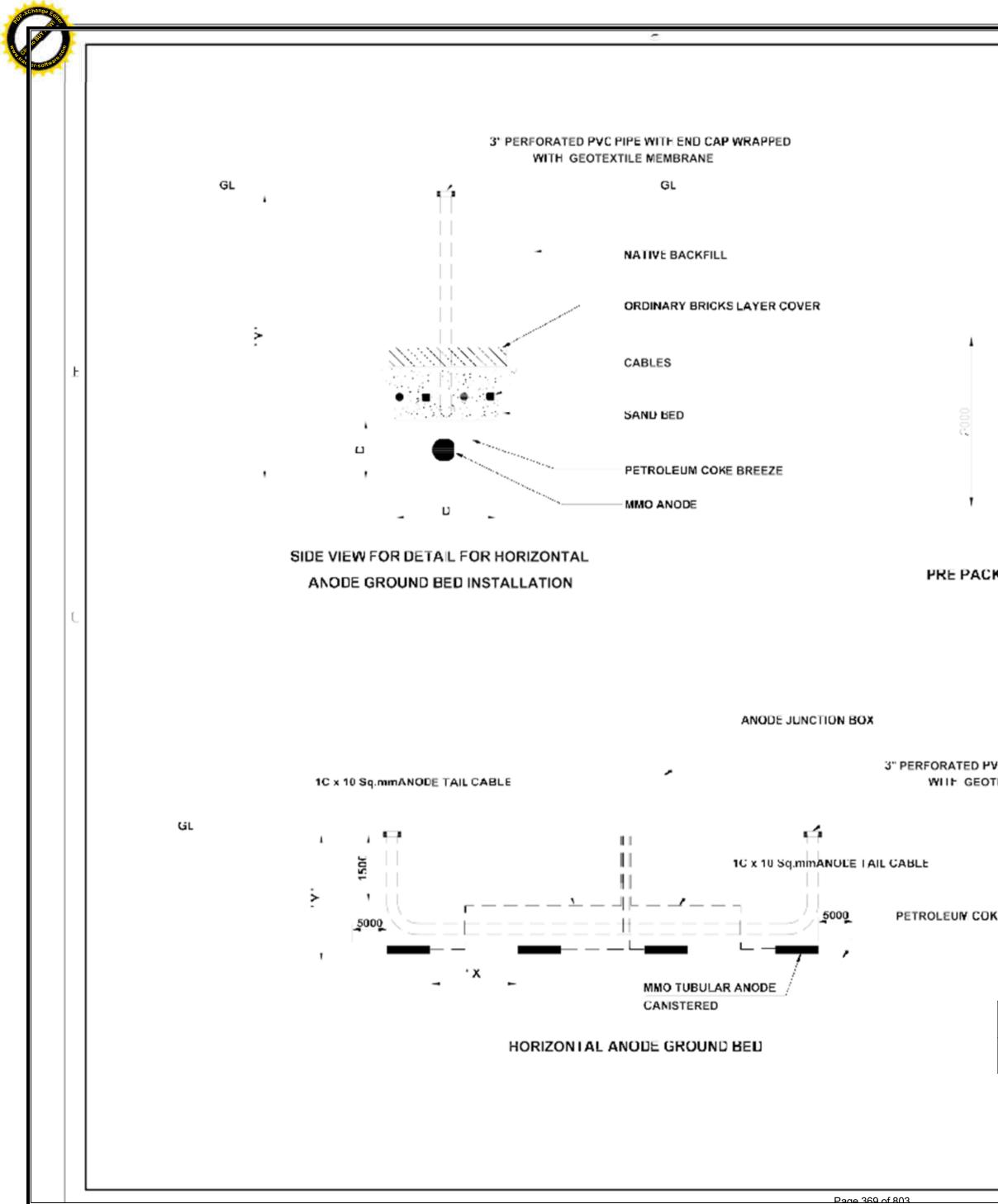
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NCTES	tracker-sof
1 ALL DIMENSIONS ARE IN MM UNLESS OF FRWSE SPECIFIED.	
2 FOLDOW WRITEN DIMENSIONS ON Y LCC NOT SCALE	
3 THE CABLE WILL BE FIXED TO THE PIPLINE AT AN ANGLE TO FACILITATE LAYING OF THE CABLE ALONG THE PIPELINE.	
4 TEST CERTFICATE & BATCH NOS OF PINS TO BE RECORDED.	
5. THE PIN BRAZING IC HAVE THE FOLLOWING CHARACTERISTICS:	
 (c) EXTREMELY LOW CONTACT RESISTANCE : ≤ 0.1 0. (b) LOW TRANSITION RESISTANCE : 7.5 TO 14 MO PER BRAZED JOINT (c) HIGH MECHANCIAL STRENGTH : BINDING STRENGTH 480 N/bM2 SHEAR STRENGTH 245 N/bM2 (c) BRAZING TEMPERATURE : 8500 C (e) TIME PEN BRAZE : 2 SECUNDS 	
 (f) WEATHER EFFECT : SUITABLE FOR ALL WEATHER OPERATION (c) LIFE : 40 YEARS (b) FIELD TEST : CABLE CONNECTION THROUGH PIN BRAZING TO BE FIELD TESTED FOR CONTACT RESISTANCE & TEMPERATURE IN C. 	
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BY PIN BRAZING	001.10
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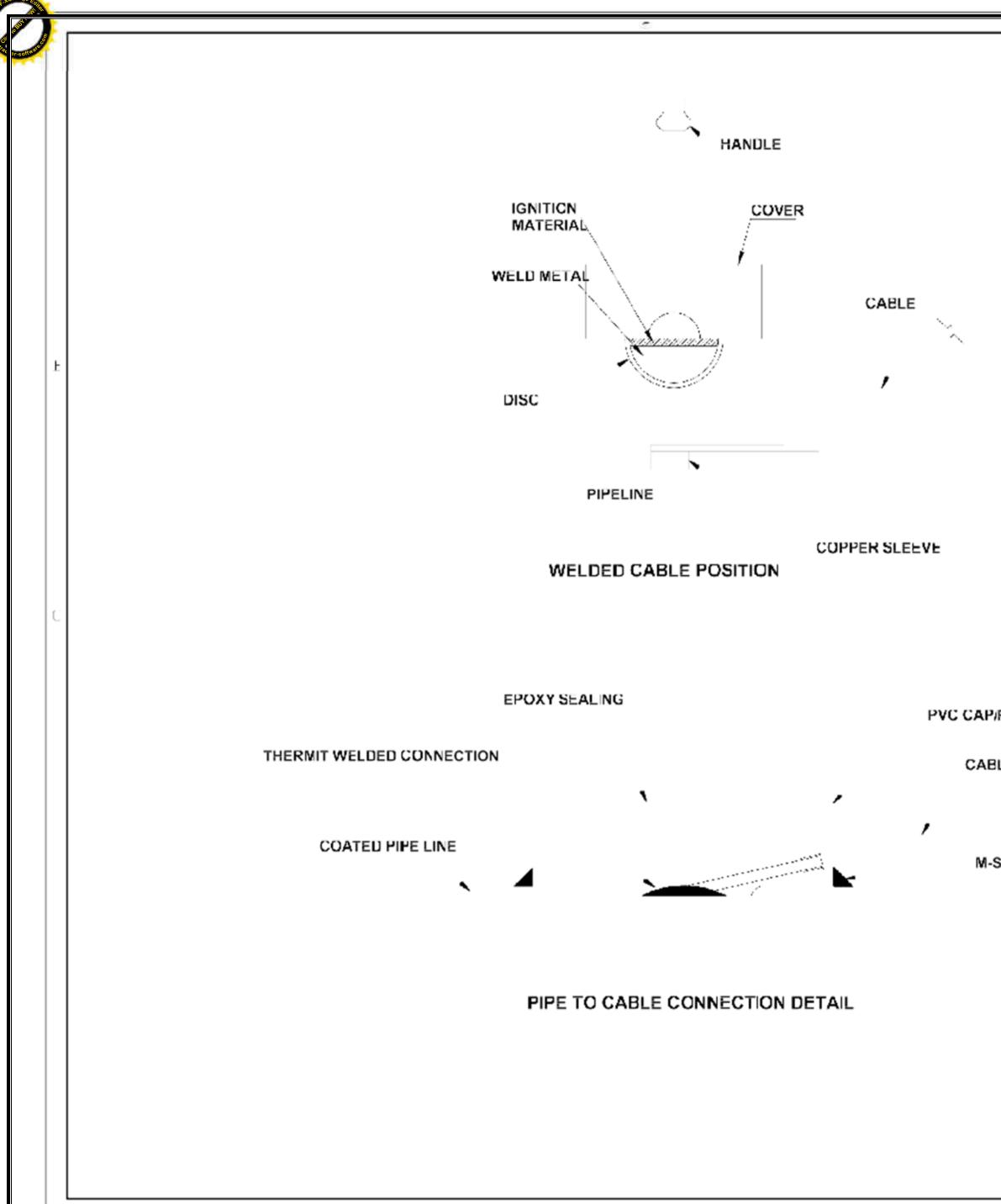


1 TINNED COPPER BUS BAR 25mm X 3mm THK 55mm LONG 9075MOOTH BEND AT 100mm 1 2 TINNET COPPER BUS BAR 25mm X 3mm THK 10 SNAPE BEND AT CONTENT FOR TOTAL FACTH 20 TOTAL FACTOR THE EXTENDED TOTAL FACTH BOTH END WILL HAVE M12 HOLES 1 3 NOS 10 SIZE BRASS NUT RCLTS, WASHERS SPARK CAP ARRESTOR. 2		S.No.	DESCRIPTION	QTY.
2 'L' SHAPE BEND AT CENTER FOR TOTAL LENGTH 1 200mm 10 BE DIVIDED IN TWO PART 1 STITH END WILL HAVE M12 HOLES 10 SIZE BRASS NULL HOLES 1 3 NOS 10 SIZE BRASS NULL HOLES 1 3 NOS 10 SIZE BRASS NULL HOLES 2		1	550mm LONG 90°SMOOTH BEND AT 100mm	1
3 NOS 10 SIZE BRASS NUE BOLTS, WASHERS 3 NOS NUT BOLTS ARE PROVDED WITH EACH 2 3 SPARK CAP ARRESTOR. 2		2	'L' SHAPE BEND AT CENTER FOR TOTAL LENGTH 2000/07/10 BE DIVIDEC IN TWO PART	1
		3	NOS 10 SIZE BRASS NUT BOITS, WASHERS NOS NUT BOITS ARE PROVDED WITH EACH	
Image:	<u>e on insulating joint</u>			
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NOTES

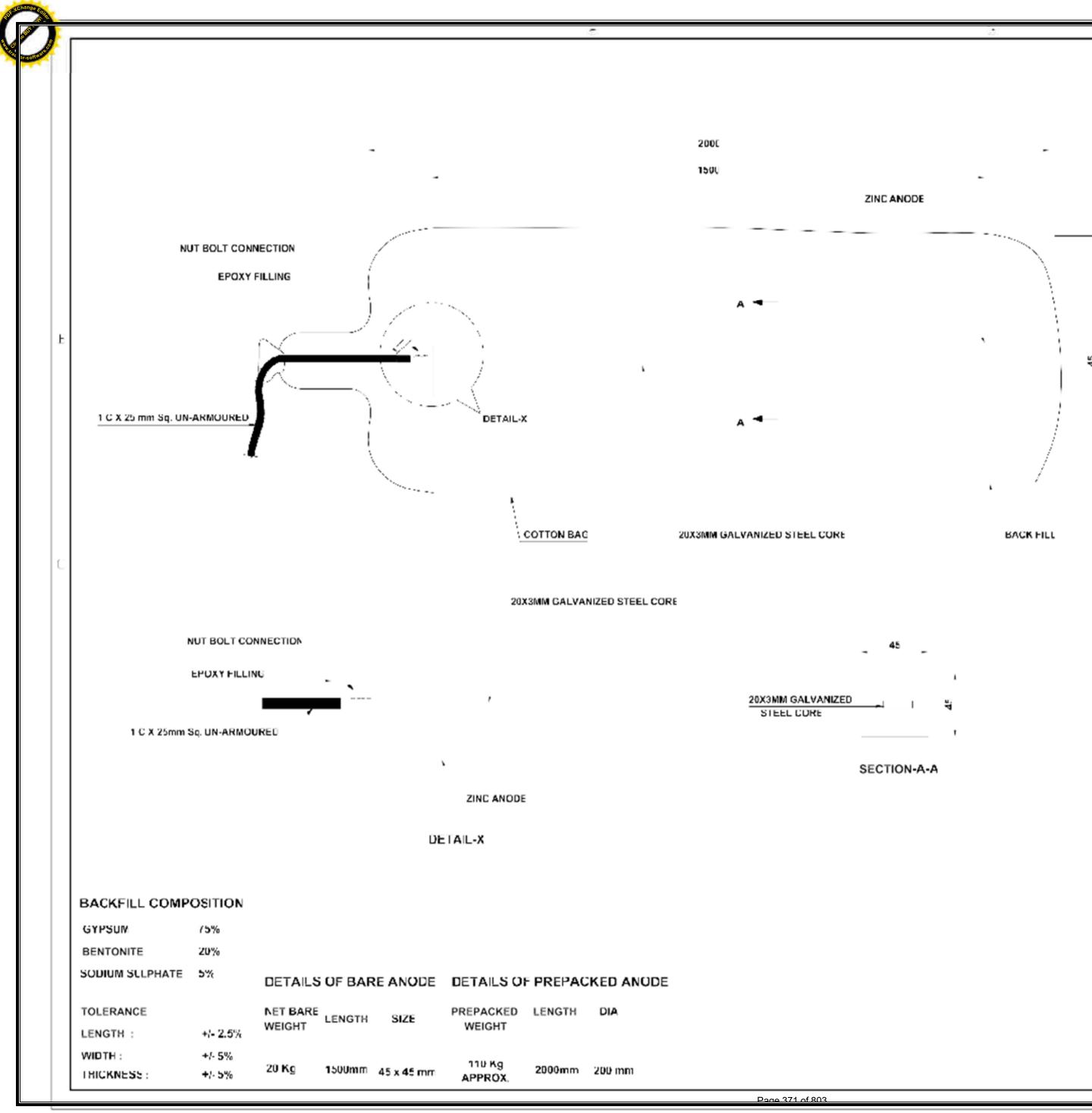


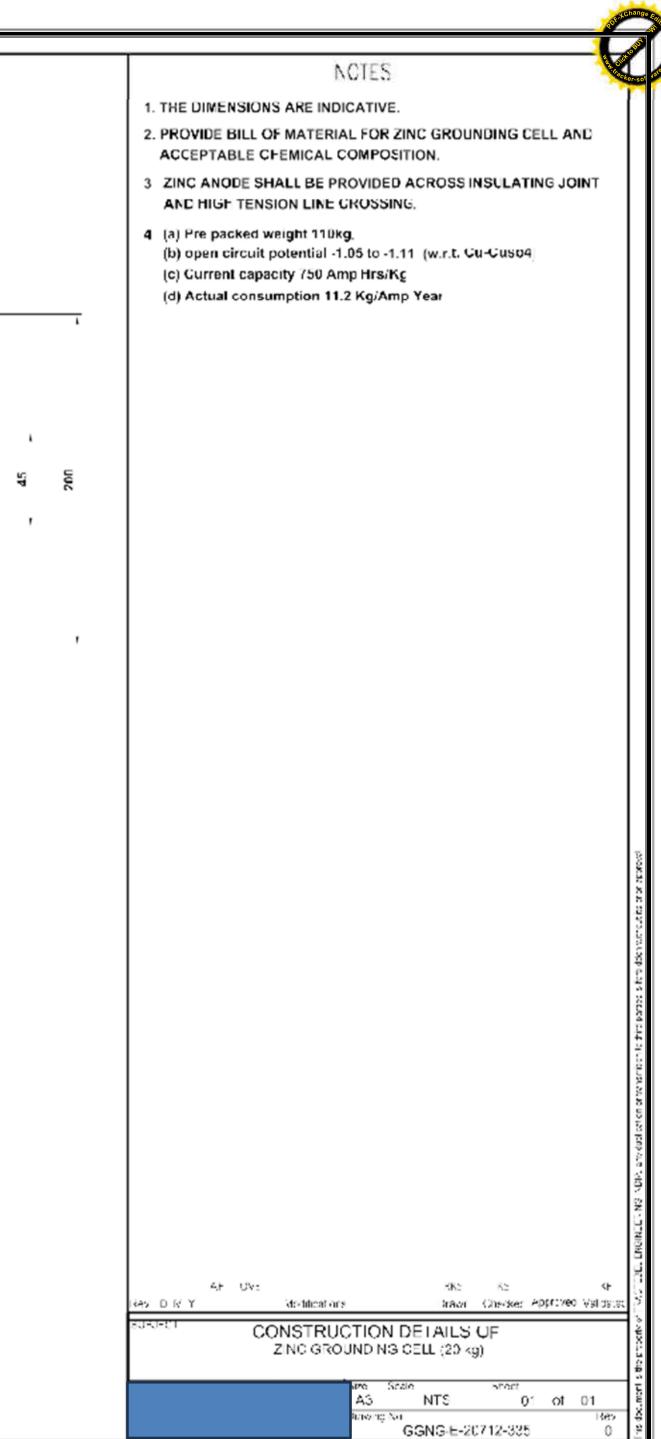
	NCTES	A CIONO BU
	RUILS	acker-sof
	 DIMENSION ARE IN MM UNLESS SPECIFIED. No. OF ANODE SHALL BE AS PER CP DESIGN REQUIRMENT. DEPTH AREA & LENGTH OF ANODE BED INSTALLATION & ANODE DIMENSIONS SHALL BE IN LINE WITH DESIGN. 	
	4. ALL ANODE SHALL BEINSTALLED WITH CANISTER.	
	5. AJB SHALL BE KEPT AS PER SITE SUITABILITY & ACCESS & NOT NECESSARILLY AT CENTER OF ANODE BED.	
	6. DISTANCE BETWEEN ANODE TO ANODE SHALL BE AS PER DESIGN APPROVAL.	
	 SHEET STEEL CANISTER SHALL BE 22 SWG, 200 MM DIA AND 2000 MM LONG. 	
	8. DEPTH OF THE ANODE BED SHALL BE AS PER DESIGN APPROVAL ON CASE TO CASE.	
	9. ANODE TAIL CABLE SHALL BE LAID THROUGH SUITABLE FLEXIBLE PVC PIPE.	
	10. 3" PERFORATED PVC PIPE WITH CAP WRAPPED WITH GEOTEXTILE MEMBRANE SHALL BE INSTALLED FOR WATERING THE GROUND BEC.	
- BALKFILL OUKE BREEZE	11. SPECIFICATION MENTIONED FOR GUIDANCE ONLY.	
CAVIS ER	12. IDENTIFICATION OF ANODE :-	
-	FIRST FIGURE - No OF Cp. STN SECOND FIGURE - No OF ANODE ROW	
SINGLE ANODE	THIRD FIGURE - ITS OWN SERIAL STARTING SEQUENTIALLY.	
200		
KAGED CANISTER ANODE		
		10 CE
		CC 20
C PIPE WITH END CAP WRAPFED		c.tiso
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		skad
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		wrbc.
E BREEZE		20 OC 70
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		CANS NON-
Y DEPTH OF ANODE BED(Mtr)		
X DISTANCE BETWEEN ANODE	AF UV: KK2 K2 **	CO. CRGNC
	INAVED REY Reductions Einstein Operated Approved &	Validaties
	SUBJECT TYPICAL INSTALLATION DETAILS OF SHALLOW HORIZONTAL ANODE BED	control
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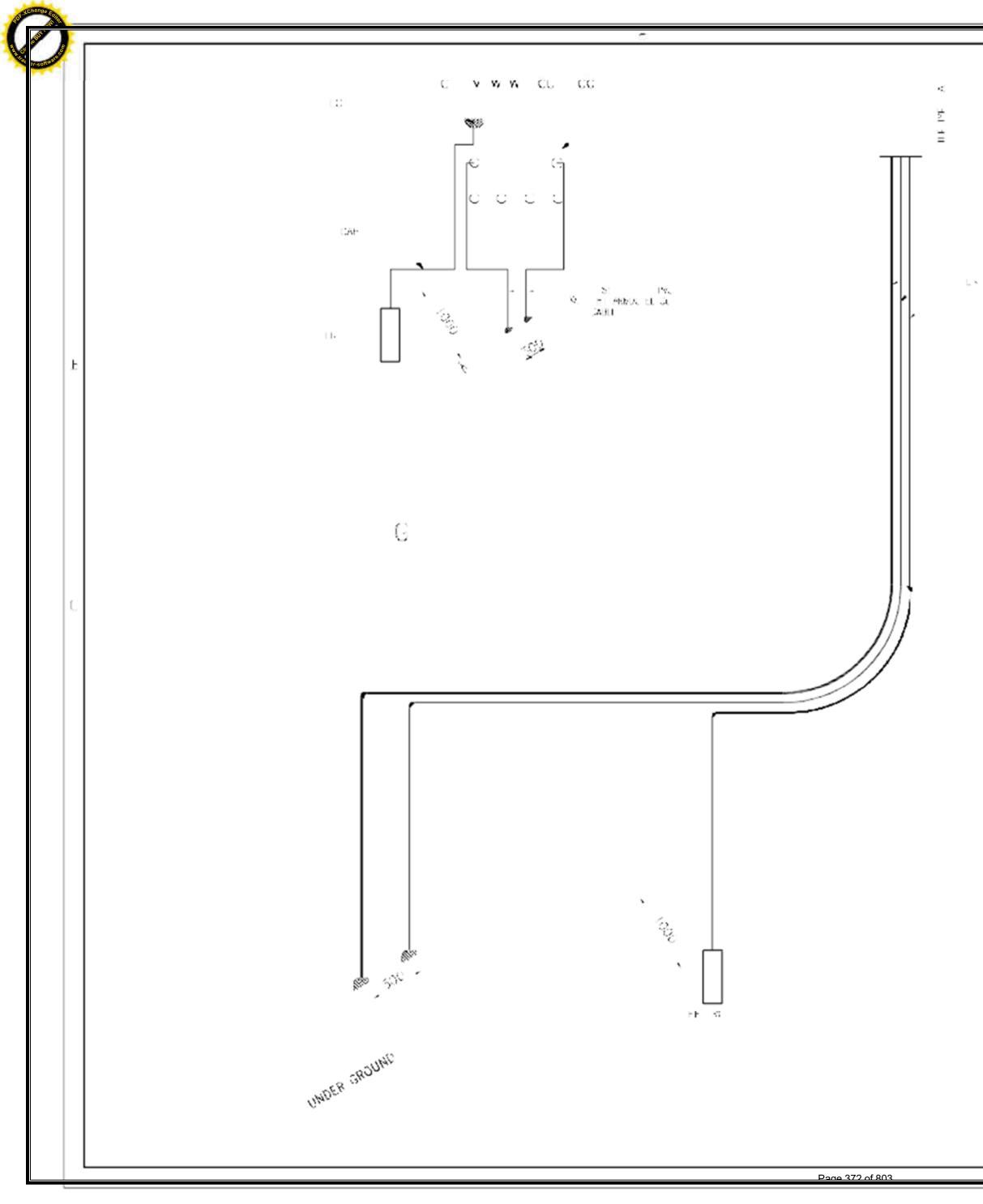


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	NOTES	Au Clocker-sol
	T ALL DIMENSIONS ARE IN MM UNLESS CIFERWISE SPECIFIED.	
	2 FOLLOW WRITTEN DIMENSIONS ONLY DC NOT SCALE	
	3 THE CABLE WILL BE FIXED TO THE PIPELNE AT AN ANGLE TO PACILITATE LANNE OF THE CABLE ADDING THE PIPELNE	
	4 TEST GERTFICATE & BATCHINGS OF PINS TO BE RECORDED.	
	5 AT LUCATION OF THERMIT WHILL CUNNECTION REMARE STIMM & STIMM SQUARE OF THE PIPELINE COATING, EXHCULU AREA OF PIPELINE SHALL BE FILLED TO BRIGHT METAL AND BE FREE OF RUST, PANIL DIRT, CREASE AND MOISTURE	
	6. WELC METAL SIZE SHALL DEFEND ON THE SIZE OF CASLE.	
	(c) 4 S.q mm - 16 S.q mm - CA-15 (b) 16 S.g mm - 30 S.g mm - CA-32	
	(b, to std mm - st std mm - to sz	
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